

DRAWING NO. 2-V-NC06-13591

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

12.5 3.2

Ø279.4 - h11	0
	-0.32
Ø164.0 - H7	+0.040
	0

NOTE:
01. CHAMFER ALL SHARP CORNERS TO 1x45°

SPIRAL OR CONCENTRIC SERRATIONS WITH
45 TO 55 GROOVES PER INCH (25.4 mm)
WITH A TOOL RADIUS OF 1.5mm(APPROX.)

01	CASTING DRG No. 2-V-NC06-13591R	922014250000	ASTM A216 WCB-ATTESTED	NORMALISED	10	38.8	42.4	-	001
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.						DRN M.SRINIVASAN	SIGN	DATE 15.03.04	NO.OF VAR.
365-120						CHD P.BOOMINATHAN		15.03.04	
						APPD K.S.RAMAN		15.03.04	
DEPT CODE	V L 320	SCALE NTS	WEIGHT (KG). 38.8	REFERENCE INFORMATION Component Code :93 110 779 0000 CAD :C213591				NO. OF ITEMS	
TITLE BODY (6"-C150-WCB-FL)						CARD CODE U 01	DRAWING NO. 2-V-NC06-13591		REV 02

REV 02	DATE 05.08.04	ALTERED M.SRINIVASAN CHD & APPD K.S.RAMAN	REV 01	DATE 15.03.04	ALTERED M.SRINIVASAN CHD & APPD K.S.RAMAN
DCP-800351	DIMENSION 120.0 43.4, 75.0, 42.4 & 284(REF) WERE 116.3, 41.82, 75.7, 40.83 & 274(REF) RESPLY.		ZONE DCP-800297	DIMENSION 75.7 WAS 71.18	

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