

2-V-0000-06019/03  
DRAWING NO.

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

SECTION-AA

SECTION-BB

DETAIL-D

FOR STANDARD VALVE ONLY

SECTION-CC

Ø170-H11	+0.250
Ø89-H7	+0.035
Ø156-h11	-0.250

5	CASTING DRG.No. 2.V.N696.05867R	92 200 952	A351 CF8 (ATTEST)	S H	46	21.0	30.0	2.V.N696.06019 931083910000	01
4	CASTING DRG.No. 2.V.N255.05867R	92 200 274	A216 WCB (ATTEST)	NORMALISED	10	21.0	30.0	2.V.N255.06019 931061680000	01
3	CASTING DRG.No. 2.V.N256.05867R	92 200 275	A216 WCC (ATTEST)	NORMALISED	10	21.0	30.0	2.V.N256.06019 931061690000	01
2	CASTING DRG.No. 2.V.N257.05867R	92 200 276	A217 WC6 (ATTEST)	N & T	20	21.0	30.0	2.V.N257.06019 931061700000	01
1	CASTING DRG.No. 2.V.N258.05867R	92 200 277	A217 WC9 (ATTEST)	N & T	20	21.0	30.0	2.V.N258.06019 931061710000	01
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		DRAWING RETRACED WITH REV.03 ON 22.10.98				
Bharat Heavy Electricals Ltd. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.		DRN	NAME K.P.LEON	SIGN	DATE 22.10.98	NO.OF VAR.
365-120		CHD	N.DHANAPAL		22.10.98	-
DEPT V L		APPD	K.SAKETHARAMAN		22.10.98	-
CODE 320	SCALE NTS	WEIGHT (KG).	REFERENCE INFORMATION			NO. OF ITEM
TITLE BODY (3"-C300)	CARD CODE U 01	DRAWING NO. 2-V-0000-06019				REV 03

REV	DATE	ALTERED
03	22.10.98	CHD & APPD
ZONE	TYPE No.N610 DELETED FROM TABULATION.	

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