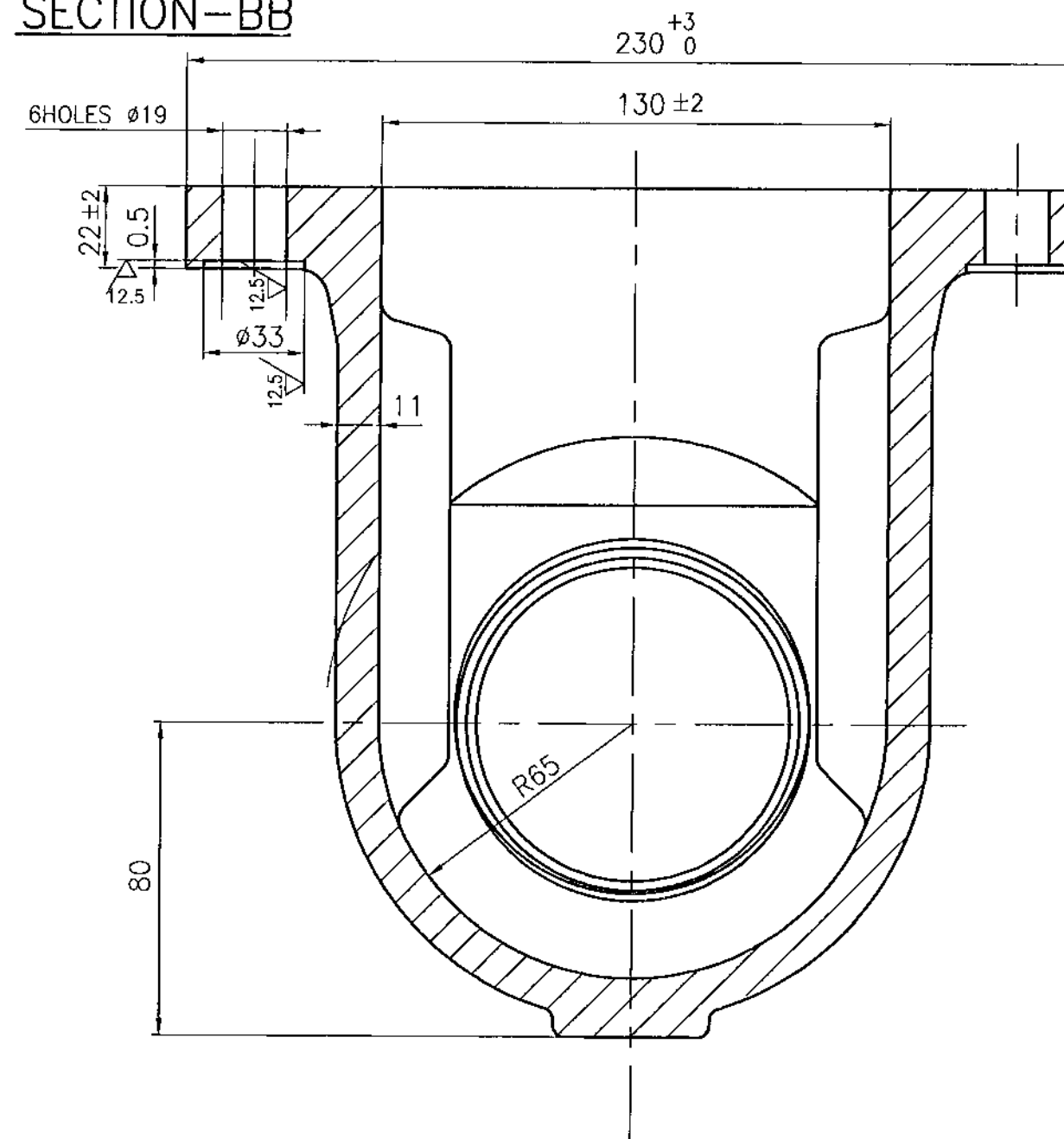
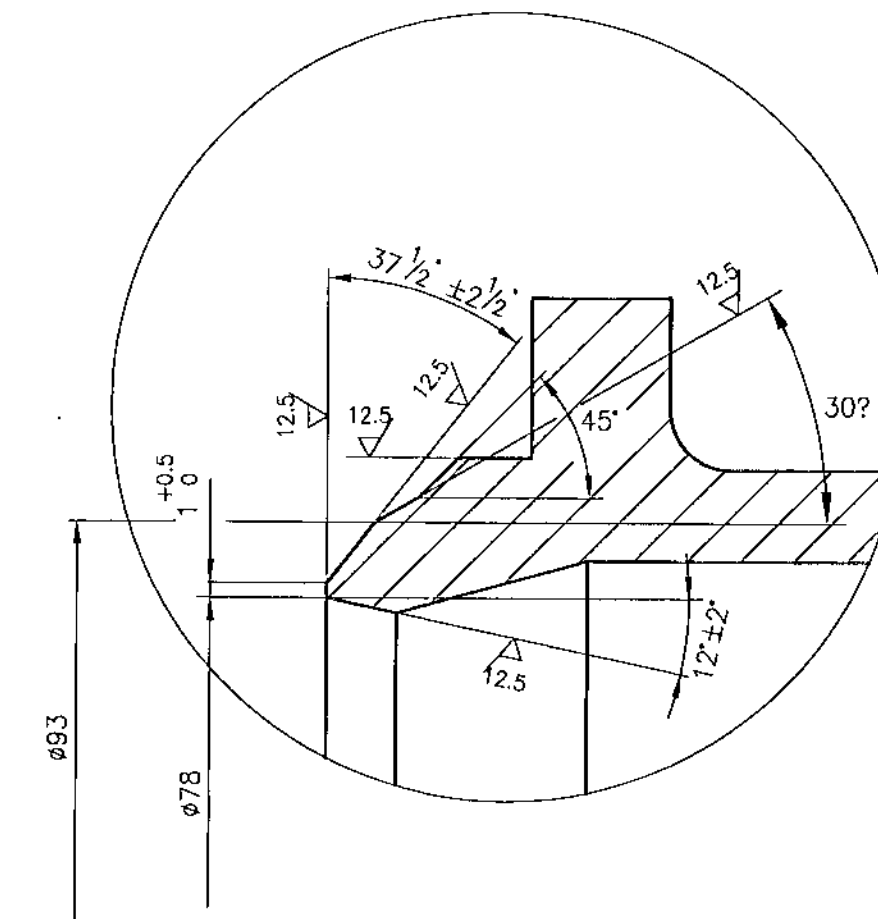


ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

SECTION-BB



| | |
|----------|--------|
| ø89-H7 | +0.035 |
| | 0 |
| ø146-d11 | -0.145 |
| | -0.395 |



SECTION-CC

130


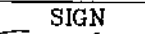


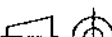
94

7 ± 1

A-A

| | | | | | | | | | |
|------------|------------------------------------|------------|----------------------|-------------------|---------------|-------------------|---------------------|---------------------------------|------------|
| 5 | CASTING DRG.No. 2.V.N677.05875R | 92200433 | A351 CF8 (ATTEST) | S.H | 4-6 | 14.5 | 18.5 | 2VN677.05875R 931063130000 | 01 |
| 4 | CASTING DRG.No. 2.V.N292.05875R | 92 200 299 | A217 WC9 (ATTEST) | N & T | 20 | 14.5 | 18.5 | 2VN29205966/02 931060130000 | 01 |
| 3 | CASTING DRG.No. 2.V.N291.05875R | 92 200 298 | A217 WC6 (ATTEST) | N & T | 20 | 14.5 | 18.5 | 2VN29105966/02 931060120000 | 01 |
| 2 | CASTING DRG.No. 2.V.N290.05875R | 92 200 297 | A21C WCC (ATTEST) | NORMALISED | 10 | 14.5 | 18.5 | 2VN290.05966/02 931060110000 | 01 |
| 1 | CASTING DRG.No. 2.V.N289.05875R | 92 200 296 | A216 WCB ATTEST | NORMALISED | 10 | 14.5 | 18.5 | 2VN28905966/02 931060100000 | 01 |
| S/L No. | DESCRIPTION | MATL CODE | MATL SPECN | HEAT TREATMENT | SCRAP SORT | NET WT (kg) | GROSS WT (kg) | DRAWING No | ITEM No |

| | |
|------------------|--|
| TYPE OF PRODUCT | |
| OR NAME OF | CS |
| CUSTOMER/PROJECT | DRG. RETRACED WITH REV.01 ON 01.09.97(REFER DCN.CS:0577) |

| | | | | | | | | |
|---|-----|--|-------|--------------------|---|---|--|------------------------------|
|  | | BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014. | | DRN CHD APPD | NAME T.R.R.MURTHY N.CHANAPAL A.VISWANATHAN | SIGN    | DATE 01.09.97 01.09.97 01.09.97 | NO.OF VAR. - - - |
| DEPT | V L |  | SCALE | WEIGHT (KG). | REFERENCE INFORMATION | | | NO. OF ITEMS |
| CODE | 320 | | NTS. | - | CAD:C205966 | | | - |
| TITLE | | | | CARD CODE | DRAWING NO. | | | REV |
| BODY (3" C150 BW) | | | | U 01 | 2-V-0000-05966 | | | 03 |

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

| | | | | |
|-----------------------|----------|-----------------------------------|-------------------------------|----------|
| REV | DATE | ALTD | DATE | ALTERED |
| 03 | 26-09-17 | ALTD: N.D.F.C. <i>[Signature]</i> | 02 | 02.09.97 |
| | | CAD: SAMP: <i>[Signature]</i> | CHD & APPD <i>[Signature]</i> | |
| 1. 3L NO. 5 INCLUDED. | | | ZONE | |
| | | | DIMENSION IN TOP FLANGE | |
| | | | 4 HOLES x Ø19 REVISED TO | |
| | | | 6 HOLES x Ø19 | |
| | | | REFER DCN.CS:0740 | |