

10/05950-0000-2-V-0000-05950/01  
DRAWING NO.

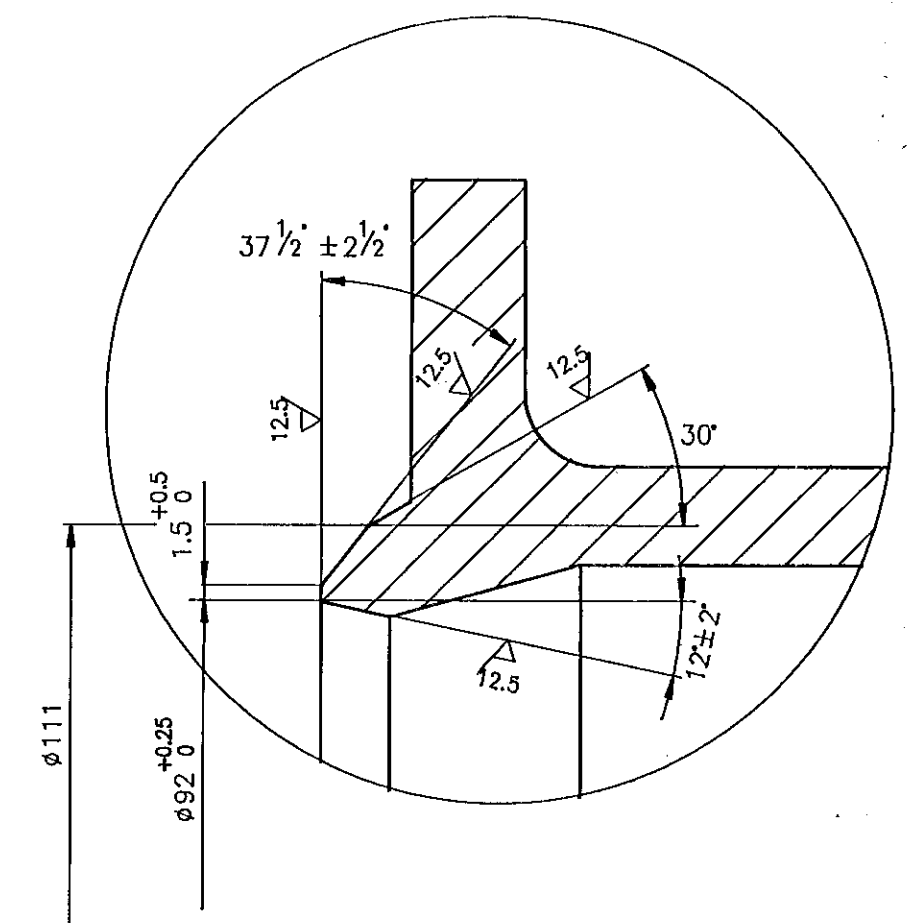
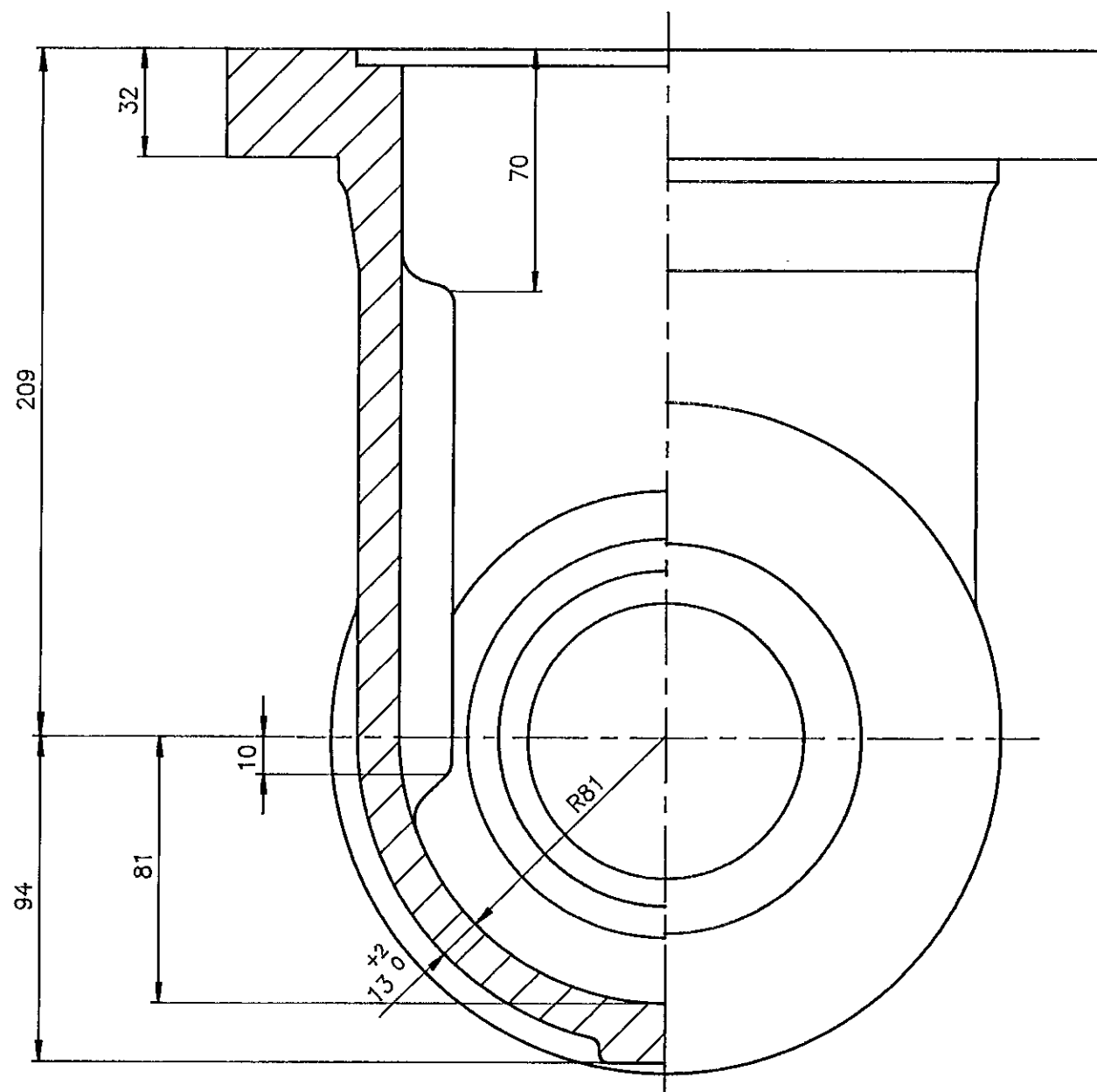
ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

✓/12.5/ 3.2/

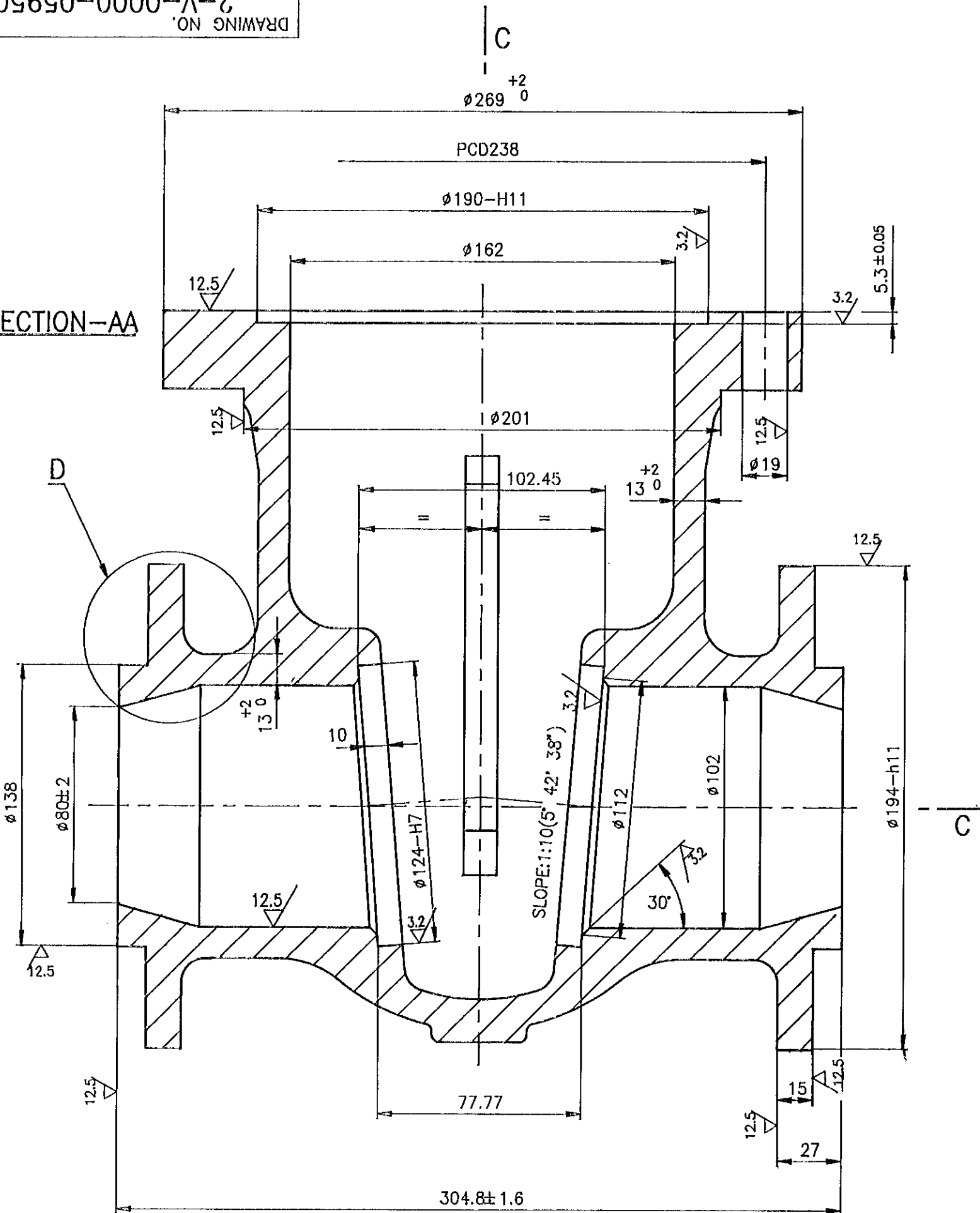
Ø190-H11	+0.290 0
Ø124-H7	+0.040 0

DETAIL-D  
FOR STANDARD VALVE ONLY

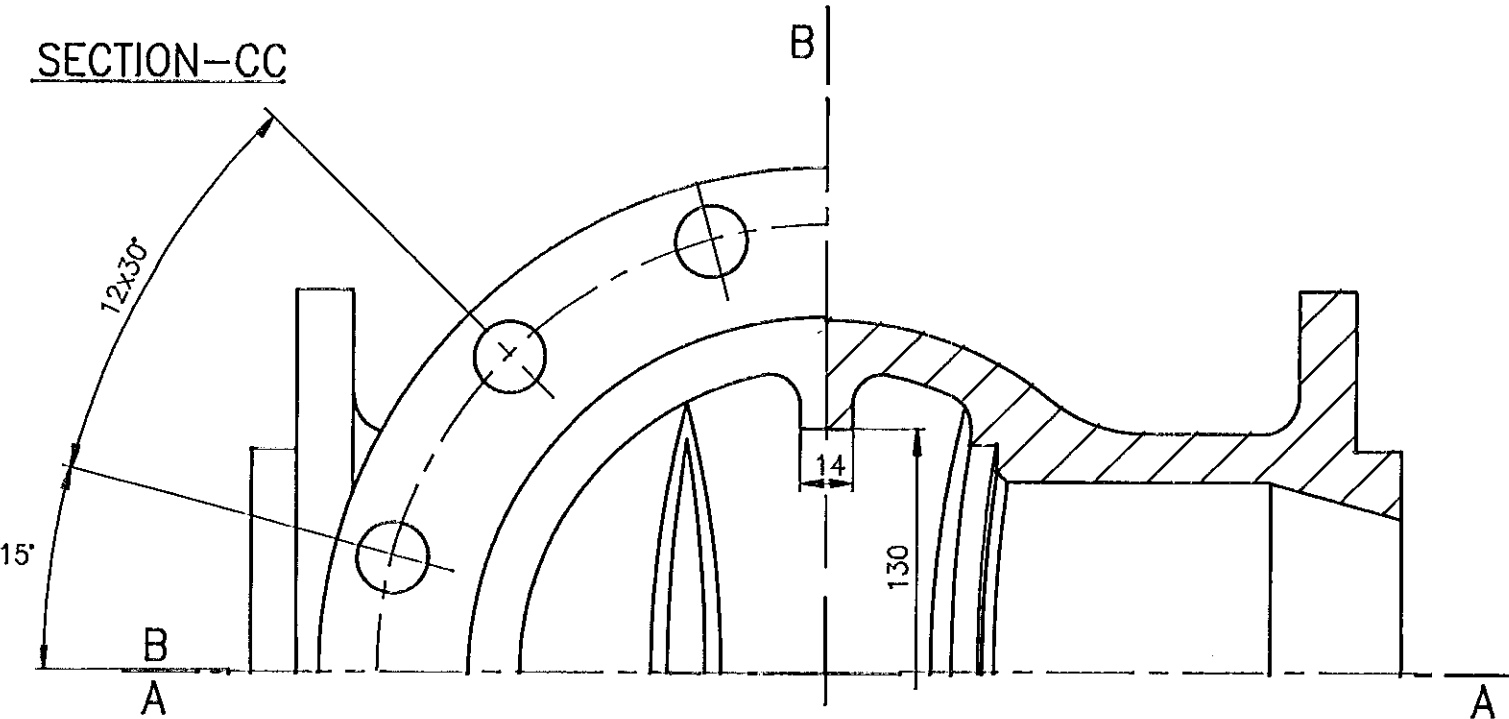
SECTION-BB



SECTION-AA



SECTION-CC



4	CASTING DRG.No. 2.V.N251.05865R	92 200 266	A216 WCB (ATTEST)	NORMALISED	10	42.43	51.5	2.V.N251.05950 931059570000	01
3	CASTING DRG.No. 2.V.N252.05865R	92 200 267	A216 WCC (ATTEST)	NORMALISED	10	42.43	51.5	2.V.N252.05950 931059560000	01
2	CASTING DRG.No. 2.V.N253.05865R	92 200 268	A217 WC6 (ATTEST)	N & T	20	42.43	51.5	2.V.N253.05950 931059550000	01
1	CASTING DRG.No. 2.V.N254.05865R	92 200 269	A217 WC9 (ATTEST)	N & T	20	42.43	51.5	2.V.N254.05950 931058840000	01
SL No.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No COMP. CODE	ITEM No.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT				Bharat Heavy Electricals Ltd. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI - 620014.				DRN: T.R.R. MURTHY CHD: N.DHANAPAL APPD: A.VISWANATHAN		SIGN: [Signature] DATE: 08.10.95 NO. OF VAR.: 13/10/95	
DEPT VL	CODE 320	SCALE NTS	WEIGHT (KG) --	REFERENCE INFORMATION				NO. OF ITEMS			
TITLE				CARD CODE				DRAWING NO.		REV	
BODY (4"-C300)				U 01				2-V-0000-05950		01	

REV 01	DATE 10.10.95	ALTERED K.P.LEON
ZONE	CHD & APPD	
SL.NO. 2,3 & 4 INCLUDED FOR WC6,WCC & WCB ADDED		

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