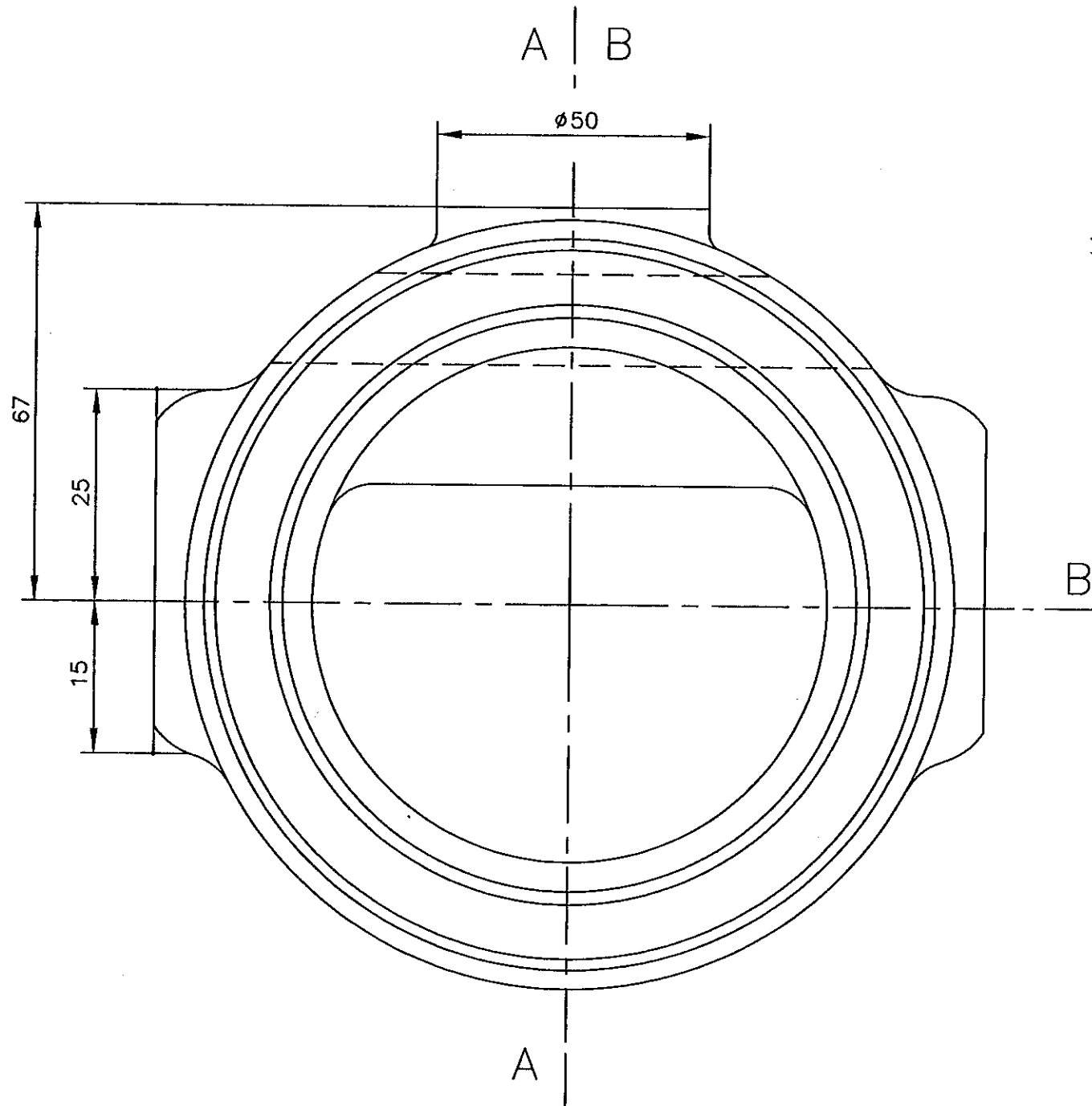


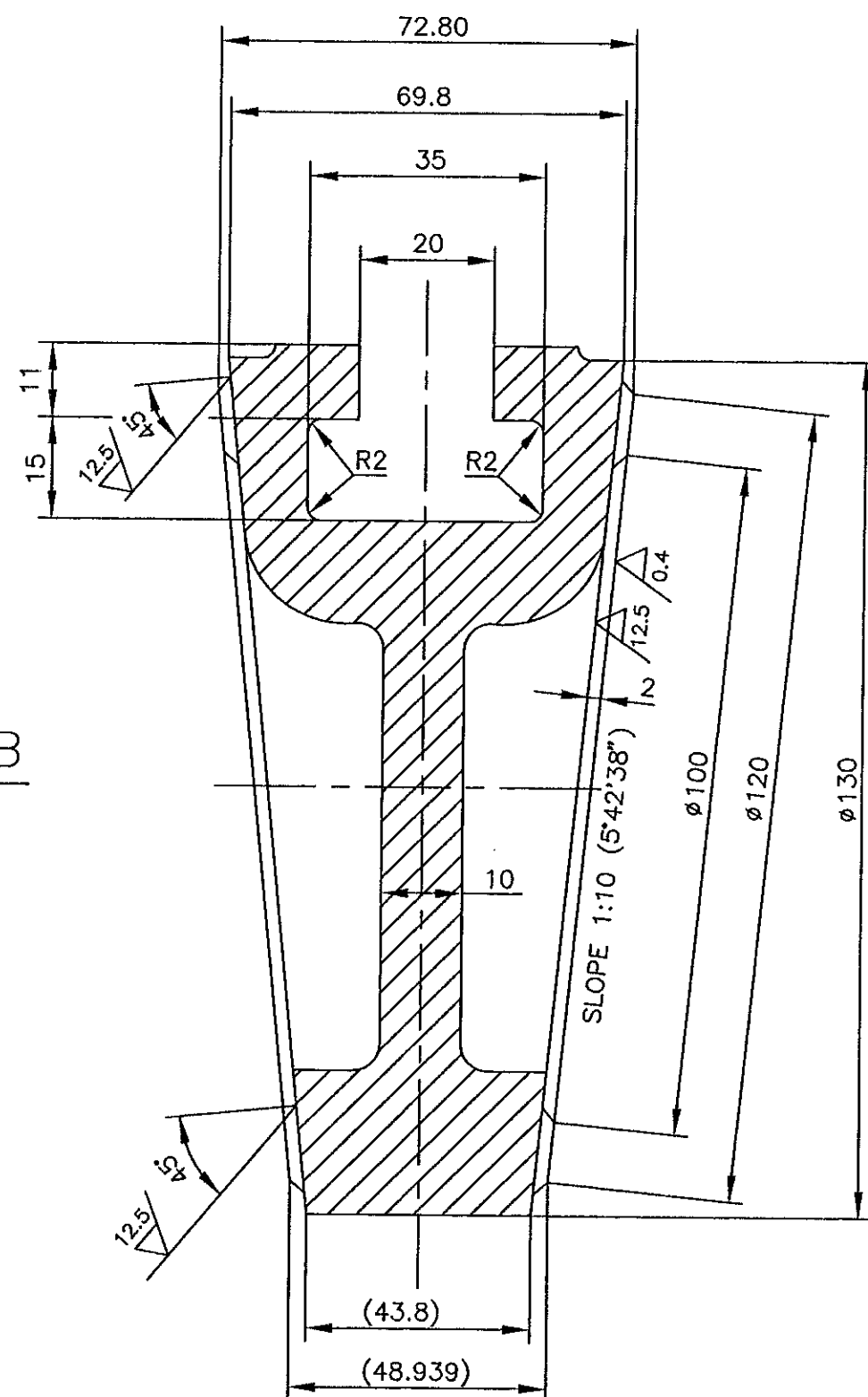
SECTION-AA

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

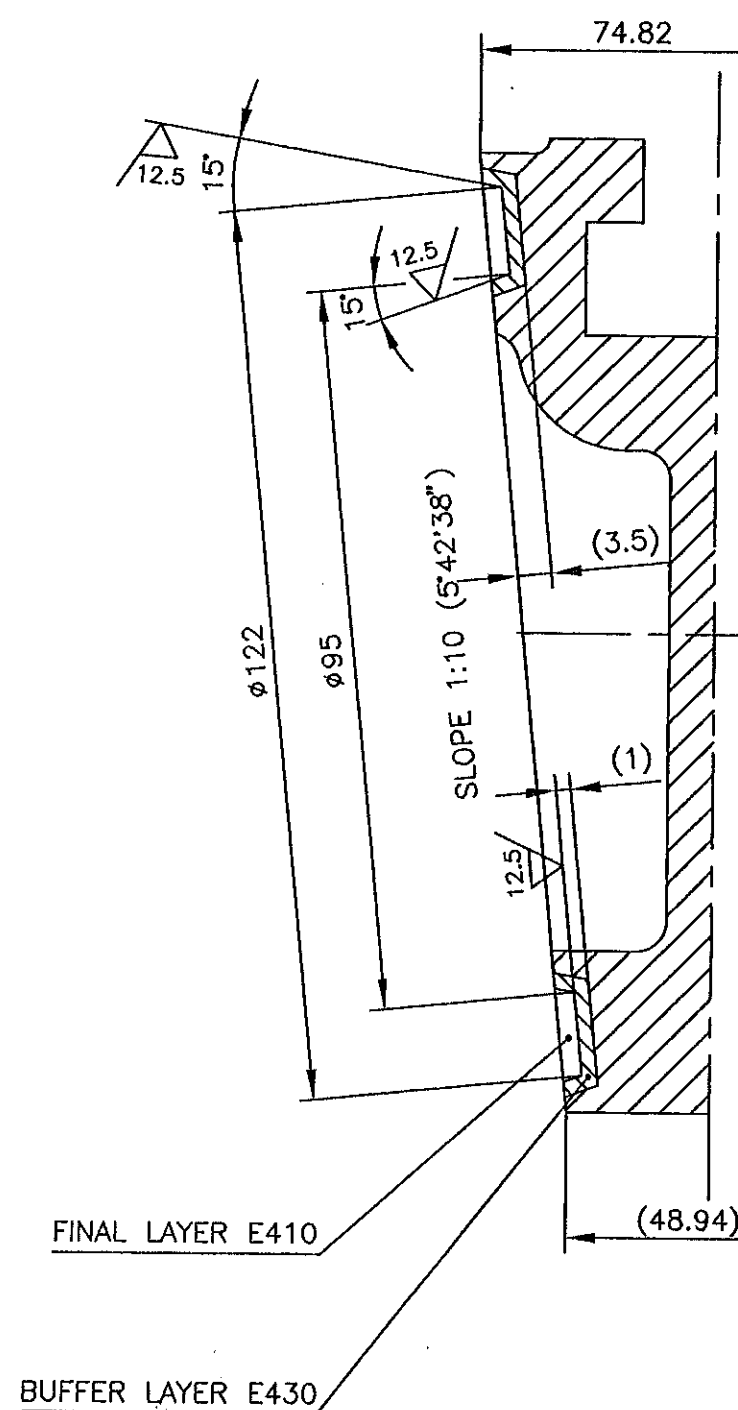
12.5/0.4



SECTION-BB

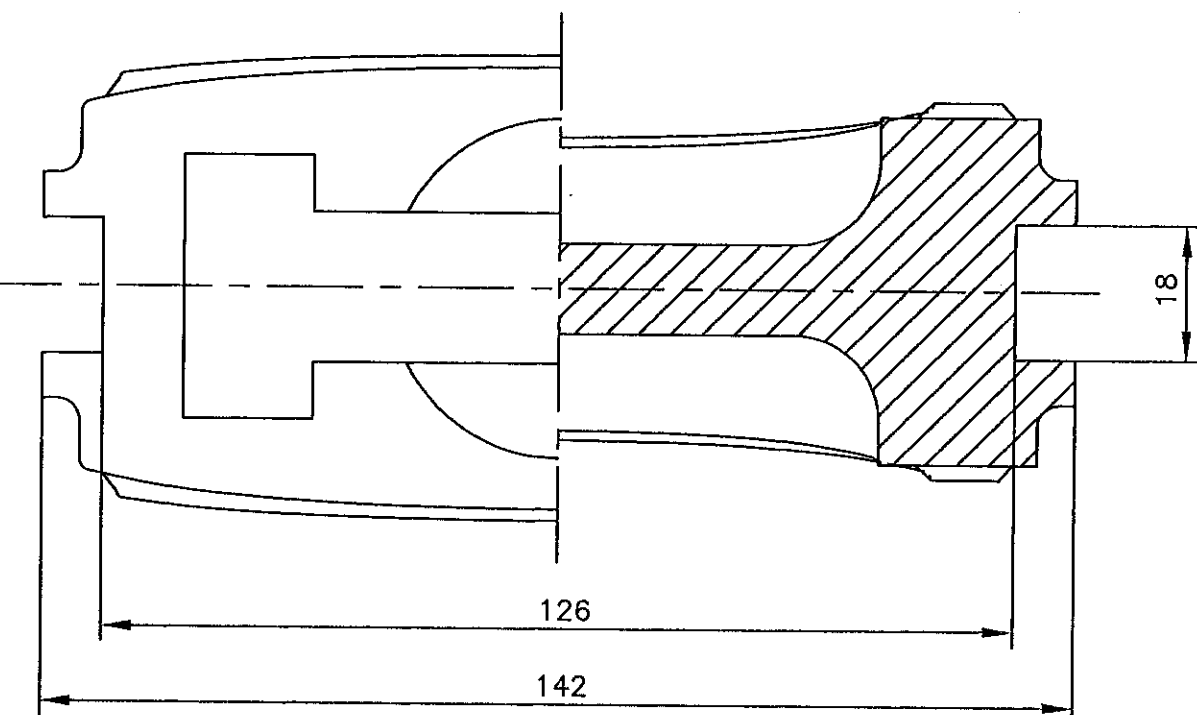


WELD PREPARATION
FOR SEAT DEPOSIT



NOTES:

- HARDNESS OF HARDFACING : 250 TO 300 BHN.
- DIFFERENCE OF SEAT HARDNESS BETWEEN WEDGE AND SEAT RING SHOULD BE 50 BHN.



02	---	---	A216 WCC CERTIFY	NORMALISED	10	2.48	4.0	2VN25203436/01	04
01	---	---	A216 WCB CERTIFY	NORMALISED	10	2.48	4.0	2VN09703436/03	04
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT **CS** DRG. RETRACED WITH REV.04 ON 21.03.2k
REFER DCN:CS: 0257 & 0352

365-120	DEPT VL	SCALE NTS	WEIGHT (KG) 2.48	REFERENCE INFORMATION CAD.REF.C203436	NO. OF ITEMS
CODE	CODE	CODE	CODE	CODE	CODE
TITLE	TITLE	TITLE	TITLE	TITLE	TITLE
WEDGE ASSY. (4"-300C)	WEDGE ASSY. (4"-300C)	WEDGE ASSY. (4"-300C)	WEDGE ASSY. (4"-300C)	WEDGE ASSY. (4"-300C)	WEDGE ASSY. (4"-300C)
CARD CODE U 01	CARD CODE U 01	CARD CODE U 01	CARD CODE U 01	CARD CODE U 01	CARD CODE U 01
DRAWING NO. 2-V-0000-03436	DRAWING NO. 2-V-0000-03436	DRAWING NO. 2-V-0000-03436	DRAWING NO. 2-V-0000-03436	DRAWING NO. 2-V-0000-03436	DRAWING NO. 2-V-0000-03436
REV 04	REV 04	REV 04	REV 04	REV 04	REV 04

REV 04	DATE 21.03.2k	ALTERED K.P.LEON
ZONE	CHD & APPD	
	DRAWING REVISED.	
	NEW WEDGE ROUGH DRG. MADE	
	REFER DCN:CS:1087	

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