

A

B

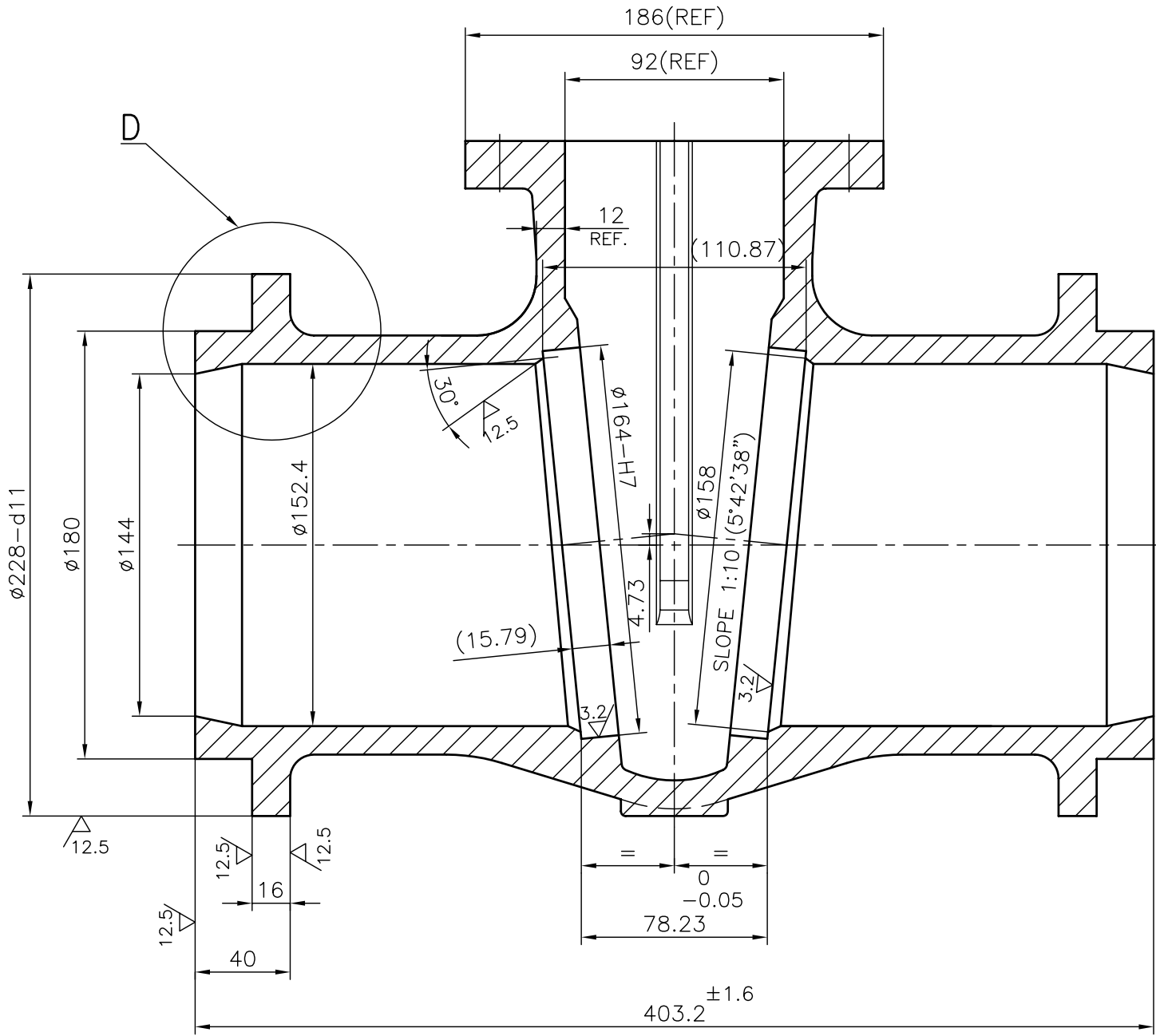
C

D

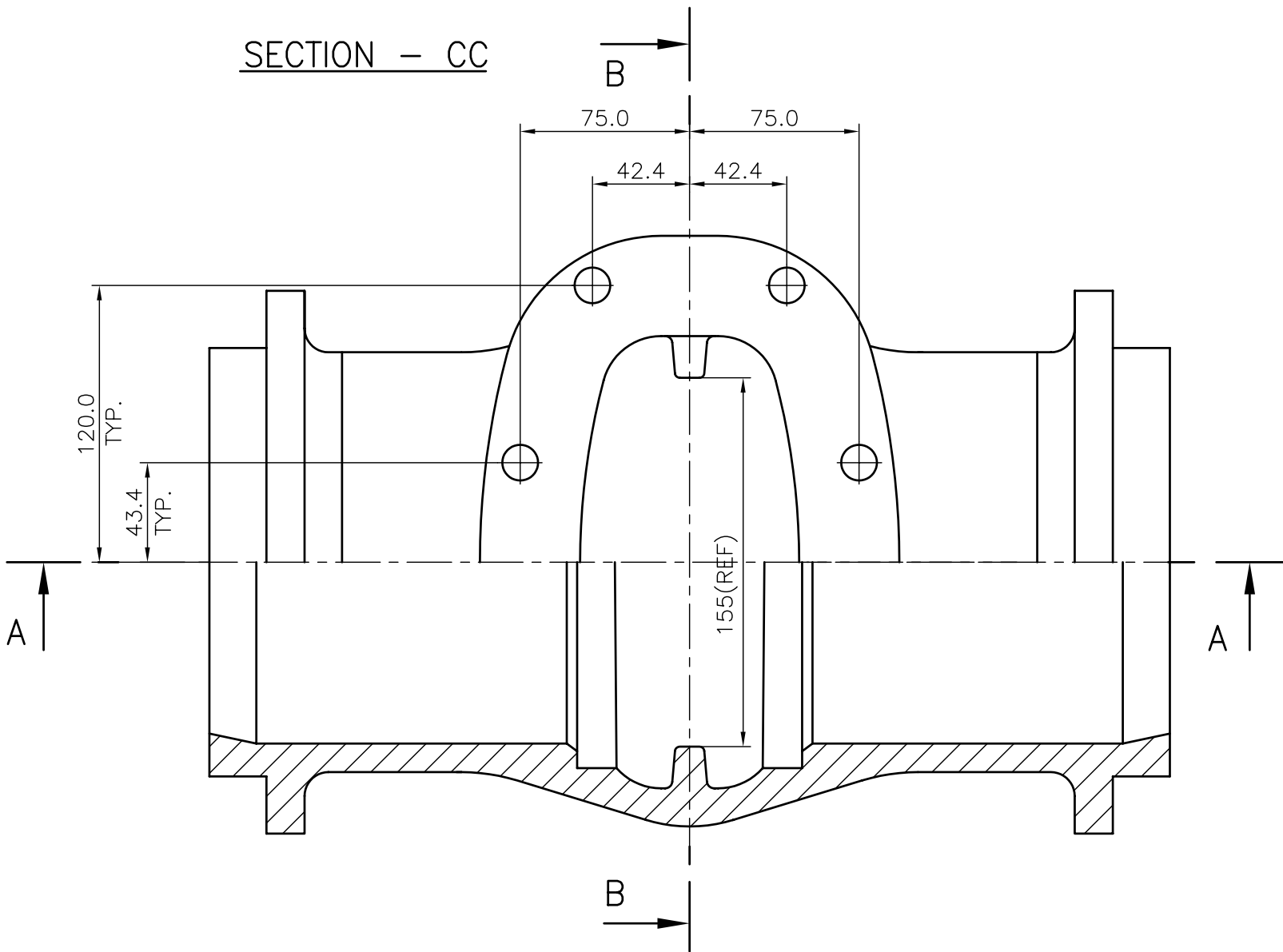
E

F

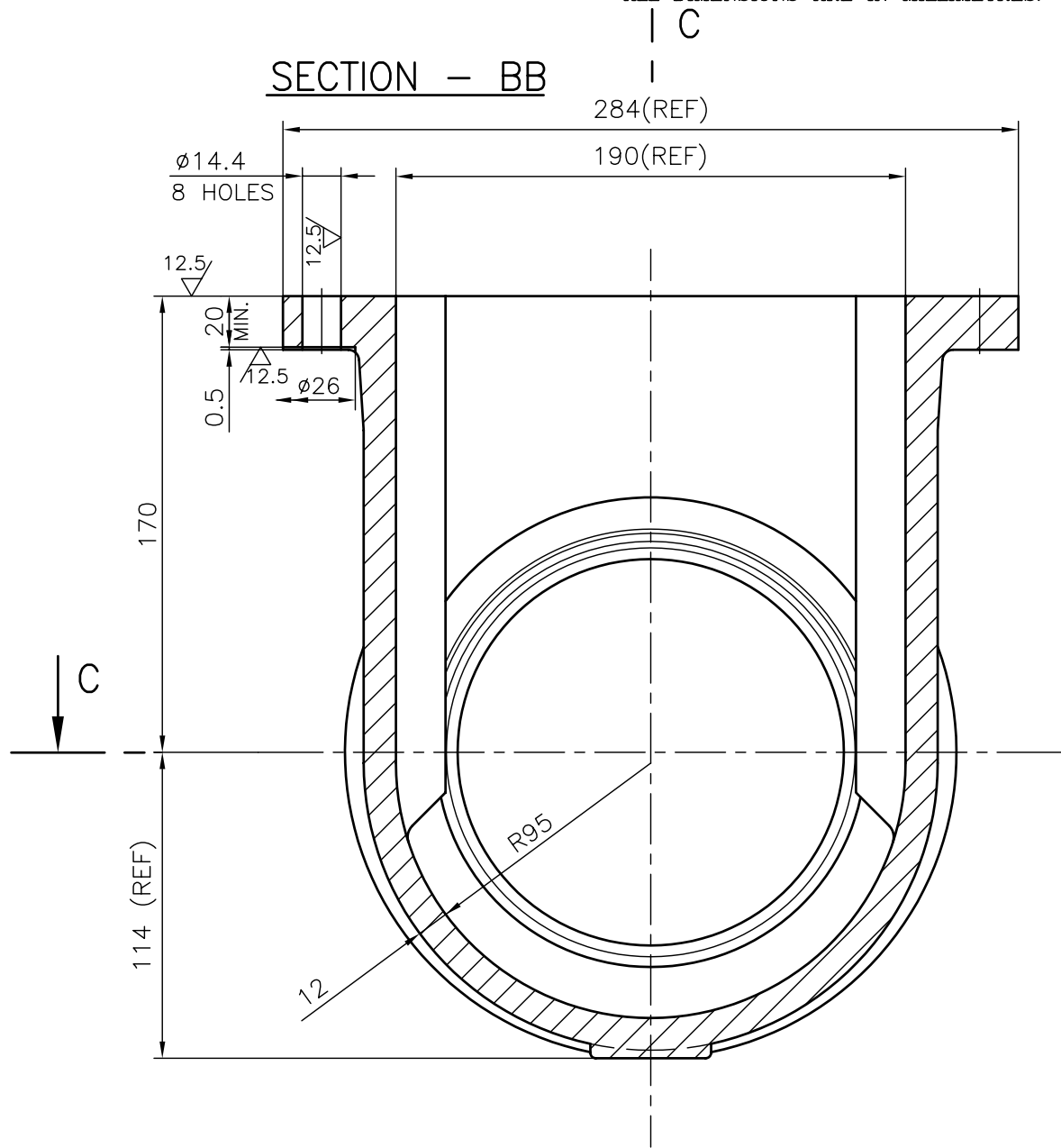
SECTION – AA



SECTION – CC



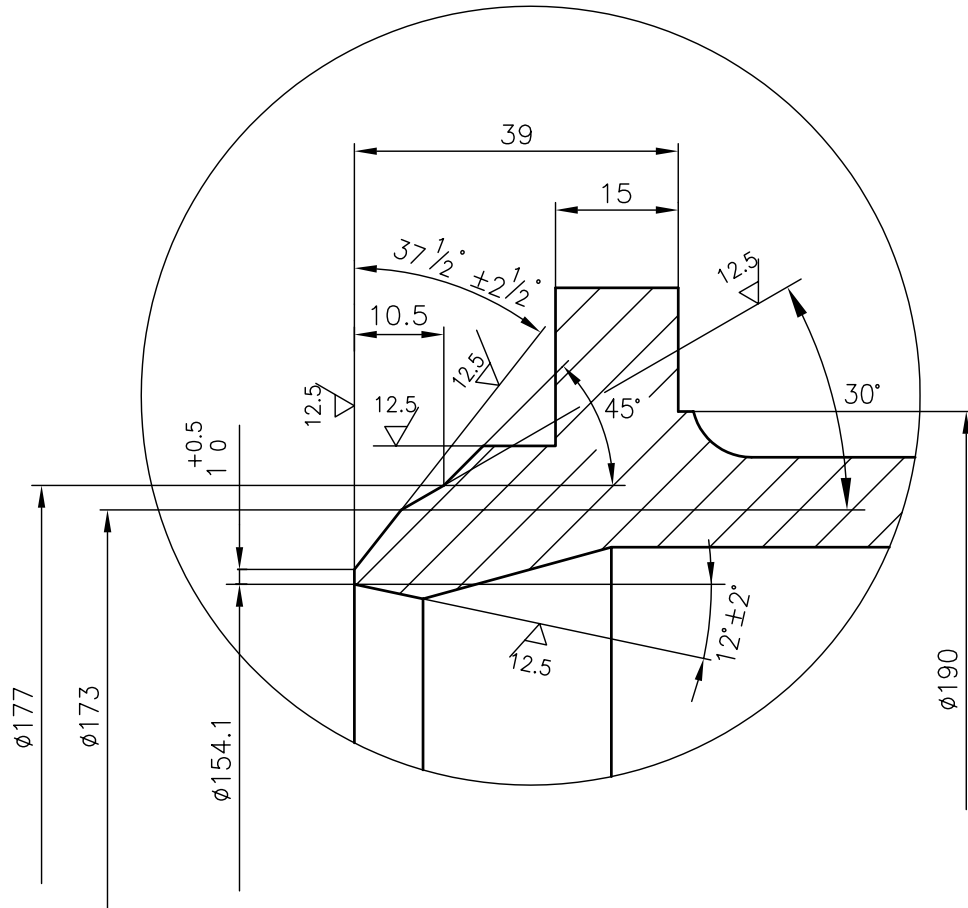
SECTION – BB



ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP


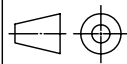
DETAIL–D

FOR STANDARD VALVE ONLY



NOTE:

01. CHAMFER ALL SHARP CORNERS TO 1x45°

| | | | | | | | | | |
|--|-------------|---|---------------------------|-------------------|--|-------------------|---------------------|------------|-----------------|
| 01 | -- | 92 201 685 | ASTM A216 WCB-ATTESTED | NORMALISED | 10 | 33 | 38 | -- | 01 |
| No OFF | DESCRIPTION | MATL CODE | MATL SPECN | HEAT TREATMENT | SCRAP SORT | NET WT (kg) | GROSS WT (kg) | DRAWING No | ITEM No |
| TYPE OF PRODUCT | | | | | | | | | |
| OR NAME OF | | | | | | | | | |
| CUSTOMER/PROJECT | | | | | | | | | |
|  BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014. | | | | | DRN | NAME | SIGN | DATE | NO.OF VAR. |
| | | | | | CHD | T.R.RAMAMURTHY | | 12.05.08 | |
| | | | | | APPD | P.BOOMINATHAN | | 12.05.08 | |
| 365-120 | | | | | | | | | |
| DEPT | V L |  | SCALE | WEIGHT (KG). | REFERENCE INFORMATIONS | | | | NO. OF ITEMS |
| CODE | 320 | | NTS | 33 | COMP.CODE:-93 201 217 0000 CAD :C214257 | | | | |
| TITLE | | | | | CARD CODE | DRAWING NO. | | | REV |
| BODY (6"-C150-BW-GV) | | | | | U 01 | 2-V-NC24-14257 | | | 00 |

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| REV | DATE | ALTERED |
|------|------|------------|
| | | CHD & APPD |
| ZONE | | |

1

2

3

6

7

8

Size A2