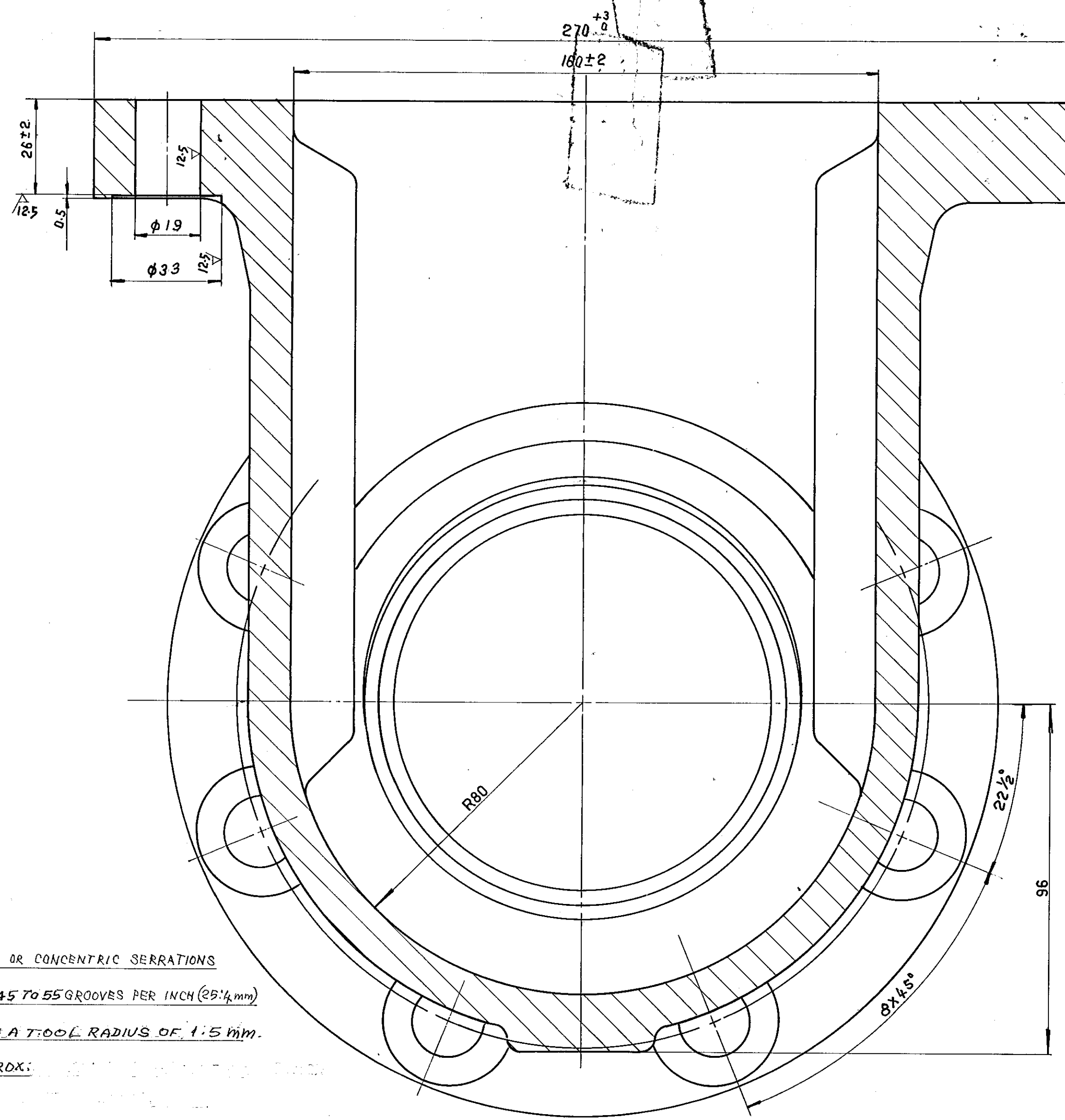
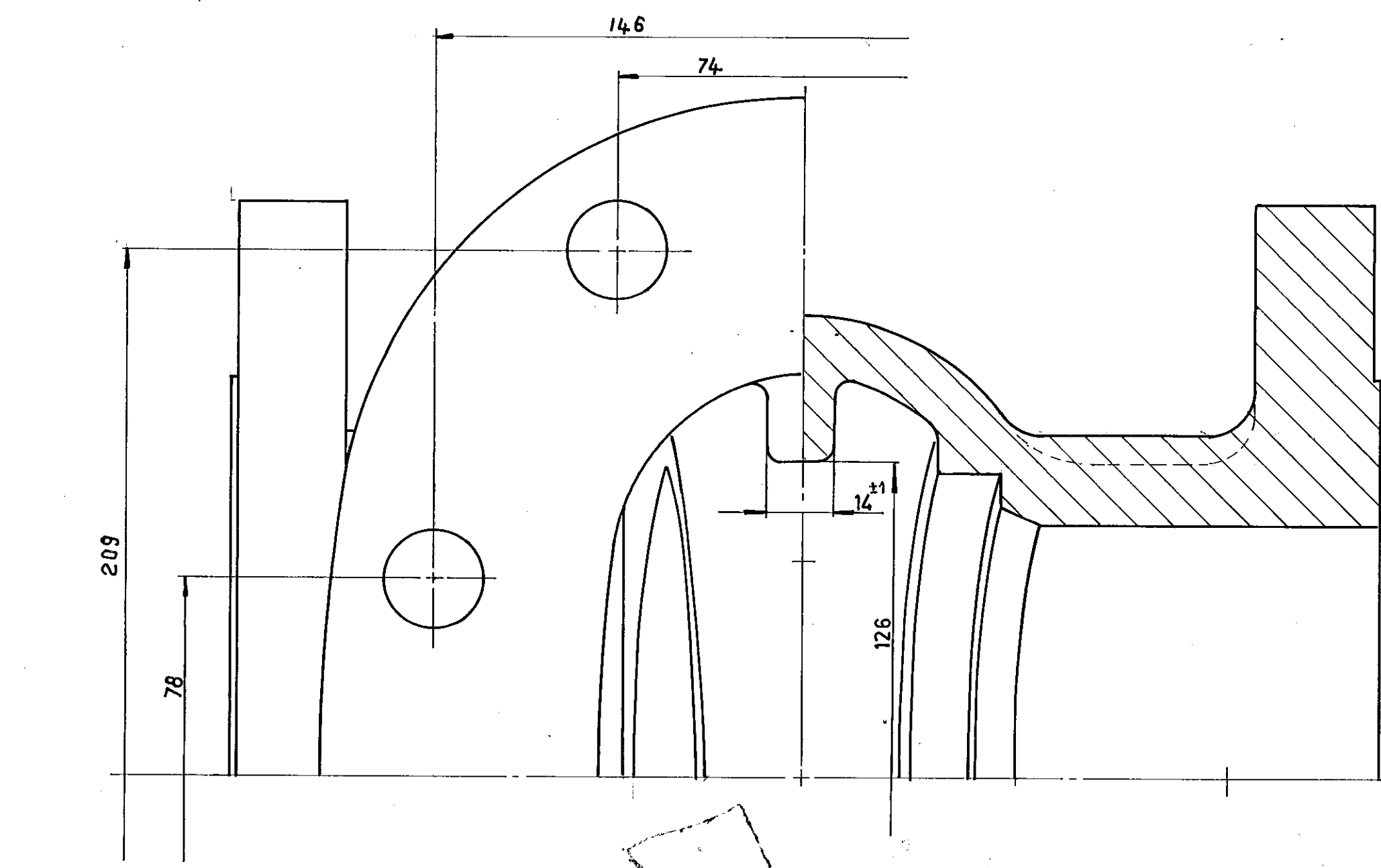
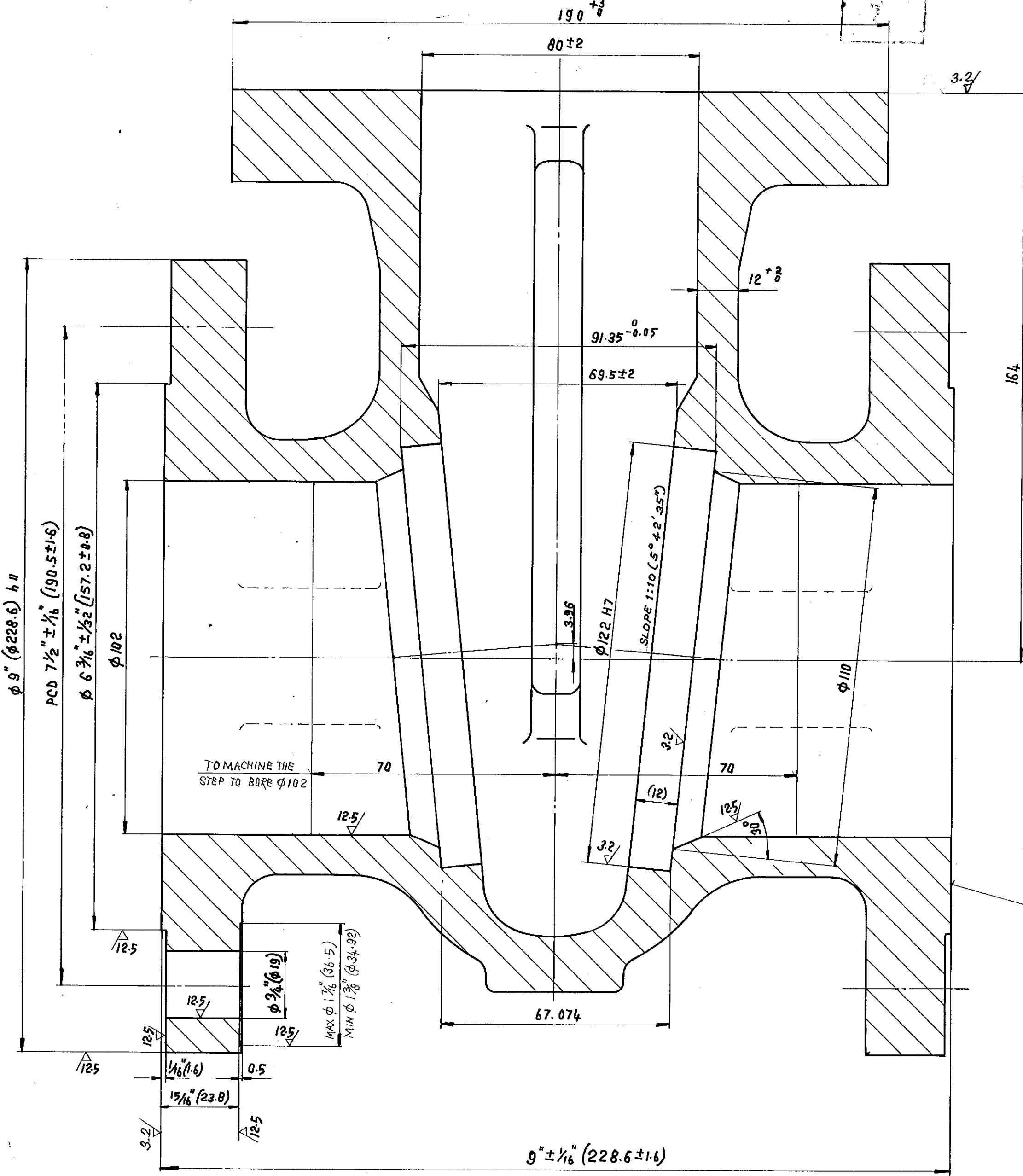
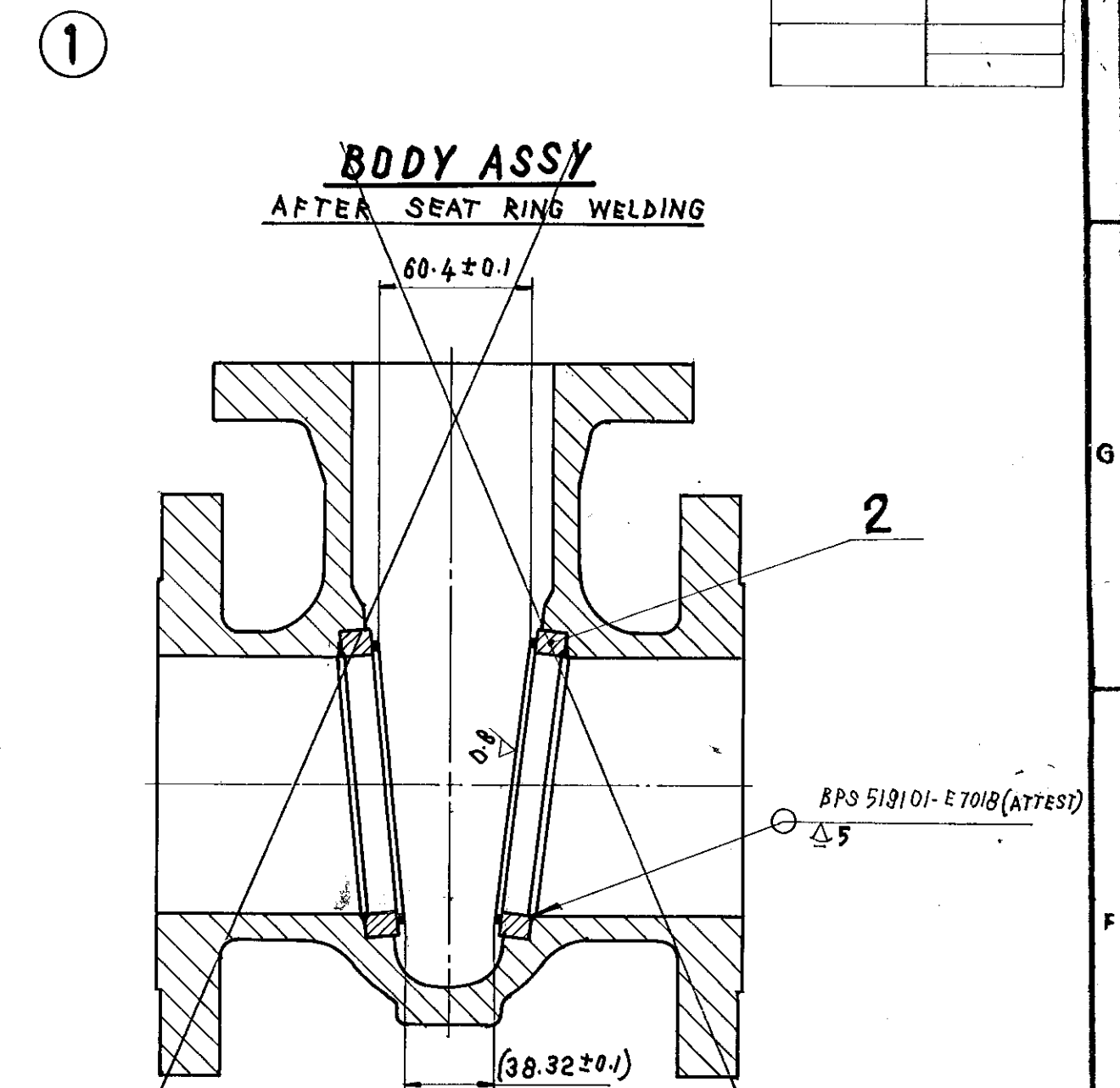


ALL DIMENSIONS ARE IN MM. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/Q.P

$\phi 122 \text{ H7}$	$+0.040$
$\phi 228.6 \text{ h11}$	$-0.290$



SPRAL OR CONCENTRIC SERRATIONS  
WITH 45 TO 55 GROOVES PER INCH (25.4 mm)  
WITH A TOOL RADIUS OF 1.5 mm.  
APPROX.



01	CASTING DRG. NO. 1-V-N033-02862/2	92027039	ASIS WCB	NR	10	-	-	-	-
NO. OF PIECES	DESCRIPTION	MATL. CODE	MATL. SPECN	HEAT TREATM	SCAP SORT	NET WT(KG)	GROSS WT(KG)	DRAWING NO.	ITEM NO.
<b>BHARAT HEAVY ELECTRICALS LTD.,</b> BOILER PLANT UNIT, TIRUCHIRAPALLI-14									
FIRST ANGLE		SCALE	DRAWN	L. K. Srinivas	TOTAL NET WT (KG)		33.16		
CHECKED		DATE	APPROVED	J. S. Kishore	TYPE				
ALL DIMENSIONS IN MILLIMETRES		DATE	2.2.6-99		NEW/OLD DRG. NO.				
CAUTION THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. AND SHALL NOT BE USED WITHOUT THEIR EXPRESS WRITTEN PERMISSION IN ANY FORM OR PART THEREOF FOR ANY OTHER PURPOSE THAN FOR WHICH IT IS SENT TO YOU.			TITLE			BODY			
33-113			1-V-N033-02862			04			

REV.	DATE	ALTD. BY	ALTD. FOR	REV.	DATE	ALTD. BY	ALTD. FOR
04	19.4.99	CHD	APPD	03	23.9.98	CHD	APPD
SERRATION NOTE MODIFIED TO THE LATEST STD. REFER DCN. CS:1003				SIDE FLANGE NOTE CORRECTED TO THE LATEST STD. TABULATION DELETED REFER DCN. CS:0497			
02	27.11.99	CHD	SK	02	7.10.92	CHD	SK
SURFACE FINISH 12.5 WAS 3.2 & BODY ASSY DELETED. REFER DCN. No. CS:0224				1) $\phi 19$ & $\phi 33$ WERE $\phi 18$ & $\phi 30$ RESPECTIVELY. 2) DCN. No. CV/0059 DT: 6/10/92			