

[illegible]

SPiral OR CONCENTRIC SERRATIONS
WITH 45 TO 55 GROOVES PER INCH
(25.4 mm) WITH A TOOL RADIUS OF
1.5 mm APPROX.

Technical drawing of a mechanical part, likely a valve or pump component, showing a cross-section. The drawing includes dimensions such as 15 ± 1 , 14 , 12.5 , 183 ± 1 , 199 , and $16 \times 22^\circ - 30'$. It also features a coordinate system with axes A and C.

75.99 ± 0.05

64

42.36 ± 0.05

BPS 219101 - E 10/8 (ATTEST.)

REV	DATE	ALTD	REV	DATE	ALTD
05	01-09-99	CHD & APPD: VASMS	04	10-04-98	CHD & APPD: -
SERRATION NOTE MODIFIED			LINE FLANGE FINISH Y2 REVISED TO 3.2		
REFER DCN: CS1034			REFER DCN: CS:086		
REV	DATE	ALTD	REV	DATE	ALTD
03	04-01-95	CHD: JERRY	02	7-12-93	CHD: JERRY
1. DIMENSION 2.59 CORRECTED TO 1.94			1. BONE WAS 4.4 TO 4.8 WAS 3.2 SURFACE FINISH 1.8 WAS 3.2 REMOVE ALTIM INTRODUCED 3. BODY ASSY. DETAIL		
2. REFER DCN: CS:0442			2. DCN: NO. CV10059 8.6: 6:10-9		

012