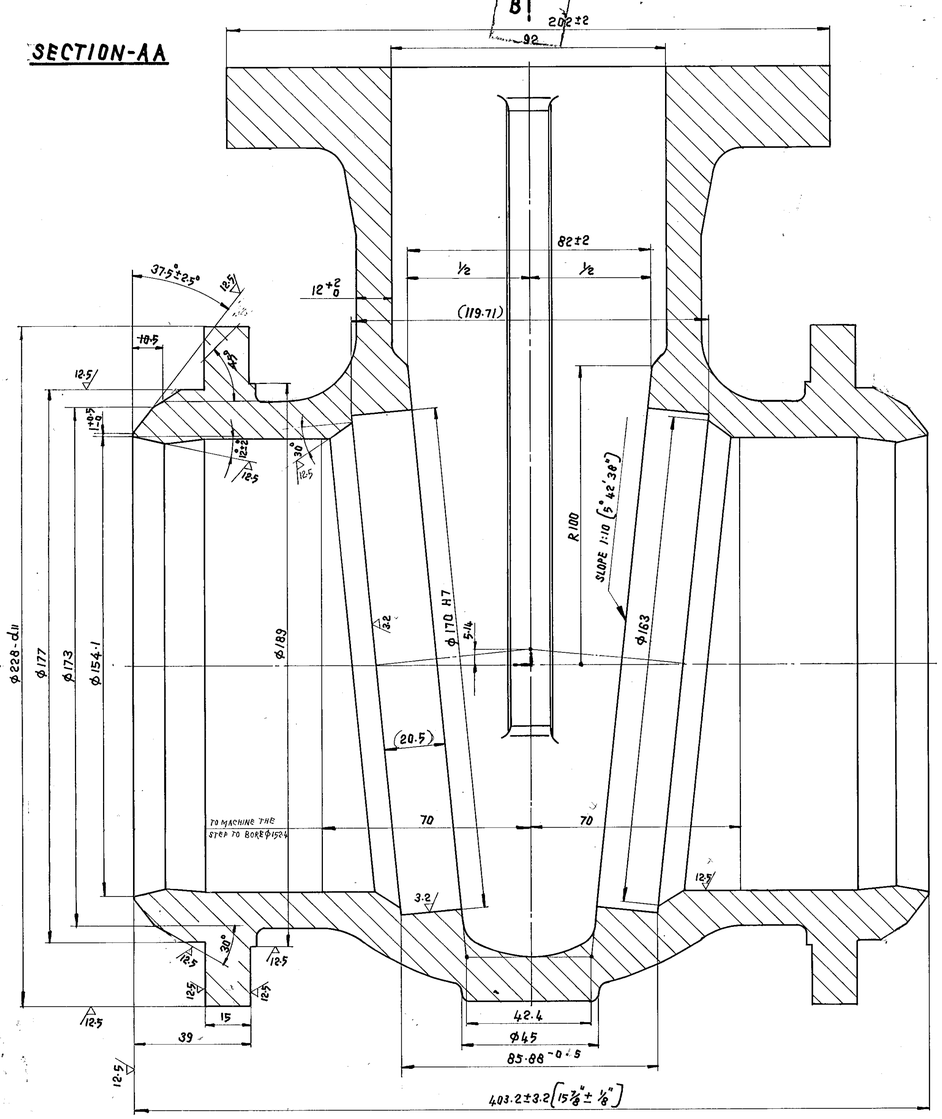
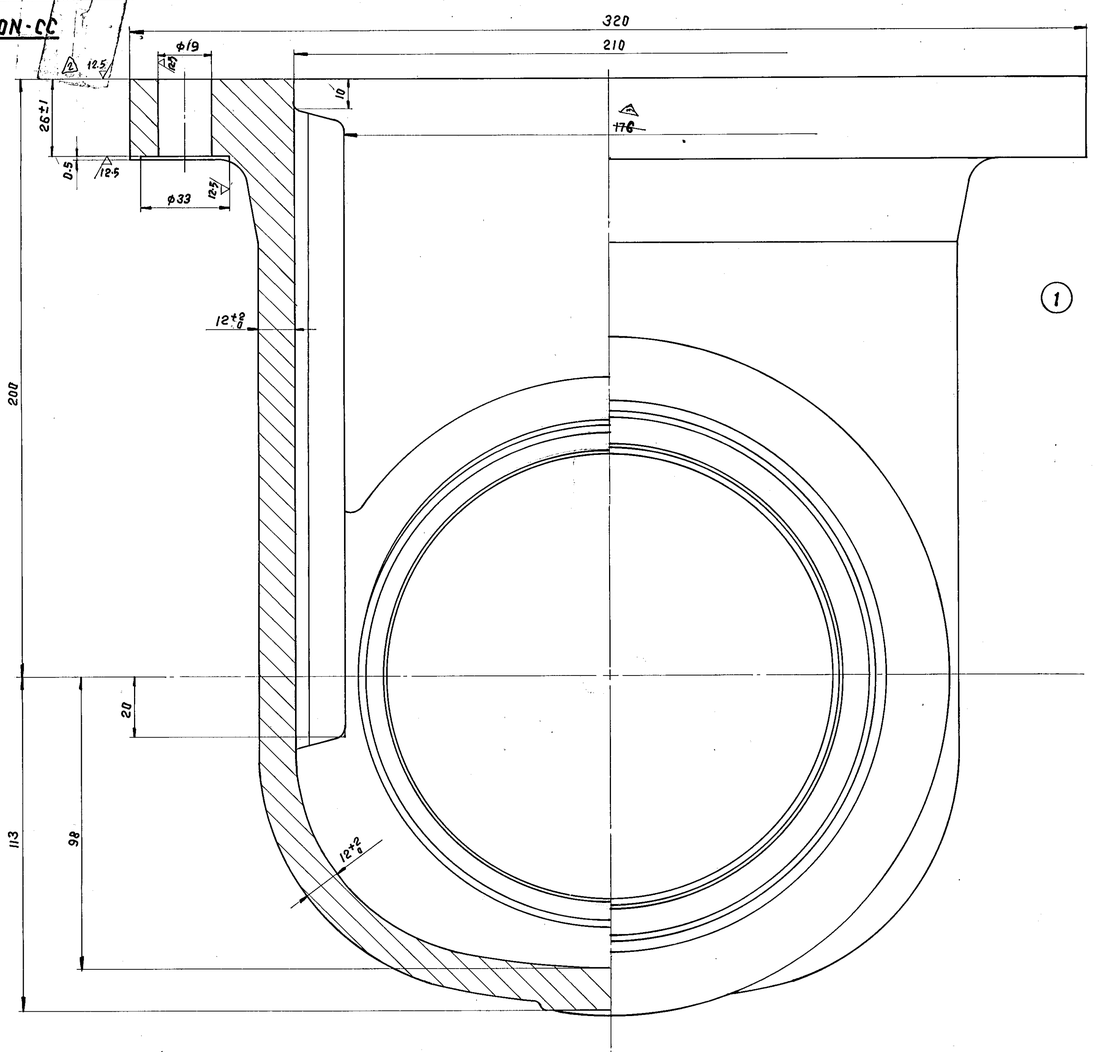
SECTION-AA

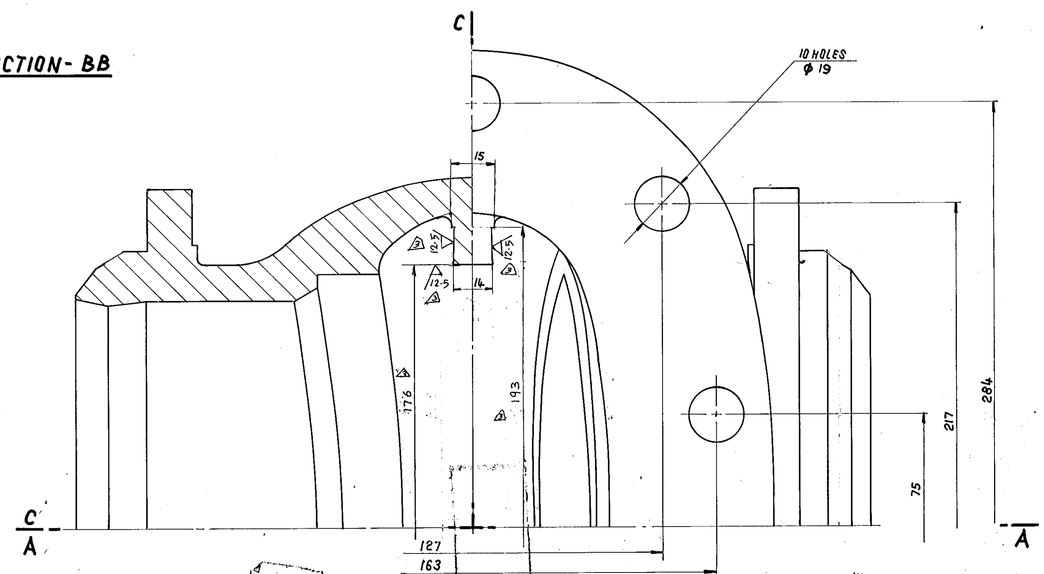


SECTION-CC



φ170	+0.040
H7	0
φ228	-0.170
d.11	-0.460

SECTION- BB



SL.NO	DRAWING NO.	COMP. CODE	MATL. SPECN.	SCRAP SORT
01	1-V-N005-02831/04	93102150 0000	A 216 WC8 NR ATTEST	10

REV	DATE	ALTD: N.D.PAL	REV	DATE	ALTD: T.C.
03	13-5-94	CHKD:	02	1.1.94	CHD:

1. MACHINING INTRODUCED IN THE WEDGE GUIDE RIBS
2. REFER DCN. NO: CS: 0317

SURFACE FINISH 12.5 WAS 3.2 REFER DCN. CS: 0243

REV	DATE	ALTD: N.DHANAPAL
A	9-8-94	CHKD:

1. ANGLE 45° AND DIM. 10.5 REMOVED FROM EDGE PREPARATION DETAILS.
2. REFER DCN. NO: CS: 0368

ZONE	DATE	ALTERED THOMAS-V
A	19-10-92	CHECKED

φ19 AND φ33 WERE φ18 AND φ30 RESPECTIVELY.
DCN NO. CV/0059 DT. 6-10-92

BODY CASTING DRG NO. 1-V-N005 02833/02

NO. OF PIECES	DESCRIPTION	SEM. PRO. SEQ. NO.	INT. MAT SEQ NO	FINAL MATERIAL	SCRAP SORT	NET WT (KG)	GROSS WT (KG)	DRAWING NO.	ITEM NO

BHARAT HEAVY ELECTRICALS LTD.,
BOILER PLANT UNIT, TIRUCHIRAPALLI-14

FIRST ANGLE	SCALE				
	NTS	DRAWN	L. Rengasamy	TOTAL NET WT (KG)	42
		CHECKED	N. DHANAPAL	TYPE	
		APPROVED	S. KUMAR		
ALL DIMENSIONS IN MILLIMETRES		DATE	23/7/88	NEW / OLD DRG. NO.	

TITLE: **BODY** 6" 1500

DRAWING NO. 1-V-N005-02831 REVISION 04

CAUTION
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