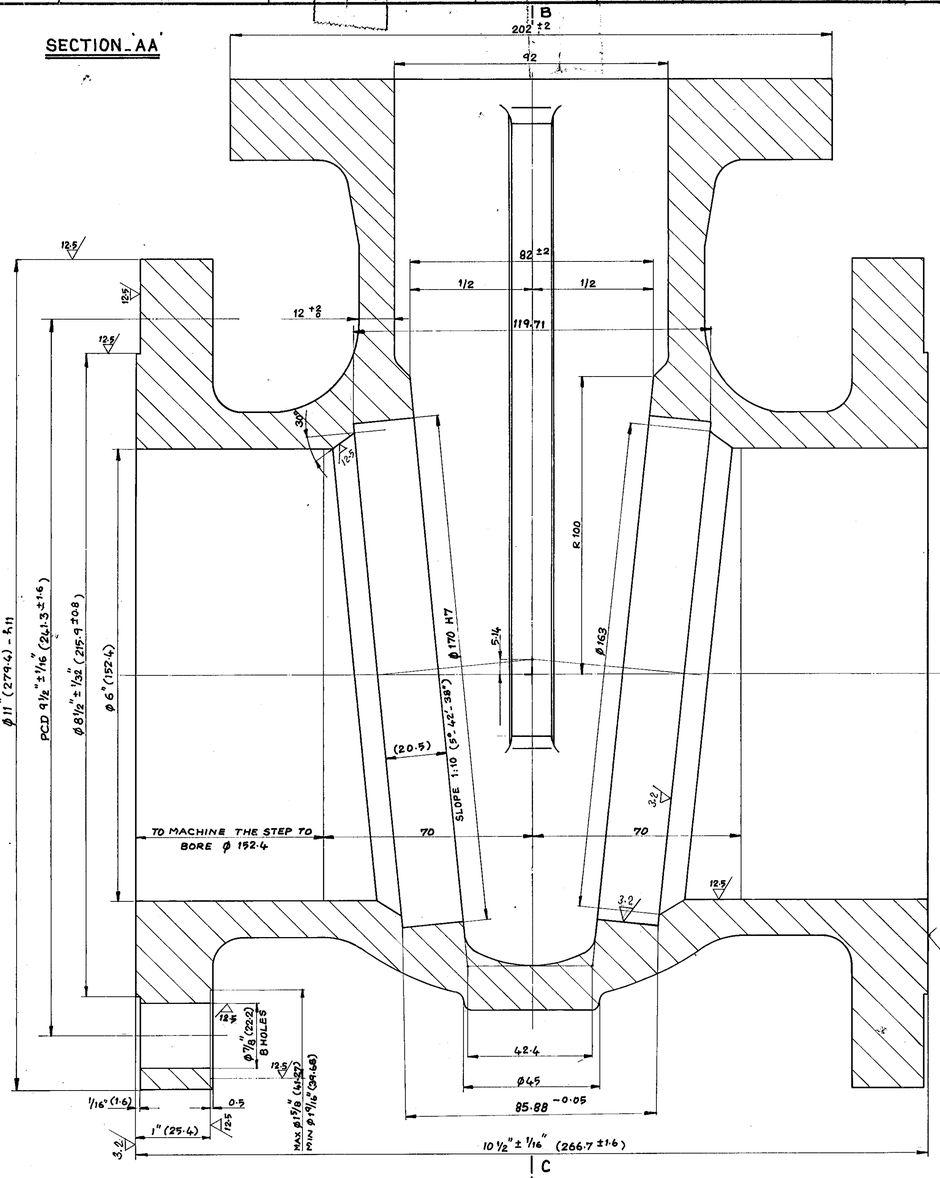
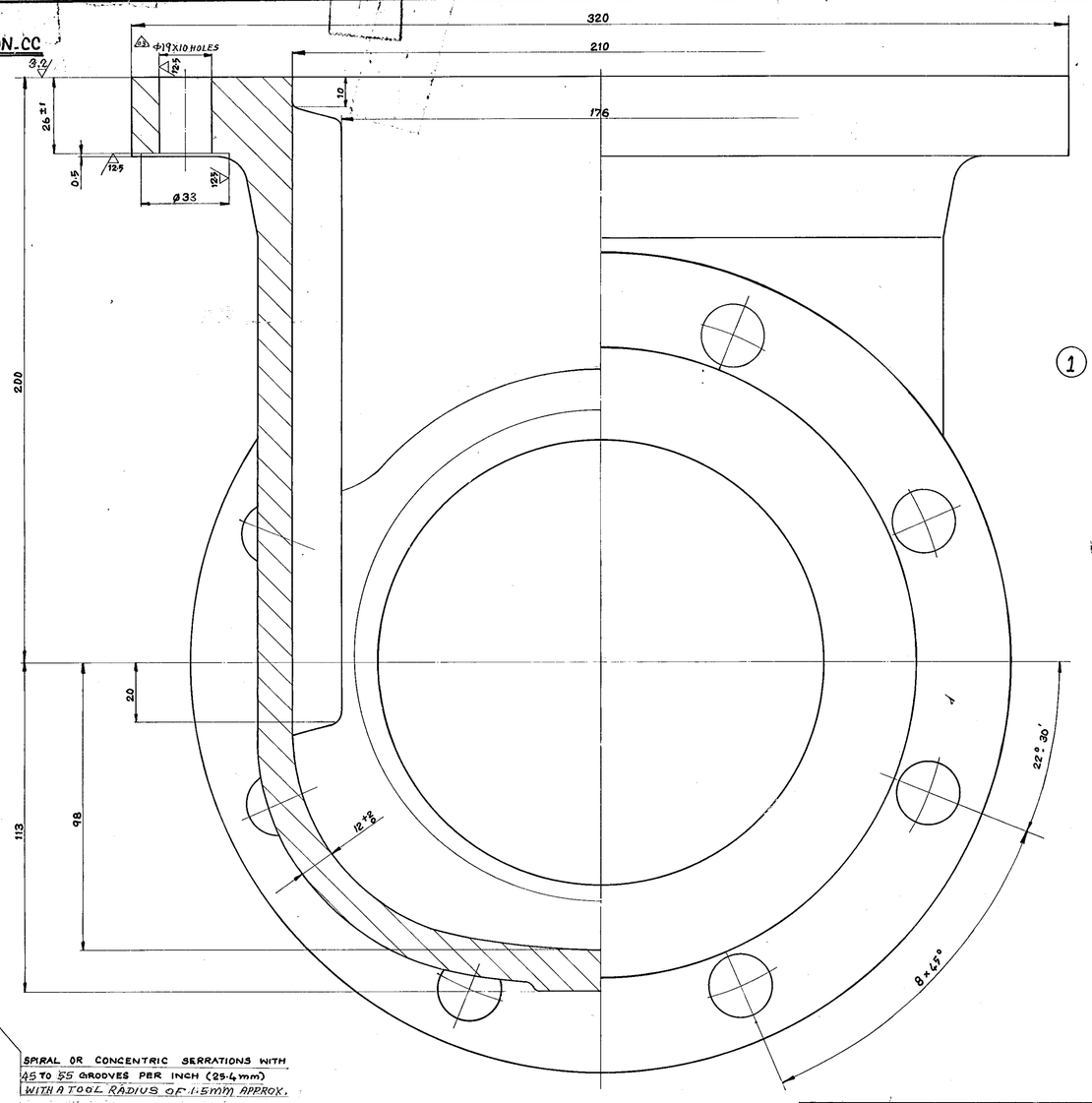
SECTION AA



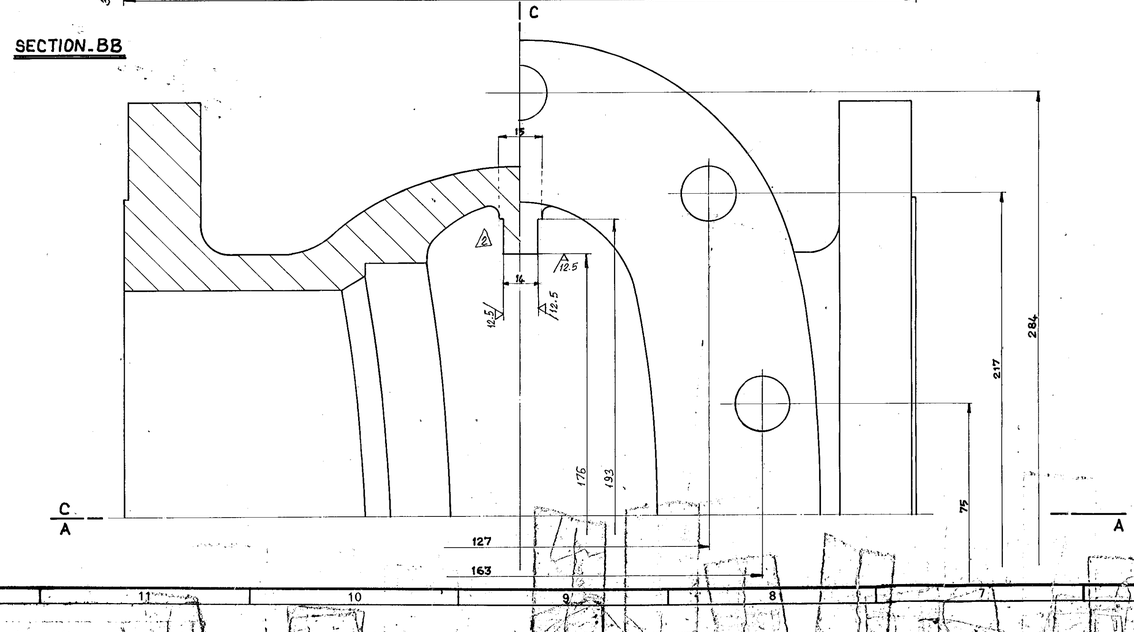
SECTION CC



Ø279.4 h11	0 / -0.320
Ø170 H7	+0.040 / -

SPIRAL OR CONCENTRIC SERRATIONS WITH 45 TO 55 GROOVES PER INCH (25.4 mm) WITH A TOOL RADIUS OF 1.5 mm APPROX.

SECTION BB



01	I-V-N001-02830 A	93 102 092 0000	A 216 WCB NR ATTEST	10
SL.No.	DRG. No.	COMP. CODE	MATL. SPECN.	SCRAP SORT

BODY CASTING DRG. No. I.V.N001-828278/2

NO. OF PIECES	DESCRIPTION	SEM. PRO. SEQ. NO.	INT. MAT SEQ NO	FINAL MATERIAL	SCRAP SORT	NET WT (KG)	GROSS WT (KG)	DRAWING NO.	ITEM NO.

BHARAT HEAVY ELECTRICALS LTD.,
BOILER PLANT UNIT, TIRUCHIRAPALLI-14

FIRST ANGLE	SCALE NTS	DRAWN J. PRABAKAR	TOTAL NET-WT (KG) 47.00
ALL DIMENSIONS IN MILLIMETRES		CHECKED N. DHANAPAL	TYPE
		APPROVED S. KUMAR	
		DATE 02.05.88	NEW/OLD DRG. NO.

CAUTION
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD., BOILER PLANT UNIT, TIRUCHY-14 AND SHALL NOT BE USED WITHOUT THEIR EXPRESS WRITTEN PERMISSION IN ANY FORM OR PART THEREOF FOR ANY OTHER PURPOSE THAN FOR WHICH IT IS SENT TO YOU.

33-113

TITLE: BODY (6"/150)

DRAWING NO. 1.V.N001-02830 REVISION .04

REV.	DATE	ALTD: T.K. CHD & APPD:
04	19.4.99	SERRATION NOTE MODIFIED. REFER DCN. CS: 1002

REV.	DATE	ALTD: N. DHANAPAL CHD:
03	5-2-94	1. Ø19 X10 HOLES INCLUDED AND Ø18 X10 HOLES REMOVED 2. REFER DCN. NO: CS: 0262

	DATE	ALTD: T.K. CHD: S.K.
02	27.1.93	SURFACE FINISH 12.5 WAS 3.2 MACHINING INTRODUCED IN GUIDES DCN. NO: CS: 0224

	DATE	ALTERED I. Ramasamy CHECKED
1	10.10.92	Ø19 & Ø33 WERE Ø18 & Ø30 RESPECTIVELY 2) DCN. No. CV/0059/ST: 6.10.92