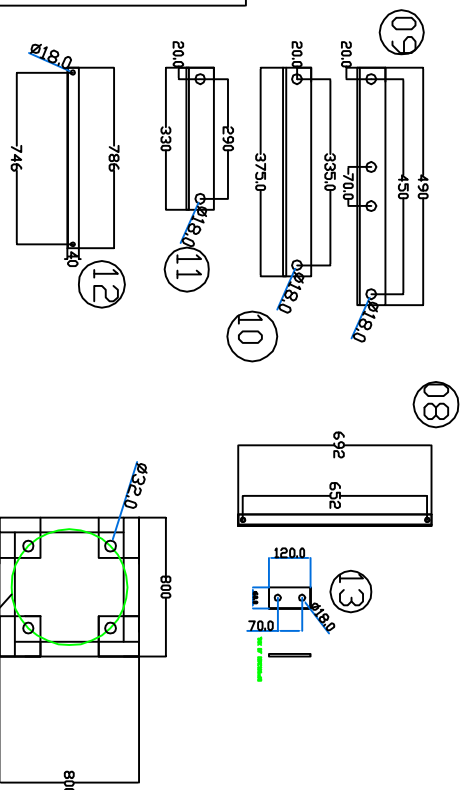
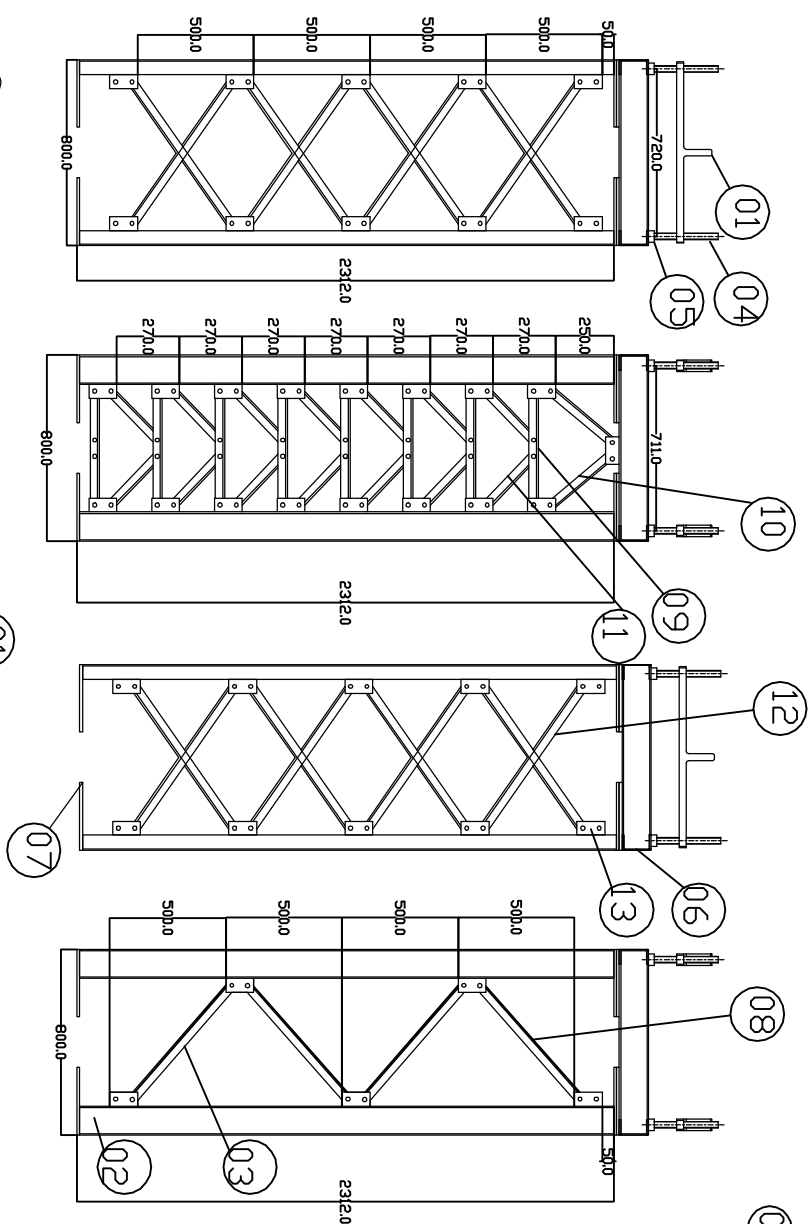


NOTE:

1. INDIVIDUAL COMPONENT SHALL BE MADE AS PER DRAWING ASSEMBLY.
2. STUDS SHALL BE WELDED TO FRAME.
3. THE ASSY. SHALL BE SAND BLASTING AND POWDER COATING AS PER SPECIFICATION

ITEM NO.	DESCRIPTION	STD	DRAWING NO.	ITND.	MATL. CODE	A	UNIT	UNIT V.T.	QTY.	SIZE
13	Clamp Plate				MS			42		
12	ISMA Angle-5				MS			16		
11	ISMA Angle-4				MS			14		
10	ISMA Angle-3				MS			02		
09	ISMA Angle-2				MS			08		
08	ISMA Angle-1				MS			04		
07	Gusset Plate				MS			12		
06	Top Frame				MS			01		
05	STUD				MS			04		
04	SUPPORT ROD				MS			04		
03	ISMA 40				MS			As required		
02	ISWC 125				MS			As required		
01	SUPPORT BLOCK				MS			02		

REV.	DATE	ALTERED	REV.	DATE	ALTERED	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.	ITEM NO.
		CHECKED			CHECKED					
ZONE			ZONE							
SUPPORT STRUCTURE I-DS										
TITLE		DEPT.	GRADE OR TOL. DIM.		SCALE	NTS	6.8 KG	DRAWING NO.	RD DG 4 35 0617 0000	REV.
		CODE	C/M/F					CARD CODE	RD DG 4 35 0617 0080	0
								SHEET NO.	NO. OF SHEETS	

TYPE OF PRODUCT					
NAME OF CUSTOMER					
GSM-420					
BHARAT HEAVY ELECTRICALS LTD.					
HYDERABAD					
DIN	SIGNAL	SIG.	DATE	NO OF	
CXD	SIGNALL		25.11.86	VAP.	
APPD	MREQAD		25.11.86		

