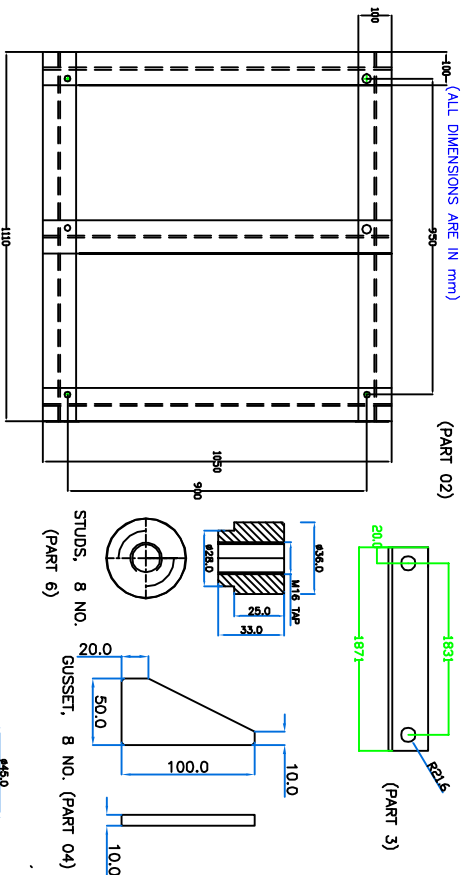
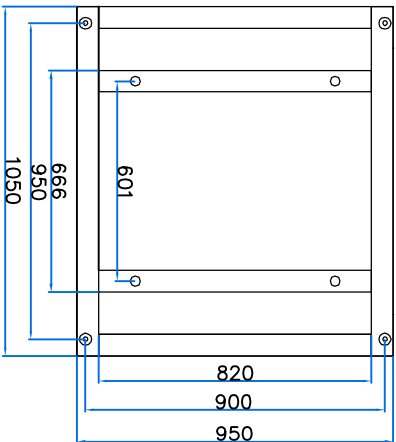
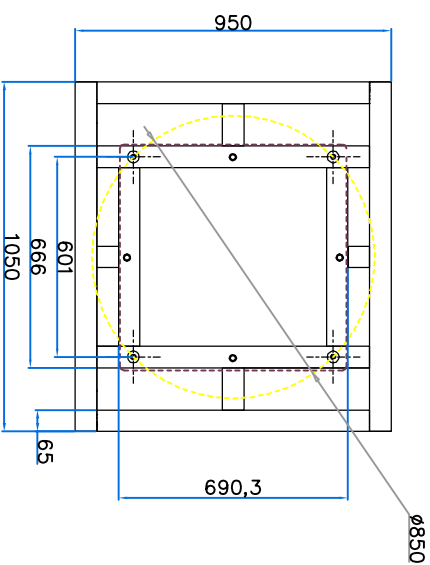
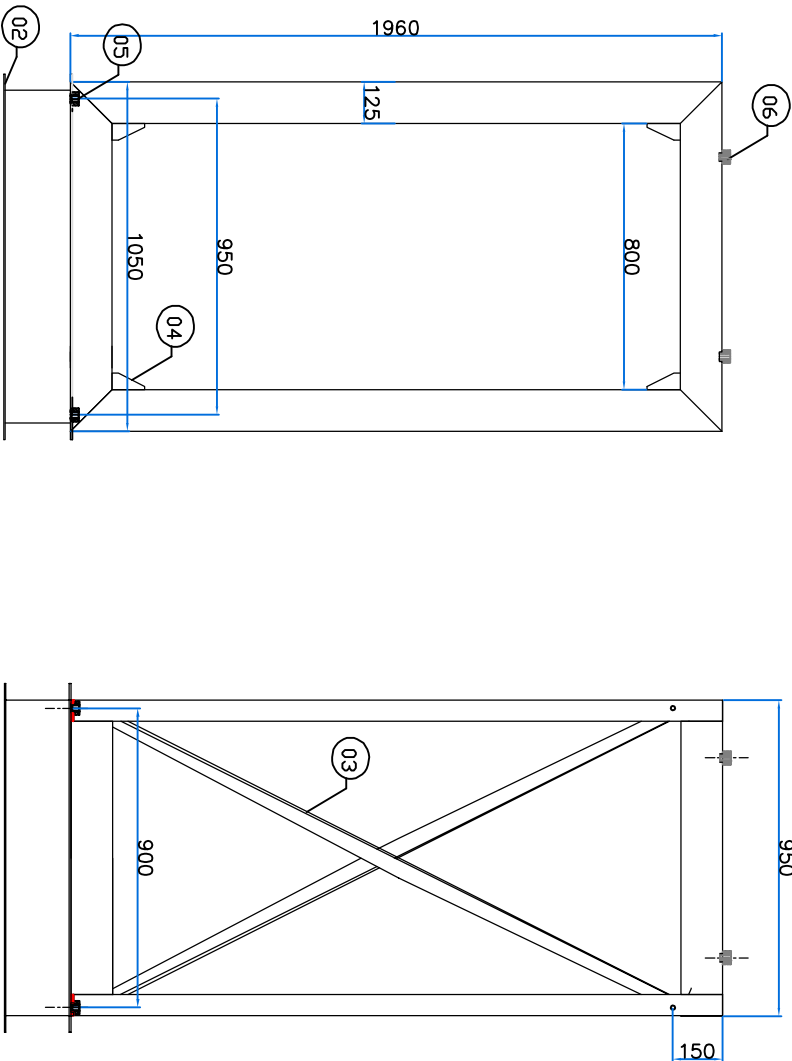
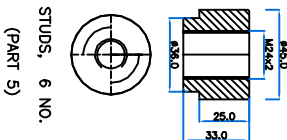




- NOTE:
1. INDIVIDUAL COMPONENT SHALL BE MADE AS PER DRAWING ASSEMBLY.
 2. FRAME SHALL BE WELDED MAINTAINING PARALLELITY AND ORTHOGONALITY.
 3. STUDS SHALL BE WELDED TO FRAME.
 4. THE ASSY. SHALL BE SAND BLASTING AND POWDER COATING AS PER SPECIFICATION



ITEM NO.	DESCRIPTION	STD	DRAWING NO.	VAR	UNIT	QTY.	ZONE
06	STUD (M16X2)				MS	08	
05	STUD (M24X2)				MS	06	
04	GUSSET PLATE				MS	08	
03	ISMA 40				MS	02	
02	ISMB 200				MS		
01	ISMC 125				MS		

GSM-420

TYPE OF PRODUCT		NAME OF CUSTOMER		NAME OF PRODUCT	
		BHARAT HEAVY ELECTRICALS LTD.		GSM-420	
HYDERABAD		HYDERABAD			
DEPT.		GRADE OF		SCALE	
CODE		C/O/DM		NTS	
TITLE		CB BASE FRAME ASSY.			
REV.		DATE		ALTERED	
ZONE		CHECKED			
CARD CODE		DRAWING NO.		RD DG 4 35 0617 0082	
SHEET NO.		NO. OF SHEETS			