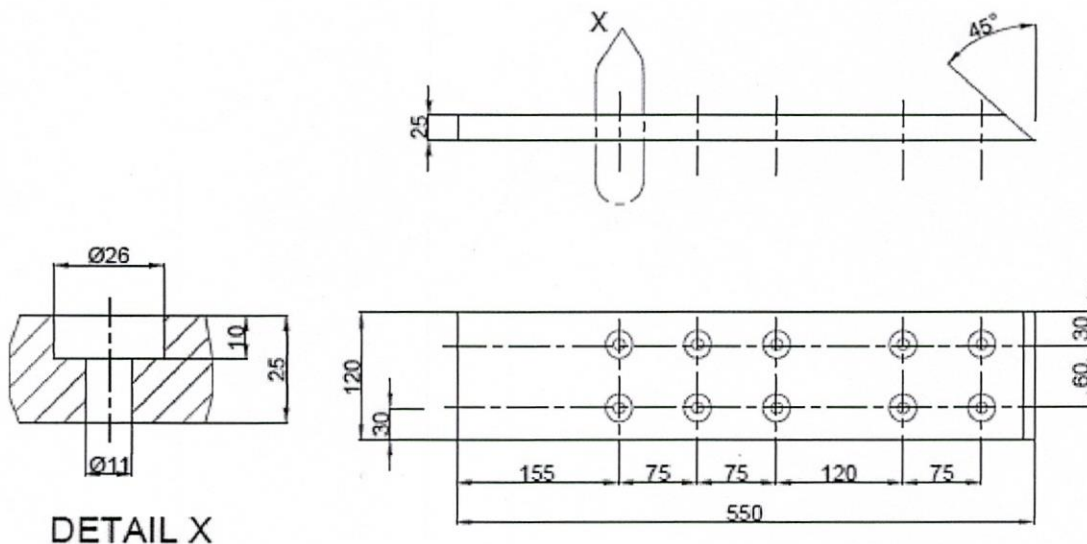


ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED	S.N. Kumar/B.N.
01	24.03.18	CHECKED	D. Chandrasekar
		APPROVED	D. Chandrasekar

MATERIAL SPECIFICATION
SEASONED TEAK WOOD WAS HARD
WOOD



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WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

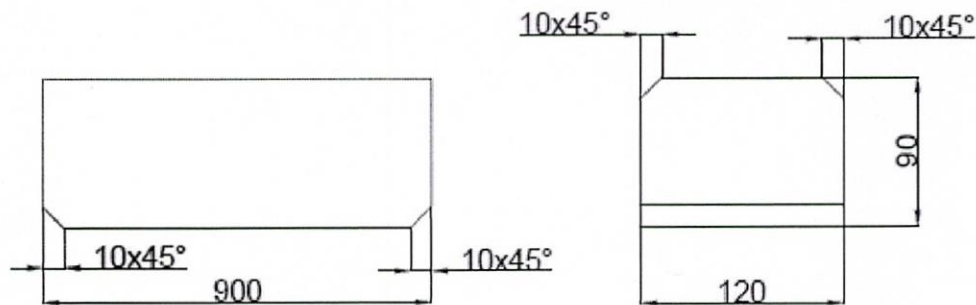
ITEM NO		DESCRIPTION	DRAWING NO	SEASONED TEAK WOOD		UNIT WT	
				MATL SPEC		QTY	
EQPT: 80 T DRAW BENCH							
		Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TRUCHIRAPALLI - 620014		DRN	NAME	SIGNATURE	DATE
				CHD	A.AROCKIAM	<i>A. Arockiam</i>	16.10.78
				APPD	S.SHANMUGASUNDARAM	<i>S. Shanmugasundaram</i>	16.10.78
DEPT	GRADE OF UNTOL. DIM	SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO			ITEM
SSTP	Ø/M/F			REF TO OLD DWG NO			
CODE	IS: 2102			SSTP-1M-186			
TITLE			CARD CODE	DRAWING NO :			REV
DB8-WOOD LEDGE			U 01	4-7-0111-13-01570			01

A4-SIZE

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
01	24.03.18	S.K.K. Kumar / S.N.
		CHECKED
		S. Chandrasekar
		APPROVED
		S. Chandrasekar

MATERIAL SPECIFICATION
SEASONED TEAK WOOD WAS HARD
WOOD



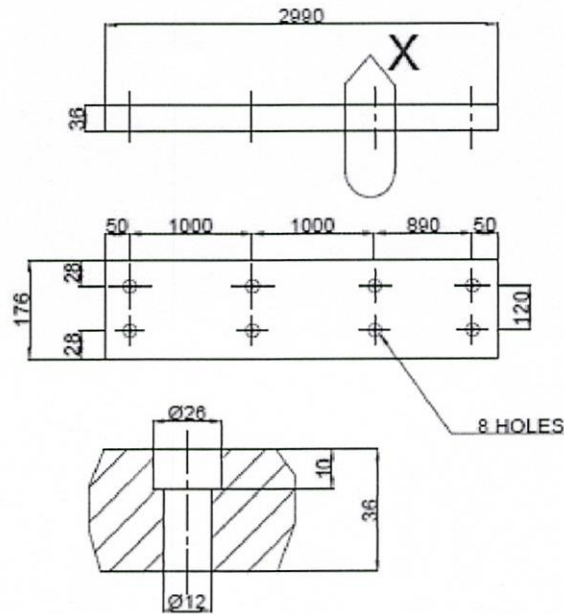
CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.	ITEM NO	DESCRIPTION	DRAWING NO	SEASONED TEAK WOOD		
				MATL CODE	UNIT WT	
				MATL SPEC	QTY	
	EQPT: 800 KN/315 KN DRAW BENCH					
 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014	DRN	NAME	SIGNATURE	DATE		
	CHD	A.AROCKIAM	A.Arockiam	05.08.87		
	APPD	S.SHANMUGASUNDARAM	S.Shanmugasundaram	14.10.87		
DEPT	GRADE OF UNCL DIM		SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
SSTP	456		1:2.5		REF TO OLD DWG NO	
TITLE DB8-WOOD FOR COLLECTING TROUGH, BOTTOM PIECE.			CARD CODE	DRAWING NO : 4-7-0111-13-03450		REV
			U 01			01

A4-SIZE

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
01	24.03.18	S.N. Kumar / R.N.
		CHECKED: S. Chandrasekar
		APPROVED: S. Chandrasekar

MATERIAL SPECIFICATION
SEASONED TEAK WOOD WAS HARD
WOOD



DETAIL X

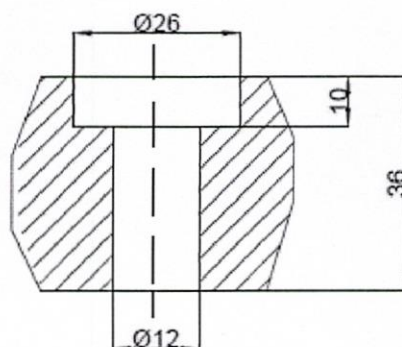
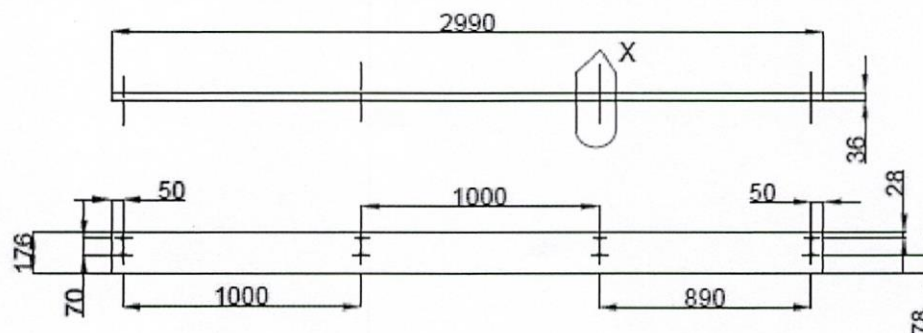
CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.				SEASONED TEAK WOOD			
		ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT	
					MATL SPEC	QTY	
EOPT: 800 KN DRAW BENCH							
		Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		DRN	S. MOHANRAJ	SIGNATURE	DATE
				CHD	A. AROCKIAM	SIGNATURE	12.08.87
				APPD	S. SHANMUGASUNDARAM	SIGNATURE	12.08.87
DEPT	SSTP	GRADE OF UNCL DIM	SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO		ITEM
CODE	456	C/M/F IS: 2102		13.2	0202070-37000		57
TITLE				CARD CODE	DRAWING NO :		REV
DB8-WOOD LINER (HINGED TABLE -I)				U 01	4-7-0111-03-03544		01

A4-SIZE

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
01	24.03.18	S.N. Kumar/B.N.
		CHECKED B. Chandrasekar
		APPROVED B. Chandrasekar

MATERIAL SPECIFICATION
SEASONED TEAK WOOD WAS HARD
WOOD



DETAIL X

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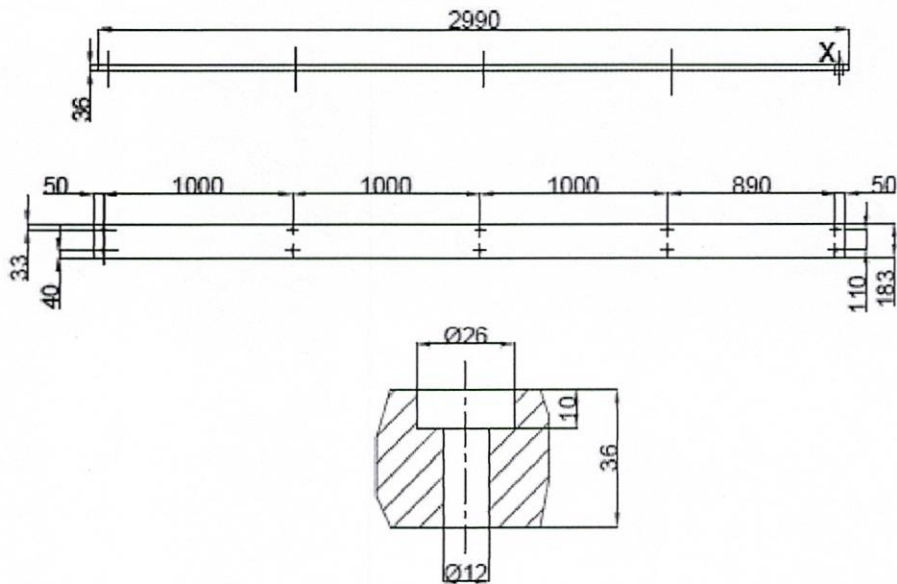
ITEM NO	DESCRIPTION	DRAWING NO	SEASONED TEAK WOOD		
			MATL CODE	UNIT WT	
			MATL SPEC	QTY	
EQPT: 800 KN DRAW BENCH					
 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		DRN	S.MOHANRAJ	SIGNATURE	DATE
		CHD	A.AROCKIAM	A.Arockiam	12.08.87
		APPO	S.SHANNUGASUNDARAM	S.Shannugasundaram	12.08.87
DEPT	GRADE OF UNTOOL DIM	SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
SSTP	Ø/M/F	1:1	17.5	0202070-37000	55
CODE	IS: 2102			REF TO OLD DWG NO	
456					
TITLE			CARD CODE	DRAWING NO :	REV
DB8-WOOD LINEAR (HINGED TABLE - I)			U 01	4-7-0111-03-03545	01

A4-SIZE

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED	J.N. Kumar/S.N.
01	24.03.18	CHECKED	D. Chandrasekar
		APPROVED	D. Chandrasekar

MATERIAL SPECIFICATION
SEASONED TEAK WOOD WAS HARD
WOOD



DETAIL X

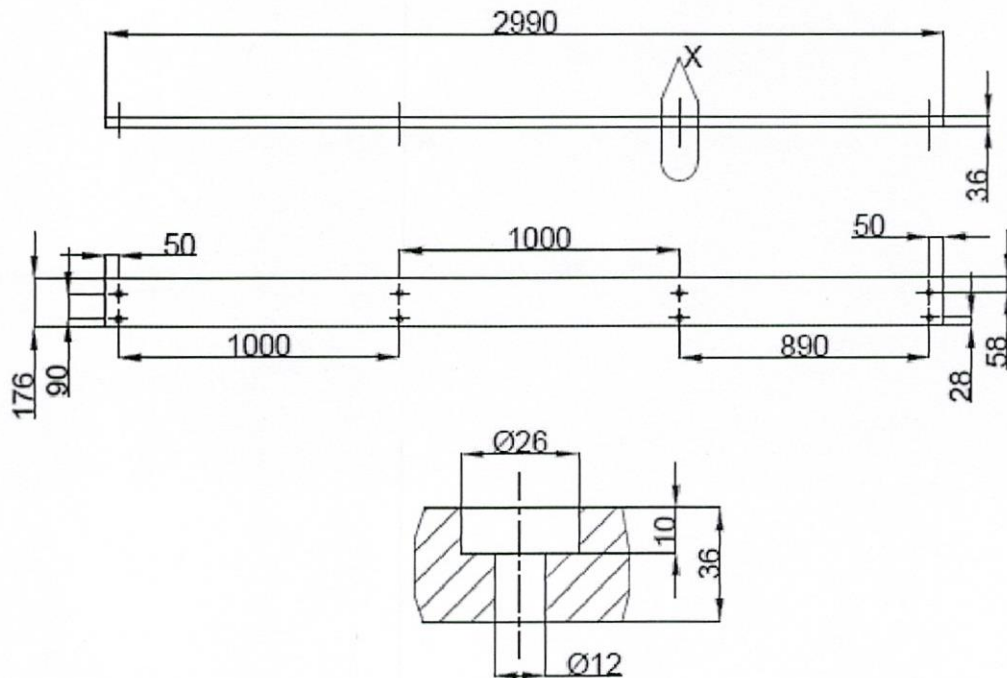
CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.	ITEM NO	DESCRIPTION	DRAWING NO	SEASONED TEAK WOOD	UNIT WT
				MATL CODE	QTY
				MATL SPEC	
EQPT: 800 KN DRAW BENCH					
		Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		DRN S.MOHANRAJ	SIGNATURE <i>S. Mohanraj</i>
				CHD A.AROCKIAM	SIGNATURE <i>A. Arockiam</i>
				APPD S.SHANMUGASUNDARAM	SIGNATURE <i>S. Shanmugasundaram</i>
DEPT	GRADE OF UNTOL DIM	SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
SSTP	456	Ø/M/F IS: 2102	13,7	0202070-37000	115
TITLE			CARD CODE	DRAWING NO :	REV
DB8-WOOD LINER (HINGED TABLE - I)			U 01	4-7-0111-03-03546	01

A4-SIZE

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
01	24.03.18	S.H. Kumar / S.A.
		CHECKED D. Chandrasekar
		APPROVED D. Chandrasekar

MATERIAL SPECIFICATION
SEASONED TEAK WOOD WAS HARD
WOOD



DETAIL X

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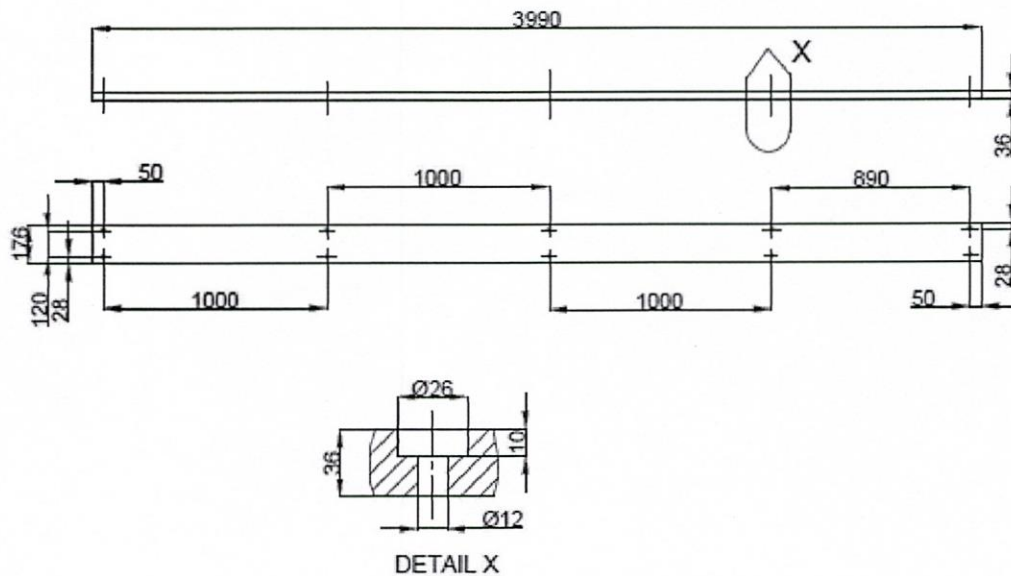
						SEASONED TEAK WOOD	
ITEM NO		DESCRIPTION		DRAWING NO		MATL CODE	UNIT WT
						MATL SPEC	QTY
EQPT: 800 KN DRAW BENCH							
		Bharat Heavy Electricals Ltd		DRN	NAME S.MOHANRAJ	SIGNATURE <i>S.Mohany</i>	DATE 03.08.87
		SEAMLESS STEEL TUBE PLANT		CHD	A.AROCKIAM	<i>A.Arockiam</i>	12.08.87
		TIRUCHIRAPALLI - 620014		APPO	S.SHANMUGASUNDARAM	<i>S.Shanmugasundaram</i>	12.08.87
DEPT SSTP	GRADE OF UNCL DIM		SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO 0202070-37000		ITEM 56
CODE 456	Ø/M/F IS: 2102			13.2	REF TO CLT DWG NO		
TITLE				CARD CODE	DRAWING NO :		REV
DB8-WOOD LINEAR					4-7-0111-03-03547		01
(HINGED TABLE - I)				U 01			

A4-SIZE

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
01	24.03.18	S.H. Kumar / S.H.
		CHECKED S. Chandrasekar
		APPROVED S. Chandrasekar

MATERIAL SPECIFICATION
SEASONED TEAK WOOD WAS HARD
WOOD



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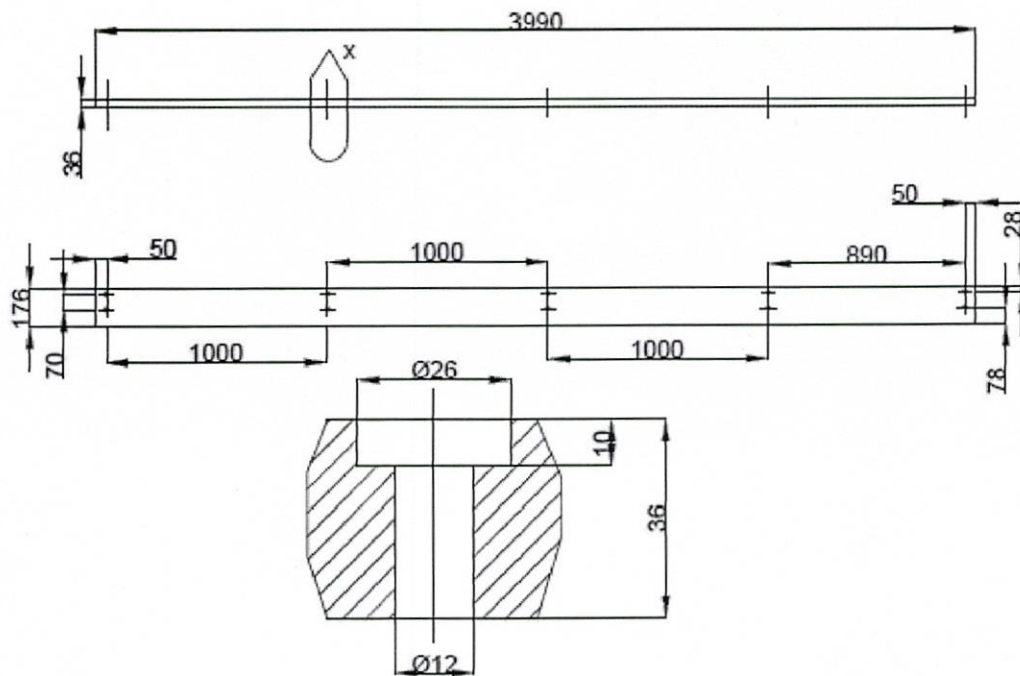
						SEASONED TEAK WOOD			
ITEM NO	DESCRIPTION	DRAWING NO				MATL CODE		UNIT WT	
						MATL SPEC		QTY	
EQPT: 800 KN DRAW BENCH									
			Bharat Heavy Electricals Ltd			DRN	NAME S.MOCHANRAJ	SIGNATURE <i>S. Mohanraj</i>	DATE 01.08.87
			SEAMLESS STEEL TUBE PLANT			CHD	A.AROCKIAM	<i>A. Arockiam</i>	12.08.87
			TIRUCHIRAPALLI - 620014			APPO	S.SHANMUGASUNDARAM	<i>S. Shanmugasundaram</i>	12.08.87
DEPT SSTP	GRADE OF UNTOL DIM		SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO 0202070-37000				ITEM 52
CODE 456	Ø/M/F IS: 2102			17,5	REF TO OLD DWG NO				
TITLE DB8-WOOD LINEAR (HINGED TABLE - II)					CARD CODE U 01	DRAWING NO : 4-7-0111-03-03548			REV 01

A4-SIZE

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
01	24.03.18	24.03.18
		CHECKED
		APPROVED

MATERIAL SPECIFICATION
SEASONED TEAK WOOD WAS HARD
WOOD



DETAIL X

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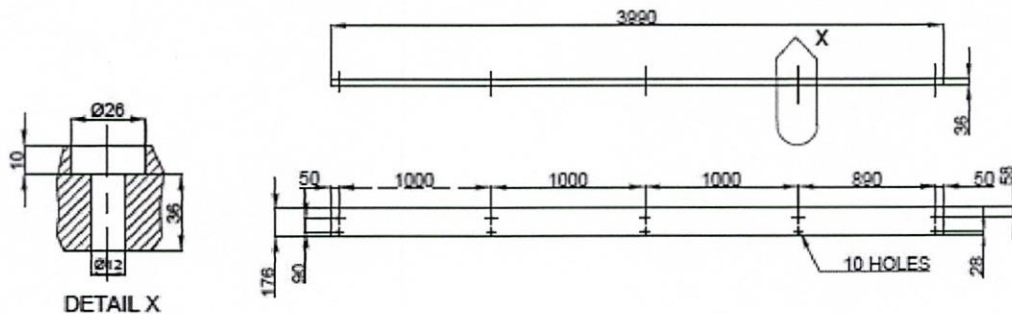
						SEASONED TEAK WOOD	
ITEM NO		DESCRIPTION		DRAWING NO		MATL CODE	UNIT WT
						MATL SPEC	QTY
EQPT: 800 KN DRAW BENCH							
		Bharat Heavy Electricals Ltd		DRN	NAME S.MOCHANRAJ	SIGNATURE <i>S.Mocharaj</i>	DATE 01.08.87
		SEAMLESS STEEL TUBE PLANT		CHD	A.AROCKIAM	<i>A.Arockiam</i>	12.08.87
		TRUCHIRAPALLI - 620014		APPO	S.SHANMUGASUNDARAM	<i>S.Shanmugasundaram</i>	12.08.87
DEPT	SSTP	GRADE OF UNTOL DIM		SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO 0202070-37000	ITEM 53
CODE	456	Q/M/F IS: 2102			17,5	REF TO OLD DWG NO	
TITLE					CARD CODE U 01	DRAWING NO : 4-7-0111-03-03549	REV 01
DB8-WOOD LINEAR (HINGED TABLE - II)							

A4-SIZE

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
01	24.03.18	S.N. Kumar/B.N.
		CHECKED B. Chandrasekar
		APPROVED B. Chandrasekar

MATERIAL SPECIFICATION
SEASONED TEAK WOOD WAS HARD
WOOD



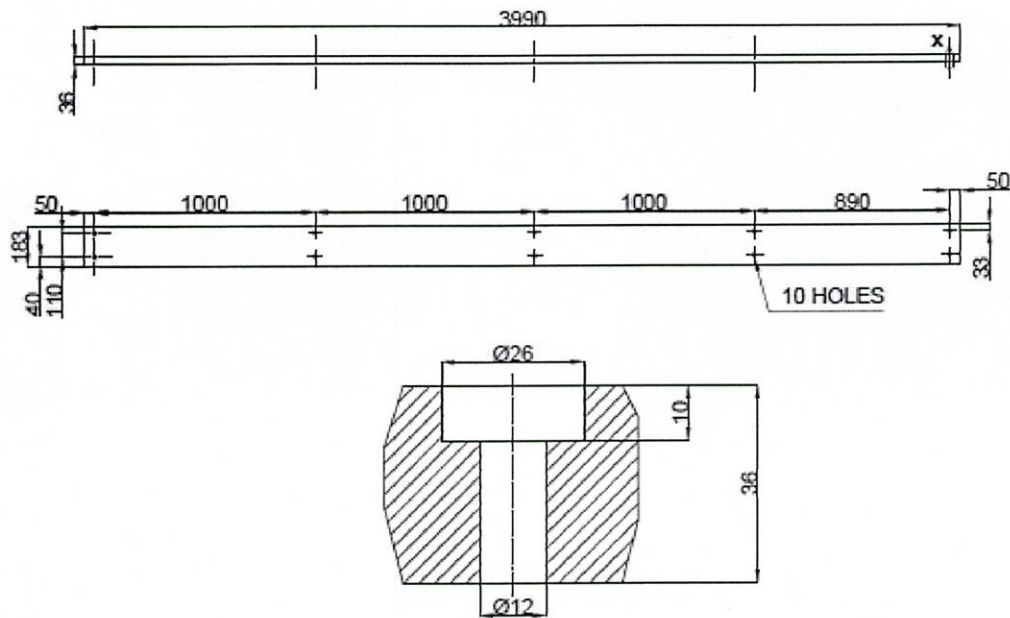
CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.	ITEM NO	DESCRIPTION	DRAWING NO	SEASONED TEAK WOOD	UNIT WT
				MATL CODE	
				MATL SPEC	QTY
EQPT: 800 KN DRAW BENCH					
		Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		NAME S. MOHANRAJ	SIGNATURE <i>S. Mohanraj</i>
				CHD A. AROCKIAM	DATE 01.08.87
				APPD S. S. RAMAKRISHNAN	12.08.87
DEPT SSTP	GRADE OF UNTOL DIM	SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
CODE 456	ϕ /M/F IS: 2102		17,5	0202070-37000	54
TITLE			CARD CODE	DRAWING NO :	REV
DB8-WOOD LINER (HINGED TABLE -II)			U 01	4-7-0111-03-03550	01

A4-SIZE

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
01	24.03.18	01/01/2018
		CHECKED
		APPROVED

MATERIAL SPECIFICATION
SEASONED TEAK WOOD WAS HARD
WOOD



DETAIL X

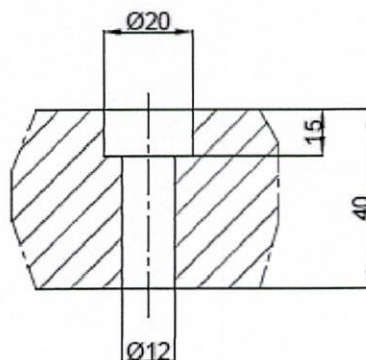
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WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

							SEASONED TEAK WOOD		
ITEM NO	DESCRIPTION	DRAWING NO					MATL CODE	UNIT WT	
							MATL SPEC	QTY	
EQPT: 800 KN DRAW BENCH									
			Bharat Heavy Electricals Ltd		DRN	NAME S.MOCHANRAJ	SIGNATURE <i>S.Mocharaj</i>	DATE 01.08.87	
			SEAMLESS STEEL TUBE PLANT		CHD	A.AROCKIAM	<i>A.Arockiam</i>	12.08.87	
			TIRUCHIRAPALLI - 620014		APPO	S.SHANMUGASUNDARAM	<i>S.Shanmugasundaram</i>	12.08.87	
DEPT	GRADE OF UNTOOL DIM		SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO 0202070-37000				ITEM 114
SSTP	ϕ /M/F IS: 2102			18,3	REF TO CLD DWG NO				
CODE 456									
TITLE				CARD CODE U 01	DRAWING NO : 4-7-0111-03-03551				REV 01
DB8-WOOD LINER (HINGED TABLE -II)									

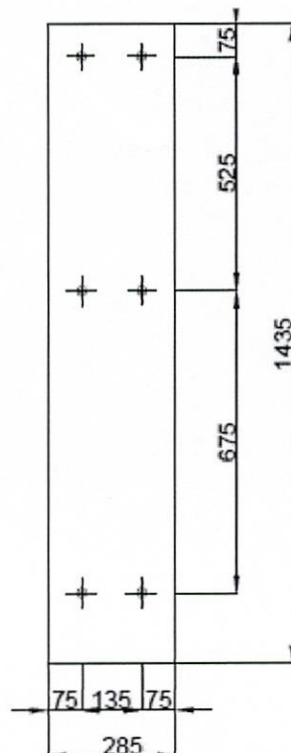
A4-SIZE

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED	DATE	ALTERED
01	13.08.03	<i>S. Mahalingam</i>	02	24.03.18
		CHECKED <i>A. Arackiam</i>		CHECKED <i>S. Chandrasekar</i>
		APPROVED <i>S. Shanmugasundaram</i>		APPROVED <i>S. Chandrasekar</i>
HOLE PITCH 675&525 WERE 600&600 RESPECTIVELY			MATERIAL SPECIFICATION SEASONED TEAK WOOD WAS HARD WOOD	



DETAIL X



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ITEM NO	DESCRIPTION	DRAWING NO	SEASONED TEAK WOOD	MATL CODE	UNIT WT
				MATL SPEC	QTY
EQPT: 60 T DRAW BENCH					
 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		DRN	NAME S. MOHANRAJ	SIGNATURE <i>S. Mahalingam</i>	DATE 19.07.90
		CHD	A. AROCKIAM	<i>A. Arackiam</i>	21.01.93
		APPD	S. SHANMUGASUNDARAM	<i>S. Shanmugasundaram</i>	21.01.93
DEPT SSTP	GRADE OF UNCL DIM C/M/F IS: 2102	SCALE 1:10	WEIGHT (Kg)	REF TO ASSY DWG NO 0202070-37000	ITEM 116
CODE 456				REF TO CLD DWG NO	
TITLE DB8-WOOD LINER (HINGED TABLE - III)			CARD CODE U 01	DRAWING NO : 4-7-0111-03-04161	REV 02

A4-SIZE