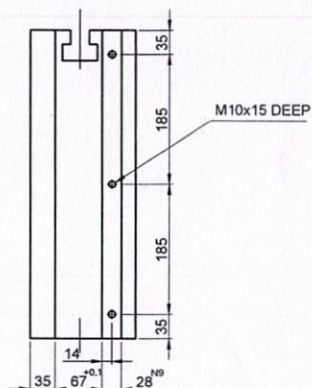
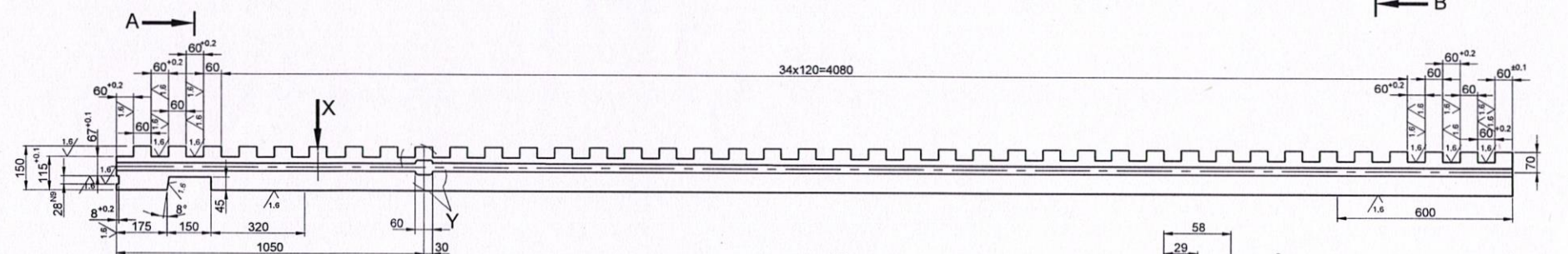
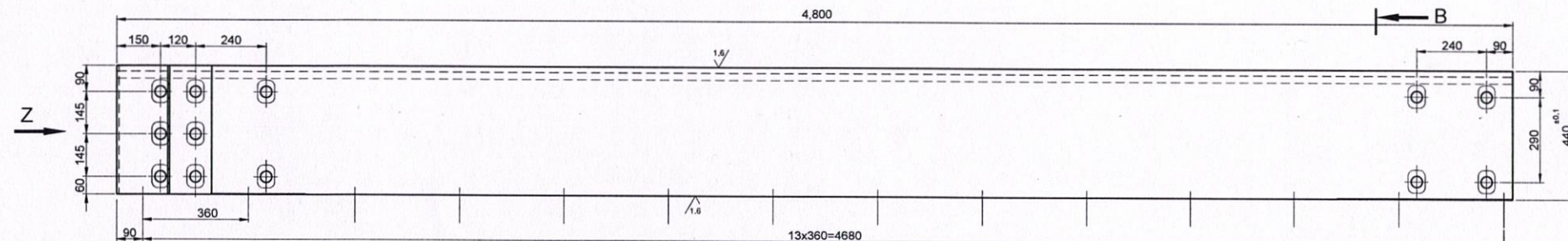


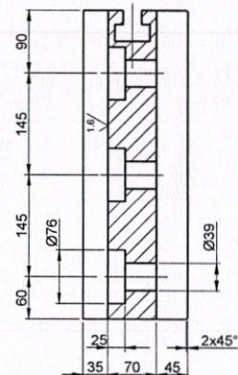
ALL DIMENSIONS ARE IN MILLIMETERS

3.2	1.6
✓	✓

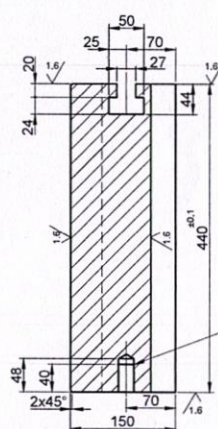
28	N9	0
		-0.052



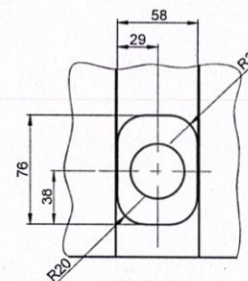
VIEW-Z
(SCALE 1:5)



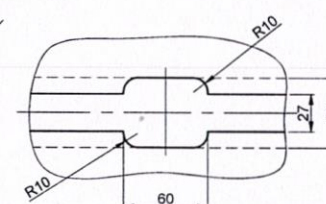
SECTION-AA
(SCALE 1:5)



SECTION-BB
(SCALE 1:5)



VIEW-X
(SCALE 1:2.5)



DETAIL-Y
(SCALE 1:2.5)

NOTE

MATERIAL SHOULD BE USED IN A NORMALISED CONDITION

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ITEM NO	DESCRIPTION	DRAWING NO	Fe 270 IS 8500			
			MATL CODE	UNIT WT		
			MATL SPEC	QTY		
EQPT:		PUSH BENCH				
 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014			DRN	S.PALANISAMY	SIGNATURE <i>S. Palanisamy</i>	DATE 17.05.02
			CHD	SSN.KUMAR	<i>SSN.Kumar</i>	17.05.02
			APDPO	SS.SUNDARAM	<i>SS.Sundaram</i>	17.05.02
DEPT	SS1P	GRADE OF UNTOL DIM	SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO 9-7-1127-06-00026	
CODE	456	$\phi / M \times L$ PS 2102	 1:10,(1.5,1.2.5)	2006	REF TO OLD DWG NO RW37509/6	
TITLE				CARD CODE	DRAWING NO :	REV
PHB - ROLL CAGE BED WEST IV ROLL CAGE BED ASSY				U 01	2-7-1127-05-00963	04

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A2-SIZE