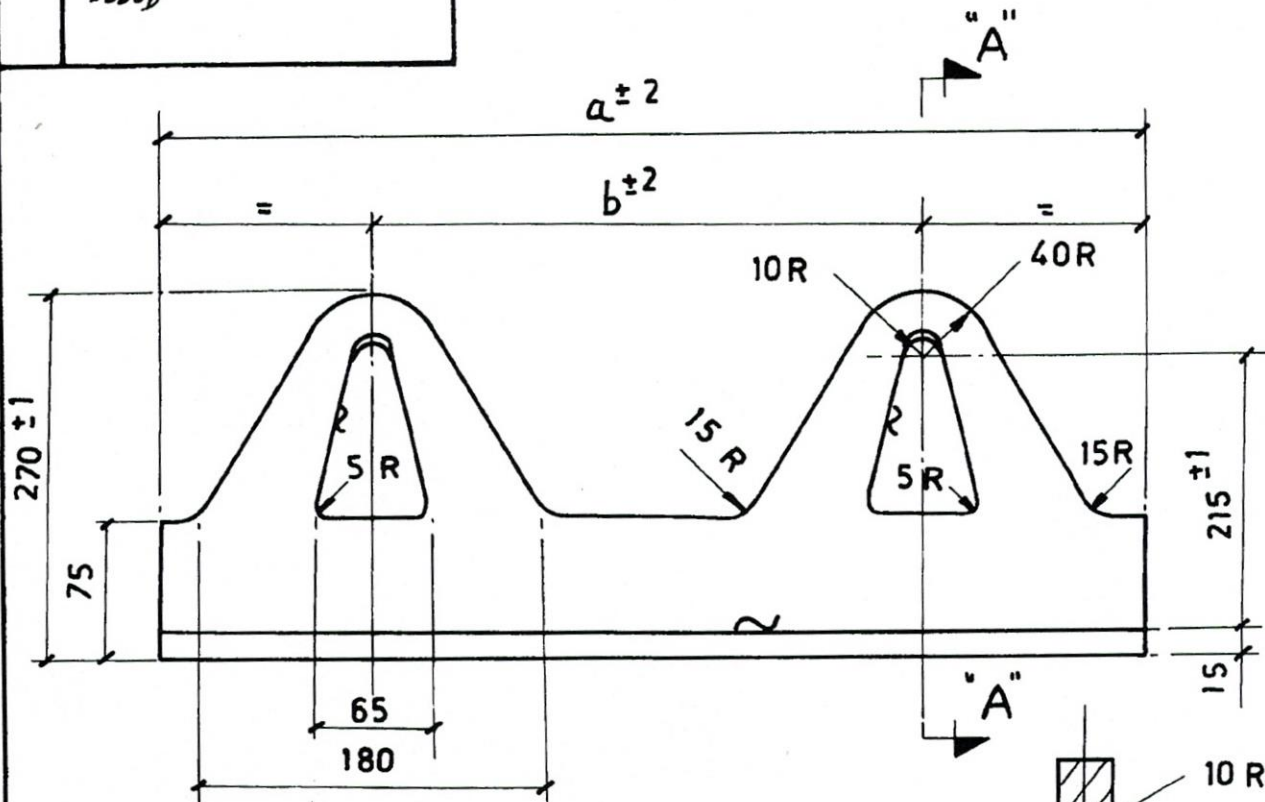


CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV	DATE	ALTERED
01	13/2/85	<i>[Signature]</i>
ZONE	CHEMICAL COMPOSITION	
	<i>[Signature]</i>	



TYPE	$a \pm 2$	$b \pm 2$	WT PIECE	QTY	CONTRACT NO.
I	580	300	9.6	733	C-3282
II	430	225	7.6	302	C-3282

MATL. - H.R.C.I.**CHEMICAL COMPOSITION OF H.R.C.I.**

C 1.8 - 3.0%
 Si 0.5 - 2.5%
 Mn 0.3 - 1.5%
 Cr min 13%
 Ni min 5%

ITEM NO.	DESCRIPTION	MATL CODE	UNIT WT
		MATL SPEC	QTY

E&PT: ROTARY HEARTH FURNACE



Bharat Heavy Electricals Ltd.,
 SEAMLESS STEEL TUBE PLANT
 TIRUCHIRAPALLI-620 014

DRN	NAME	SIGN	DATE
CHD	B S Rao	<i>[Signature]</i>	10.2.81
APPD	HNY Rajan	<i>[Signature]</i>	

DEPT	GRADE OF UNTOL. DIM	SCALE	WEIGHT (kg)	REF TO ASSY/OLD DRG	ITEM NO.
CODE	C/M/F	1:4 (1:2)		4-1101-02-090*	
TITLE	CARD CODE	DRAWING NO.	REV.		
BRICK HANGER CASTING	U 01	4-7-1101-01-04433 01			