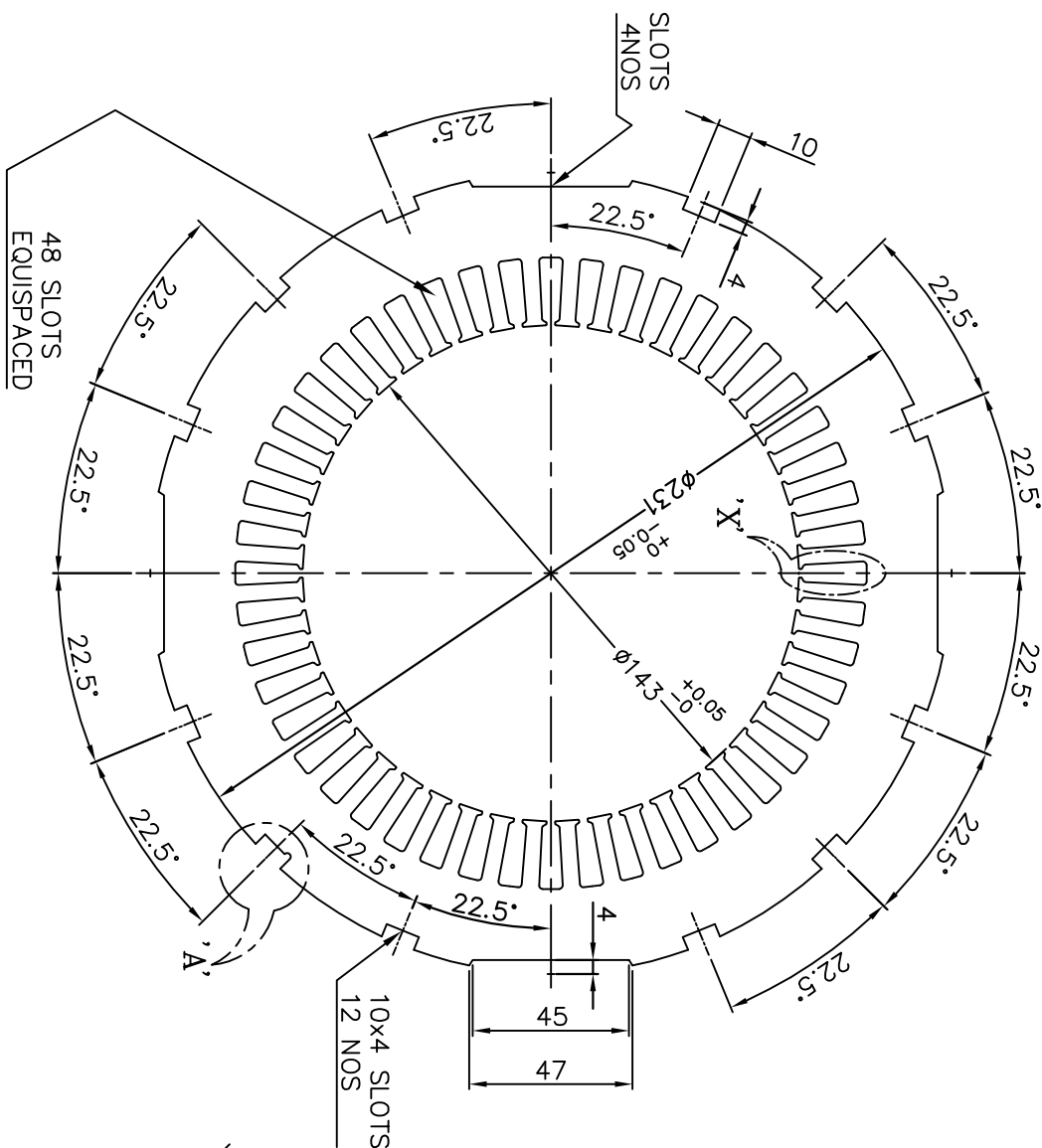


8

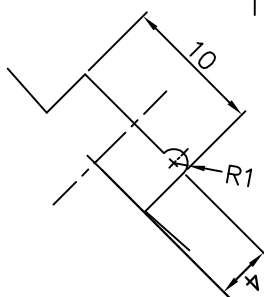
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

CODE	29		NTS			
TITLE	STATOR STAMPING					
DRAWING NO.				REV.		
2DC168140002				00		
SHEET NO.		NO OF SHEETS				
		8				

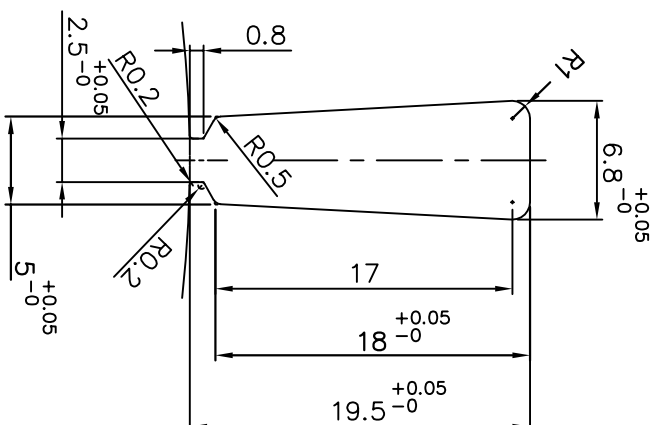
1. Required die punching tools are to be developed and have to be supplied to BHEL along with stampings.
2. CRNGO silicon steel material of 0.5mm thick has to be collected from BHEL in rolled form.
3. General tolerance: +/−0.1mm
4. All sharp corners are to be rounded off with radius 0.1mm



DETAIL-'A



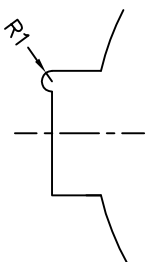
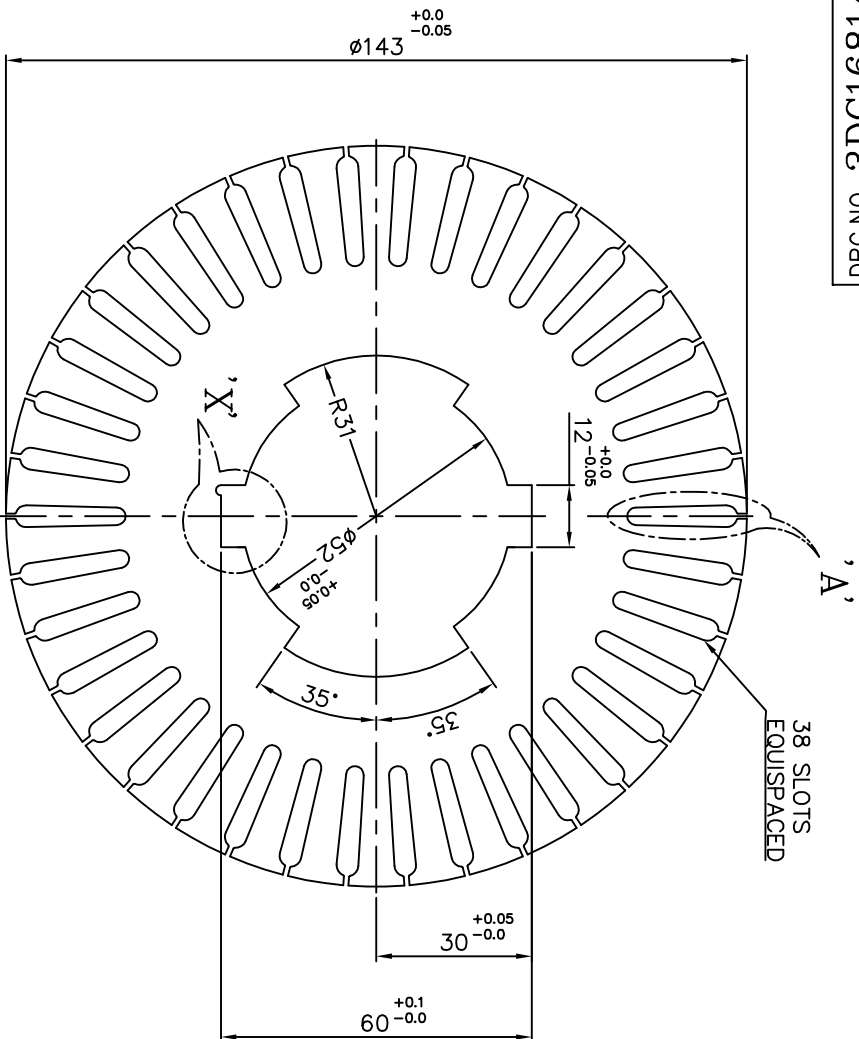
DETAIL-'X'



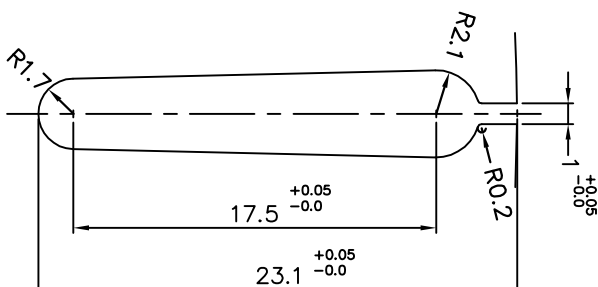
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	70kW MOTOR
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 भारत भारी बिजली BHARAT HEAVY ELECTRICALS LIMITED			Corp., R&D Division, Vikasnagar HYDERABAD - 500 093		
	NAME	SIGN.	DATE	NO OF	
01.	T. Ramesh		21.09.16	VAR.	
02.	A. Venkatesh		22.09.16		
APPD.	T. Sridhar		22.09.16		00

DEPT.	EMC		SCALE	WEIGHT(KG)	REF. TO ASST DRG.	ITEM NO.	NO. OF ITEMS
CODE	29		NTS				
TITLE			DRAWING NO.		REV.		
STATOR STAMPING			2DC168140002				
SHEET NO.		NO. OF SHEETS					

10004181C168140001
DRG NO. 3DC168140001

DETAIL - 'X'



DETAIL - 'A'

Technical Requirements:

1. Required die punching tools are to be developed and have to be supplied to BHEL along with stampings.
2. Stator ID cuts have to be used for punching and remaining from CRNGO silicon steel roll of 0.5mm thick collected from BHEL.
3. General tolerance: ± 0.1 mm
4. All sharp corners are to be rounded off with radius 0.1mm

INVENTORY NO.		REF.DRG.NO.		COMP. FILE NAME		THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.															
REV. DATE		ALTERED		APPD.		REV. DATE		ALTERED		APPD.											
CHECKED		CHECKED		APPD.		CHECKED		CHECKED		APPD.											
TITLE												70kW MOTOR									
DEPT. EMC												TYPE OF PRODUCT									
CODE 29												OR									
SCALE NTS												NAME OF CUSTOMER/PROJECT									
WEIGHT (KG)												BHARAT HEAVY ELECTRICALS LIMITED									
REF. TO ASSY DRG.												Corp. R&D Division, Vikasnagar									
ITEM NO.												HYDERABAD - 500 093									
NO. OF ITEMS												DRN. T. Ramesh									
												CHD. A. Venkanna									
												APPD. U. Sridhar									
												DATE 20.09.16									
												21.09.16									
												00									
DRAWING NO. 3DC168140001												REV. 00									
SHEET NO.												NO OF SHEETS									
TD-151/REV. 03												SIZE A3									