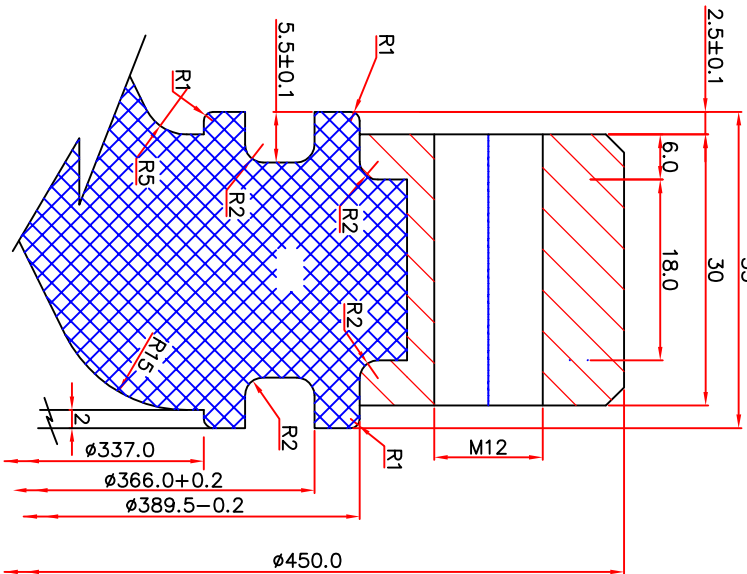
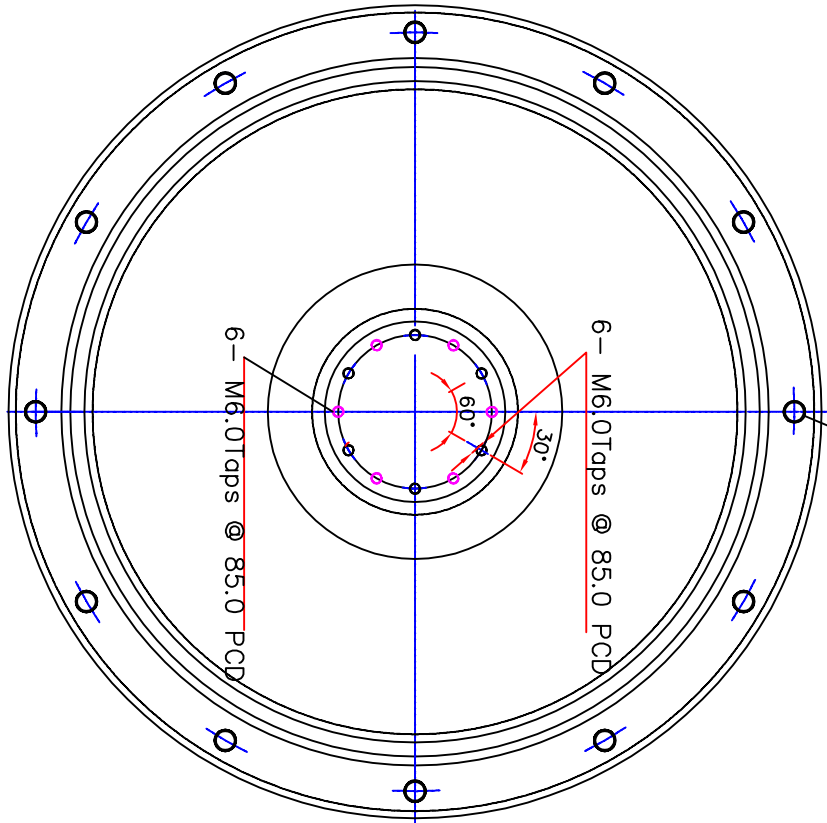
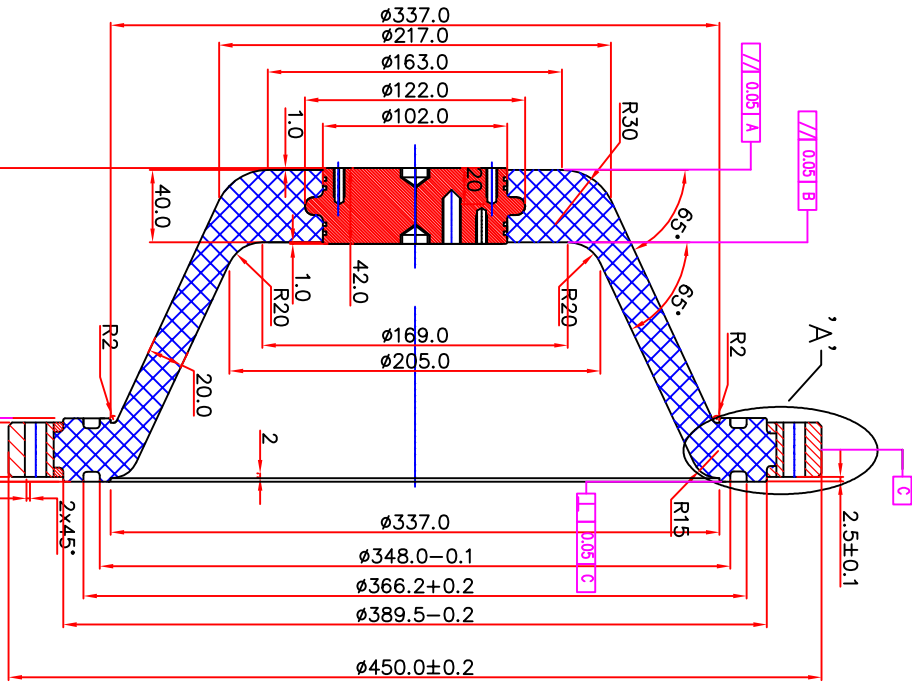




ENLARGED VIEW 'A'

1. Mould inner surface shall be grounded to RA0.6
2. Mould inner surface shall be plated suitably for smooth surface of insulators
3. Finished insulator shall be in its natural colour.
4. O-Ring groove dimensions shall be as per drawing
5. Insulator shall be processed such that there shall be no gas leakage through LT and HT inserts.

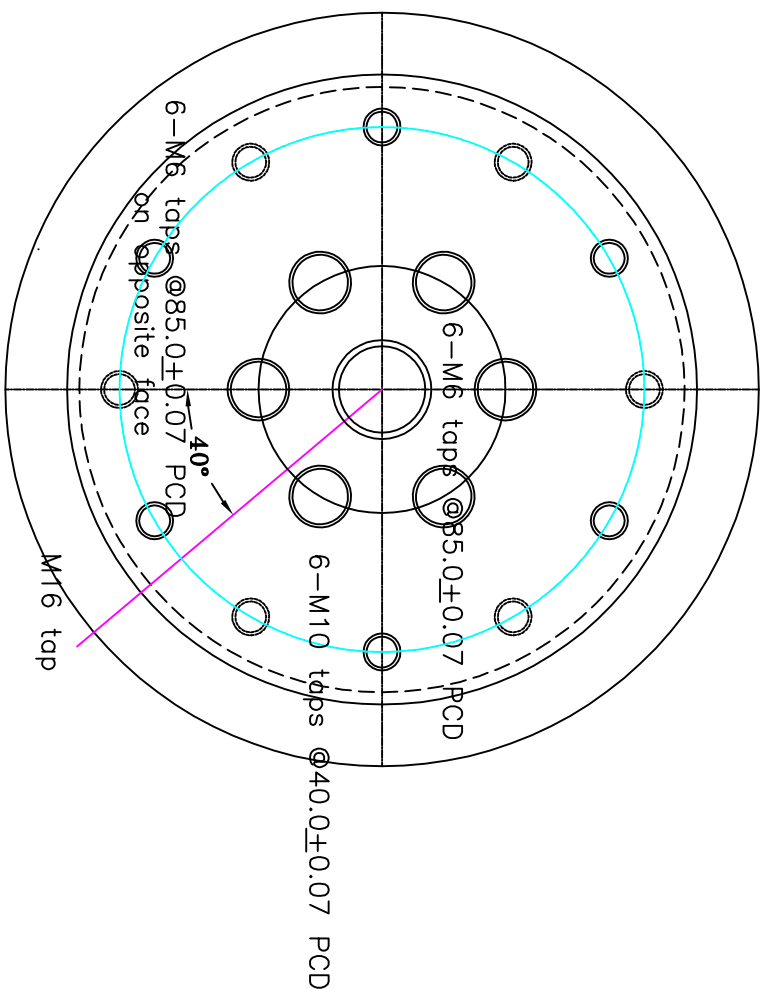
INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
---------------	----------------	---------------

REV.	DATE	ALTERED	ZONE	REV.	DATE	ALTERED	ZONE
		CHECKED				CHECKED	

TYPE OF PRODUCT		NAME OF CUSTOMER		GSM-245	
DEPT.		BHARAT HEAVY ELECTRICALS LTD.		HYDERABAD	
CODE		TOL. DIM.		SCALE	
C/M/F		N.TS		WEIGHT(KG)	
CONE INSULATOR ASSY		RD DG 4 35 0000 000 1		RD DG 4 35 0000 000 1	
SHEET NO.		NO. OF SHEETS		REV.	

VAR.00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DWG. NO.	IT. NO.	MATL. CODE	UNIT WT.	QTY.	ZONE
03	EPOXY BODY			RDDG4350000100			EPOXY BODY	01		
02	LT INSERT			RDDG4350000102			HE-30	01		
01	HT INSERT			RDDG4350000101			ETP COPPER	01		

INVENTORY NO.



1. Component to be silver plated to 10-12 microns

TYPE OF PRODUCT	GSM
NAME OF CUSTOMER	245

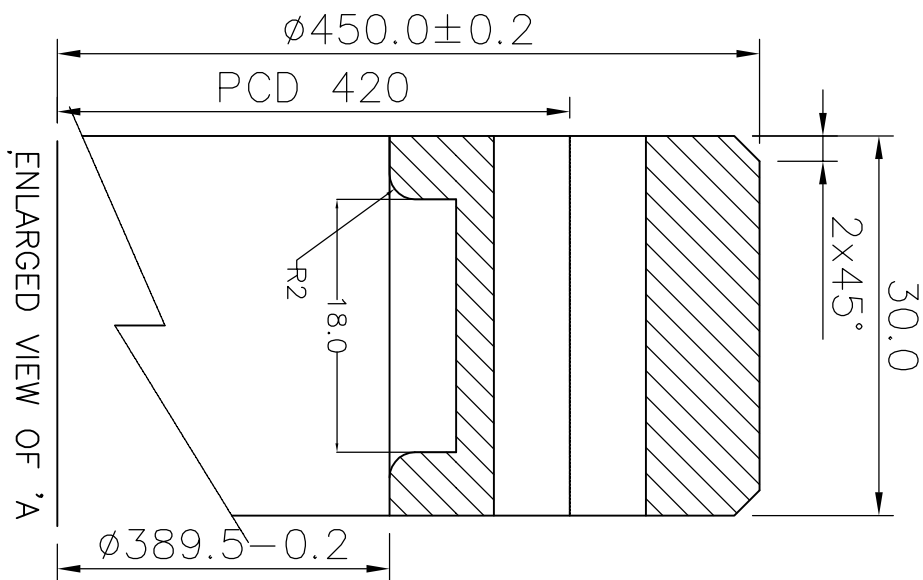
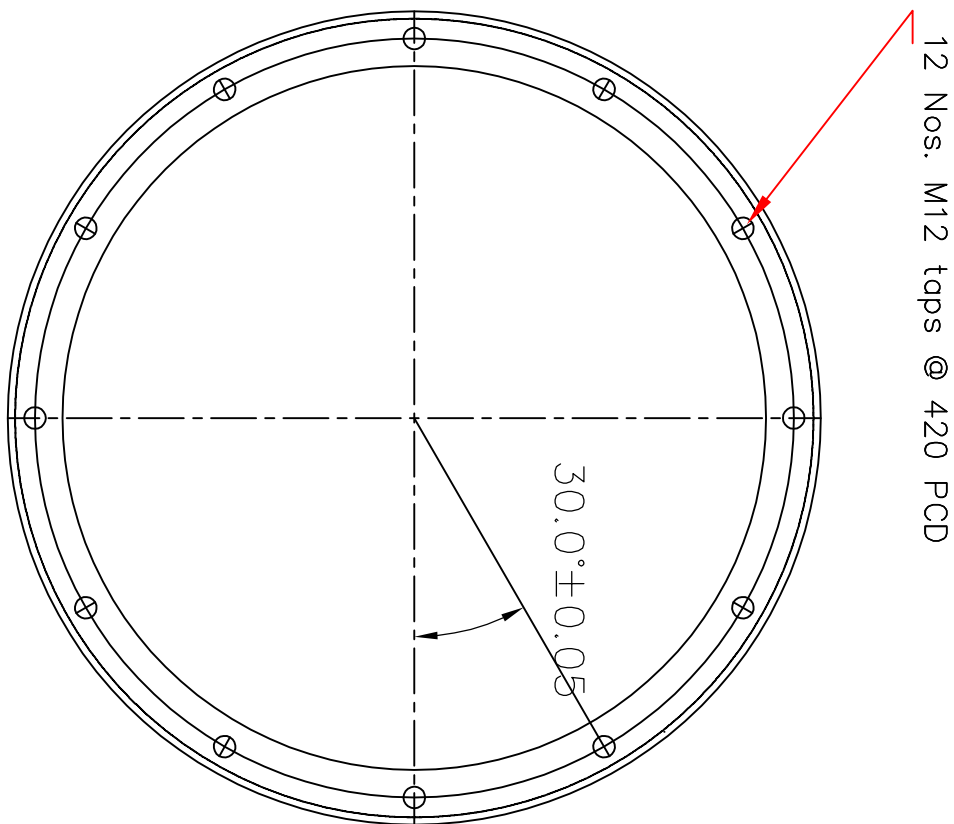
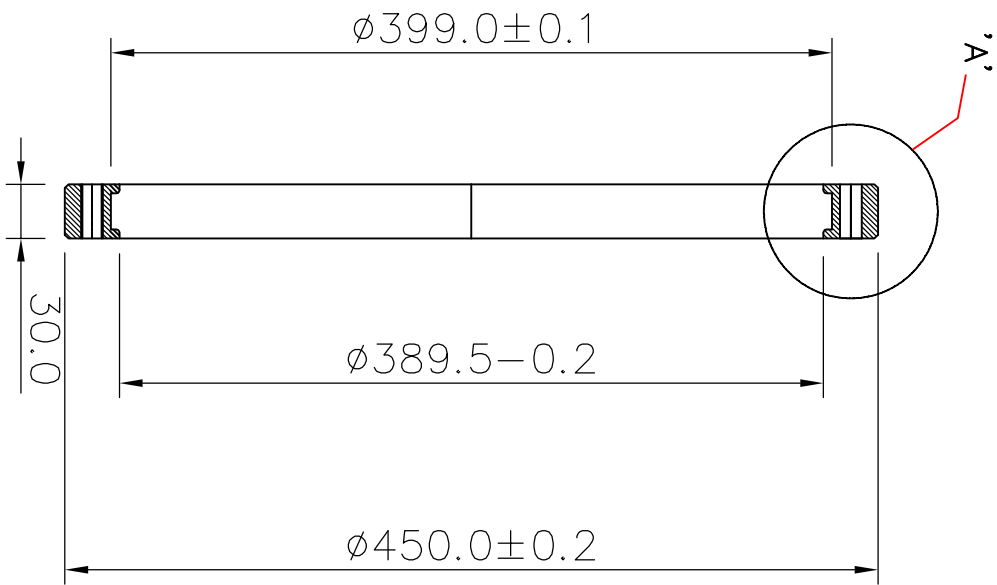


BHARAT HEAVY ELECTRICALS LTD
HYDERABAD

REV.	DATE	ALTERED	REV.	DATE	ALTERED
	CHECKED			CHECKED	
ZONE			ZONE		

TITLE HT INSERT-1	CARD	DRAWING NO.	REV.
	CODE	RD DG 4 35 0000 101	
SHEET NO.		NO. OF SHEETS	

HT INSERT-1

[illegible]

REV.	DATE	ALTERED CHECKED		REV.	DATE	ALTERED TOL. DIM./ CHECKED		DEPT.	GRADE OF TOL. DIM. C/M/P		SCALE	NTS	WEIGHT(KG)	REF. TO RD DG 435 000 0100	ITEM NO. NO. ITEMS	REV.
LT INSERT CARD CODE RD DG 435 000 0102 TITLE SHEET NO. NO. OF SHEETS																