

FIRST ANGLE PROJECTION

DRG No. 60 786 S

REV 05

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

REF. DRG. No.

SIGN AND DATE

INVENTORY No.

REV	DATE	ALTERED	CHECKED
05	21.01.16	ALTERED	CHECKED

a) DIM. 36.2^{+0.3}_{-0.0} WAS 36
b) DRAWING REVISED

REF. PH No. 5748

REV 04

DATE 30.01.15

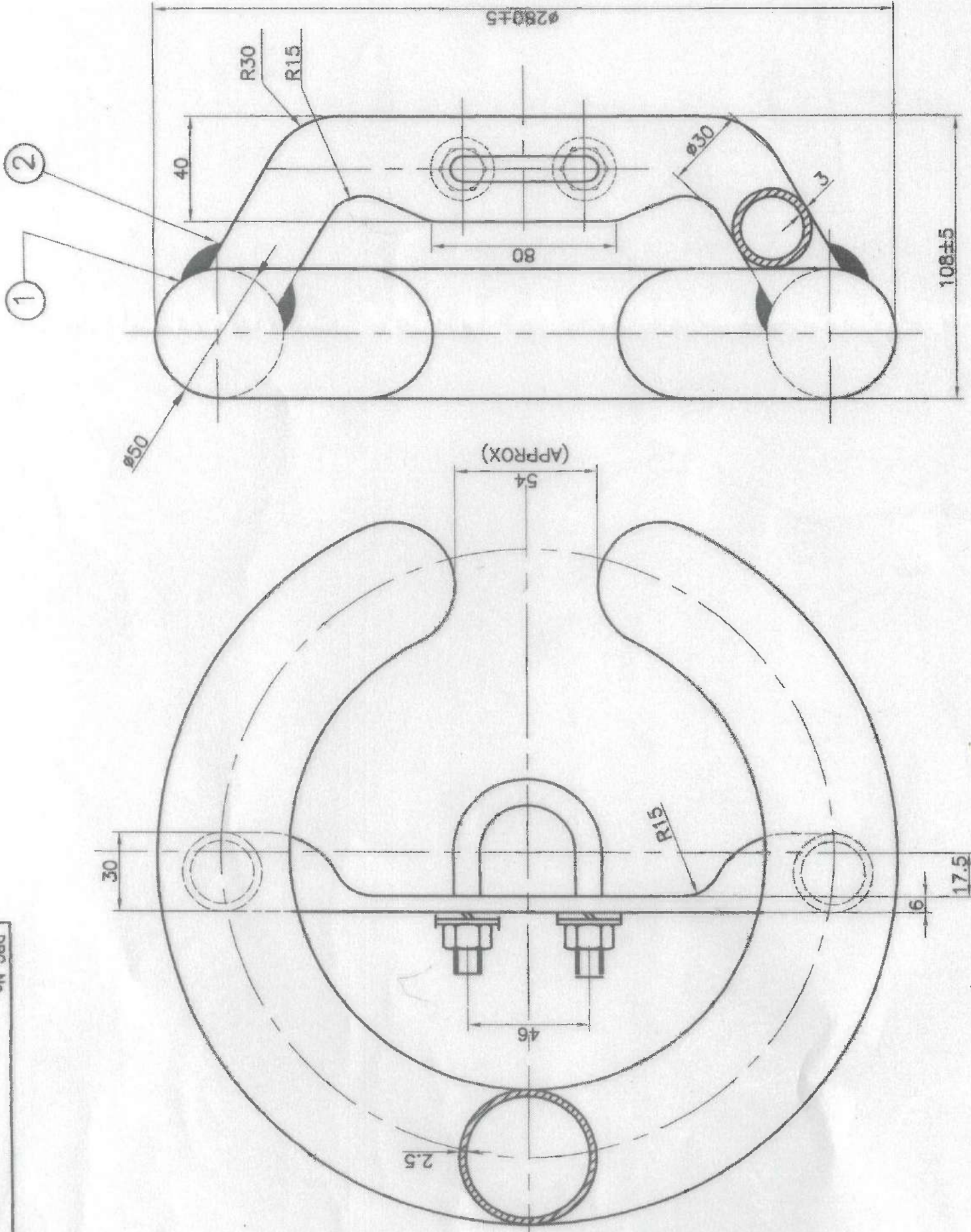
ALTERED

CHECKED

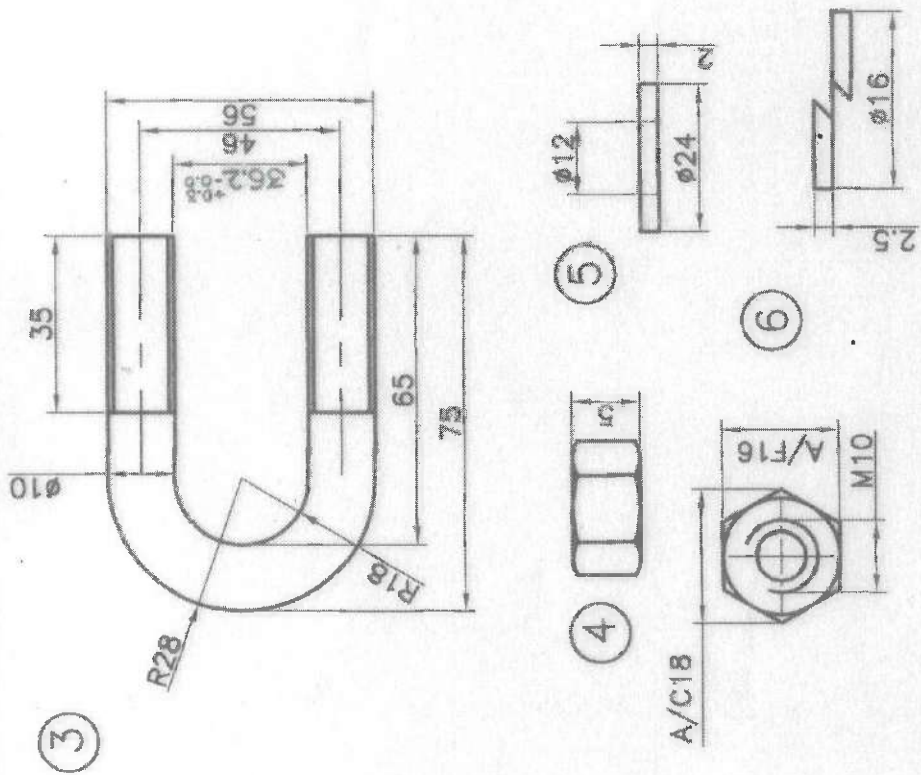
1. SUPPORT BRACKET POSITION ALTERED
2. DRAWING REVISED AND REDRAWN

REF. PH No. 5683

CONTROLLED COPY



ALL DIMENSIONS ARE IN mm.



NOTES:

1. BRAZING OF #1 & #2 MUST BE STRONG ENOUGH TO WITHSTAND VIBRATIONS IN SERVICE.
2. CORONA RING #1 MUST BE BUFFED VERY SMOOTHLY SEMI MIRROR POLISH AND OTHER COMPONENTS ALSO MUST BE FREE FROM SHARP EDGES AND BURRS.
3. UNTOLERANCED DIMENSIONS ARE MAINTAINED WITHIN $\pm 2\%$.

ITEM No.	DESCRIPTION	MATERIAL	QTY.
6	SPRING WASHER	SPRING STEEL (GALVANISED) IS: 4072 & 3085	2
5	WASHER PLAIN	STEEL Fe-410, IS: 2052 (GALVANISED)	2
4	HEX. NUT	STAINLESS STEEL AISI 304	4
3	U-BOLT	STAINLESS STEEL AISI 304	1
2	SUPPORT	ALUMINIUM ALLOY 63400/6063 IS: 733	1
1	CORONA RING	ALUMINIUM ALLOY 63400/6063 IS: 733	1

BHARAT HEAVY ELECTRICALS LTD., ELECTROPORCELAINS DIVISION BANGALORE - 560 012		NAME C. MADANAH	SIGN <i>[Signature]</i>	DATE 30.01.2015
DRN CHD	Y.B.R.	Y.B.R.	Y.B.R.	30.01.2015
APPD	Y.B.R.	Y.B.R.	Y.B.R.	30.01.2015
DEPT CODE	GRADE OF TOL DIM C/M/F	SCALE N T S	WEIGHT (kg) 1.2 (Approx)	REF TO ASSY. DRG
TITLE CORONA RING FOR COMPOSITE LONG ROD INSULATOR		CARD CODE 3 987 09 15323	DRAWING No.	REV. 05
REF. PH No. 5748		No. OF SHEETS		

SUPERSEDES DRG. No.

SHT. 24 SIZE A3 420 x 297