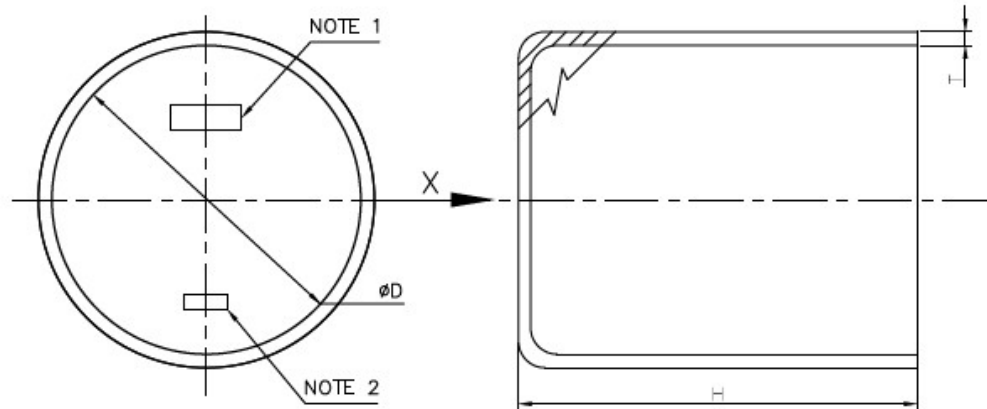


3-00-301-31370

DRAWING No.



NOTE:

1. STAMP THE EMBLEM ACCORDING TO AA 040 1121 IN THE DIRECTION 'X'
2. STAMP THE APPROPRIATE NOMINAL SIZE IN THE DIRECTION OF 'X'
3. MATERIAL: UREA FORMALDEHYDE CONFIRMING TO IS 3389 OR POLY VINYL CHLORIDE (PVC) OR HIGH DENSITY POLY ETHYLENE (HDPE).
4. THE END COVERS SHALL BE FLEXIBLE TO FIT TIGHTLY OVER THE TUBE AND WITHSTAND SHOCK DURING HANDLING AND TRANSIT OF THE TUBES.
5. COLOR: THE END COVERS SHALL BE OF WHITE IN COLOR AND MAY OR MAY NOT BE OF VIRGIN QUALITY MATERIAL.
6. SPECIFICATION SHALL BE EMBOSSED ON OUTER SURFACE OF THE END CAP AND NEAR TO SIZE OF THE CAP AS FOLLOWS:

FOR SPECIFICATION:

- i) UREA FORMALDEHYDE CONFIRMING TO IS 3389 ---- EMBOSSED AS "UF"
- i) POLY VINYL CHLORIDE (PVC)----- EMBOSSED AS "PVC"
- i) HIGH DENSITY POLY ETHYLENE (HDPE)----- EMBOSSED AS "HDP"

273.0	0 -1	273.0	40	2	25	16	PIPE END COVER FOR OD 273.0	3-00-301-31370	22 074 525 0000	0.265
250.0	0 -1	250.0	40	2	25	15	PIPE END COVER FOR OD 250.0	3-00-301-31370	22 074 526 0000	0.241
245.0	0 -1	245.0	40	2	25	14	PIPE END COVER FOR OD 245.0	3-00-301-31370	22 074 527 0000	0.236
190.0	0 -1	190.0	40	2	25	13	PIPE END COVER FOR OD 190.0	3-00-301-31370	22 074 529 0000	0.183
184.0	0 -1	184.0	40	2	25	12	PIPE END COVER FOR OD 184.4	3-00-301-31370	22 074 530 0000	0.177
177.8	0 -1	177.8	40	2	25	11	PIPE END COVER FOR OD 177.8	3-00-301-31370	22 074 531 0000	0.171
160.8	0 -1	160.8	40	2	25	10	PIPE END COVER FOR OD 160.8	3-00-301-31370	22 074 533 0000	0.155
150.0	0 -1	150.0	40	2	25	09	PIPE END COVER FOR OD 150.0	3-00-301-31370	22 074 534 0000	0.144
141.3	0 -1	141.3	40	2	25	08	PIPE END COVER FOR OD 141.3	3-00-301-31370	22 074 535 0000	0.136
127.0	0 -1	127.0	40	2	25	07	PIPE END COVER FOR OD 127.0	3-00-301-31370	22 074 536 0000	0.122
98.0	0 -1	98.0	40	2	25	06	PIPE END COVER FOR OD 98.0	3-00-301-31370	22 074 538 0000	0.094
88.9	0 -1	88.9	40	2	25	05	PIPE END COVER FOR OD 88.9	3-00-301-31370	22 074 539 0000	0.086
323.9	0 -1	323.9	40	2	25	04	PIPE END COVER FOR OD 323.9	3-00-301-31370	22 074 590 0000	0.450
219.1	0 -1	219.1	40	2	25	03	PIPE END COVER FOR OD 219.1	3-00-301-31370	22 074 589 0000	0.260
168.3	0 -1	168.3	40	2	25	02	PIPE END COVER FOR OD 168.3	3-00-301-31370	22 074 588 0000	0.180
114.3	0 -1	114.3	40	2	25	01	PIPE END COVER FOR OD 114.3	3-00-301-31370	22 074 587 0000	0.110
BASIC NOMINAL SIZE	TOL. SIZE	PIPE OD	H	T	CH	VAR NO	DESCRIPTION	DRAWING NUMBER	ITEM NO	UNIT WEIGHT

 BHARAT HEAVY ELECTRICALS LTD. PIPING CENTRE, CHENNAI-17		NAME		SIGN	DATE	NO OF ITEMS			
		DRN VENU KUMAR E			03.01.18				
		CHD PRADEEP KUMAR V			03.01.18				
		APPD PANDIAN A			03.01.18				
REV 01	DATE 17.03.18	ALTERED VENU KUMAR	APPROVED PRADEEP KUMAR V	DEPT.	GRADE OF UN TOL DIM C/M/F	SCALE N.T.S	WEIGHT (Kg).	REF. TO ASSY. / OLD DRG.	ITEM No.
ZONE	VAR NOS. 05 TO 16 ADDED.			TITLE	PLASTIC END COVER		CARD CODE U 01	DRAWING No. 3-00-301-31370	REV 01