

High Pressure Boiler Plant, Tiruchirappalli- 620014
Maintenance & Services Dept. (FB)

257-6805 (0431) 257-5010 Fax: (0431) 257-6805

e-mail: umadsankar @bhel.in

03/11/2020

NOTICE INVITING TENDER

Dear Sir/ Madam,

Eng. No: 9242000033

Subject: Two Part Tender Inviting Techno-commercial and Price Bids for 1)AMC for oil top-up and cleaning of Hydraulic tanks, Lubrication tanks, Telescopic covers and Gear boxes in all machines at Bay 1-12 and 1A/1B, Bldg-1.2) AMC for lubrication and hydraulic oil top up in building 5&6 and its allied area.3) Machine Tool maintenance: cleaning and Oil Top Up for The M/Cs at Unit-II. Please submit your competitive offer for the above subject work as per the conditions given in the WORK/ RATE SCHEDULE and tender conditions enclosed along with the tender.

| 01. | Name of work | 1) AMC for oil top-up and cleaning of Hydraulic tanks, Lubrication tanks, Telescopic covers and Gear boxes in all machines at Bay 1-12 and 1A/1B, Bldg-1. 2) AMC for lubrication and hydraulic oil top up in building 5&6 and its allied area. 3) Machine Tool maintenance: cleaning and Oil Top Up For The M/Cs At Unit-II | | | |
|-----|---------------------------------|---|--|--|--|
| 02. | Earnest Money Deposit (EMD) | mentioned ag Bidders quoti | Applicable EMD amount ₹ 5420/- ₹ 4140/- ₹ 4520/- ¶ 5420/- Ing for Single item shall submit applicable EMD gainst respective line item. Ing for Multiple items shall submit cumulative sum EMD amount mentioned against respective line | | |
| 03. | Duration of the contract | One Year (From | the date of award of the work) | | |
| 04. | Enquiry No. & Date | 9242000033; dt | . 03/11/2020 | | |
| 05. | Last Date for Receipt of Tender | 14.00 Hrs. on 27 | //11/2020 | | |
| 06. | Date of Technical Bid Opening | 14.30 Hrs. on 27/11/2020 | | | |
| 07. | Date of Price Bid Opening | Will be intimate | Will be intimated to those who are Qualified separately. | | |
| 08. | Guarantee Period | Not applicable | | | |

- The Tender documents can be downloaded from BHEL website (http://www.bhel.com/tender/tender_home.php) free of cost.
- 2. Tender document contains **20 Pages** (Technical & Commercial Bid 18 pages, Schedule for Price Bid 01 page, Sample format for CA certificate 01 page).
- 3. The duly filled Tender should be addressed to:

THE ENGINEER,

MAINTENANCE & SERVICES / CONTRACTS, 2&4 BUILDING, BHARAT HEAVY ELECTRICALS LIMITED, HIGH PRESSURE BOILER PLANT, TIRUCHIRAPPALLI, TAMILNADU - 620014.



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Special Instructions:

Tender of the following work should be submitted in a sealed cover super- scribing the NAME OF WORK, ENQUIRY NUMBER, etc., consisting of **three inner sealed covers** super-scribed such as **1) EMD cover**,

2) Technical bid cover & 3) Price bid cover.

- 1) EMD cover shall contain EMD deposit receipt. Mode of Payment of EMD: (a) e-Collect mode (as directed in Commercial T & C) or (b) Banker's cheque/ Pay Order/ DD in favour of BHEL or (c) Fixed Deposit Receipt (FDR) issued by Scheduled Banks/ Public Financial Institutions as defined in the Companies act (FDR should be in the name of the Contractor, a/c BHEL). EMD shall not carry any interest.
- 2) Bidders registered as MSE (UAM/UDYAM) / NSIC / SSI are exempted from paying EMD subject to submission of valid Registration document along with Tender. These bidders can avail EMD Waiver benefits only if they submit in EMD cover along with the offer, attested copies of either valid EM-II Certificate (five years from the date of issue of acknowledgement in EM-II or else, with attested copy of a CA Certificate for the latest financial year i.e., 2018-19 or Later in Enclosed Format) or MSE (UANalong with CA certificate for the latest financial year i.e., 2018-19 or Later in attached format)/ valid NSIC / SSI certificate.
- 3) <u>Tenders without EMD/ MSE/ NSIC/ SSI/ EM-II proof as above will be summarily rejected</u> and the Technical bid & Price bid shall not be considered for further evaluation.
- 4) Technical bid cover shall contain duly filled in Technical bid document signed by the tenderer in all the pages with documentary evidences for **Pre-Qualification Criteria (PQC)**. Any bid without proper documentary evidence for PQC shall not be considered for further evaluation.
- 5) One set of unpriced bid of Contract Work Schedule **duly filled & signed** by the tenderer for accepting the work content (Bill of Quantity- BoQ), should be submitted along with the Technical bid for technical evaluation. All the corrections / cancellations / insertions, if any, shall be duly attested by the Bidders concerned.
- 6) Should a tenderer find discrepancies or omissions in the tender documents, or should there be any doubt as to their meaning, he should at once address the authority inviting the tender, for clarification well before the due date, so as to submit his tender in time. No extension of time shall be given for submission of the tender on any account.
- 7) All entries in the tender documents should be in one ink. Erasures, and overwriting are not permitted. All cancellations, and insertions should be duly attested by the tenderers concerned.
- 8) Offer should be **valid** for a period of **120 (One Hundred & Twenty) days** from Techno-commercial bid opening date.
- 9) The Bidder shall sign each and every page of tender documents, and affix seal for having accepted the conditions.
- 10) Tender can be cancelled at any stage due to unavoidable circumstances.
- 11) Forfeiture of EMD: EMD paid by the Tenderer will be forfeited as per Tender Documents if:
 - I. After opening the tender and within the offer validity period, the tenderer revokes his tender or makes any modification in his tender which is not acceptable to BHEL.
 - II. The Contractor fails to deposit the required Security deposit or commence the work within 15 days of LOI/ WO/ Contract.
- 12) I. EMD given by all unsuccessful tenderers shall be refunded after of award of work/ after offer validity period.



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- II. EMD shall not carry any interest.
- III. EMD of successful tenderer will be retained as part of Security Deposit.
- 13) The price bid cover shall contain price bid document in prescribed format **duly filled & signed by the tenderer** in all the pages. Care should be taken to fill the price bid without any overwriting & correction. Correction, if any, shall be duly attested by the Bidders concerned.
- 14) Clarification if any can be obtained from the Engineer / Contracts/ M&S, BHEL, Trichy.
- 15) The complete Technical bid and price bid along with requisite EMD shall reach the office of the undersigned on or before **27/11/2020** at 14.00 Hrs.
- 16) The Technical bid will be opened on the same day at 14.30 hrs. In case of opening day falls on holiday or happened to be declared as a holiday the due date of receipt of offers and opening of the tender shall automatically fall on the same timing of the next working day unless intimated otherwise. Date and time of opening of the Price Bid shall be intimated only to the bidders those who have qualified after evaluation of the Technical bid. You / Your authorized representative may participate in the tender opening.

Encl:

- 1) NIT Notice Inviting tender (Consists of Preamble, Technical Bid & Price bid Schedule)
- 2) No Deviation certificate
- 3) CA certificate Sample Format



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PQC & TECHNICAL BID

NAME OF WORK:

- 1)AMC for oil top-up and cleaning of Hydraulic tanks, Lubrication tanks, Telescopic covers and Gear boxes in all machines at Bay 1-12 and 1A/1B, Bldg-1.
- 2) AMC for lubrication and hydraulic oil top up in building 5&6 and its allied area.
- 3) Machine Tool maintenance: cleaning and oil Top Up for The M/Cs at Unit-II

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PRE-QUALIFICATION CRITERIA

The following eligibility criteria shall be complied to fulfill the Technical bid:

| SI. No | Description | Vendor to confirm |
|-----------|---|-------------------|
| 1 | Only those BIDDER/SERVICE PROVIDER, who have minimum One-year experience in executing Maintenance Contract/Fabrication / Maintenance of Machine/Facilities in any engineering industry in the last five years (from the date of opening of tender) are eligible to participate in the tender. | |
| 2 | Previous Work order copy of the above said work to be submitted along with offer for verification. Experience proof from other than BHEL-Trichy shall contain work order copy along with Form 26AS / TDS certificate / bank statement for payment from the organisation. Otherwise the offer shall be rejected. | |
| 3 | Vendor should specify the SI.No. of line items quoted. | |
| Λ | Name and contact details like E-mail, Phone number, Fax no, etc. of the customer/company where the maintenance contract is executed. Bidder to give details. | |
| 5 | (i) BHEL Vendor code (if applicable) - (ii) PAN Number (Copy to be Enclosed) — (iii) GST registration Number (Copy to be Enclosed) — (iv) Mobile number (Which is linked to GST registration Number) — (v) Email id (Which is linked to GST registration Number) — (vi) HSN/SAC Code - Offer will be entertained only if the bidder submit the details as above & has a valid GST registration no. If any specific exemption is available, a declaration with due supporting documents need to be furnished for considering the offer. Otherwise the offer shall be rejected. | |
| | Bidder to specify applicable GST in percentage (copy should be enclosed, if applicable) | |



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| 7 | Make in India declaration - In line with Government public procurement order Number P-45021/2/2017-B.E-II dated 15.06.2017, and further modified order dt. 28.05.2018 & 04.06.2020. "I / We hereby declare that I / We are a "Local Supplier" meeting the requirement of minimum local content (50%) defined in the above government notification for the goods against above mentioned enquiry Number. Details of location at which local value addition will be made is BHEL-Trichy" |
|----|---|
| 8 | Acceptance for Scope of Work as per the Enquiry. |
| 9 | Acceptance for All Terms & Conditions as per the Enquiry; viz. Safety, LD/Penalty, Risk Purchase, Suspension of Contract, Indemnity, BHEL Fraud Prevention Policy, etc. as given in "General Terms & Conditions". |
| 10 | BHEL may verify the information provided by vendor. In case the information provided by vendor is found to be false / incorrect, the offer shall be rejected. Bidder to confirm. |



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SCOPE OF WORK

NAME OF WORK: 1) AMC for oil top-up and cleaning of Hydraulic tanks, Lubrication tanks, Telescopic covers and Gear boxes in all machines at Bay 1-12 and 1A/1B, Bldg-1.

- 2) AMC for lubrication and hydraulic oil top up in building 5&6 and its allied area.
- 3) Machine Tool maintenance: cleaning and oil Top Up for The M/Cs at Unit-II

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| SI. No | SCOPE OF WORK | Qty |
|--------|--|-------|
| | AMC for oil top-up and cleaning of Hydraulic tanks, Lubrication tanks, | 12 NO |
| 10 | Telescopic covers and Gear boxes in all machines at Bay 1-12 and 1A/1B, Bldg-1. | |
| | | 1 |
| | TECHNICAL SPECIFICATIONS; | _ |
| | Scope of Contract for oil top-up: | |
| | No of Hydraulic power pack tanks-47 | |
| | No of Lubrication tank is around-70 | |
| | No of Gear boxes around-196 | |
| | Grease points around-300 Nos | |
| | No. of machines: 111 in all Bays at Bldg1 | |
| | | |
| | 1. Check the oil level in the various tanks and top up them as necessary with the | |
| | correct grade of oil as identified for each tank. Also check all the grease points | |
| | and fill the grease wherever required. | 1 |
| | 2.Maintain record of Oil filling - machine wise as per BHEL format. | |
| | 3. Fill oil in the tanks when there is unexpected leakage due to hose/line | |
| | failures at any time. | |
| | 4.Check the system daily for any leakage of oil and the leakages should be | |
| | arrested. Inform the same to the MMO Supervisor (by way of recording in the | |
| | register). | |
| | 5. Completely drain the oil in the Hydraulic tank in case of any sporadic | |
| | contamination, clean the tank and fill with new oil. | |
| | 6.Provide unskilled assistance in movement of oil barrels from stores to the work | |
| | area and waste oil to disposal stores/reclamation area. | |
| | 7.For newly commissioned machines if any during the contract period, oil top-up, | |
| | continuous monitoring & maintain records should also be carried out. | |
| | | |
| | NOTE FOR OIL TOP-UP: | |
| | 1) Activity 1 to 7, to be carried out on daily basis. | |
| | 2) Any spillage of oil on the floor due to leakage / topping up etc to be cleaned by | |
| | the contractor. | |
| | 3) The oil storage room should be maintained neatly and keep the oil barrel in | |
| | grade wise properly. | |
| | 4) Contractor shall execute above work on every working day. | |
| | Scope of work for cleaning of Hydraulic power pack, Lubrication tanks, | |
| | Telescopic covers & Gear boxes. | |



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- 1. Clean all the hydraulic power packs systems (involving tanks, pumps, valves, manifold blocks, motors, pipelines, gearboxes, filters, gauges, etc.) free of dust & check oil in each machine.
- 2.Clean all lubrication tanks, its distributor blocks and line free of dust and check for oil leak if any.
- 3.Clean all telescopic covers in the machine free of dust and lubricate them with oil for free movement.
- 4.Clean all gear box in the machines free of dust and check of oil level and leakage if any.
- 6.Clean the area underneath and around the hydraulic / lubrication system, pipelines, valves free of leakage oil.
- 7.Check the system for any leakage of oil by switching ON the hydraulic / lubrication system with the help of operator and arrest all minor leakages, which can be done by tightening the fittings immediately, for which the hand tools will be provided by BHEL free of cost.
- 8. Submit the record of cleaning cycle completion status in the BHEL format to the MMO Supervisor.
- 9. Any leakages involving replacement of spares for arresting should be informed to the MMO Supervisor (by way of recording in the register).

Note for cleaning:

- 1) Activity 1 to 9, to be carried out in identified machines as per list two times in one month.
- 2) First cleaning should be completed within first 15 days of the month and the second cleaning should be done in the next 15 days of the month. The second cleaning should start after completion of first cleaning.

General Note:

- 1) To Carry out the above all activities for one month is considered as one cycle and the bill for each cycle shall be claimed as and when the work is completed for each cycle. 12 such cycles to be carried out in a one-year period.
- 2) Contract period is one year.
- 3) he contractor must visit BHEL, Trichy and discuss with Bldg-1, M&S maintenance Executives for better understanding of scope of work before giving quotation.

BHEL SCOPE OF SUPPLY:

BHEL shall provide the following at free of cost:

- 1. Handling facility like trolley for movement of barrels.
- 2. Required consumables like cotton waste, kerosene, dungry cloth, fasteners, etc.
- 3. Oil filtering equipment for filtering and cleaning the oil.
- 4. Respective grade of oil and grease.



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| | Lubrication & Hydraulic Oil Top-Up And Changing Of Oil In Power packs And | 12 NO |
|----|---|-------|
| 20 | Other Oil Related Works And Greasing In Machines At Building No-6 And Annex | 12.10 |
| | Buildings(Bldg. No 3,7,Facility,Carpentry Shop And Transport | |
| | SCOPE OF WORK: | |
| | | |
| | The scope involves maintenance of Hydraulic and Lubrication systems in all | |
| | machines, furnaces, positioners, etc. in all (8) bays of Bldg 6 and annex areas. | |
| | Annex Areas includes building-3, 7, carpentry shop, facility and transport | |
| | maintenance shop. | |
| | | |
| | Total No of Hydraulic tanks - 100 | |
| | Total No of Lubrication Tank - 300 | |
| | Greasing Points- 200 (Approximately) | |
| | Total no of machine to be covered - 180 | |
| | | |
| | WORK DETAIL: | |
| | 1) Monitor the oil level in Hydraulic & Lubrication tanks in all the machines in a | |
| | scheduled pattern and fill the tanks wherever oil level is found lower than the | |
| | indicated full level marking. | |
| | 2) The oil top up should be done according to the list of oil points provided to | |
| | contractor. | |
| | 3) The contractor should cover all the machines/equipment and furnaces in all | |
| | the 8 bays and annex buildings on daily basis including Sundays. | 7 |
| | 4) The oil should be filled as per the recommended grade as specified in the | |
| | Tanks or as per instruction of Supervisor / MMO. | |
| | 5) Check the hydraulic and lubrication system daily for any leakage of oil and the | |
| | leakages should be arrested. Inform the same to the MMO Supervisor (by way of | |
| | recording in the register). 6) Before and after filling-up, the outer surface of the Hydraulic/Lubrication | |
| | system (Tank+ Valves+ piping up to the machine) and surrounding oil spilled area | |
| | should be cleaned thoroughly. | |
| | 7) If any contamination of oil observed, the same has to be completely drained | |
| | and collected in barrel. And new oil has to be filled after completely cleaning the | |
| | tank with kerosene. | |
| | 8) The Filters if available inside should also be removed and cleaned and fitted | |
| | again. | |
| | 9) The waste oil collected in barrels shall be stored in separately in the waste oil | |
| | area. Proper record for the waste oil should be maintained. | |
| | 10) Movement of such drained oil filled barrels to Oil Reclamation Cell near | |
| | Drum-shop is to be done by the Contractor. | |
| | 11) Maintain the Oil Log Book giving details of oil filled - machine wise as per the | |
| | guidelines of Supervisor/MMO/M&S. | |
| | 12) Movement of oil from a centralized area in the Building to various machines | |
| | and from Inflammable store to respective building is the responsibility of the | |
| | Contractor. | |



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| 13) For newly commissioned machines if any during the contract period, oil topup, continuous monitoring & maintain records should also be carried out. 14) Greasing of machines, furnace plummer blocks, etc are to be neatly done with manual grease gun as per instruction of Supervisor //MMO/M&S. 15) After completing the day the filled oil quantity and the balance oil quantity have to be mentioned in logbook grade wise. 16) Lubricant management related documents as instructed by MMO supervisor have to be maintained and should be produced by the contractor at the end of every month to area supervisor for oil auditing. 17) The contractor shall ensure appropriate manpower available in shop floor during all the working days to cover all the areas for lub and hydraulic oil top up and cleaning. Deployed manpower should have previously knowledge of all scope of work. 18). Contractor has to cover all mentioned m/c in one-week time and the same has to be repeated for a month. 19) Carrying out the above activity for one month is considered as one cycle and the bill for each cycle shall be claimed as and when the work is completed for each cycle. 12 such cycles to be carried out in a year period. GENERAL NOTE: 1) The Hydraulic and Lubrication oils of all required grades and grease will be provided by BHEL at free of cost. 2) The consumables like Cotton waste, Kerosene, Dungry Cloth required for the above work will be provided by BHEL free of cost. 4) The Contractor should maintain the Oil Storage area neatly as per the instruction of Executive/Supervisor of MMO. Scope of work: The scope involves maintenance in Bldg-5 And Bldg-53 Hydraulic tanks: 100 (approx.) WORK DETAIL: 1) Monitor the oil level in Hydraulic & Lubrication tanks in all the machines in a scheduled pattern and fill the tanks wherever oil level is found lower than the indicated full level marking. 2) The oil top up should be done according to the list of oil points provided to contractor. 3) The oil top up should be done according to the list of | | | |
|---|----|--|-------|
| Lubrication and Hydraulic System Maintenance in Bldg-5 And Bldg.53 Scope of work: The scope involves maintenance of Hydraulic and Lubrication systems in all machines in all bays and welding positioner of Bldg 5 and bldg.53 Hydraulic tanks: 100 (approx.) Lubrication tanks: 450 (approx.) WORK DETAIL: 1) Monitor the oil level in Hydraulic & Lubrication tanks in all the machines in a scheduled pattern and fill the tanks wherever oil level is found lower than the indicated full level marking. 2) The oil top up should be done according to the list of oil points provided to contractor. 3) The contractor should cover all the 6 bays and the high bay in one-week time. The contractor should repeat the same again in the next week covering all the machines. 4) The oil should be filled as per the recommended grade as specified in the Tanks or as per instruction of Supervisor / MMO. | | up, continuous monitoring & maintain records should also be carried out. 14) Greasing of machines, furnace plummer blocks, etc are to be neatly done with manual grease gun as per instruction of Supervisor /MMO/M&S. 15) After completing the day the filled oil quantity and the balance oil quantity have to be mentioned in logbook grade wise. 16) Lubricant management related documents as instructed by MMO supervisor have to be maintained and should be produced by the contractor at the end of every month to area supervisor for oil auditing. 17) The contractor shall ensure appropriate manpower available in shop floor during all the working days to cover all the areas for lub and hydraulic oil top up and cleaning. Deployed manpower should have previously knowledge of all scope of work. 18). Contractor has to cover all mentioned m/c in one-week time and the same has to be repeated for a month. 19) Carrying out the above activity for one month is considered as one cycle and the bill for each cycle shall be claimed as and when the work is completed for each cycle. 12 such cycles to be carried out in a year period. GENERAL NOTE: 1) The Hydraulic and Lubrication oils of all required grades and grease will be provided by BHEL at free of cost. 2) The consumables like Cotton waste, Kerosene, Dungry Cloth required for the above work will be provided by BHEL free of cost. 3) For movement of oil barrels, required transport facility will be provided by BHEL free of cost. | |
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- 5) Check the hydraulic and lubrication system daily for any leakage of oil and the leakages should be arrested. Inform the same to the MMO Supervisor (by way of recording in the register).
- 6) Before and after filling-up, the outer surface of the Hydraulic/Lubrication system (Tank+ Valves+ piping up to the machine) and surrounding oil spilled area should be cleaned thoroughly.
- 7) If any contamination of oil observed, the same has to be completely drained and collected in barrel. And new oil has to be filled after completely cleaning the tank with kerosene.
- 8) The Filters if available inside should also be removed and cleaned and fitted again.
- 9) The waste oil collected in barrels shall be stored in separately in the waste oil area. Proper record for the waste oil should be maintained.
- 10) Movement of such drained oil filled barrels to Oil Reclamation Cell near Drum-shop is to be done by the Contractor.
- 11) Maintain the Oil Log Book giving details of oil filled machine wise as per the guidelines of SUPERVISOR/MMO/M&S.
- 12) Movement of oil from a centralized area in the Building to various machines and from Inflammable store to respective building is the responsibility of the Contractor.
- 13) For newly commissioned machines if any during the contract period, oil topup, continuous monitoring & maintain records should also be carried out.
- 14) Greasing of machines, furnace plummer blocks, etc. are to be neatly done with manual grease gun as per instruction of Supervisor /MMO/M&S.
- 15) After completing the day the filled oil quantity and the balance oil quantity have to be mentioned in logbook grade wise.
- 16) Lubricant management related documents as instructed by MMO supervisor have to be maintained and should be produced by the contractor at the end of every month to area supervisor for oil auditing.
- 17) The contractor shall ensure minimum manpower/per day available in shop floor during all the working days to cover all the areas for lub and hydraulic oil top up and cleaning.
- 18) Carrying out the above activity for one month is considered as one cycle and the bill for each cycle shall be claimed as and when the work is completed for each cycle. 12 such cycles to be carried out in a year period.

GENERAL NOTE:

- 1) The Hydraulic and Lubrication oils of all required grades and grease will be provided by BHEL at free of cost.
- 2) The consumables like Cotton waste, Kerosene, Dungry Cloth required for the above work will be provided by BHEL free of cost.
- 3) For movement of oil barrels, required transport facility will be provided by BHEL free of cost.
- 4) The Contractor should maintain the Oil Storage area neatly as per the instruction of Executive/Supervisor of MMO.



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| 40s | Hydraulic and Lubrication Oil Top Up in all the machines, Greasing of Machines/Facilities and Cleaning of Hyd/Lub Systems At Unit -II Which Includes Bldg No-107, 108, 117 And 123 (ATP Shop) | | |
|-----|--|--|--|
| | Scope of work: (i) Cleaning and Lubrication of the hydraulic system of described machines fairly without any oil traces. (ii) Providing Labor Assistance for changing the worn out/damaged components such as oil hoses, valves, high pressure pipe fittings, etc. to arrest oil leak. (iii) The Contractor labor shall assist for general maintenance related activities. (iv) Oil top up/change with proper grade of oil in the respective hyd/lub. Tanks. (V) The Greasing points of machines/facilities is around 590 nos. (vi)) Maintaining records for oil Top-up/change of oil. The following activities are to be carried out by the contractor for the above | | |
| | 1.Cleaning all Lubrication and hydraulic tanks, cleaning in and around the machines without oil traces. For each and every machine corresponding hydraulic tanks outside surface, power pack outside surface and Oil Control Valves must be cleaned thoroughly. 2.All leakage oil shall be collected from machine bottom cellar and pits. The unusable Collected oil shall be stored in separate drums mentioning the oil grade which is to be send for reclamation / disposal stores. Machine bottom floor, facility bottom floor and Hyd power pack surrounding area shall be cleaned. 3.All the leakage points like leak in joints, valves, pump gland, power pack tank flange joints, etc. in hydraulic and lubrication system, hydraulic power pack shall | | |
| | be identified during day to day cleaning and informed to the MMO supervisors and note down in the oil log book for arresting the leakage. Fitter with minimum qualification of 10th std, who shall be able to differentiate various grade of oil (like Spin12, SS 32, SS 46, SS 68, SS 320 and lubricating oil) shall be provided to arrest oil leak with MMO fitter. 4.All machines shall be checked for correct oil level and filling/ topping up to be | | |
| | 5. Changing of Hydraulic and lubricating oil grade is to be decided by MMO supervisors as per requirement. To change/replace the lub/hyd.oil, the existing oil shall be completely removed and filled in the separate barrels. The hydraulic tank inside, filters and oil level indicators are to be cleaned with dungy cloth and not by cotton waste. Correct grade fresh oil shall be filled up, up to the required level. All top cover of hydraulic /Lub. Oil tanks shall be properly tightened with screws. | | |



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6.In the similar way, change of oil /oil top-up shall be done for all gear boxes in the machine's facilities area.

7.Empty oil drums must be filled with right grade of used oil and sent to reclamation/disposal stores accordingly.

8.Movement of oil barrels from inflammable stores to Unit- II MMO/ (Bldg.107,108,117 and 123 - ATP Shop) and movement of unusable collected oil to Reclamation/disposal store with contractor's manpower.

9.Oil storage area is to be properly cleaned and Empty and full barrels are to be stacked in the respective marked area, stacking the used oil in a separate place as per the instruction of MMO Supervisor.

10.All greasing points in the plummer blocks, pillow blocks, guide ways, machines greasing points are to be filled with necessary grade of grease by manually using grease gun. The greasing scheduling is to be done as per instruction of MMO supervisor.

11.Attendance record for daily manpower, daily log for machine oil /facility cleaning, oil filled/changed/top-up details in each machine is to be recorded in log book, maintained and to be signed by corresponding MMO Supervisors. The MMO supervisor shall maintain a logbook regarding oil receipt, daily consumption and balance of respective grade of oil.

12. Area Maintenance Executive shall review the records periodically.

BHEL SCOPE OF SUPPLY:

BHEL shall provide the following free of cost:

- 1. Handling facility like trolley for movement of barrels.
- 2. Required consumables like cotton waste, kerosene, dungy cloth, fasteners, etc.
- 3.Oil filtering equipment for filtering and cleaning the oil.
- 4. Respective grade of oil, grease.
- 5.All necessary Hand tools for arresting oil leak (Like Spanner set, Pipe rinches, Allen Key set, screw Spanners) will be provided by BHEL.

Delivery Schedule of work.

The above work shall be completed within 1 Month covering all 65 machines listed below which is considered as one cycle. 12 such cycle will be carried out in one year. For which required manpower should be deployed in all working days. Based on need and requirement (nature of certain works involve the need to work on Sunday\Holiday) the Contractor shall deploy manpower on Sunday\Holidays also.



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Manpower shall be deployed by the contractor as per the requirements for the

Total No of cycles: 12

Contract Period: One year

above work during emergency requirements.

NOTE:

- 1.The area MMO supervisor /Executive shall issue the lubrication schedule to the contractor.
- 2.In case of emergency, the contractor shall top up oil wherever required by the maintenance supervisor.
- 3.NO MACHINE SHALL BE IDLE FOR WANT OF OIL AT ANY POINT OF TIME.IT IS THE RESPONSIBILITY OF CONTRACTOR.
- 4.All Safety precautions should be strictly adhered while executing the work. 5.Area MMO supervisor get clearance from the machine operator/production supervisor for cleaning of machine/facilities and allocate the contractor personnel for cleaning the work.

MACHINE TYPE, HYD AND LUB SYSTEM DETAIL IS AS BELOW:

Group I High Bay A (Build-107):

| S.No M/C Type | Bay | Oil Grade | Tank Capacity |
|-------------------------------|-------|----------------|---------------|
| 1. ATCEP I | Bay A | S.S 46/S. P12 | 125 L/10L |
| 2. ATCEP II | Bay A | S.S 46/S. P12 | 125 L/10L |
| 3. NEW ATCEP III | Bay A | S.S 46/S. P12 | 125 L/10L |
| 4. STBW I along with RTR | Bay A | S.s 68/S. P12 | 300 L/10L |
| 5. STBW II (24m-Bay3) | Bay A | S.S 68/S. P12 | 300 L/10L |
| 6. STBW III(72m-Bay5) | Bay A | S.S 68/S. P12 | 600 L/20L |
| 7. STBW IV (60m- Bay5) | Bay A | S.S 68/S. P12 | 75 L/10L |
| 8. Swaging and Upsetting | Bay A | S.S 68/S. P12 | 1400 L/10L |
| 9. NEW MCO (Tube EP Machine) | Bay A | S.S 46 | 150 L |
| 10. Tube Roto Blast Sattion I | Bay A | S.S 320/S. P12 | 100 L/10L |
| 11. Roto Blast Station(NEW)II | Bay A | S.S 46 | 100 L |

Note: STBW machine in bay 1,3 and 5 is with the RTR tube handling system which has to be included.

Group II Bay 1 to 5 (Build-107):

| S.No | M/C Type | Bay | Oil Grade | Tank Capacity |
|---------|----------------|-------|------------|---------------|
| 1. 20 T | orch MPM | Bay 1 | S.S 32/320 | 100 L/180L |
| 2. NEV | V 20 Torch MPM | Bav 2 | S.S 32/320 | 100 L/180L |



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| 2 Paral Paral 1 Page 2 CC 45 40501 | |
|--|--|
| 3. Panel Bending Bay 2 S.S 46 1050L | |
| 4. Cont. Discharge Furnace Bay 2 S.S 320 100 L | |
| 5. Hydraulic Pullout Bay 2 S.S 68 250 L | |
| 6. Vertical Offset Press Bay 3 S.S 68/S. P12 800 L/10L | |
| 7. Tube squeezing and | |
| Sizing press Bay 3 S.S 46 175 L | |
| 8. CCW-CNC Tube Bending | |
| (Pines) Bay 3 S.S 68 800 L | |
| 9. CW-CNC Tube Bending | |
| (Pines) Bay 3 S.S 68 800 L | |
| 10. High Temperature Furnace Bay 4 S.S 320 100 L | |
| 11.CNC HERBER Bay 4 S. S 68 410 L | |
| | |
| 12. Tube squeezing and | |
| Sizing press Bay 4 S.S 46 175 L | |
| 13. CW-CNC Tube Bending | |
| (Pines) Bay 4 S.S 68 800 L | |
| 14. Flash Butt Welding I Bay 4 S.S 68 360 L | |
| 15. Flash Butt Welding II Bay 4 S.S 68 360 L | |
| 16.SYSTEM BENDER Bay 5 S.S 46 850 L | |
| | |
| done as per required periodicity and supervisor Instruction | |
| Group III Bay 1 and 2 (Bldg NO.108): | |
| | |
| | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay1 SS68/320 1.5/10L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay1 SS68/320 1.5/10L 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay1 SS68/320 1.5/10L 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay1 SS68/320 1.5/10L 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay1 SS68/320 1.5/10L 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/c Bay 1 SS 68/SP12 700 L/40L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay1 SS68/320 1.5/10L 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/C Bay 1 SS 68/SP12 700 L/40L 6.CH6-Tube Bending m/C Bay 1 SS 46 700 L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay1 SS68/320 1.5/10L 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/c Bay 1 SS 68/SP12 700 L/40L 6.CH6-Tube Bending m/c Bay 1 SS 46 700 L 7.CNC250PipeBending m/c Bay 2 SS 46 2100L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay1 SS68/320 1.5/10L 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/C Bay 1 SS 68/SP12 700 L/40L 6.CH6-Tube Bending m/C Bay 1 SS 46 700 L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay1 SS68/320 1.5/10L 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/c Bay 1 SS 68/SP12 700 L/40L 6.CH6-Tube Bending m/c Bay 1 SS 46 700 L 7.CNC250PipeBending m/c Bay 2 SS 46 2100L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/c Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/c Bay 1 SS 68/SP12 700 L/40L 6.CH6-Tube Bending m/c Bay 1 SS 46 700 L 7.CNC250PipeBending m/c Bay 2 SS 46 2100L 8.1010B- CNC pipe Bend. Bay 2 SS 46 780 L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/c Bay 1 SS 68/SP12 700 L/40L 6.CH6-Tube Bending m/c Bay 1 SS 46 700 L 7.CNC250PipeBending m/c Bay 2 SS 46 2100L 8.1010B- CNC pipe Bend. Bay 2 SS 46 780 L 9.WE-265D Pipe Bending BAY 2 SS 68 | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/c Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending m/c Bay 1 SS 68/SP12 700 L/40L 6.CH6-Tube Bending m/c Bay 1 SS 46 700 L 7.CNC250PipeBending m/c Bay 2 SS 46 2100L 8.1010B- CNC pipe Bend. Bay 2 SS 46 780 L 9.WE-265D Pipe Bending BAY 2 SS 68 9.WE-265D Pipe Chamfering Bay 2 SS 68/SS32 120 L/5L 11.CNC-220 pipe Chamfering Bay 2 SS 68/SS32 120 L/5L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay 1 SS68/320 1.5/10L 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/c Bay 1 SS 68/SP12 200L/40L 6.CH6-Tube Bending m/c Bay 1 SS 46 700 L 7.CNC250PipeBending m/c Bay 2 SS 46 2100L 8.1010B- CNC pipe Bend. Bay 2 SS 46 780 L 9.WE-265D Pipe Bending Bay 2 SS 68/SS32 120 L/5L 11.CNC-220 pipe Chamfering Bay 2 SS 68/SS32 120 L/5L 11.CNC-220 pipe Chamfering Bay 2 SS 68/SS32 120 L/5L 12.Y3301 Pipe Chamfering Bay 2 SS68/SW220 320L/420L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/c Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending m/c Bay 1 SS 68/SP12 700 L/40L 6.CH6-Tube Bending m/c Bay 1 SS 46 700 L 7.CNC250PipeBending m/c Bay 2 SS 46 2100L 8.1010B- CNC pipe Bend. Bay 2 SS 46 780 L 9.WE-265D Pipe Bending BAY 2 SS 68 9.WE-265D Pipe Chamfering Bay 2 SS 68/SS32 120 L/5L 11.CNC-220 pipe Chamfering Bay 2 SS 68/SS32 120 L/5L | |
| Group III Bay 1 and 2 (Bldg NO.108): S.No M/C Type Bay Oil Grade Tank Capacity 1.Radial Drilling machine-BR825 Bay 1 SS68/320 1.5/10L 2.Horizontal bandsaw-DCA421mm Bay 1 SS 68/SP12 200L/20L 3.CNC-220 Pipe Chamfering Bay 1 SS 68/SS3 120 L/5L 4.SAFOP Pipe Chamfering Bay 1 SS 68/SP12 200L/40L 5.CNC Herber Stub Bending M/c Bay 1 SS 68/SP12 200L/40L 6.CH6-Tube Bending m/c Bay 1 SS 46 700 L 7.CNC250PipeBending m/c Bay 2 SS 46 2100L 8.1010B- CNC pipe Bend. Bay 2 SS 46 780 L 9.WE-265D Pipe Bending Bay 2 SS 68/SS32 120 L/5L 11.CNC-220 pipe Chamfering Bay 2 SS 68/SS32 120 L/5L 11.CNC-220 pipe Chamfering Bay 2 SS 68/SS32 120 L/5L 12.Y3301 Pipe Chamfering Bay 2 SS68/SW220 320L/420L | |



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| | S.No M/C Type Bay Oil Grade Hyd/Lub Tank Cap | |
|---|--|---|
| | | |
| | 1.100T LPG Fired Furnace Bay A SM 320 100 L | |
| | 2.CH6-Tube Bending m/c Bay A SS 46 700 L | |
| | 3.CNC600 Pipe Chmf m/c Bay 4 SS 68/SP 12 350L/40L | |
| | 4.Pipe Butt Welding m/c Bay 4 SS 320 40L - 2nos | |
| | 5.SAFOP Pipe Chamfering-600 Bay 3 SS 68/SP12 200L/40L | |
| | 6.Portable Universal drilling machines Bay5 SS 46/320 35/ 20L -3nos | |
| | 7.10T High Temp.Furnace Bay4 SM 320 80 L | |
| | 8.Radial Drilling machine-RM52 Bay5 SS68 5L | |
| | 9.Radial Drilling machine-RM61 Bay4 SS68 5L | |
| - | 5. Radial Diffilling Machinic Riviol | |
| | all littl at lind | |
| | Crown V Pay 1, 2 and Pay A (Plds 117) | |
| | Group-V Bay 1, 2 and Bay A (Bldg. 117): | |
| | | |
| | S.No M/C Type Bay Oil Grade Hyd/Lub TankCap | |
| | 10/075140514055 | |
| | 1.SYSTEM BENDER Bay 1 S.S 46 850 L | |
| | 2.NEW ATCEP IV Bay 1 S.S 46/S. P12 125 L/10L | |
| | 3.STBW I with RTR THS Bay 1 S.s 68/S. P1 2 75 L/10L | |
| | 4.STBW II with RTR THS Bay 1 S.S 68/S. P1 2 75 L/10L. | |
| | 5.Cont. Discharge Furnace Bay 2 S.S 320 50 L | |
| | | |
| | Group -VI Bay 1 and 2 (Bldg. 123): | |
| | | |
| | S.No M/C Type Bay Oil Grade Hyd/Lub TankCap | |
| | | |
| | 1. SWAGING MACHINE Bay 1 S.S 46/S. P12 50 L/50L | |
| | 2. OPS COILING MACHINE Bay 1 S.S 320 50 L | |
| | - LC 125 | |
| | 3. IPS COILING MACHINE Bay 1 S.S 320 40 L | |
| | - BECO | |
| | 4. CNC TUBE COLING MACHINE Bay 1 S.S 320 25 L | |
| | - SIGT | |
| | 5. PHEHAKA VERTICAL CUTTING BAY 2 S.S 320 /SS 68 5 L / 40 L | |
| | 6. Double Column drilling Bay 2 sS . S 68/320/46 60 /40/10L | |
| | and milling machine | |
| | 7. Portable Universal drilling machines Bay2 SS 46/320 35/20L | |
| | 8. Auto Welding machine-SAW Bay2 SS320/68 20/10L | |
| | 9. CNC lathe for Reaming Bay1 SS46/68 50/3L | |
| | 10. Flushing station Bay1 SS46 10L | |
| | 11. ITL VERTICAL BANDSAW BAY2 SS68 100L | |
| | DATE SERVICE DIVIDUAL DATE SOOF TOOL | |
| | | |
| | Note: For all the furnace at unit-II all type of blower filters are to be cleaned Once | |
| | in a cycle | |
| | in a cycle | _ |



High Pressure Boiler Plant, Tiruchirappalli- 620014

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GENERAL TERMS AND CONDITIONS FOR M&S MECHANICAL CONTRACTS

1) SAFETY:

- a) Safety precautions have to be ensured by the Contractor Depending on the work. Necessary work permit system and personal protective equipment's (PPE) such as electrical resistance rubber gloves, helmet, spectacle goggles, safety shoes, safety belt, etc. as applicable to Mechanical works should be adhered while carrying out the work.
- b) PPES for appropriate trade job has to be ensured by the contractor at the job site at all times.
- c) The work nature may demand working at heights and/or at depth areas. Hence all staff members must be of sound Physical and Mental Health who can complete the job without harming himself and others.
- d) In case any employee found incompetent to carry out the work as stated above/ misbehaving others/ consumed alcohol, he shall be sent out of the factory and the contractor has to arrange alternate manpower immediately. Else the day shall be marked absent.
- 2) Before quoting the bidders may inspect the site of work and its environments and be well acquainted with the actual working and other relevant conditions, position of materials and labour. Tenderers are also requested to go through General -Terms & conditions, Special -Terms & conditions of Contract, Scope of work, Technical Terms & Conditions, drawings and specifications and all other documents which form part of the agreement to be entered into.
- 3) TENDERING CONDITIONS:
- a) The Bidders shall submit the offer in **TWO PART BID SYSTEM** (Part -I & II) along with EMD as indicated below which shall be sealed in ONE OUTER ENVELOPE.
- b) Envelope I- This sealed envelope should contain all the copies of technical bid together with un-priced commercial bid. This envelope should be clearly marked "Part I Technical and commercial bid", indicating Enquiry No., Due Date and Address & Reference of the Bidder. Envelope I should contain sealed EMD cover indicating the enquiry detail.
- c) Envelope II This sealed envelope should contain price details. This envelope should be clearly marked as "Part -II Price bid", indicating Enquiry No., Due Date and Address & Reference of the Bidder.
- d) Envelope III This sealed envelope should contain requisite **EMD**. This envelope should be clearly marked as "EMD COVER", indicating Enquiry No., Due Date and Address & Reference of the Bidder.
- e) All the three envelopes shall be put in one cover, duly sealed, super scribing as offer for Enquiry No., and due date of opening, Name of the work and the address and reference of the Bidder.
- f) The offer should reach this office on or before the due date by 14.00 Hrs. (IST). Late offers will not be considered.
- g) Tender should not be addressed to any Individual's name but only by designation to:

THE ENGINEER

MAINTENANCE & SERVICES / CONTRACTS, 2&4 BUILDING, BHARAT HEAVY ELECTRICALS LIMITED, HPBP, TIRUCHIRAPALLI TAMIL NADU, INDIA - 620 014.

- h) All entries in Tender documents shall be clearly written in one ink or typed. Tenders should be FREE FROM CORRECTION AND ERASURES, Corrections if any, must be attested. All amounts shall be indicated both in words as well as in figures. Where there is difference between amount quoted in words and figures, amount quoted in words shall prevail.
- i) Offers should be in ENGLISH and accompanied by detailed Point to point confirmation of the scope of work.

4) OPENING OF TENDERS:

- a) The Part I Technical & un-priced commercial bid and EMD Cover alone would be opened on the Tender opening date (as mentioned in the enquiry) by 14.30Hrs(IST).
- b) The Part II Price bid of technically suitable Bidders alone would be opened. The Technically Suitable Bidders would be informed about the Price bid openingdate.
- c) Clarifications if any required by BHEL for Technical evaluation would be sought from Bidders before opening of Part II price bid.

5. GST:

a) Response to Tenders for Indigenous supplier will be entertained only if the vendor has a valid GST registration No (GSTIN) which should be clearly mentioned in the offer. If the dealer is exempted from GST registration, a declaration with due supporting documents need to be furnished for considering the offer. Dealers under composition scheme should declare that he is a composition dealer supported by the screen shot taken from GST portal. The dealer has to submit necessary documents if there is any change in status under GST.

Sign & Seal of Contractor



An ISO: 9001 Organization

BHARAT HEAVY ELECTRICALS LIMITED

High Pressure Boiler Plant, Tiruchirappalli- 620014

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- b) Supplier shall mention their GSTIN in all their invoices (incl. credit Notes, Debit Notes) and invoices shall be in the format as specified/prescribed under GST laws. Invoices shall necessarily contain Invoice number (in case of multiple numbering system is being followed for billing like SAP invoice no, commercial invoice no etc., then the Invoice No. which is linked/uploaded in GSTN network shall be clearly indicated), Billed to party (with GSTIN) & Shipped to party details, item description as per PO, Quantity, Rate, Value, applicable taxes with nomenclature (like IGST, SGST, CGST & UTGST) separately, HSN/ SAC Code, Place of Supply etc.
- c) All invoices shall bear the HSN Code for each item separately (Harmonized System of Nomenclature)/ SAC code (Services Accounting Code).
- d) Invoices will be processed only upon completion of statutory requirement and further subject to following:
- (i) Vendor declaring such invoice in Form GST ANX-1
- (ii) Receipt of Goods or Services and Tax invoice by BHEL
- e) As the continuous uploading of tax invoices in GSTN portal (in GST ANX-1) is available for all (i.e. both Small & Large) tax payers under proposed new GST Return System, all invoices raised on BHEL may be uploaded immediately in GST portal on despatch of material /rendering of services. The supplier shall ensure availability of Invoice in GST portal before submission of invoice to BHEL.Invoices will be admitted by BHEL only if the invoices are available in GSTN portal (in BHEL's GST ANX-2).
- f) In case of discrepancy in the data uploaded by the supplier in the GSTN portal or in case of any shortages or rejection in the supply, then BHEL will not be able to avail the tax credit and will notify the supplier of the same. Supplier has to rectify the data discrepancy in the GSTN portal or issue credit note or debit note (details also to be uploaded in GSTN portal) for the shortages or rejections in the supplies or additional claims, within the calendar month informed by BHEL.
- g) In cases where invoice details have been uploaded by the vendor but failed to remit the GST amount to GST Department (Form PMT-08 or Form GST RET-01 to be submitted) within stipulated time, then GST paid on the invoices pertaining to the month for which GST return not filed by the vendor will be recovered from the vendor along with the applicable interest(currently 24% p.a) and all subsequent bills of the vendor will not be processed till filing of the GST return by the vendor
- h) In case GST credit is denied to BHEL due to non-receipt or delayed receipt of goods and/ or tax invoice or expiry of timeline prescribed in GST law for availing such ITC, or any other reasons not attributable to BHEL, GST amount claimed in the invoice shall be disallowed to the vendor.
- i) Where any GST liability arising on BHEL under Reverse Charge (RCM), the vendor has to submit the invoices to BHEL well within the timeline prescribed in GST Law, to enable BHEL to discharge the GST liability. If there is a delay in submission of invoice by the vendor resulting in delayed payment of GST by BHEL along with Interest, then such Interest payable or paid shall be recovered from the vendor.
- j) Under GST regime, BHEL has to discharge GST liability on LD recovered from suppliers/contracts. Hence applicable GST shall also be recoverable from suppliers/contractors on LD amount. For this Tax Invoice will be issued by BHEL indicating the respective supply invoice number.
- k) GST TDS will be deducted as per Section 51 of CGST Act 2017 and in line with Notification 50/2018 Central Tax dated 13.09.2018. GST TDS certificate which will be generated in GST portal subsequent to vendor accepting the TDS deduction in the GST portal, will be issued to the vendor.

6. LD/ PENALTY CLAUSE:

If the contractor fails to complete the work as per terms & conditions of the order within the delivery schedule, 0.5% of the order value will be deducted from the bill/recovered from the SD for each week of delay or part there of subject to a max. of 10% of the total contract value.

7. Successful bidders have to submit filled forms forwarded by BHEL HR, i.e. Form-III & Form-VII (shall be given with WO copy) & submit to ALC, Pondicherry for License before commencement of work.

8. RISK PURCHASE:

In the event of any successful Tenderer's failure to fulfil any of the Tender / Contract obligations as per Contract / Agreement BHEL may entrust the job to alternate source and get it completed to meet BHEL requirement and additional expenditure, if any, including consequential cost, will be fully recovered from the Tenderer Contractor who failed to complete the job in line with Contract

The decision of BHEL with regard to the actual losses / consequential expenditures(with 5% over heads) incurred by BHEL shall be final and binding on the Tenderer / Contractor.

9. SUSPENSION OF CONTRACT:

In the event of non-completion of contract/ un-satisfactory performance reported by the area Executive, resulting in cascading of events leading to impact in a negative way on financial/ safety/ procedures of various sections/ departments.



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the contract shall be terminated immediately with intimation and action shall be taken against the contractor as per the extant 'Guidelines for Suspension of business dealings with Suppliers/ Contractors'.

10. INDEMNITY:

The Contractor shall have to indemnify BHEL against all claims for injury or damage to any person or property caused by his negligence or negligence of his employees whilst in BHEL premises / sites.

11. BHEL FRAUD PREVENTION POLICY:

The bidder along with its associate/collaborators/sub-contractors/sub-vendors/consultants/ service providers shall strictly adhere to BHEL fraud prevention policy displayed on BHEL website http://www.bhel.com & shall immediately bring to notice of BHEL management about any fraud/ suspected fraud as soon as it comes to their notice.

12.PF,ESI:

The workmen of contractor should be covered under PF, ESI

13. DAMAGE & LOSS TO PRIVATE PROPERTY & INJURY TO WORKMEN

The Contractor shall at his own expense reinstate and make good to the satisfaction of the respective area HOD and pay compensation for any injury, loss or damage occurred to any property or rights whatever including property and rights of BHEL (or agents) servants or employee of BHEL, the injury loss or damage arising out of or in any way in connection with the execution or purported execution of the contract and further the contractor shall indemnify BHEL against all claims enforceable against BHEL (or any agent, servant or employee of BHEL) or which would be so enforceable against BHEL, in respect of any such injury (including injury resulting in death) loss or damage to any person whomsoever or property including all claims which may arise under the Employees Compensation Act or otherwise.

"BHEL shall recover the amount of compensation paid to victim(s) by BHEL towards loss of life / permanent disability due to an accident which is attributable to the negligence of contractor, agency or firm or any of its employees as detailed below.

- a) Victim: Any person who suffers permanent disablement or dies in an accident as defined below.
- b) Accident: Any death or permanent disability resulting solely and directly from any unintended and unforeseen injurious occurrence caused during the manufacturing/operation and works incidental thereto at BHEL factories/offices and precincts thereof, project execution, erection and commissioning, services, repairs and maintenance, trouble shooting, serving, overhaul, renovation and retrofitting, trial operation, performance guarantee testing undertaken by the company or during any works/during working at BHEL Units/Officers/townships and premises/Project sites
- c) Compensation in respect of each of the victims:
- (i) In the event of death or permanent disability resulting from Loss of both limbs: Rs 10,00,000/- (Rs Ten lakh)
- (ii) In the event of others permanent disability: Rs.7,00,000/- (Rs. Seven Lakh)
- d) Permanent Disablement: A disablement that is classified as a permanent total disablement under the proviso to section 2 (I) of the Employee's Compensation Act,1923"

14.ARBITRATION & CONCILIATION: -

(a)Except as provided elsewhere in this Agreement, in case amicable settlement is not reached between the parties, in respect of any dispute or difference; arising out of the formation, breach, termination, validity or execution of the Agreement; or, the respective rights and liabilities of the Parties; or, in relation to interpretation of any provision of the Agreement; or, in any manner touching upon the Agreement, then, either Party may, by a notice in writing to other Party refer such dispute or difference to sole arbitration of an arbitrator appointed by Head of the BHEL Units/Region/Division issuing the Agreement.

- (b) The Arbitrator shall pass a reasoned award and the award of the Arbitrator shall be final and binding upon the parties.
- (c)Subject as aforesaid, the provision of Arbitration & Conciliation Act 1996 (India) or statutory modification or reenactment thereof and the rules made thereunder and for the time being in force shall apply to the arbitration proceeding under this clause. The seat of arbitration shall be Trichy, Tamil Nadu.
- (d)The cost of arbitration shall be borne as per the award of the Arbitrator.
- (e)Subject to arbitration in terms of clause 28 above, the Courts at Trichy Tamil Nadu shall have exclusive jurisdiction over any matter arising out of or in connection with this Agreement.
- (f)Notwithstanding the existence or any dispute or difference and/or reference for the arbitration, the Contractor shall proceed with and continue without hindrance the performance of its obligation under this Contract with due diligence and expedition in a professional manner except where the Contract has been terminated by either Party sin terms of this Contract.

In case of contract with Public Sector Enterprises (PSE) or a Government Department, the following shall be applicable



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In the event of any dispute or difference relating to the interpretation and application of the provisions of the Contract, such dispute or difference shall be referred by either Party for arbitration to the sole arbitrator in the Department of Public Enterprises to be nominated by the Secretary to the Government of India in-charge of the Department of Public Enterprises. The Arbitration and Conciliation Act, 1996 shall not be applicable to arbitration under this clause. The award of the arbitrator shall be binding upon the Parties to the dispute, provided, however, any Party aggrieved by such award may make further reference for setting aside or revision of the award to the Law Secretary, Department of Legal Affairs, Ministry of Law and Justice, Government of India. Upon such reference the dispute shall be decided by the Law Secretary or the Special Secretary or Additional Secretary when so authorized by the Law Secretary, whose decision shall bind the Parties hereto finally and conclusively. The Parties to the dispute will share equally the cost of arbitration as intimated by the Arbitrator.

15.PAYMENT THROUGH BANK:-

The contractor should remit the salary/wages for their workmen only through Bank. Monthly clearance will be given in respect of all contractors, if only the salary/ wages to the workmen has been remitted through the bank account of the contract workmen. The relevant Bank statement/proof for Bank payment should be produced along with PF and ESI challans to Welfare Section every month

16. TERMINATION OF CONTRACT ON DEATH OF CONTRACTOR:

Without prejudice to any of the rights or remedies under this contract, if the Contractor dies, or if the firm is dissolved or the company is liquidated, BHEL shall have the option of terminating the contract without compensation to the Contractor.

17. Force Majeure Clause:

If, at any time during the continuance of this Contract the performance in whole or in part by either party of any obligations under this Contract shall be prevented or delayed by reason of any War, Hostile acts of the public enemy Civil Commotion, Epidemics, or Acts of God (Floods, Storm/Cyclone, Hurricane, Earthquake etc.) then provided notice of happening of any such event is given by either party to other within 7 days from the date of occurrence thereof neither of the parties shall by reason of such event be entitled to terminate this Contract or claim for damages against the other in respect of such non-performance or delay for such period. Performance under the contract shall be resumed as soon as practicable after such event has come to an end or ceased to exist. If the performance in whole or part of any obligation under this Contract is prevented or delayed by reason of any such event, claims for extension of time may be granted for periods considered reasonable by the respective area HOD at his discretion subject to prompt notification by the contractor.

- **18.** The Bidder declares that they will not enter into any illegal or undisclosed agreement or understanding, whether formal or informal with other Bidder(s). This applies in particular to prices, specifications, certifications, subsidiary contracts, submission or non-submission of bids or any other actions to restrict competitiveness or to introduce cartelization in the bidding process. In case, the Bidder is found having indulged in above activities, suitable action shall be taken by BHEL as per extant policies/ guidelines.
- **19. PROVISION FOR MICRO & SMALL ENTERPRISES (MSE) SUPPLIERS:** Evaluation will be on schedule/item wise L1. No splitting is envisaged in the tender other than for MSE reservation:
- 100 % of the tender value shall be awarded to eligible MSE bidders quoting within the price band of L1+15%, provided the eligible MSE bidder match the L1 rate of the respective schedule in tender, in the manner mentioned below:
- a) In case L1 is MSE bidder, 100% of the work will be awarded on the L1 bidder.
- b) If L1 is non-MSE: 100% of the work will be counter offered to eligible MSE bidder quoting within the price band of L1+15% as per order of ranking and to match the L1 rate.

In case none of the eligible MSE bidders accepts the counter offered L1 rate, then 100% ordering will be made on L1 bidder.

20.IMPORTANT NOTE:

BHEL reserves the right to short close this work with one-month advance notice due to administrative reasons. BHEL's decision in this regard is final. Under such circumstances payment will be made for on pro rata basis for the service rendered out up to the period.



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COMMERCIAL TERMS AND CONDTIONS FOR M&S MECHANICAL CONTRACTS

- 1) 100% payment will be made after completion of work on pro-rata basis on submission of invoice in triplicate duly certified by Area In-charge.
- 2) Attendance register should be maintained.
- 3) Payment of **EMD** should be done in the methods given in Spl. Instructions, sl.no.1, page-1 of the NIT.
- 4) Mode of Payment of Security Deposit:
 - a) Bank Guarantee from Scheduled Banks/ Public Financial Institutions as per Companies Act. Bank Guarantee format should have approval of BHEL or
 - b) Local Cheques of Scheduled Banks (subject to realization)/ Pay Order/ DD/ Electronic Fund Transfer in favour of BHEL or
 - c) **Fixed Deposit Receipt (FDR)** issued by Scheduled Banks/ Public Financial Institutions as defined in the Companies act (FDR should be in the name of the Contractor, a/c BHEL) or
 - d) Securities available from Indian Post Offices, i.e. National Savings Certificates, Kisan Vikas Patras, etc. (held in the name of Contractor furnishing the security & duly endorsed/ pledged, as applicable, in favour of BHEL). While making such payment, Enquiry number should be mentioned in Remark column.
- 5) Procedure to remit money to BHEL Trichy's Account (e-Collect Mode):

Login to: https://www.onlinesbi.com/prelogin/icollecthome.htm?corpID=574693

- a) Accept the terms & conditions, click "PROCEED".
- b) Select State "TAMILNADU "and Institution type "INDUSTRY". Select "BHEL TRICHY" under "INDUSTRY".
- c) In the next page, select APPROPRIATE category, fill details correctly & click "SUBMIT".
- d) If all details entered are correctly populated, click "CONFIRM "to proceed.
- e) Make payment as per your convenience. (Options available are payment of fees through SBI Net Banking, State Bank ATM cum Debit Cards / Other Bank Debit / Credit Cards and through SBI Branches).
- f) SAVE & Keep the copy of receipt for future reference.
- 6) EMD & SD amount shall not carry any interest.
- 7) Security Deposit shall be furnished by the successful vendor to the total contract value before starting the work. The total amount of Security Deposit will be 5% of the contract value. EMD of the successful tenderer shall be converted and adjusted towards the required amount of Security Deposit.
- 8) **SD** is **forfeited** in case of any failure in execution of the contract or due to any shortcomings observed in the documentation furnished earlier for getting qualified or in case the Contractor is banned. GST will be charged on the EMD/SD amount forfeited from the bidder at the applicable rates. GST tax Invoice will be issued to the vendor on receipt/recovery of GST amount from the vendor
- 9) An additional payment as per circular ref. BHEL: HR: W: EW, dt.08.04.2014 is to be paid to the contract workmen as below, over and above the minimum wages prescribed by the government of Tamil Nadu:

Unskilled - Rs.3200/-Semiskilled - Rs.3700/-

Skilled - Rs.4100/-

- 10) Bonus @ 8.33 % to workmen to be paid.
- 11) Rate should be quoted as per price bid format.
- 12) The rate that is offered should be comprehensive and no separate charges will be made towards expenses like travel, boarding & lodging.
- 13) GST not to be included in quoted rate & to mention separately as percentage. Other taxes, if any, are inclusive.
- 14) Tax deduction will be made from every bill at the prevailing rate as per the Government rule and regulation from time to time.
- 15) In the course of evaluation if more than one bidder happens to occupy L-1 status, effective L-1 will be decided by soliciting discounts from the respective L-1 bidders. Incase more than one bidder happens to occupy the L-1 status even after soliciting discounts, the L-1 bidder shall be decided by a toss /draw of lots in the presence of the respective L-1 bidder(s) or their representative(s). Ranking will be done accordingly. BHEL's decision in such situations shall be final and binding.



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PART-I (No Deviation Certificate) ANNEXURE-II

Note: The following Declaration to be typed on the contractor's Letter Head, duly signed & stamped and to be attached along with your Technical bid of the tender.

. . . .

Name of Works:

- 1) AMC for oil top-up and cleaning of Hydraulic tanks, Lubrication tanks, Telescopic covers and Gear boxes in all machines at Bay 1-12 and 1A/1B, Bldg-1.
- 2) AMC for lubrication and hydraulic oil top up in building 5&6 and its allied area.
- 3) Machine Tool maintenance: cleaning and Oil Top Up For The M/Cs At Unit-II

Enquiry no: 9242000033; dt. 03/11/2020; Due dt27/11/2020, 14.00 Hrs.

- I/We M/s.have read and clearly understood all the Terms and conditions in Tender Schedule of and accordingly accept the same without any deviation what so ever.
- 1) I/ We unconditionally agree to all the tender conditions and no new conditions are imposed by us in the technical / price bid. I understand in the event of imposing any condition in the technical / price bid, such condition would be ignored by BHEL and only the prices will be considered for the purpose of evaluation"
- 2) I/ We confirm that none of our group concern or affiliates etc., appears on the list of banned firms / companies by BHEL (list available on www.bhel.com) nor any of the Director / Partner / proprietor of bidder / such group concern or affiliate etc. are involved with such company.
- 3) I/ We also declare that, we have not been suspended or black listed or issued with Show Cause Notice by BHEL- Trichy or any other BHEL Unit or any PSU/ Government organization.
- 4) I/ We confirm that other than us, none of our group concerns or affiliates etc. are participating in the tender either directly or indirectly through any other agency under same proprietor / common director(s) / common partner(s).
- 5) I/ We confirm that if any of the above statement / information furnished by us in this tender is found to be false/ fake at any stage of tender evaluation or during execution of contract, BHEL will have the right to initiate appropriate action including legal proceeds / termination of contract, recovery of damages, penalties etc. as deemed fit.

(Contractor Signature with Seal)



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SCHEDULE FOR PRICE BID

NAME OF WORK: 1) AMC for oil top-up and cleaning of Hydraulic tanks, Lubrication tanks, Telescopic covers and Gear boxes in all machines at Bay 1-12 and 1A/1B, Bldg-1.

- 2) AMC for lubrication and hydraulic oil top up in building 5&6 and its allied area.
- 3) Machine Tool maintenance: cleaning and oil Top Up for The M/Cs at Unit-II

Ref: Enquiry no: 9242000033; dt. 03/11/2020; Due dt27/11/2020, 14.00 Hrs.

| SI. No | SCOPE OF WORK | Qty. | UoM | RATE/ Unit | VALUE |
|--------|--|------|-----|---------------|-------|
| 10 | Oil top up & Cleaning for Bay 1- 12,1A & 1B, Bldg-1 | 12 | NO | X -7-7 | - NA- |
| 20 | AMC Cleaning and Oil top-up for Bldg. 5 | 12 | NO | | - NA- |
| 30 | AMC Cleaning and Oil top-up for Bldg. 6 | 12 | NO | | - NA- |
| 40 | Cleaning and Oil Top up of M/cs at Unit -II | 12 | NO | | - NA- |

- Item wise L1 shall be considered for finalizing Order
- UoM (unit of measurement): NO (Number).
- The bidder shall quote Rate/ Per No only.
- One number is considered as one-month cycle
- **❖** Value= Qty x Rate/ Per Cycle. This will be calculated by BHEL.
- GST not to be included in the quoted rate & to be mentioned as a percentage separately. Other taxes, if any, are inclusive.

^{**}Detailed scope of work and other terms and conditions are specified in the Technical Bid of the Tender.

Certificate by Charted Accountant on Letter Head

| This is to certify that M/s | (here | einafter referred to as | 'company') having its |
|--|--------------------|-------------------------|--------------------------|
| registered office at | is registered | I under MSMED Act | 2006, (Entrepreneur |
| Memorandum No (Part II))enclosed). | dt | ,Category:(Micro | o/Small).(Copy |
| Further verified from the Books of Accounts the | hat the investm | ent of the company a | s per the latest audited |
| financial year_as per MSMED Act 2006 is as follows | s: | | |
| 4 Fan Manuella skurina Futanonia and Juneat | | | |
| For Manufacturing Enterprises: Invest and building and the items specified by the Ministry | - | | _ |
| dated October 5, 2006): | , or sinan scale i | madstries vide its noti | neation 140. 5.0.1722(L) |
| | | | |
| ₹Lacs | _ | <i></i> _ | |
| | | | |
| 2. For Service Enterprises: Investment in | | | |
| furniture, fittings and other items not directly rela MSMED Act 2006): | ted to the servi | ice rendered of as ma | y be notined under the |
| MISMED FICE 2000). | | | |
| ₹Lacs | | | |
| | | | |
| (Strike off whichever is not applicable) | | | |
| The above investment of ₹Lacs | is within ne | rmissible limit of ₹ | Lacs for |
| Micro / Small (Strike off which | | | |
| | | | |
| Or | | | |
| The second second second second for section is | : | 0: /C II) /C+-: ff | |
| The company has been graduated from its original the date of graduation of such enterprise from | | | |
| the period of 3 years from the date of graduation | | | |
| S.O. No. 3322(E) dated 01.11.2013 published in the | | | • , |
| | | | |
| | | | |
| Date: | | | |
| Name: | | | |
| (Signature) | | | |
| Membership number: | | | |
| | | | |
| | | | |

Seal of Chartered Accountant