



An ISO: 9001
Organization

BHARAT HEAVY ELECTRICALS LIMITED

High Pressure Boiler Plant, Tiruchirappalli- 620014

Maintenance & Services Dept. (FB)

☎: (0431) 257-5958 Fax: (0431) 257-6805

[e-mail: avinashsahoo@bhel.in](mailto:avinashsahoo@bhel.in)

Enq. No: 9241800022

12.05.2018

NOTICE INVITING TENDER

Sub: **ERECTION & DISMANTLING OF 10T 16.75m SPAN EOT CRANE– Reg.**

Ref: Enquiry no: 9241800022 DATED: 12/05/2018; DUE DT: 19/05/2018

Tender of the following work should be submitted in a sealed cover consisting of three inner sealed covers such as 1) EMD cover, 2) Technical bid cover & 3) Price bid cover, all super- scribing the name of work, enquiry number, etc.

- 1) EMD cover shall contain requisite EMD of ₹6,118.00/- & Payment of EMD must be in e-Collect mode only as directed in Commercial T & C.
- 2) Technical bid cover shall contain duly filled in Technical bid document signed by the tenderer in all the pages with documentary evidences for Pre-Qualification Criteria (PQC). Any bid without proper documentary evidence for PQC shall not be considered for further evaluation.
- 3) One set of unpriced bid of Contract Work Schedule duly signed by the tenderer for accepting the work content (Bill of Material- BoM) should be submitted along with the Technical bid for technical evaluation.
- 4) The price bid cover shall contain price bid document duly filled in and signed by the tenderer in all the pages. The tenderer has to quote most competitive rates for all the items given in the Bill of Quantities in price bid.

The complete Technical bid and price bid along with requisite **EMD of ₹6,118.00/-** shall reach the office of the undersigned on or before 19/05/2018 at 14.00 Hrs. **Tenders without EMD as above will be summarily rejected and the Technical bid & Price bid shall not be considered for further evaluation.**

The Technical bid will be opened on the same day at 14.30 hrs. In case of opening day falls on holiday or happened to be declared as a holiday the receipt and opening of the tender shall automatically fall on the same timing of the next working day. Date and time of opening of the Price Bid shall be intimated only to the bidders those who have qualified after evaluation of the Technical bid. You / Your authorized representative may participate in the tender opening.

Clarification if any can be obtained from the Senior Engineer/ Contracts/ M&S.

Encl:

- 1) NIT – Notice Inviting tender (Consists of Preamble, Technical Bid & Price bid Schedule)

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Tender should be addressed to: **THE SENIOR ENGINEER,
MAINTENANCE & SERVICES / CONTRACTS,
2&4 BUILDING, BHARAT HEAVY ELECTRICALS LIMITED,
HIGH PRESSURE BOILER PLANT,
TIRUCHIRAPPALLI, TAMILNADU - 620014.**

NOTICE INVITING TENDER

01.	Name of work	ERECTION & DISMANTLING OF 10T 16.75m SPAN EOT CRANE
02.	Earnest Money Deposit	₹ 6,118/-
03.	Duration of the contract	Three Months (From the date of commencement of the work)
04.	Last Date for Receipt of Tender	14.00 Hrs. on 19/05/2018
05.	Date of Technical Bid Opening	14.30 Hrs. on 19/05/2018
05.	Date of Price Bid Opening	Will be intimated to those who are Qualified separately.
07.	Guarantee Period	Not applicable

The Tender documents can be downloaded from BHEL website (http://www.bhel.com/tender/tender_home.php) free of cost.

Tender document contains 11 Pages (Technical & Commercial Bid – 08 Pages, Schedule for Price Bid – 01 page).

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TECHNICAL BID

NAME OF THE WORK: **ERECTION & DISMANTLING OF 10T 16.75m SPAN EOT CRANE**

Enquiry no: 9241800022 Dated: 12/05/2018. Due date: 19/05/2018, 14.00 Hrs.

PRE-QUALIFICATION CRITERIA

The following eligibility criteria shall be complied to fulfill the Technical bid:

Sl. No	Description	Vendor to confirm
1	Only those bidders who have experience in erecting or dismantling a 10T or higher capacity EOT crane of 16.75m or higher span shall be considered technically suitable to participate in this tender. The bidders shall submit PO copy of the work completed as supporting document, along with the offer, in order to qualify. Otherwise their offer is liable for rejection. Bidder to confirm.	
2	The bidders shall submit at least 1 no. PO copy and corresponding "Work completion certificate" for successful completion of erection or dismantling work in order to establish technical suitability.	
3	Name and contact details like E-mail, Phone number, Fax no, etc. of the customer / company where the maintenance contract is executed. Bidder to confirm.	
4	(i) BHEL Vendor code (if applicable) - (ii) PAN Number (Copy to be Enclosed) - (iii) GSTN registration Number (Copy to be Enclosed) - (iv) Mobile number (Which is linked to GSTN registration Number) - (v) Email id (Which is linked to GSTN registration Number) - (vi) HSN/SAC Code - Offer will be entertained only if the vendor submit the details as above & has a valid GST registration no. If any specific exemption is available, a declaration with due supporting documents need to be furnished for considering the offer. Otherwise the offer shall be rejected.	
5	Acceptance for Scope of Work as per the Enquiry.	
6	Acceptance for All Terms & Conditions as per the Enquiry; viz. Safety, LD/Penalty, Risk Purchase, Suspension of Contract, Indemnity, BHEL Fraud Prevention Policy, etc. as given in "General Terms & Conditions".	
7	BHEL may verify the information provided by vendor. In case the information provided by vendor is found to be false / incorrect, the offer shall be rejected. Bidder to confirm.	

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SCOPE OF WORK

NAME OF THE WORK: **ERECTION & DISMANTLING OF 10T 16.75m SPAN EOT CRANE**

Enquiry no: 9241800022 Dated: 12/05/2018. Due date: 19/05/2018, 14.00 Hrs.

Sl. No.	SCOPE OF WORK	QTY
10	<p>ERECTION OF NEW BOX TYPE 10T X 16.75M SPAN DG EOT CRANE</p> <p>(A) THE SCOPE OF THE CONTRACTOR INCLUDES THE FOLLOWING:</p> <p>(1) Complete Mechanical erection and electrical wiring of a new Double girder Box type EOT crane of SWL-10T, span - 16.75m.</p> <p>(2) Aiding BHEL personnel in commissioning and Load testing the new crane.</p> <p>(A.1) SCOPE OF WORK IN MECHANICAL ERECTION AND ELECTRICAL WIRING OF NEW EOT CRANE:</p> <p>The contractor has to carry out the following activities:</p> <ol style="list-style-type: none"> 1. Machine (Crane) packing cases and parts including bridge girders, trolley (crab) assembly, end carriages are to be moved from the storage area to crane erection location within the plant. 2. Packing lists are to be verified with the items received and shortage should be listed along with Executive. 3. Erection and Cabling /wiring of crane shall be carried out as per the sequence given by BHEL and the contractor shall follow the sequence while erection and commissioning. 4. Wheel bogies with long travel mechanism, End carriages, bridges and crab assembly are to be erected on the gantry rails fixed on the gantry girders. 5. Erection work also includes cabin erection, rope reeving in hoist with hook block, ladder fixing, fixing of platform and hand rails, DSL platform, fixing of trailing cable system, control panels fixing, limit switch fixing, fixing and wiring of load cell, radio remote control, bridge lights, etc. 6. The contractor shall do the wiring (cabling and end termination) work, as per the drawing given by BHEL. 7. Complete power and control wiring for total operations of crane are to be carried out. Internal Wiring within the control panels not in the scope of the contractor. Only the interfacing power / control cabling between the DSL power supply lines, panels and field elements, such as, Motors, brakes, Load weighing system, Master controllers, RRC Modules, Bridge lights, Cabin fan, light, etc., are in the scope of contract. 8. Installation of the DSL current collector system and cabling from the current collectors to the crane main switch are also in the scope of the contractor. 9. All cables shall be laid using suitable cable trays / trailing cable trolleys and shall be terminated with suitable lugs. Necessary clamping and dressing shall be done 	01 NO

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	<p>wherever required. Suitable glands and number ferrules shall be used wherever necessary.</p> <p>10. Contractor shall fill proper lubrication oil for gearboxes, fill suitable hydraulic oil for the thrusters in EHT Brakes and Greasing shall be done for all Grease points.</p> <p>11. Trial operation of the Crane is to be carried out in the presence of BHEL executive and any corrections required are to be rectified by the contractor.</p> <p>12. Unwanted material, wastes at the work area / site have to be cleaned and disposed immediately after final completion of work.</p> <p>(A.2) COMMISSIONING AND LOAD TESTING OF CRANE:</p> <p>1. The contractor shall assist the crane OEM service engineer and BHEL personnel during commissioning and performance prove-out of the crane. Transportation of dead weight (test load) to the erected crane site is to be done by the contractor within the plant.</p> <p>2. Problems if any while commissioning and load testing are to be sorted out with the advice of BHEL executives. The contractor shall assist for successful commissioning of crane in presence of BHEL Executives.</p> <p>NOTE: If any problems arise due to manufacturing defect, correcting the same is not in the scope of the contractor.</p> <p>3. After completion of work, touch up painting wherever necessary shall be applied.</p> <p>4. The contractor shall fix crane name board, SWL board and number board. The Number board shall be written in paint as per the directions given by BHEL Executive.</p> <p>5. Unwanted material, wastes at the work area / site have to be cleaned and disposed immediately after final completion of work.</p>	
20	<p>DISMANTLING OF OLD LATTICE TYPE 10T X 16.75M SPAN DG EOT CRANE</p> <p>(A) THE SCOPE OF THE CONTRACTOR INCLUDES THE FOLLOWING:</p> <p>(1) Dismantling of a Double girder lattice type EOT crane of SWL-10T, span - 16.75m, working at 9m height from ground level. Approximate self wt. of crane - 20T.</p> <p>(A.1) SCOPE OF WORK IN DISMANTLING OF OLD EOT CRANE:</p> <p>The contractor has to carry out the following activities:</p> <p>1. All the electrical cables and control panels on the crane has to be dismantled and handed over to BHEL cranes section to assess if they are serviceable. If found not serviceable, they have to be transported to disposal stores.</p> <p>2. The crab assembly, bridge girders, operator cabin and end-carriages of the EOT crane have to be dismantled and lowered to the shop floor by using suitable mobile crane.</p> <p>3. The bridge girders have to be cut into smaller pieces for easy transportation.</p> <p>4. The dismantled crane parts have to be transported to the disposal stores within the plant by the contractor, by his own means of transportation.</p> <p>5. Unwanted material, wastes at the work area / site have to be cleaned and disposed immediately after final completion of work.</p>	01 NO

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The following Scope, terms and conditions are common for Service items 10 & 20:

(B) BHEL SHALL SUPPLY THE FOLLOWING AT FREE OF COST:

1. All lifting tackles like steel wire rope slings, manila rope slings, belts slings, 'D'shackles, Steel wire rope, bull dog clamps, turn buckles, Chain pulley block, hydraulic jack.
2. Power supply, Consumables such as Welding electrodes, Oxygen and acetylene gas for cutting, etc.

(C) CONTRACTOR HAS TO BRING THE FOLLOWING FACILITIES TO CARRY OUT THE WORK:

1. Mobile crane of suitable configuration and capacity with licensed operator, helpers and fuel for lifting / lowering the EOT crane structures and components.

(i) The mobile crane engaged for this work shall be telescopic tyre mounted crane, suitable to dismantle or erect the EOT crane on the gantry rails without fouling with the building roof. The tyre mounted mobile crane shall be of capacity between 20 tons and 30 tons with boom height extension of 20 meters minimum. The contractor may visit the sites in advance in order to engage suitable crane.

(ii) The mobile crane shall be with valid Registration certificate, insurance and competent person certificate.

2. Suitable trailer with prime mover (with fuel) to move the new crane parts and other materials from storage area to erection site and to move the parts of the dismantled old crane from the site to the disposal stores. Suitable mobile crane shall be used for loading and unloading crane components.

3. Qualified, experienced supervisors & Engineers and skilled labours shall be engaged by the contractor in order to complete the erection and dismantling work in a safe and smooth manner.

4. Personal protective equipment like, safety shoes, helmet, hand gloves, goggles, safety belts should be provided by the contractor to the workers proper usage of the same should be ensured by the Contractor.

5. Gas cutting set with suitable hose & regulators and welding machine with power cable and welding cable, etc., are in the contractor's scope.

6. All hand tools such as spanners, hammers, cutting plyers, screw drivers, etc., are in the contractor's scope.

7. Contractor should provide adequate no of supervisors at site for coordinating and completing the work smoothly.

(D) SCHEDULE AND DELIVERY CONDITIONS:

1. The major portions of the work in Erection and Dismantling, which respectively are:

i) Lifting of the End carriages, Bridge girders, Crab assembly, LT mechanisms, Electrical control panels and operator cabin,

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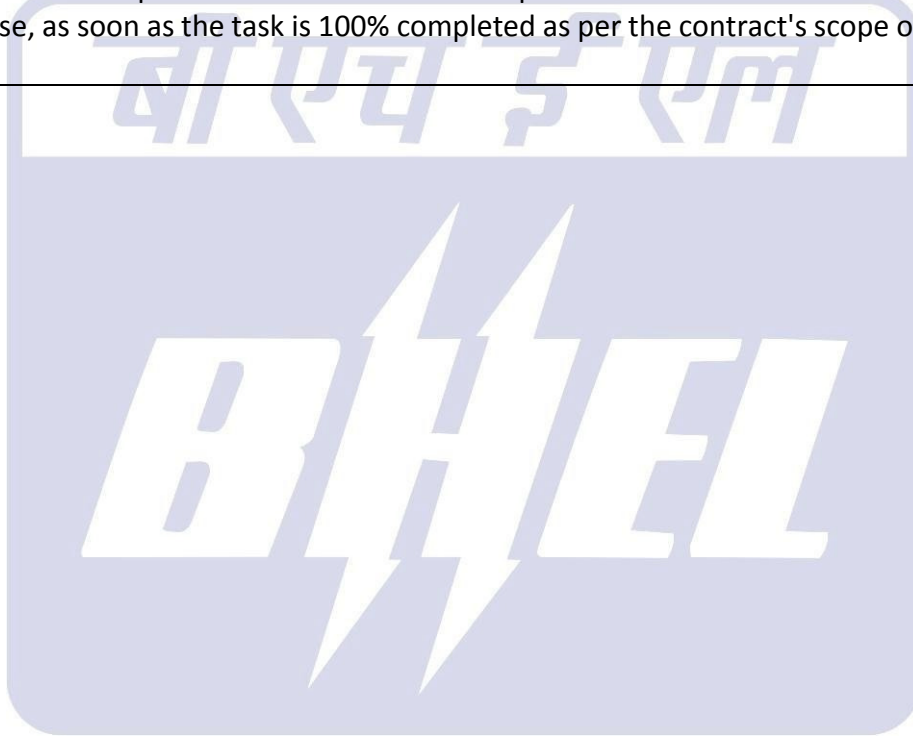
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<p>ii) The dismantling of CT trolley, bridge girders and End carriages of the old crane and cutting them up, have to be accomplished on Sundays.</p> <p>2. The contractor shall be ready to mobilize manpower and machinery for the work at short notice. 2 weeks advance notice shall be given for the contractor to mobilise his resources.</p> <p>3. Requests for removal of the roof sheets and/or trusses shall be considered only if deemed absolutely necessary.</p> <p>4. The erection and dismantling work are to be carried out in a bay where production activities will be in progress. So the contractor has to inspect the site in advance and report the space and other requirements needed for the Erection and dismantling activities. The contractor and BHEL personnel shall take care of these arrangements together.</p> <p>(E) CERTIFICATION OF WORK COMPLETION:</p> <p>1. "Work completion certificate" shall be provided for the contractor's billing purpose, as soon as the task is 100% completed as per the contract's scope of work.</p>	
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GENERAL TERMS AND CONDITIONS FOR M&S MECHANICAL CONTRACTS

1) SAFETY:

- a) Safety precautions have to be ensured by the Contractor Depending on the work nature. Necessary work permit system and personal protective equipment's (PPE) such as electrical resistance rubber gloves, helmet, spectacle goggles, safety shoes, safety belt, etc. as applicable to Mechanical works should be adhered while carrying out the work.

- b) PPES for appropriate trade job has to be ensured by the contractor at the job site at all times.

2) Contractor may visit BHEL Trichy premises to get acquaintance with quantum of day to day work before quoting.

3) TENDERING CONDITIONS:

- a) The Bidders shall submit the offer in **TWO PART BID SYSTEM** (Part -I & II) along with EMD as indicated below which shall be sealed in ONE OUTER ENVELOPE.
- b) Envelope I- This sealed envelope should contain all the copies of technical bid together with un-priced commercial bid. This envelope should be clearly marked "Part I - Technical and commercial bid", indicating Enquiry No., Due Date and Address & Reference of the Bidder. Envelope I should contain sealed EMD cover indicating the enquiry detail.
- c) Envelope II - This sealed envelope should contain price details. This envelope should be clearly marked as - "Part -II Price bid", indicating Enquiry No., Due Date and Address & Reference of the Bidder.
- d) Envelope III - This sealed envelope should contain requisite **EMD**. This envelope should be clearly marked as - "EMD COVER", indicating Enquiry No., Due Date and Address & Reference of the Bidder.
- e) All the three envelopes shall be put in one cover, duly sealed, super scribing as offer for Enquiry No., and due date of opening, Name of the work and the address and reference of the Bidder.
- f) The offer should reach this office on or before the due date by 14.00 Hrs. (IST). Late offers will not be considered.
- g) Tender should not be addressed to any Individual's name but only by designation to:

THE SENIOR ENGINEER
MAINTENANCE & SERVICES / CONTRACTS,
2&4 BUILDING,
BHARAT HEAVY ELECTRICALS LIMITED,
HPBP, TIRUCHIRAPALLI - 620 014.
TAMIL NADU, INDIA.

- h) Tenders should be free from CORRECTION AND ERASURES, Corrections if any, must be attested. All amounts shall be indicated both in words as well as in figures. Where there is difference between amount quoted in words and figures, amount quoted in words shall prevail.

- i) Offers should be in ENGLISH and accompanied by detailed Point to point confirmation of the scope of work.

4) OPENING OF TENDERS:

- a) The Part I - Technical & un-priced commercial bid and EMD Cover alone would be opened on the Tender opening date (as mentioned in the enquiry) by 14.30Hrs(IST).

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- b) The Part II - Price bid of technically suitable Bidders alone would be opened. The Technically Suitable Bidders would be informed about the Price bid opening date.
- c) Clarifications if any required by BHEL for Technical evaluation would be sought from Bidders before opening of Part II - price bid.

6. GST:

- a) Response to Tenders for Contractor will be entertained only if the vendor has a valid GST registration no which should be clearly mentioned in the offer. If any specific exemption is available, a declaration with due supporting documents need to be furnished for considering the offer.
- b) Contractor shall mention their GSTN registration number in all their invoices and invoices shall be in the format as specified/prescribed under GST laws. Invoices shall necessarily contain Invoice number (in case of multiple numbering system is being followed for billing like SAP invoice no, commercial invoice no etc., then the Invoice No which is linked/uploaded in GSTN network shall be clearly indicated), item description as per PO, Quantity, Rate, Value, applicable taxes with nomenclature (like IGST, SGST, CGST & UTGST) separately, HSN/ SAC Code, etc.
- c) All invoices shall bear the HSN Code for each item separately (Harmonized System of Nomenclature)/ SAC (Services Accounting Code).

7. LD/ PENALTY CLAUSE:

If the contractor fails to complete the work as per terms & conditions of the order within the delivery schedule, 0.5% of the order value will be deducted from the bill/ recovered from the SD for each week of delay or part there of subject to a max. of 10% of the total contract value.

8. RISK PURCHASE:

In the event of any successful Tenderer's failure to fulfil any of the Tender / Contract obligations as per Contract / Agreement BHEL may entrust the job to alternate source and get it completed to meet BHEL requirement and additional expenditure, if any, including consequential cost, will be fully recovered from the Tenderer Contractor who failed to complete the job in line with Contract.

The decision of BHEL with regard to the actual losses / consequential expenditures incurred by BHEL shall be final and binding on the Tenderer / Contractor.

9. SUSPENSION OF CONTRACT:

In the event of non-completion of contract/ un-satisfactory performance reported by the area Executive, resulting in cascading of events leading to impact in a negative way on financial/ safety/ procedures of various sections/ departments, the contract shall be terminated immediately with intimation and action shall be taken against the contractor as per the extant 'Guidelines for Suspension of business dealings with Suppliers/ Contractors'.

10. INDEMNITY:

The Contractor shall have to indemnify BHEL against all claims for injury or damage to any person or property caused by his negligence or negligence of his employees whilst in BHEL premises / sites.

11. BHEL FRAUD PREVENTION POLICY:

The bidder along with its associate/collaborators/sub-contractors/sub-vendors/consultants/ service providers shall strictly adhere to BHEL fraud prevention policy displayed on BHEL website <http://www.bhel.com> and shall immediately bring to the notice of BHEL management about any fraud or suspected fraud as soon as it comes to their notice.

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COMMERCIAL TERMS AND CONDITIONS FOR M&S MECHANICAL CONTRACTS

- 1) 100% payment will be made after completion of entire work pro-rata basis on submission of invoice in triplicate duly certified by Area In-charge.
- 2) Attendance register should be maintained.
- 3) **Payment of EMD & SD must be in e-Collect mode only, while making such payment, Enquiry number may be mentioned in Remark column. Offers without EMD shall be liable for rejection.**

Procedure to remit money to BHEL Trichy's Account :

Login to : <https://www.onlinesbi.com/prelogin/icollecthome.htm?corpID=574693>

- a) Select State Bank Collect available on the top (pre login page)
 - b) Accept the terms and conditions and click "PROCEED"
 - c) Select State "TAMILNADU "and Institution type "INDUSTRY ".
 - d) Select "BHEL TRICHY" under "INDUSTRY".
 - e) In the next page, select APPROPRIATE category, fill details correctly & click "SUBMIT".
 - f) If all details entered are correctly populated, click "CONFIRM "to proceed.
 - g) Make payment as per your convenience. (Options available are payment of fees through SBI Net Banking, State Bank ATM cum Debit Cards / Other Bank Debit / Credit Cards and through SBI Branches).
 - h) SAVE & Keep the copy of receipt for future reference.
- 4) Security Deposit shall be furnished by the successful vendor to the total contract value before starting the work. The total amount of Security Deposit will be 5% of the contract value. EMD of the successful tenderer shall be converted and adjusted towards the required amount of Security Deposit. SD is forfeited in case of any failure in execution of the contract or due to any shortcomings observed in the documentation furnished earlier for getting qualified or in case the Contractor is banned.
 - 5) An additional payment as per circular ref. BHEL: HR: W: EW, dt.08.04.2014 is to be paid to the contract workmen as below, over and above the minimum wages prescribed by the government of Tamil Nadu:
Unskilled - Rs.3200/-
Semiskilled - Rs.3700/-
Skilled - Rs.4100/-
 - 6) Bonus @ 8.33 % to workmen to be paid.
 - 7) **Rate should be quoted as per price bid.**
 - 8) Taxes if any will be mentioned separately in the offer.
 - 9) The rate that is offered should be comprehensive and no separate charges will be made towards expenses like travel, boarding and lodging.
 - 10) The contractor should quote the validity of the offer.
 - 11) If two or more vendors offer the same rate, negotiation will be conducted separately.
 - 12) The contractor should remit the salary/wages for their workmen only through Bank. Monthly clearance will be given in respect of all contractors, if only the salary/ wages to the workmen has been remitted through the bank account of the contract workmen. The relevant Bank statement/proof for Bank payment should be produced along with PF and ESI challans to Welfare Section every month.



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SCHEDULE FOR PRICE BID

Sub: **ERECTION & DISMANTLING OF 10T 16.75m SPAN EOT CRANE**

Ref: Enquiry no: 9241800022 Dated: 12/05/2018 Due date: 19/05/2018, 14.00 Hrs.

Sl. No	SCOPE OF WORK	QTY	UOM	RATE	VALUE
10	ERECTION OF NEW BOX TYPE 10T X 16.75M SPAN DG EOT CRANE	01	NO		-NA-
20	DISMANTLING OF OLD LATTICE TYPE 10T X 16.75M SPAN DG EOT CRANE	01	NO		-NA-
TOTAL				-NA-	-NA-

❖ **Taxes if any should be quoted extra.**

❖ **L1 shall be decided on Individual rate basis.**

- 1) Payment terms: Payment will be made after completion of work on pro rata basis on submission of invoice in triplicate duly certified by Engineer in Charge.
- 2) Tax deduction will be made from every bill at the prevailing rate as per the Government rule and regulation from time to time.
- 3) Detailed scope of work and other terms and conditions are specified in the Technical Bid of the Tender.

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