

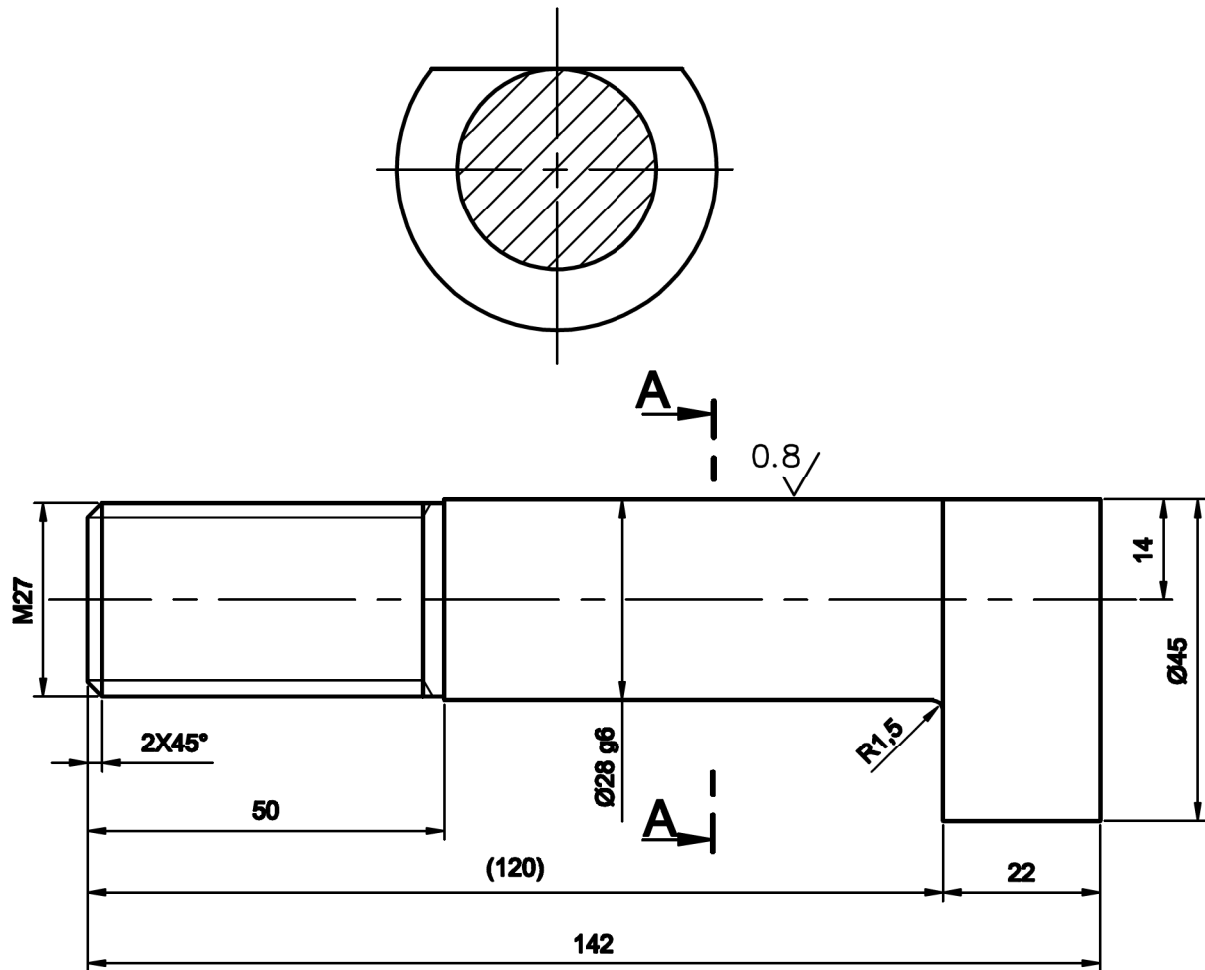
REV 01	DATE	ALTERED
		CHECKED
		APPROVED

1.6 / 0.8

DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE ASPER
IS: 2102-1969 MEDIUM.

Ø28	g6	-0.007 -0.020
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SECTION 'AA'



MATERIAL: 35C4(IS: 1570 Part II-1979)
FORGED AND MACHINED

MATERIAL CODE No.: 69 09 11 004 8

 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI — 620014				DRN	NAME R.KUMAR	SIGNATURE	DATE 19.03.09
				APPD	S.KARUPPASAMY		
DEPT	GRADE OF UNTOL. DIM C/M/F		SCALE 1:1	WEIGHT (Kg) 0.85	REF TO ASSY DRG 20.ST.112.01.105	ITEM NO 06	
CODE					REF TO OLD DRG RW27353/3		
TITLE BOLT (FOR HOTSAW)				CARD CODE U 01	DRAWING NO : 40.ST.112.01.272		REV 00