



Form No. 2038

उत्पाद मानक  
परिणामित्र

शाप/अभि. निर्देश

PRODUCT STANDARD  
TRANSFORMER

SHOP/ENGG INSTRUCTIONS

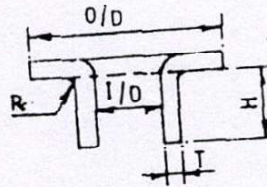
TR 15079M

1 पृष्ठों में

PAGE 1 OF 1

शीर्षक TITLE RANGE OF INDIGENOUS MANUFACTURE OF PRESS BOARD  
MOULDINGS FOR RATE CONTRACTMOULDED RING/CAPS TO AA 21101

| SL NO. | DIAMETER mm (ID) | NO. OF SECTORS | MAX. HEIGHT mm | MAX. FLANGE mm | THICKNESS mm | RADIUS mm | SCARFING mm |
|--------|------------------|----------------|----------------|----------------|--------------|-----------|-------------|
| 1      | 290<350          | 4              | 150            | 150            | 3.0          | 5-10      | 75          |
| 2      | 351<450          | 4              | 150            | 150            | 3.0          | 5-10      | 75          |
| 3      | 451<800          | 4              | 200            | 220            | 3.0          | 5-10      | 75          |
| 4      | 801<1200         | 6              | 200            | 220            | 3.0          | 5-10      | 75          |
| 5      | 1201<1900        | 8              | 200            | 220            | 3.0          | 5-10      | 75          |
| 6      | 1901<2400        | 10             | 200            | 220            | 3.0          | 5-10      | 75          |

1. FLANGE

$$(O/D - I/D) / 2$$

2. TOLERANCE ON DIMENSIONS

$$H \pm 3 \text{ mm.}$$

$$T \pm 1.0 \text{ mm.}$$

$$\text{scarfing} \pm 1 \text{ mm.}$$
  
$$0 \text{ mm.}$$



TR 15079M

PAGE 1 OF 1

01  
44  
17DRG. MODIFIED  
AKG 1

वितरण DISTRIBU. सं.

TRE / TRM / FTM  
TRX / TTG /  
OC / TCB / OA - TCB /  
JHANSI

स्वीकृत किया :

APPROVED: SANJAY PANKAJ

तैयार किया PREPD.

A.K. GUPTA

जारी किया ISSUED

टी.आर. डी. / सचिव TRESTD.

दिनांक DATE

23.07.16