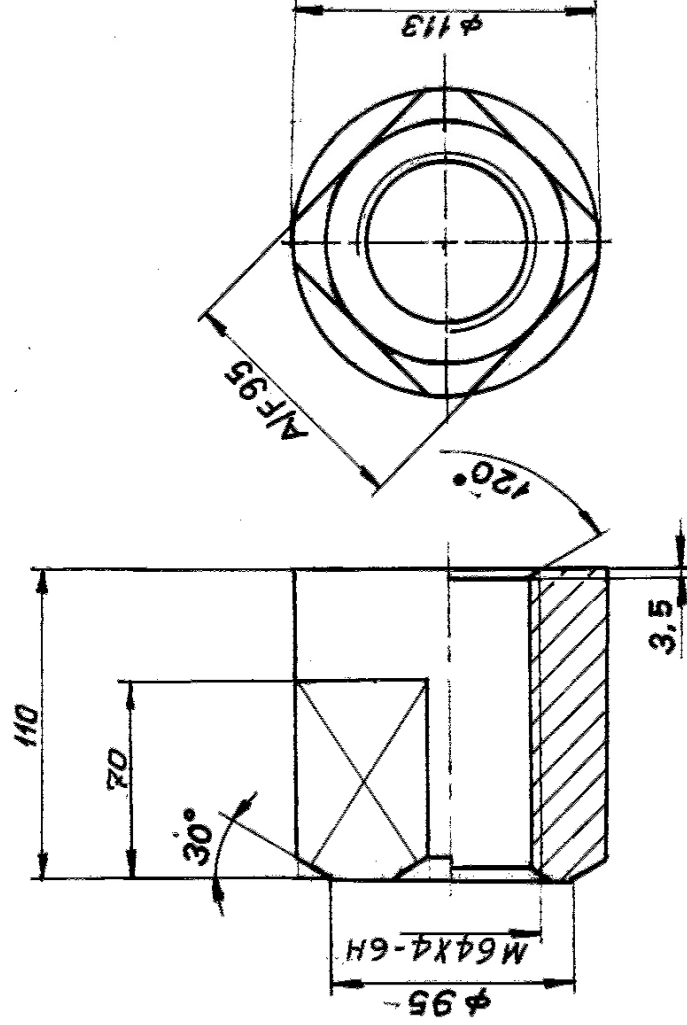


FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

REV.	DATE	ALTERED
01		CHECKED
ZONE		

1.6/

DEVIATIONS OF UNTOLERANCED DIMENSIONS TO BE AS PER DIN 7168 MEDIUM

**NOTE:-**

COUNTER SINK TAPPED HOLES UP TO
THREAD O.D. COUNTER SINK ANGLE 120°
HARDEN & TEMPER TO 28 ± 1 RC

MATERIAL CODE No.: 69 06 11 004 7

M64 x 4-6H	4	60.270	61.717
THD. SPECIFI- -CATION.	PITCH	59.670 MAX. MIN.	61.402 MAX. MIN.
		MINOR DIA.	PITCH DIA.

PROPERTY CLASS: 4,6.

ITEM NO.	DESCRIPTION	ITEM NO.	DESCRIPTION
φ 113 x 110	C45	IS: 2073	UNIT WT.
			MATL. SPEC
			QTY.



Bharat Heavy Electricals Ltd.
 SEAMLESS STEEL TUBE PLANT
 TIRUCHIRAPALLI-620 014

DRN.	NAME	SIGN	DATE
CHKD	G.K. MURTHY	[Signature]	22.07.88
APPD	P. ANANDAN	[Signature]	27.03.89

DEPT.	GRADE OF UNTOLD DIM C/M/F	SCALE	WEIGHT (KG)	REF. TO ASSY/OLD DRO.	ITEM NO.
		1:2.5	5.3	01 15005 - 13.010	

TITLE	CARD CODE	DRAWING NO.	REV.
SQUARE NUT (M64 x 4)	U 01	40-ST.192.01.342	00