

REV 01	DATE	ALTERED :
		CHD & APPD :

NOTES:

- 1) DESIGN PRESSURE : 390 Kg/Cm² (g)
- 2) DESIGN TEMPERATURE : 320 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID405X70
- 8) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 11) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

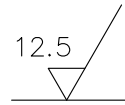
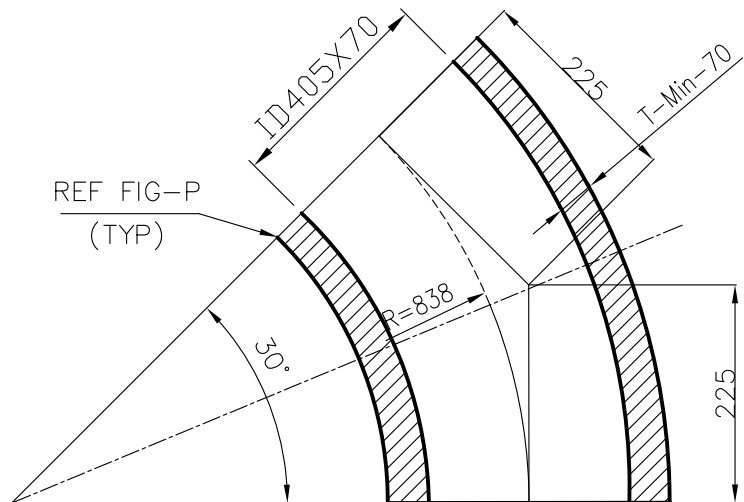
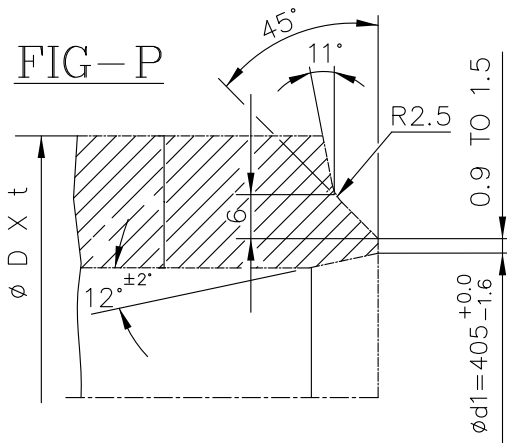


FIG - P



—	BW LR 30 DEG ELBOW ID405 X 70	925043170000 SA 234 WPC	A	359	772
VAR No.	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT
			MATERIAL SPECN		UNIT WT. (KG)
					QUANTITY



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	S ARUNSHARMA	—SD—	24.10.19
CHD	P SURESH	—SD—	24.10.19
APPD	SARAVANAN.C	—SD—	24.10.19

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE			N.T.S	~359.772	—
TITLE					DRAWING NO : 4-80-424-83734
BW LR 30DEG ELBOW ID405 X 70					REV 00