

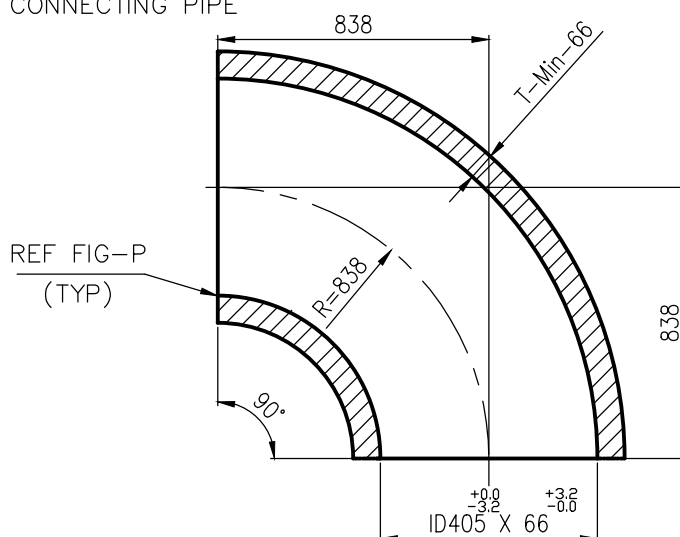
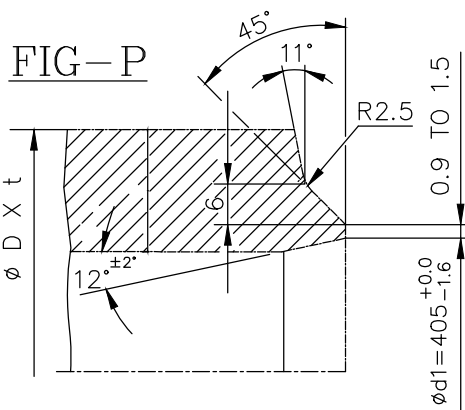
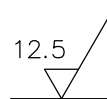
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CAUTION:

REV	DATE	ALTERED :
01		CHD & APPD :

NOTES:

- 1) DESIGN PRESSURE : 375 Kg/Cm²(g)
- 2) DESIGN TEMPERATURE : 320 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) FITTING TO COMPLY WITH ASME B16.9, DIMENSIONS AND TOLERANCES ARE AS PER THIS DRAWING.
- 8) CONNECTING PIPE SIZE IS PIPE ID405 X 66
- 9) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 10) CONSTRUCTION SHALL BE SEAMLESS
- 11) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 12) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE



—	BW LR 90DEG ELBOW ID405 X 66	92 504 259 0000 SA 234 WPC	A	1008	500
					1
VAR No.	DESCRIPTION	STD	MATERIAL CODE MATERIAL SPECN	A/C/P UNIT	UNIT WT. (KG)
					QUANTITY



BHARAT HEAVY ELECTRICALS LIMITED

PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	E VENU KUMAR	—SD—	05.03.20
CHD	E PYRIADHARSINI	—SD—	05.03.20
APPD	VENKATA RAMANA	—SD—	05.03.20

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE					
TITLE BW 90DEG LR ELBOW ID405 X 66					DRAWING NO : 4-80-424-82598 REV 00