

REV 01	DATE	ALTERED :
		CHD & APPD :

NOTES:

- 1) DESIGN PRESSURE : 381 Kg/Cm² (g)
- 2) DESIGN TEMPERATURE : 305 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID445X76
- 8) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 11) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

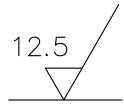
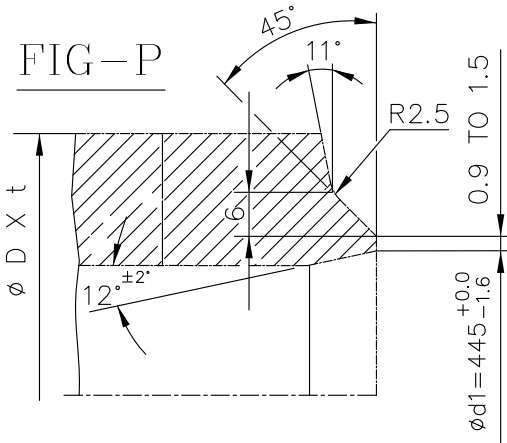
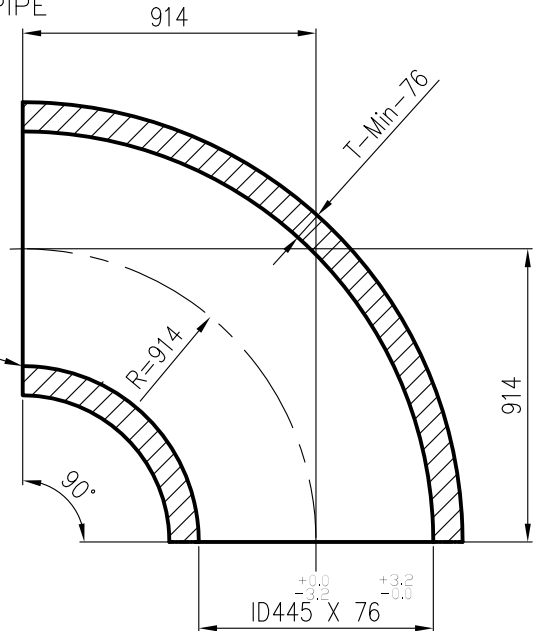


FIG-P



REF FIG-P
(TYP)



—	BW LR 90DEG ELBOW ID445X76	92 524 045 0000	A	1401 160
		SA 234 WPC		1
VAR No.	DESCRIPTION	STD	MATERIAL CODE	UNIT WT. (KG)
			MATERIAL SPECN	QUANTITY



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	RP SINGH		22.02.19
CHD	KONDAPANAI DU		22.02.19
APPD	R SESHAGIRI		22.02.19

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE			N.T.S	1401.160	—
TITLE	BW LR 90DEG ELBOW ID445X76				DRAWING NO : 4-80-423-82240
					REV 00