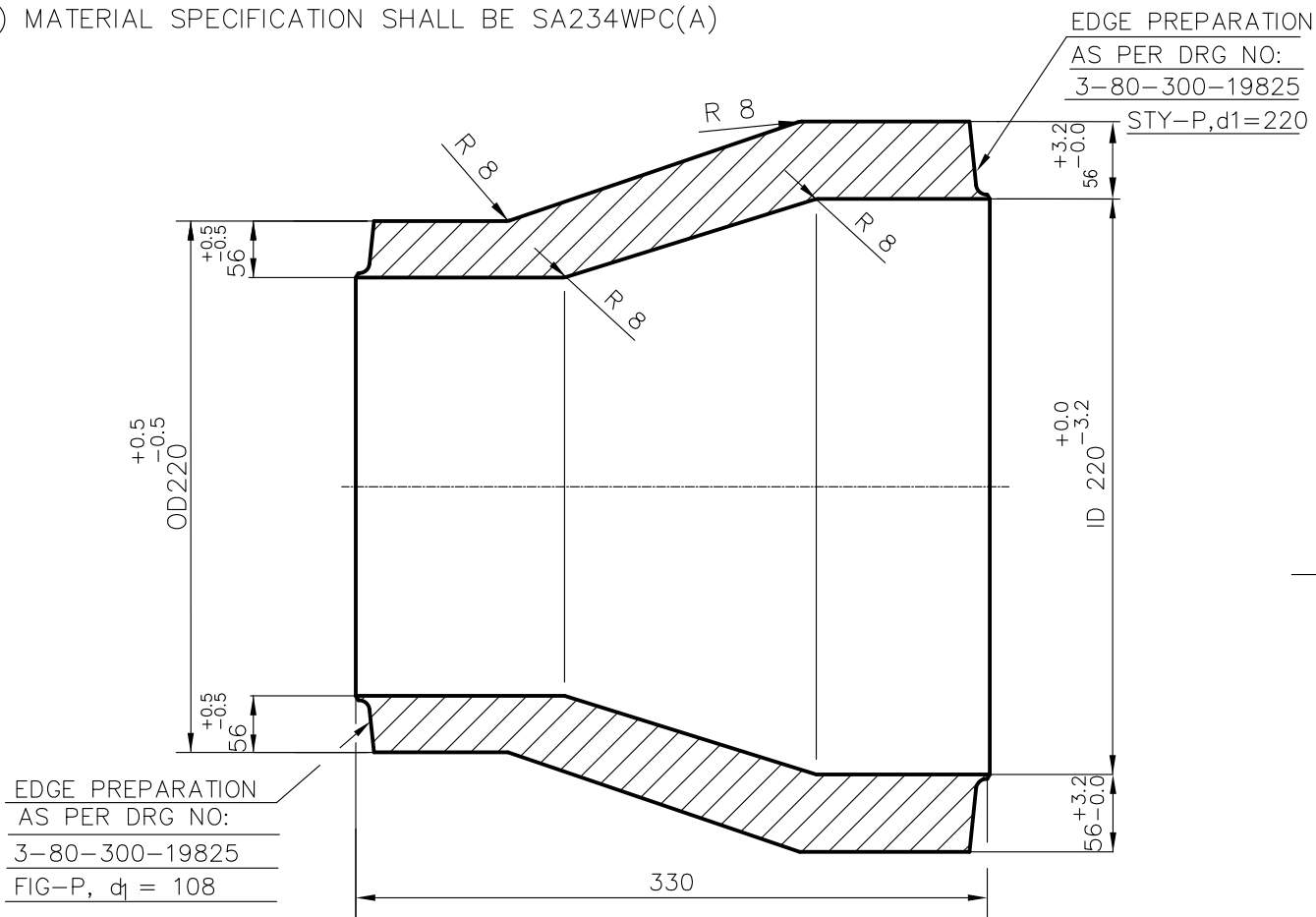


CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

NOTES :-

ALL DIMENSIONS ARE IN MILLIMETRES

- 1) DESIGN PRESSURE : 525 Kg/Cm²(g)
- 2) DESIGN TEMPERATURE : 200 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN,MANUFACTURING,INSPECTION & TESTING SHALL BE AS PER IBR ANSI B16.9 & SA234
- 7) DIMENSIONS & TOLERANCES ARE AS PER THE DRAWING
- 8) CONSTRUCTION SHALL BE SEAMLESS
- 9) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY
- 10) MATERIAL SPECIFICATION SHALL BE SA234WPC(A)



	BW MATCHING REDUCER ID220X56/OD220X56	92 117 277 0000 SA 234 WPC	A	101 609	
VAR NO.	DESCRIPTION	MATL. CODE	A	UNIT	UNIT.WT.(Kg)
		MATL. SPECN.	C	DI	QTY.

		BHARAT HEAVY ELECTRICALS LIMITED		DRN	NAME	SIGN	DATE	NO.OF
		PIPING CENTRE		CHD	S.ARUN SHARMA		13.04.18	VAR
		CHENNAI 600 017		APPD	P SURESH		13.04.18	
					R SESHAGIRI		13.04.18	
DEPT	GRADE OF	SCALE	WEIGHT (KG).	BHEL PO REF.NO:			ITEM NO.	NO. OF
CODE	UNTOL.DIM	N.T.S	101.609					ITEMS
C / M / F								
TITLE				CARD	DRAWING NO.			REV
BW MATCHING REDUCER				CODE	4-80-423-82085			00
ID220X56/OD220X56				U 01				

Size A4