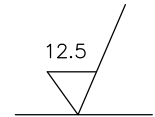


REV	DATE	ALTERED: POONGKODI.V
01	06.01.12	APPROVED: C.V.NATHAN
DESIGN PARAMETER #2 ADDED.		
REVISION MARKED AS 		
REV	DATE	ALTERED: POONGKODI.V
02	11.09.12	APPROVED: C.V.NATHAN
DESIGN PARAMETER #2-DELETED		
DESIGN PARAMETER #1-REVISED		
REVISION MARKED AS 		

ALL DIMENSIONS ARE IN MILLIMETRES

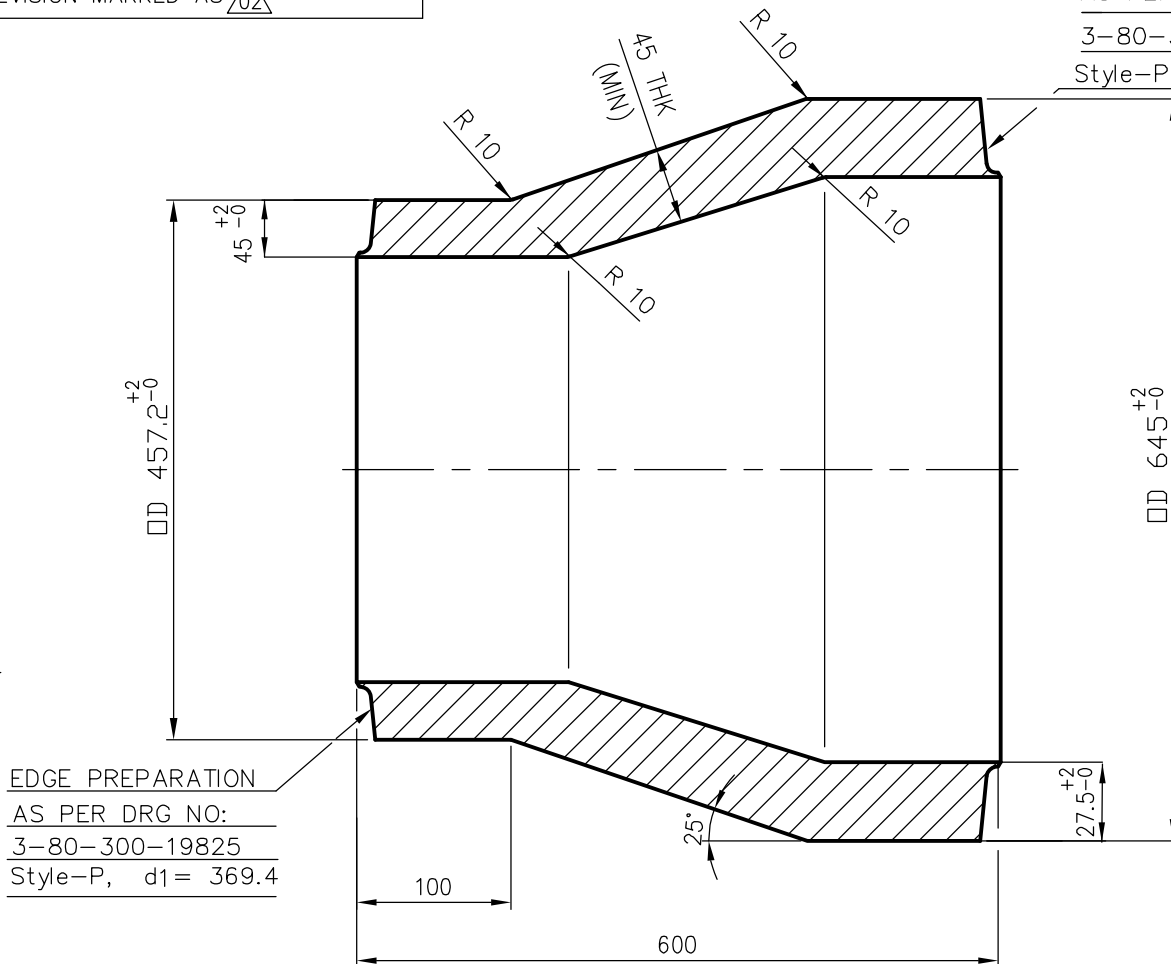
DESIGN PARAMETER :-

Sl.No	PRESSURE Kg/Cm ² (g)	TEMPERATURE °C
 1.	73.5	500
 2.	73.5	490



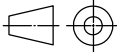
EDGE PREPARATION
AS PER DRG NO:

3-80-300-19825
Style-P, d1= 590



EDGE PREPARATION
AS PER DRG NO:
3-80-300-19825
Style-P, d1= 369.4

	REDUCER OD645X27.5/OD457.2X45	92 117 514 0000 SA234WP22CL1	A	282 000
VAR NO.	DESCRIPTION	MATL. CODE	A	UNIT.WT.(Kg)
		MATL. SPECN.	C	QTY.

बी एच ई एल  BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017			DRN	NAME SUDHAKAR	SIGN —Sd—	DATE 07.10.09	NO.OF VAR	
			CHD	SUDHAKAR	—Sd—	07.10.09		
			APPD	PARAM	—Sd—	07.10.09		
DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	BHEL PO REF.NO:		ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S	282.000				
TITLE REDUCER (OD645x27.5/OD457.2x45)				CARD CODE U 01	DRAWING NO. 4-80-321-69527			REV 02