

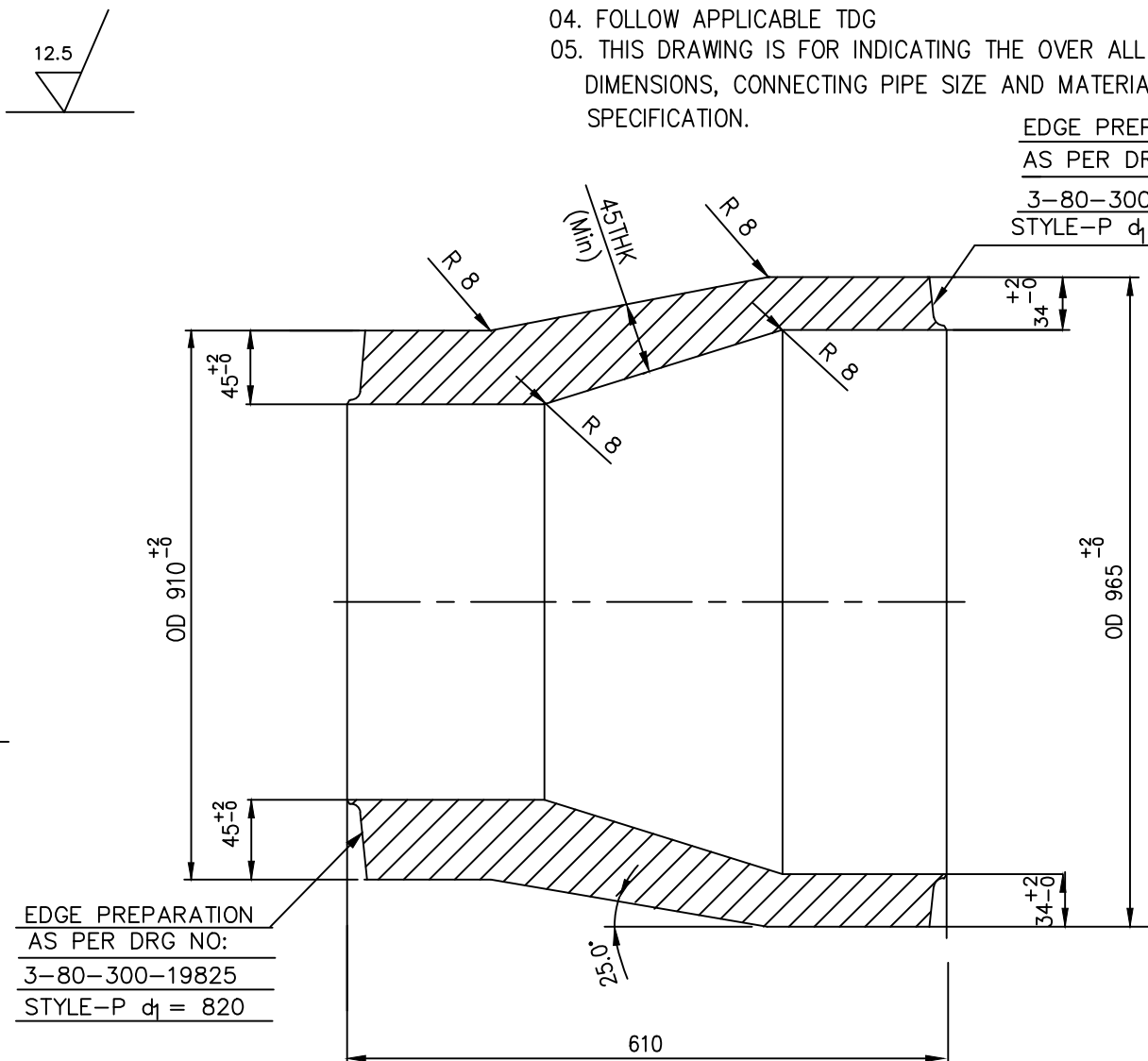
REV	DATE	ALTERED
01		APPROVED

NOTES :-

ALL DIMENSIONS ARE IN MILLIMETRES

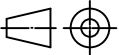
- DESIGN PRESSURE : 71.0 Kg/Cm² (g)
- DESIGN TEMPERATURE : 370° C
- FITTING SHALL CONFORM TO ALL THE REQUIREMENTS OF ASME B16.9 & A 234(LATEST).
- FOLLOW APPLICABLE TDG
- THIS DRAWING IS FOR INDICATING THE OVER ALL DIMENSIONS, CONNECTING PIPE SIZE AND MATERIAL SPECIFICATION.

EDGE PREPARATION
AS PER DRG NO:
3-80-300-19825
STYLE-P d₁ = 901



EDGE PREPARATION
AS PER DRG NO:
3-80-300-19825
STYLE-P d₁ = 820

	REDUCER L=610 OD 965 x thk34min/ OD 910X45		92 117 329 0000	A		465	000
			SA 234 WP22CL1				
VAR NO.	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT.WT.(Kg)	
			MATL. SPECN.	C	DI	QTY.	

			BHARAT HEAVY ELECTRICALS LIMITED		DRN	NAME N.SUDARSSAN	SIGN Sd.....	DATE 22.02.2019	NO.OF VAR	
PIPING CENTRE					CHD	V.PAVAN KUMAR	Sd.....	23.02.2019		
CHENNAI 600 017					APPD	SESHAGIRI R	Sd.....	24.02.2019		
DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	BHEL PO REF.NO:				ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S							
TITLE REDUCER (OD965X34/OD910X45)SA234WP22CL1					CARD CODE U 01	DRAWING NO. 4-80-320-83175				REV 00