

DRAWING No

(TYP)

R10

(TYP)

01

RTU
(TYP)

30° (TYP)

30 (TYP)

8.5
(TYP)

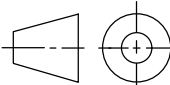
01

FIGURE — A

REV 02	DATE	ALTD :	REV 01	DATE 07.02.20	ALTD : E VENU KUMAR
		APPD :			APPD : VENKATA RAMANA
				REVISION MARKED AS 	

01 NOTES :-

01. DESIGN PRESSURE : 375 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 320° C
03. WORKING MEDIUM : WATER
04. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
05. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
06. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS AND TOLERANCES ARE AS PER THIS DRAWING.
07. FOLLOW TDG: AS APPLICABLE
08. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY.
ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
09. CONSTRUCTION SHALL BE SEAMLESS
10. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
11. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW
12. MATERIAL SPECIFICATION SHALL BE OF SA234WPC

01								
01	BW UNEQUAL TEE ID405X66/ID370X64	3-80-425-35868		92 505 278 0000		A	2300,000	
				SA234WPC			1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.		
			VAR NO.	MATERIAL SPEC.	C	QTY.		
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT								
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME E VENU KUMAR	SIGN	DATE 18.07.19	NO OF ITEMS	
			CHD	N SUDARSSAN		18.07.19		
			APPD	VENKAT EMANDI		18.07.19		
DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S.	WEIGHT (Kg). 2300.000	BHEL PO REF.NO:			ITEM No.
CODE	C/M/F							
TITLE BW UNEQUAL TEE (ID405X66/ID370X64-SA234WPC)				CARD CODE U 01	DRAWING No. 3-80-425-35868			REV 01