

DRAWING NO

12.5

(TYP) R10
(TYP)



REV 02	DATE	ALTD :	REV 01	DATE 07.02.20	ALTD : E VENU KUMAR
		APPD :			APPD : VENKATA RAMANA
				REVISION MARKED AS 	

01. DESIGN PRESSURE : 375 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 320° C
03. WORKING MEDIUM : WATER
04. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
05. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
06. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS AND TOLERANCES ARE AS PER THIS DRAWING.
07. FOLLOW TDG: AS APPLICABLE
08. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY.
ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
09. CONSTRUCTION SHALL BE SEAMLESS
10. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
11. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW
12. MATERIAL SPECIFICATION SHALL BE OF SA234WPC

[illegible]