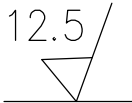


CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-424-35863

DRAWING No



EP.AS PER FIGURE-A
d1=390

EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=390
(TYP)

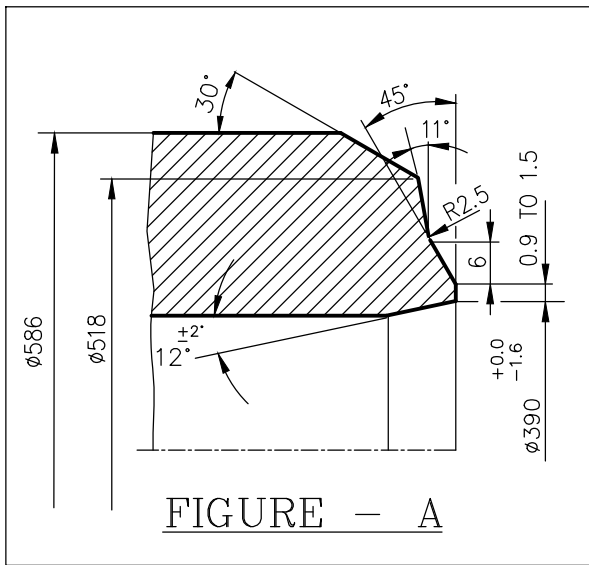


FIGURE - A

REV	DATE	ALTD :	REV	DATE	ALTD :
02		APPD :	01	03.03.20	E VENU KUMAR
					APPD : VENKATA RAMANA
					REVISION MARKED AS 01

01 NOTES :-

- DESIGN PRESSURE : 375 kg/sq.cm.(g)
- DESIGN TEMPERATURE : 290° C
- WORKING MEDIUM : WATER
- ALL DIMENSIONS ARE FINISHED DIMENSIONS.
- MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
- FITTING TO COMPLY WITH ASME B16.9, DIMENSIONS AND TOLERANCES ARE AS PER THIS DRAWING.
- FOLLOW TDG: AS APPLICABLE
- WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
- CONSTRUCTION SHALL BE SEAMLESS
- AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
- DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW
- MATERIAL SPECIFICATION SHALL BE OF SA234WPC

01	BW EQUAL TEE ID390X64	3-80-424-35863	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
			VAR NO.				MATERIAL SPEC.	C	QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017				DRN	E VENU KUMAR	SIGN	DATE	NO OF	ITEMS
				CHD	N SUDARSSAN		18.07.19		
				APPD	VENKAT EMANDI		18.07.19		
DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	BHEL PO REF.NO:			ITEM No.		
CODE	C/M/F	N.T.S.							
TITLE				CARD CODE	DRAWING No.			REV	
BW EQUAL TEE (ID390X64-SA234WPC)				U 01	3-80-424-35863			01	