

A diagram of a triangle with a base of 12.5 and a height of 10. The triangle is shaded gray.

P. AS PER DRG. NO:
-80-300-19825
STY-P, d1=370

(TYP)

R10
(TYP)

30° (TYP)

495

120(MIN.)

495

990

120(MIN.)

ID 370

84

+3.2
-0.0

(THK)

+0.0
-3.2

ID 370

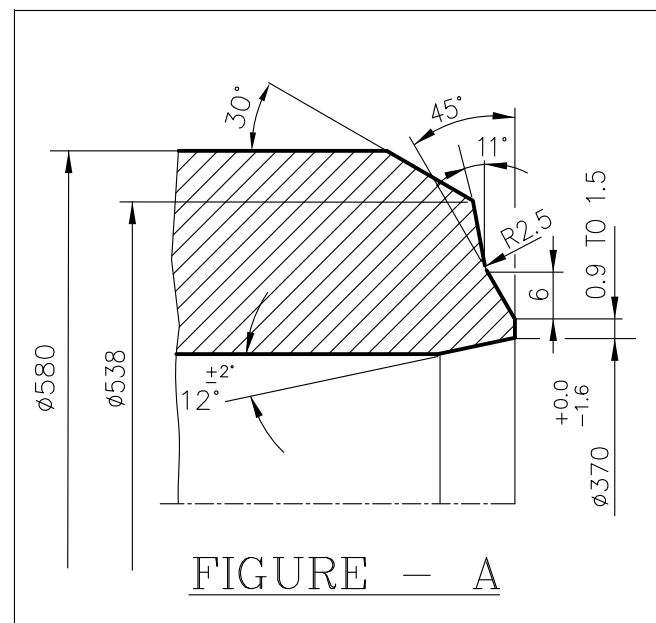


FIGURE — A

REV 02	DATE	ALTD :	REV 01	DATE	ALTD :
		APPD :			APPD :

01. DESIGN PRESSURE : 490 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST REVISION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY.
ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
08. CONSTRUCTION SHALL BE SEAMLESS
09. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
10. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

[illegible]