

12.5

P. AS PER DRG. NO:
-80-300-19825
STY-P, d1=370

(TYP) R10 (TYP) 30° (TYP) 500 79(MIN.) 500 1000

324 36(MIN.) 168.3 64 (THK) 64 (TYP) 370 ID 370 +3.2 -0.0 +0.0 -3.2

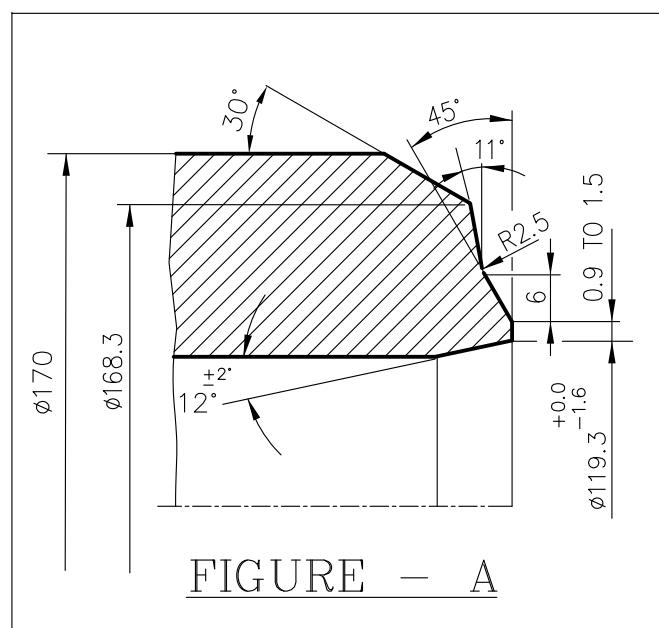
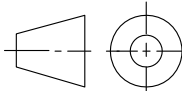


FIGURE — A

REV 02	DATE	ALTD :	REV 01	DATE	ALTD :
		APPD :			APPD :

01. DESIGN PRESSURE : 390 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST REVISION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
08. CONSTRUCTION SHALL BE SEAMLESS
09. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
10. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

01	BW UNEQUAL TEE ID370X64/OD168.3X27.5	3-80-423-36126		925053100000 SA234WPC	A	886,260 1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME S ARUNSHARMA	SIGN	DATE 01.11.19	
			CHD	P SURESH		01.11.19	
			APPD	SARAVANAN C		01.11.19	
DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	BHEL PO REF.NO:		
CODE	C/M/F		N.T.S.	~886.260	ITEM No.		
TITLE BW UNEQUAL TEE (ID370X64/OD168.3X27.5-SA234WPC)				CARD CODE U 01	DRAWING No. 3-80-423-36126		
					REV 00		