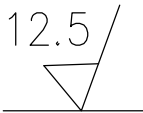


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3-80-423-35860

DRAWING No



EP.AS PER FIGURE-A
d1=200

EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=370
(TYP)

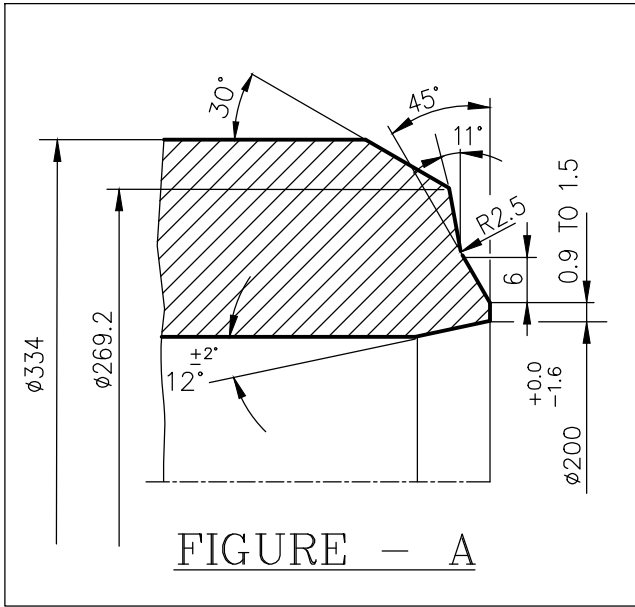
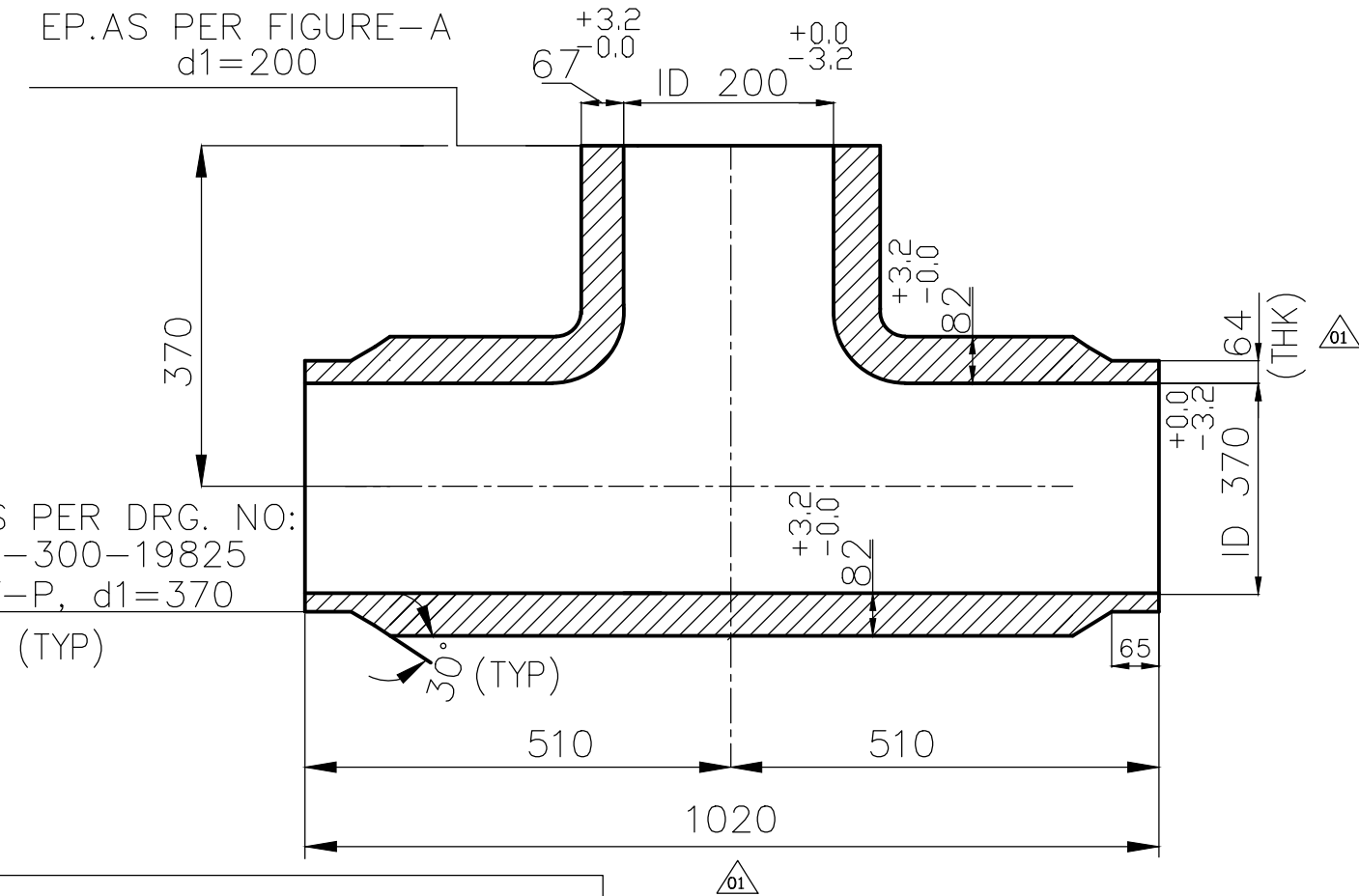
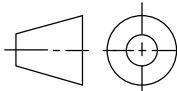


FIGURE - A

NOTES :-

01. DESIGN PRESSURE : 375 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. WORKING MEDIUM : WATER
04. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
05. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
06. DIMENSIONS AND TOLERANCES ARE AS PER THIS DRAWING.
07. FOLLOW TDG:AS APPLICABLE
08. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
09. CONSTRUCTION SHALL BE SEAMLESS
10. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
11. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW
12. CONNECTING PIPE SIZE ARE ID370X64 & ID200X34.6

01	BW UNEQUAL TEE ID370X64/ID200X34.6	3-80-423-35860		925052480000 SA234WPC	A	740,000 1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME E VENU KUMAR	SIGN	DATE 18.07.19	
			CHD	N SUDARSSAN		18.07.19	
			APPD	VENKAT EMANDI		18.07.19	
DEPT.	GRADE OF UN TOL DIM		SCALE N.T.S.	WEIGHT (Kg).	BHEL PO REF.NO:		
CODE	C/M/F				ITEM No.		
TITLE BW UNEQUAL TEE (ID370X64/ID200X34.6-SA234WPC)				CARD CODE U 01	DRAWING No. 3-80-423-35860		
					REV 01		

REV 02	DATE	ALTD : APPD :	REV 01	DATE 04.03.20	ALTD : E VENU KUMAR APPD : VENKATA RAMANA
REVISION MARKED AS 01					