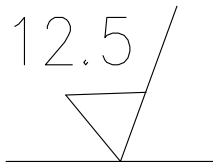


CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

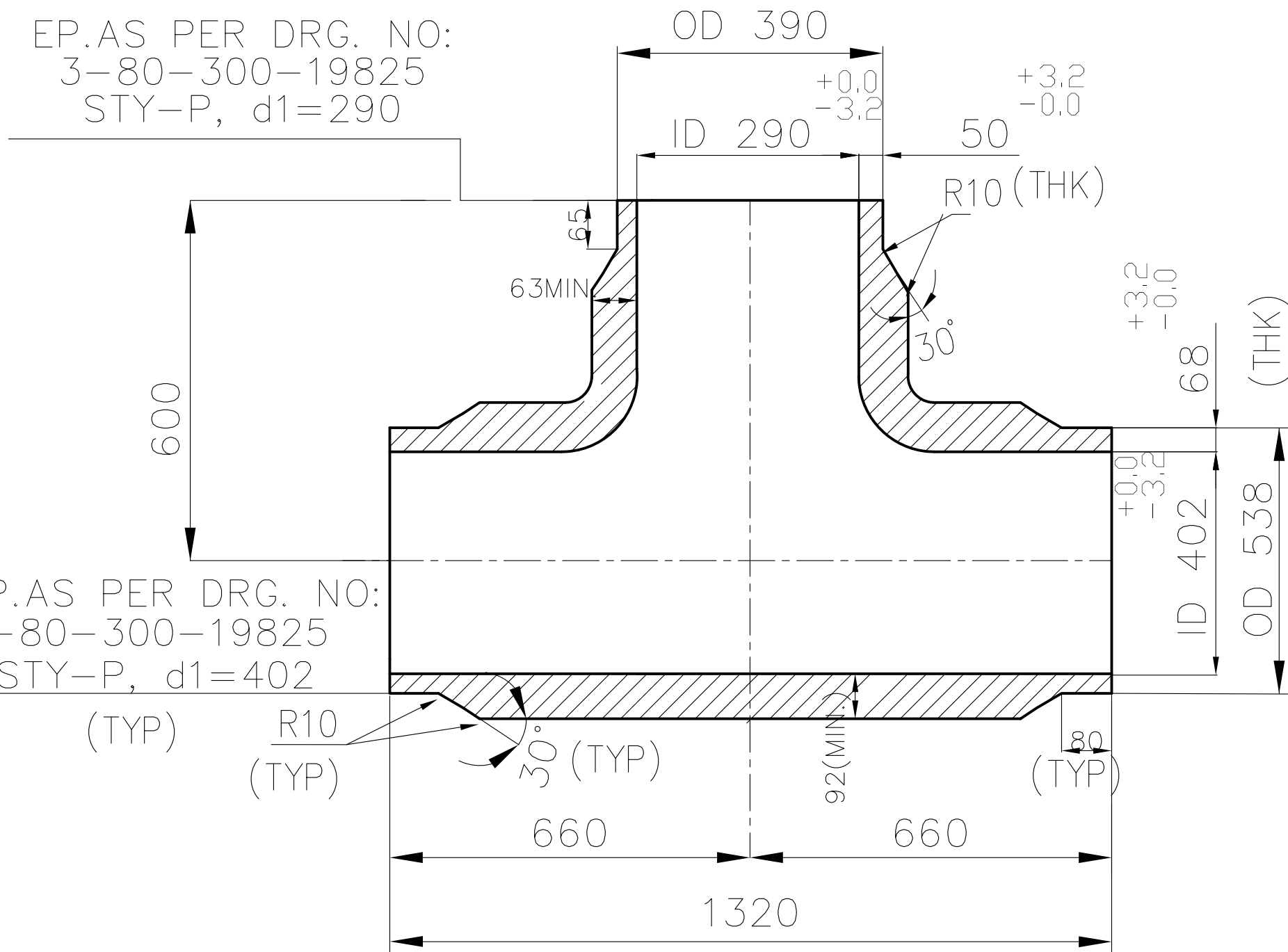
3-80-423-33550

DRAWING No



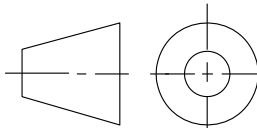
EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=290

EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=402



NOTES :-

01. DESIGN PRESSURE : 385 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS AND TOLERANCES ARE AS PER THIS DRAWING.
06. MATERIAL SPECIFICATION SHALL BE SA234WPC(A)
07. FOLLOW TDG:102 (LATEST REVISION)
08. WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
09. CONSTRUCTION SHALL BE SEAMLESS
10. CONNECTING PIPE SIZE -ID402X68/ID290X50

	BW UNEQUAL TEE ID402X68/ID290X50	3-80-423-33550		92 525 018 0000 SA 234 WPC	A	1791,452 1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN CHD APPD	NAME P SURESH R SESAHGIRI R SESHAGIRI	SIGN	DATE 15.04.17 15.04.17 15.04.17
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	BHEL PO REF.NO:	
CODE	C/M/F		N.T.S.	1791.452		
TITLE			CARD CODE	DRAWING No.		REV
BW UNEQUAL TEE (ID402X68/ID290X50)			U 01	3-80-423-33550		00