

Instruction for packing of Actuator/ Bevel Gearboxes

Packing box

- 1.1) The Actuator/Gearbox shall be supplied packed in wooden crates / hard card board box.
- 1.2) The box shall have inner lining of polythene sheet (minimum of 250G polythene sheet)/waxed paper/water proof paper or similar protection against water entry.
- 1.3) Use fillers like thermocol / loose fill or air-cellular cushioning material such as Bubble Wrap to fill void spaces and prevent movement inside the box during shipping

Actuator/Gearbox Covering

- 1.4) Further the Actuator/Gearbox shall be completely covered with a water-proof barrier highly resistance to the passage of water-vapour - like thick polythene bag Minimum of 500G thickness). Sharp corners, edges and projects of the Actuator/Gearbox should be covered to prevent abrasion or puncture of the water proof barrier with anti-abrasive material like felt. Extra length and projections of the polythene bags are to be wrapped and secured by strips of self-adhesive tapes.
- 1.5) After opening the box, the water-proof barrier shall be intact and it is intended to store Actuator/Gearbox for long time with this water-proof barrier.
- 1.6) Suitable desiccants shall be provided in to the sealed water proof barrier. The desiccant shall be in small bags and disposed uniformly. They shall be secured in position to minimize chances of desiccant dust escaping. The amount of total desiccant shall be such to limit the relative humidity within the cover to a maximum value of 50 percent – for a long time of storage.

Marking on the box

- 1.7) All spares shall be packed separately in boxes marked SPARE. Spare components are also to be covered separately with water-proof packing.
- 1.8) Actuator/Gearbox model and material code shall be prominently marked on the box.
- 1.9) Special precaution notations such as 'Fragile', 'This side up', 'centre of gravity', 'weight', 'Owner's particulars', 'Purchase Order No.', 'Order item No.' etc. shall be clearly marked on the package together with other details as per purchase order.