

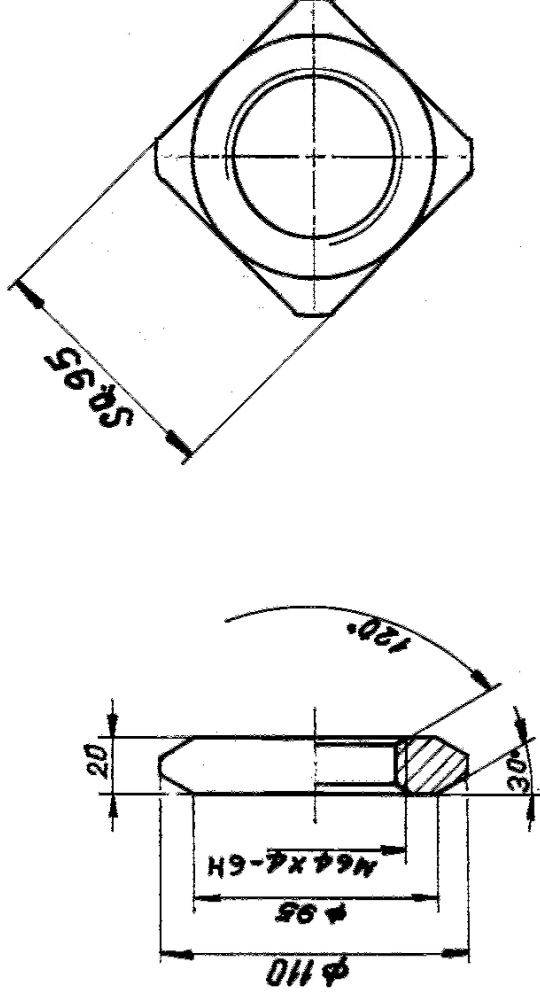
FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

REV.	DATE	ALTERED
01		CHECKED
ZONE		

05-249/B

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DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE AS PER
DIN 7168 MEDIUM.



NOTE :-

COUNTER SINK TAPPED HOLES UP TO
THREAD O.D COUNTER SINK ANGLE 120°
HARDEN & TEMPER TO 28 ± 1 RC

MATERIAL CODE No.: 69 06 11 015 4

M64 x 4 - 6H	4	60,270	61,717
		59,630	61,402
THD. SPECIFI- - CATION.	PITCH	MAX. MINOR DIA.	MAX. PITCH DIA. MIN.

PROPERTY CLASS : 4,6

$\phi 110 \times 20$	C45	
	IS: 2073	
ITEM NO.	DESCRIPTION	UNIT WT.
		QTY.



Bharat Heavy Electricals Ltd.,
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI-620 014

DRN	NAME	SIGN	DATE
	G.K. MURTHY	[Signature]	22.07.88
CHD			
APPD	P. GANESAN	[Signature]	27.03.89

DEPT.	GRADE OF UNTOL.DIM. C/M/F	SCALE	WEIGHT (KG)	REF. TO ASSY/OLD DRG.	ITEM NO.
		1:1	-		

TITLE	CARD CODE	DRAWING NO.	REV.
LOCK NUT M64x4	U 01	40-57-192-01-344	

Size A4