

DRAWING NO. 2-55-328-02253



1. THE RADI UNLESS OTHERWISE STATED: 4mm.
2. MATERIAL : P 500 NH/ WSTE 500 NH.
3. ACCORDING TO THE ORDER INSTRUCTION TDC:RTF:307 "DELIVERY CONDITIONS FOR ROLLED AND FORGED STEEL" COMPONENTS OF WSTE 500 NH WITH ACCEPTANCE CERTIFICATE EN 10204-3.1 AND ULTRASONIC TEST WITH OVER SIZE FOR MACHINING ALL AROUND.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LTD.		DRN		NAME	SIGN	DATE
	UNIT: BOLLER AXLES PLANT, RAIPUR - 832 406.		CHD	RATNABABU	SO/-	07.02.17	
DEPT	FANS	UNIT/DWG	SCALE	WEIGHT (KG)	REF. TO ASSY/OLD DRG.		
	864	PR: AO 500	N.T.S	227.000	V7019281		
CODE	TITLE	C (REV)			NO. (MFG. NO.)		
					(2-55-328-02069)		

DRIVE FLANGE FORGING

U 01

2-55-328-02253

QUANTITY NO.

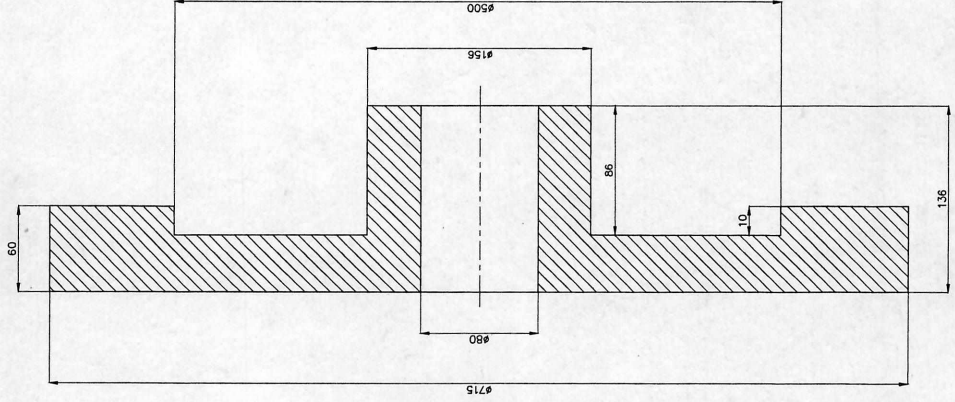
GRADE

CODE

RE

REV	DATE	ALTERED	REV	DATE	ALTERED
		CHECKED			CHECKED

DRAWING NO.
2-55-328-02254



NOTES:-

1. ALL CORNERS/SHARP EDGES ARE TO BE ROUNDED TO R3.
2. MATERIAL : P 355 NH/ WSTE 355 NH.
3. ACCORDING TO THE ORDER INSTRUCTION TDC-RTF:307 "DELIVERY CONDITIONS FOR ROLLED AND FORGED STEEL" COMPONENTS OF WSTE 500 NH WITH ACCEPTANCE CERTIFICATE EN 10204-3.1 AND ULTRASONIC TEST WITH OVER SIZE FOR MACHINING ALL AROUND.

ALL DIMENSIONS ARE IN MILLIMETRES
FOR PRODUCTION
REF. PROCA500 FOR PAINTING
REF. PROCA500 FOR FINISHING
REF. APPLICABLE QMS FOR AUTOCODESPEC

VAR NO	ITEM NO	FORGING	DESCRIPTION	CAT	DRAWING No.	ITEM NO	MATL CODE	MATL SPECN	DI	UNIT	WT	QTY	ZONE
	01						P 355 NH			1	181.000		

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.
UNIT: BOILER AUXILIARIES PLANT,
KANUPUR - 622 406.

DEPT: FANS UNIT/OL DM
CODE: B64 PR-0A-500
SCALE: N.T.S
WEIGHT (KG): 181.000
REF. TO ASSY/DWG DRC: V7019294
(2-55-328-02068)

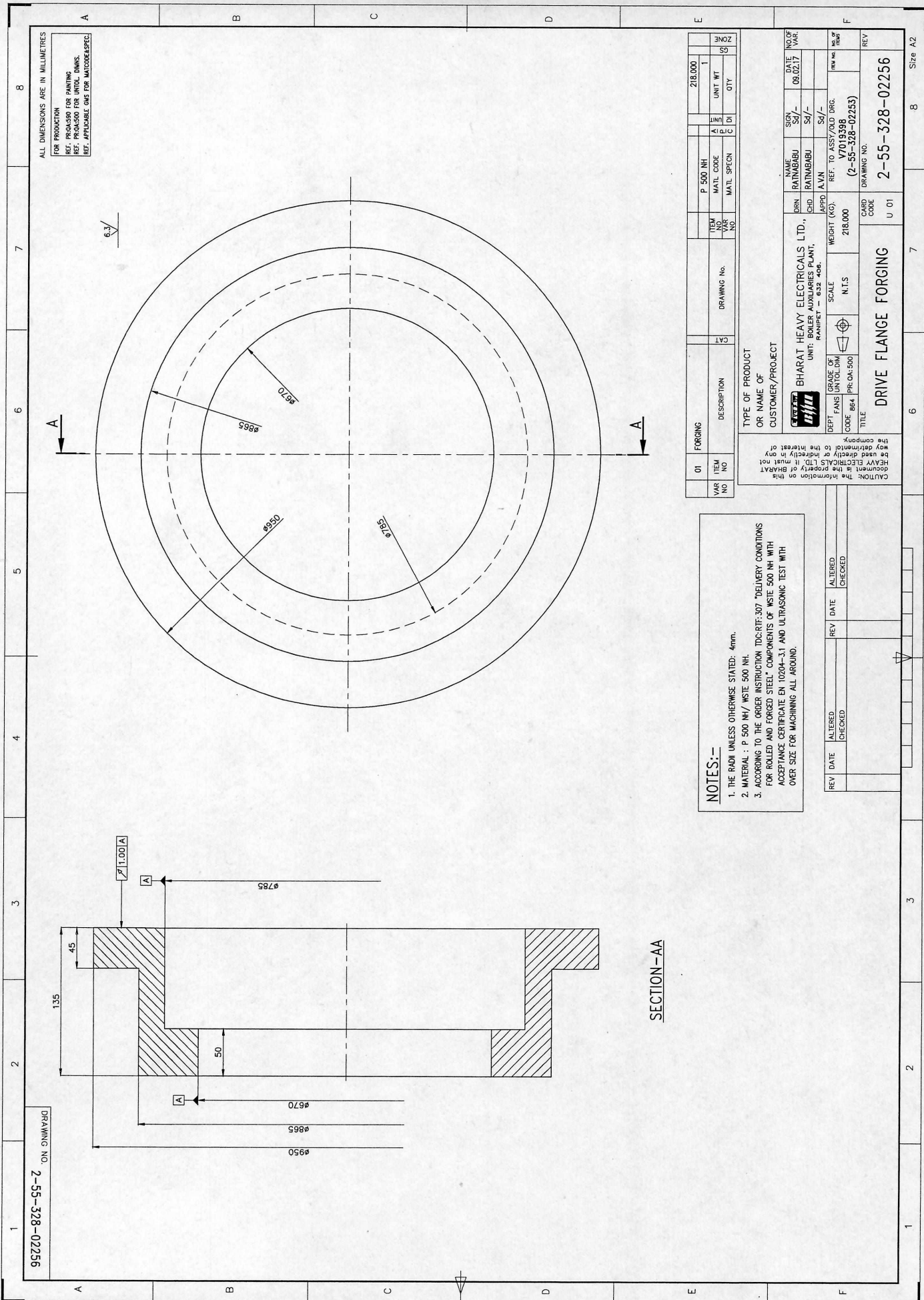
NAME: RATNABABU
DRN: RATNABABU
SGD: SGD/-

DATE: 07/02/17
VAR NO: 01

CARD CODE: U 01
DRAWING NO: 2-55-328-02254
REV

REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED

Size A2



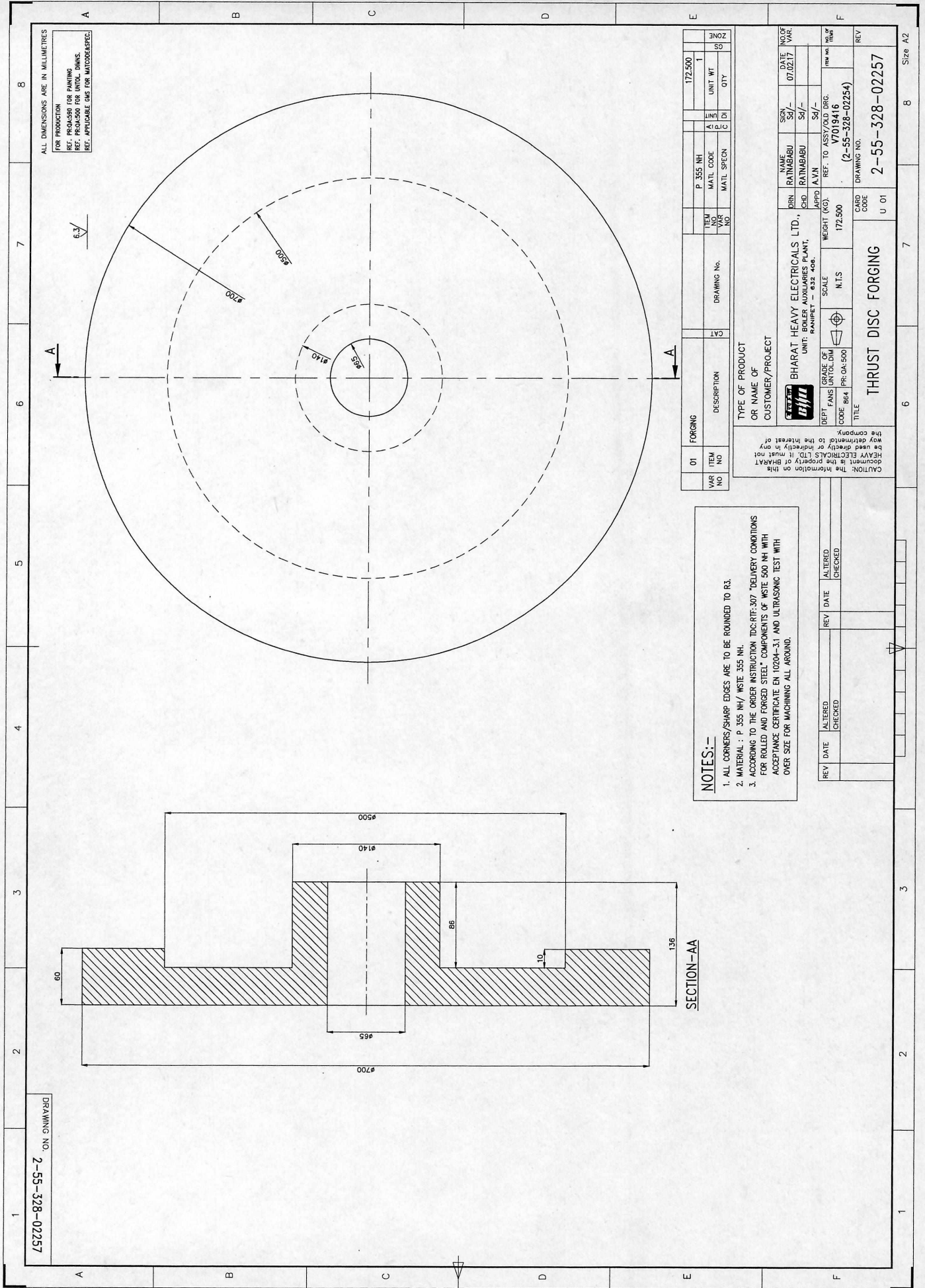
NOTES:-

1. THE RADI UNLESS OTHERWISE STATED: 4mm.
2. MATERIAL : P 500 NH/ WSTE 500 NH.
3. ACCORDING TO THE ORDER INSTRUCTION TDCRIF:307 "DELIVERY CONDITIONS FOR ROLLED AND FORGED STEEL" COMPONENTS OF WSTE 500 NH WITH ACCEPTANCE CERTIFICATE EN 10204-3.1 AND ULTRASONIC TEST WITH OVER SIZE FOR MACHINING ALL AROUND.

VAR	ITEM NO	FORGING	DESCRIPTION	CAT	DRAWING No.	ITEM NO	UNIT	WT	QTY	NOZ

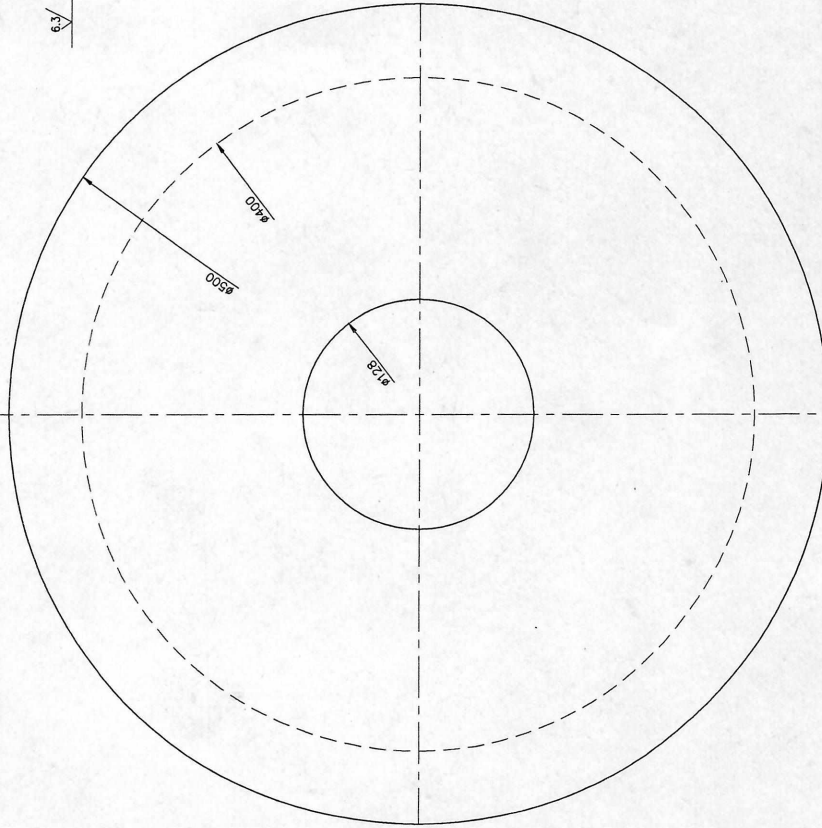
TYPE OF PRODUCT		OR NAME OF CUSTOMER/PROJECT	
BHARAT HEAVY ELECTRICALS LTD.,		BHARAT HEAVY ELECTRICALS LTD.,	
UNIT: BOILER AUXILIARIES PLANT,		UNIT: BOILER AUXILIARIES PLANT,	
RAIPUR - 632 406.		RAIPUR - 632 406.	
DEPT	SCALE	WEIGHT (KG)	REF. TO ASSY/OLD DRG.
884	1:1	218,000	V7019398
CODE	PRG	QA-500	(2-55-328-02253)
TITLE		DRAWING NO.	
DRIVE FLANGE FORGING		2-55-328-02256	
REV		REV	
U 01		REV	

REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED



ALL DIMENSIONS ARE IN MILLIMETRES

FOR PRODUCTION
REF. PR-QA-590 FOR PAINTING
REF. PR-QA-500 FOR UNTOL. DIMNS.
REF. APPLICABLE GMS FOR MATCODE&SPEC.



NOTES:-

1. THE RADII UNLESS OTHERWISE STATED: 4mm.
2. MATERIAL : P 355 NH/ WSTE 353 NH.
3. ACCORDING TO THE ORDER INSTRUCTION TDS-RIT-307 "DELIVERY CONDITIONS FOR ROLLED AND FORGED STEEL" COMPONENTS OF WSTE 500 NH WITH ACCEPTANCE CERTIFICATE EN 10204-3.1 AND ULTRASONIC TEST WITH OVER SIZE FOR MACHINING ALL AROUND.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LTD.		V.N.E.		SON	DATE 09.02.17
	UNIT: BOILER AUXILIARIES PLANT, RAIPET - 832 408.		DRM	RANRABU	50/-	
			APD	CHD RANRABU	50/-	
			A/V.N		OLD	
GRADE OF UNGL-UNGL			REF. TO ASSY/OLD DRG.			
DEPT FANS			WEIGHT (KG)			
CODE B64			93,000			
			N.T.S			
						
			(2-55-328-02255)			
			PR. 00-500			
			REV. 00			

CONNECTING RING	CODE	2-55-328-02258
	U 01	

REV	DATE	ALTERED	REV	DATE	ALTERED
		CHECKED			CHECKED

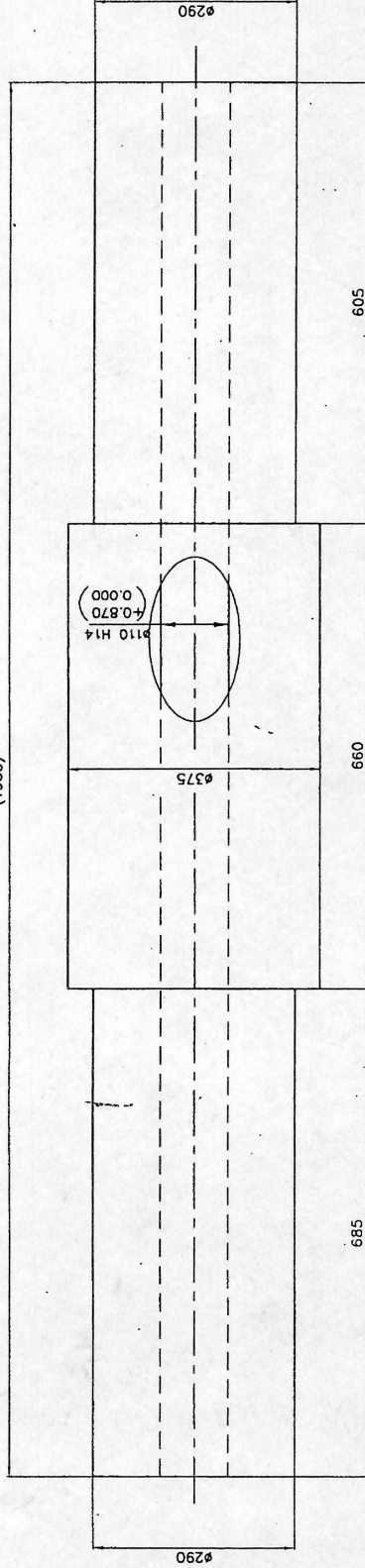
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DRAWING NO. 3-55-328-02090

ALL DIMENSIONS ARE IN MILLIMETRES
FOR PRODUCTION
REF. PRQA-500 FOR PAINTING
REF. PRQA-500 FOR UNTOL. DIMS
REF. APPLICABLE CDS FOR MATCODE&SPEC.

6.3/

(1950)



TERMS OF DELIVERY

01. ACCORDING TO "TFN.NO.361" DELIVERY SPECIFICATION OF
QUENCHED AND TEMPERED STEEL OF 42CrMo4V.

VAR NO	ITEM NO	DESCRIPTION	CAT	DRAWING No.	REV NO	MATL CODE	MATL SPECN	DI	UNIT	WT	QTY	ZONE
	01	FAN SHAFT FORGING				42CrMo4V				1095.600	1	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
UNIT: BOILER AUXILIARIES PLANT,
RANIPET - 632 406.

DEPT. FANS
CODE 864

GRADE OF
UNTOL.DIM
PRQA-500

SCALE
N.T.S.

WEIGHT (KG)
1095.600

REF. TO ASSY/OLD DRG.
V7007943

SIGN
Sd/-

NAME
MAHESH

DATE
24.06.15

NO. OF
VAR.

DATE
24.06.15

NO. OF
ITEMS

DATE
24.06.15

NO. OF
ITEMS

DATE
24.06.15

NO. OF
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24.06.15

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DATE
24.06.15

NO. OF
ITEMS

DATE
24.06.15

NO. OF
ITEMS

DATE
24.06.15

REV

DRAWING NO.

3-55-328-02090

CARD
CODE

U 01

SCALE

N.T.S.

WEIGHT (KG)

1095.600

REF. TO ASSY/OLD DRG.

V7007943

SIGN

Sd/-

NAME

MAHESH

DATE

24.06.15

NO. OF

VAR.

DATE

24.06.15

NO. OF

REV

DRAWING NO.

3-55-328-02090

CARD
CODE

U 01

SCALE

N.T.S.

WEIGHT (KG)

1095.600

REF. TO ASSY/OLD DRG.

V7007943

SIGN

Sd/-

NAME

MAHESH

DATE

24.06.15

NO. OF

VAR.

DATE

24.06.15

NO. OF

REV

DRAWING NO.

3-55-328-02090

CARD
CODE

U 01

SCALE

N.T.S.

WEIGHT (KG)

1095.600

REF. TO ASSY/OLD DRG.

V7007943

SIGN

Sd/-

NAME

MAHESH

DATE

24.06.15

NO. OF

VAR.

DATE

24.06.15

NO. OF

REV

DRAWING NO.

3-55-328-02090

CARD
CODE

U 01

SCALE

N.T.S.

WEIGHT (KG)

1095.600

REF. TO ASSY/OLD DRG.

V7007943

SIGN

Sd/-

NAME

MAHESH

DATE

24.06.15

NO. OF

VAR.

DATE

24.06.15

NO. OF

REV

DRAWING NO.

3-55-328-02090

CARD
CODE

U 01

SCALE

N.T.S.

WEIGHT (KG)

1095.600

REF. TO ASSY/OLD DRG.

V7007943

SIGN

Sd/-

NAME

MAHESH

DATE

24.06.15

NO. OF

VAR.

DATE

24.06.15

NO. OF

REV

DRAWING NO.

3-55-328-02090

CARD
CODE

U 01

SCALE

N.T.S.

WEIGHT (KG)

1095.600

REF. TO ASSY/OLD DRG.

V7007943

SIGN

Sd/-

NAME

MAHESH

DATE

24.06.15

NO. OF

VAR.

DATE

24.06.15

NO. OF