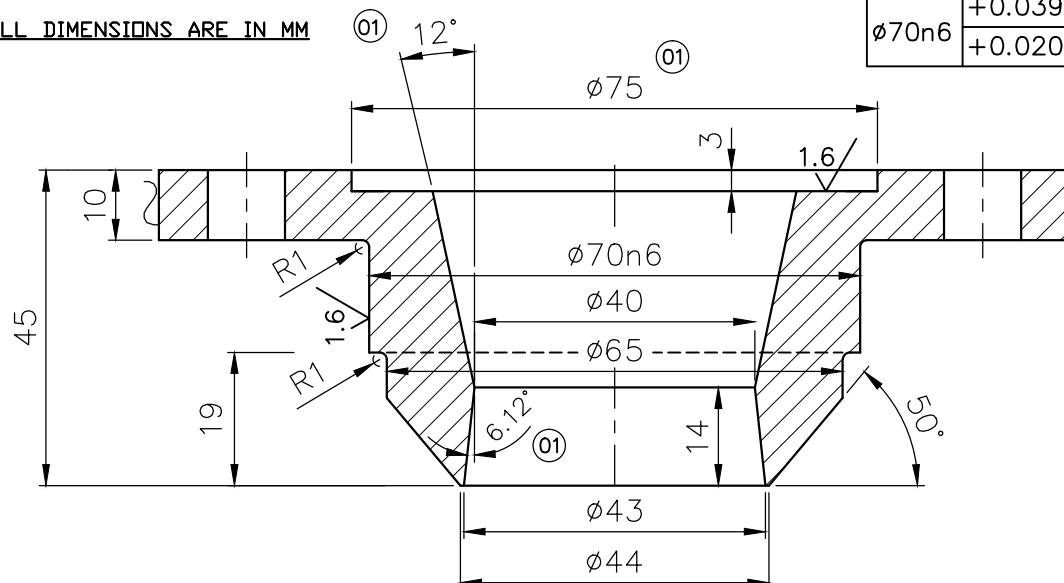


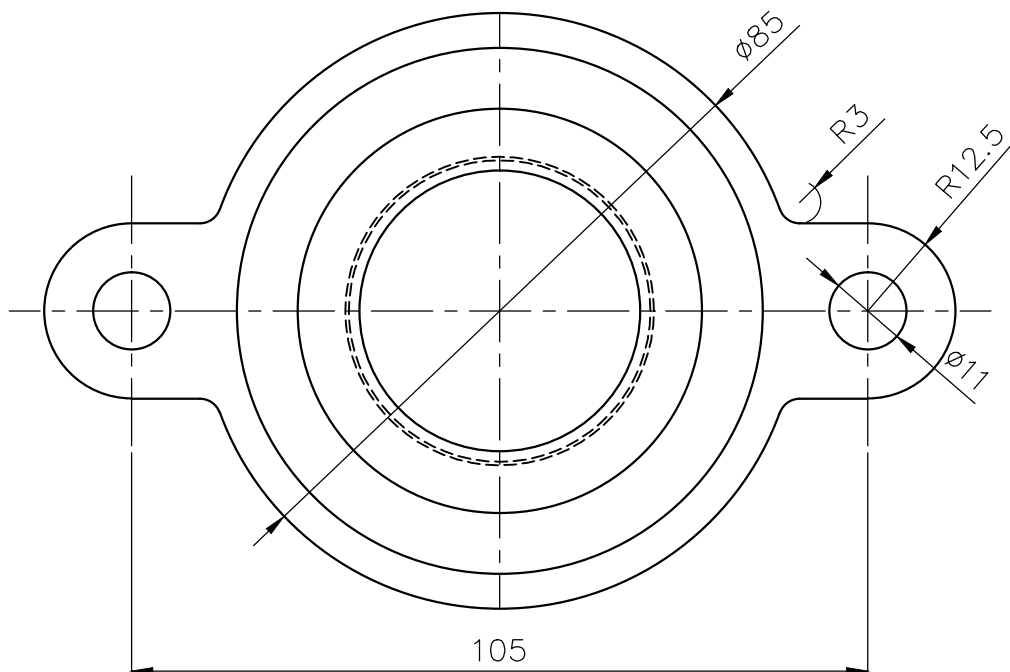
CAUTION: THIS DRAWING IS OUR SOLE PROPERTY AND SHOULD NOT BE USED IN ANY FORM FOR ANY PURPOSE WITHOUT THE WRITTEN PERMISSION OF BHARAT HEAVY ELECTRICALS LIMITED TRICHIRAPPALLI - 620 014.

ALL DIMENSIONS ARE IN MM



$\phi 70n6$	+0.039
	+0.020

3.2/1.6/2



NOTE:

- PATERN IS TO BE MADE WITH DUE MACHINING ALLOWANCE ACCORDING TO SURFACE FINISH GIVEN.
- HOLES BELOW $\phi 50$ ARE NOT TO BE CORED

		FG 150	IS: 210	1.2	2M-20B07-00429	2
No. of Pieces	DESCRIPTION	MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.
	REFERENCE: 3896/A		ALTERATIONS:	DCN REF	DATE	SIGN.
SCALE	DRN/TCD	G.Govindaraj	SLOT WAS ADDED		05.01.13	K.R
1:1	CHD	R.Ramamurthy	ANGLE 12°, 6°12' WERE 17.5°, 6°5'			01
	APPD	K.Ramanan				
	DATE	22-01-99/05-01-13				
MACHINE: PRODUCER GAS PLANT		TYPE: 4513:01				
TITLE: GUIDE		DRAWING No:		REV.		
		3M20B0705410		01		