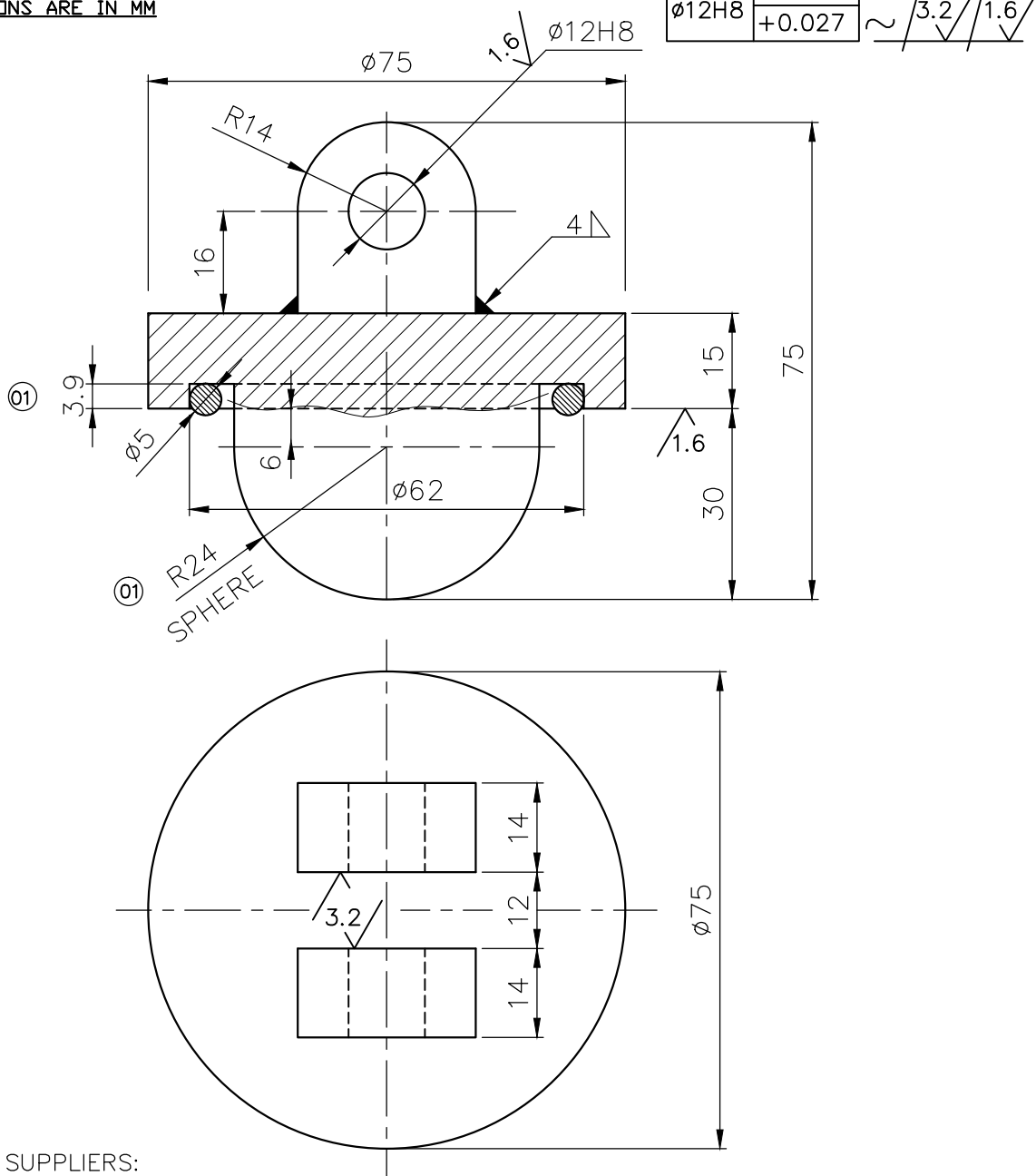


CAUTION: THIS DRAWING IS OUR SOLE PROPERTY AND SHOULD NOT BE USED IN ANY FORM FOR ANY PURPOSE WITHOUT THE WRITTEN PERMISSION OF BHARAT HEAVY ELECTRICALS LIMITED TRICHIRAPPALLI - 620 014.

ALL DIMENSIONS ARE IN MM



NOTE FOR SUPPLIERS:

01. PATERN IS TO BE MADE WITH DUE MACHINING ALLOWANCE ACCORDING TO SURFACE FINISH GIVEN.
02. HOLES BELOW $\phi 50$ ARE NOT TO BE CORED
03. O'RING TO WITHSTAND TEMPERATURE OF 400°C

No. of Pieces		DESCRIPTION		MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.
3		3896/A		FG 150	IS: 210	1.2	2M-20B07-00429	3
REFERENCE:		3896/A		ALTERATIONS:		DCN REF	DATE	SIGN.
SCALE		G.Govindaraj		DIMN. R24 WAS R25		05.01.13		K.R
1:1		CHD		R.Ramamurthy				
		APPD		K.Ramanan				
		DATE		22-01-99/05-01-13				
MACHINE:		PRODUCER GAS PLANT		TYPE:		4513:01		
TITLE:		PLUG		DRAWING No:		3M20B0702804		REV.
								01