ALL DIMENSIONS ARE IN MILLIMETERS

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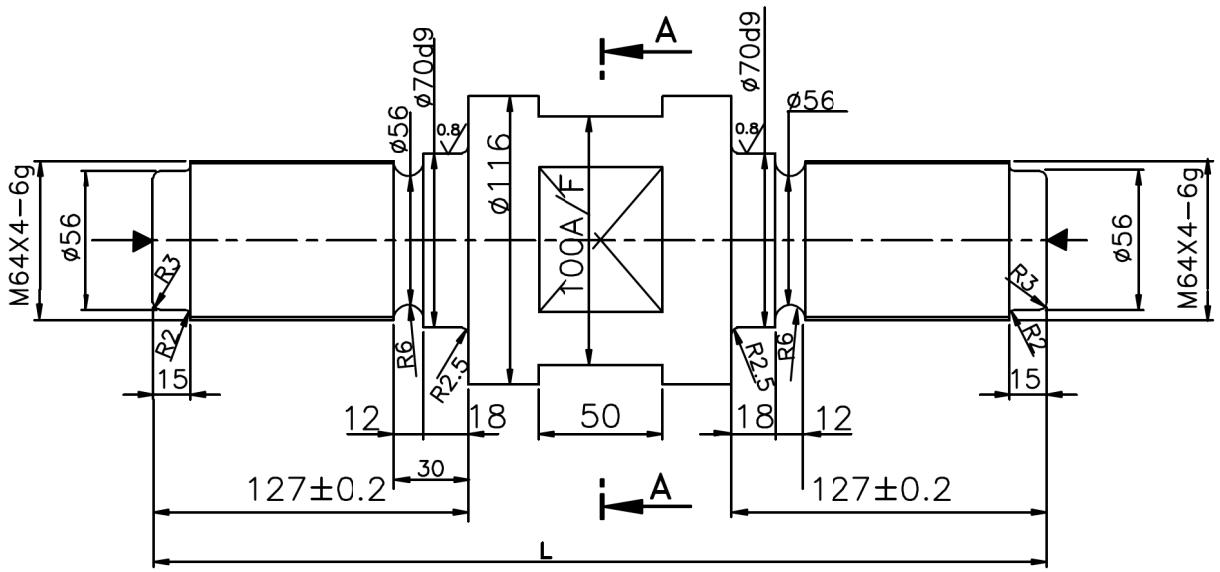
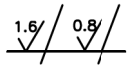


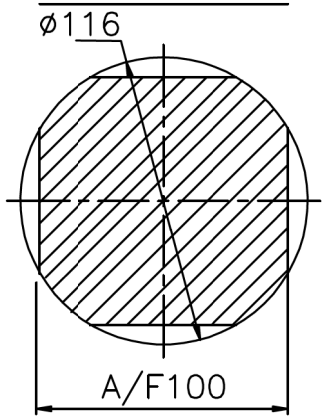


58.8 h13	0	
	−0.300	
70 d9	−0.100	
	−0.174	

M64X4−6g	4	63.940	61.342
		63.465	61.106
THREAD SPECIFICATION	PITCH	MINOR DIA MAX. MIN.	PITCH DIA MAX. MIN.

SL No	L	MATERIAL CODE No.
01	360	69 06 11 005 5
02	460	69 06 11 008 0

SECTION AA



NOTE:

1.HARDEN AND TEMPER TO 28±1RC

2.ULTRASONIC TESTING SHALL BE CONDUCTED AFTER FINISH MACHINING

3.TO BE MANUFACTURED BY FORGING

	ø116X360		EN19	
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT
			MATL SPEC	QTY

EQPT:

Bharat Heavy Electricals Ltd
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI – 620014

	NAME	SIGNATURE	DATE
DRN	R.KUMAR		09.4.96
CHD			
APPD	P.GANESAN		

REV	DATE	ALTERED : R.KUMAR / CHECKED : / APPROVED P.GANESAN
01		
02	19.7.91	DIMN.R6 WAS R2
03	21.4.95	NOTE 2 ADDED
04	09.4.96	ONESIDE UDER CUT DETAIL ADDED NOTE 3 ADDED
05	9.11.99	SL.No.02(L=460)ADDED
	22.05.01	ø70d9,ø56,R2.5,R6,dimn.12dimn.18dimn30 ARE ADDED ON RIGHT SIDE ALSO

DEPT	GRADE OF UNTOL. DIM	SCALE	WEIGHT(kg)	REF TO ASSY DWG NO	ITEM NO
T E	C/M/F	1:2	10.0	20.ST.192.01.062	
CODE				REF TO OLD DWG NO 41900 W50/DT.21.5.55	

TITLE

CONNECTING PIECE
(FOR PUSHER ROD)

CARD CODE U 01

DRAWING NO : 30.ST.192.01.308

REV 05