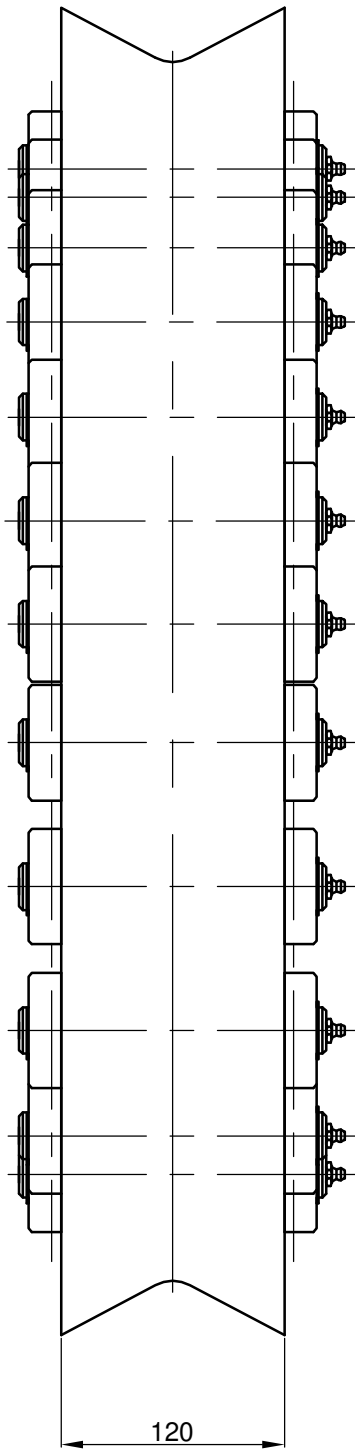
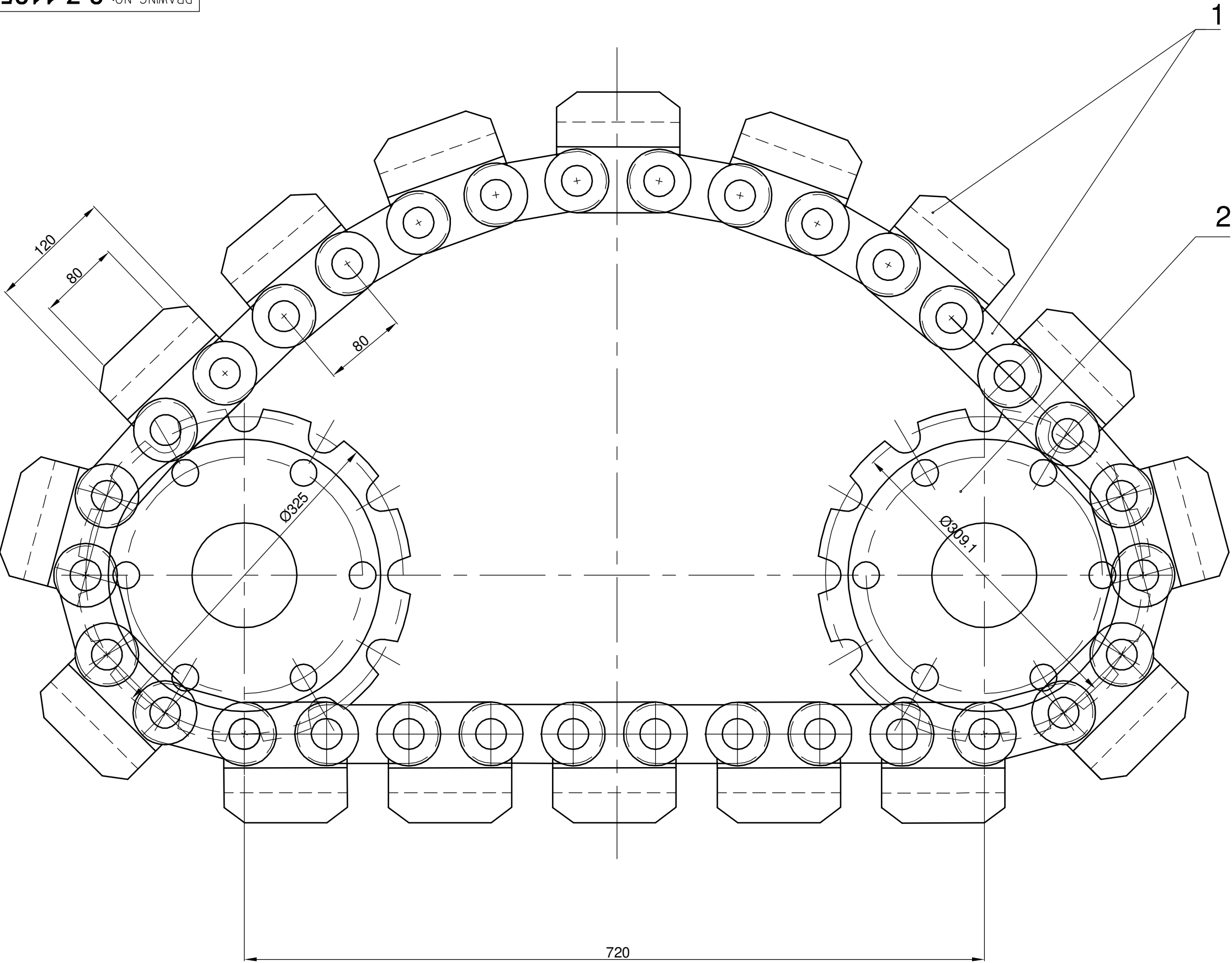
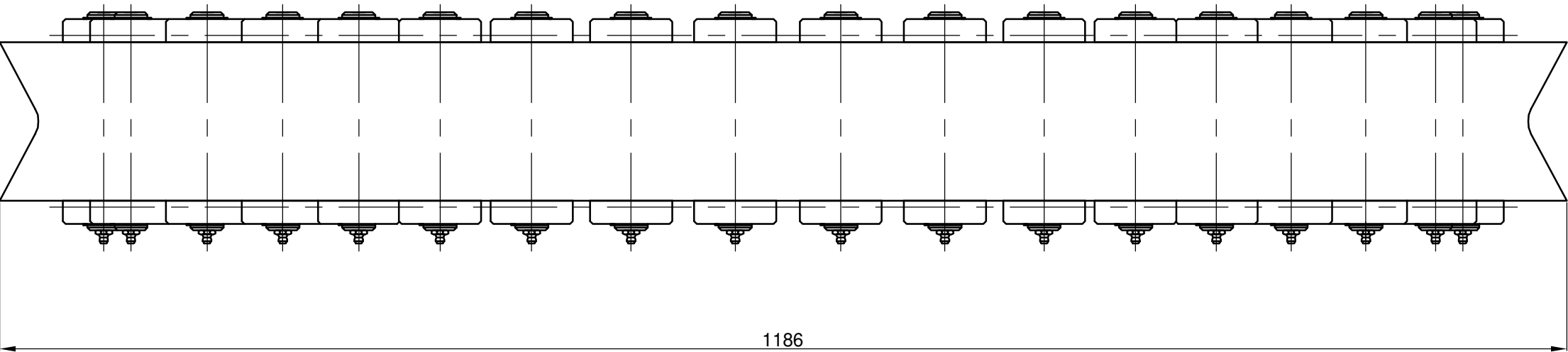


DRAWING NO.: 2-7-1125-21-10104

ALL DIMENSIONS ARE IN MILLIMETERS



NOTE:
FOR TRANSFER CHAIN - PARTS REFER DRG. NO. : 2-7-1125-21-10103



REV 01	DATE 25.03.19	ALTERED	S.S.N.Kumar / M.D
		CHECKED	S.S.N.Kumar
		APPROVED	D. Abhigna

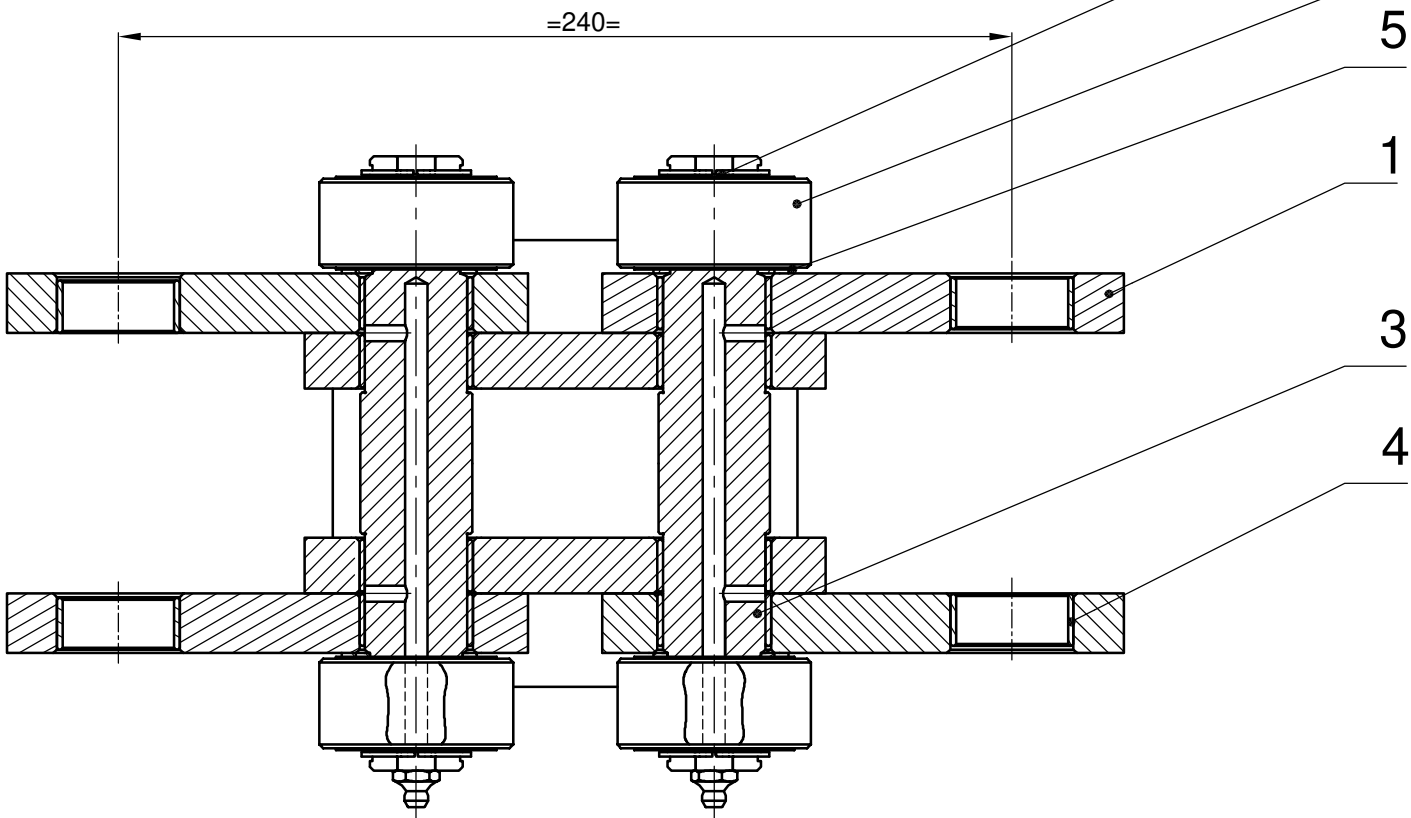
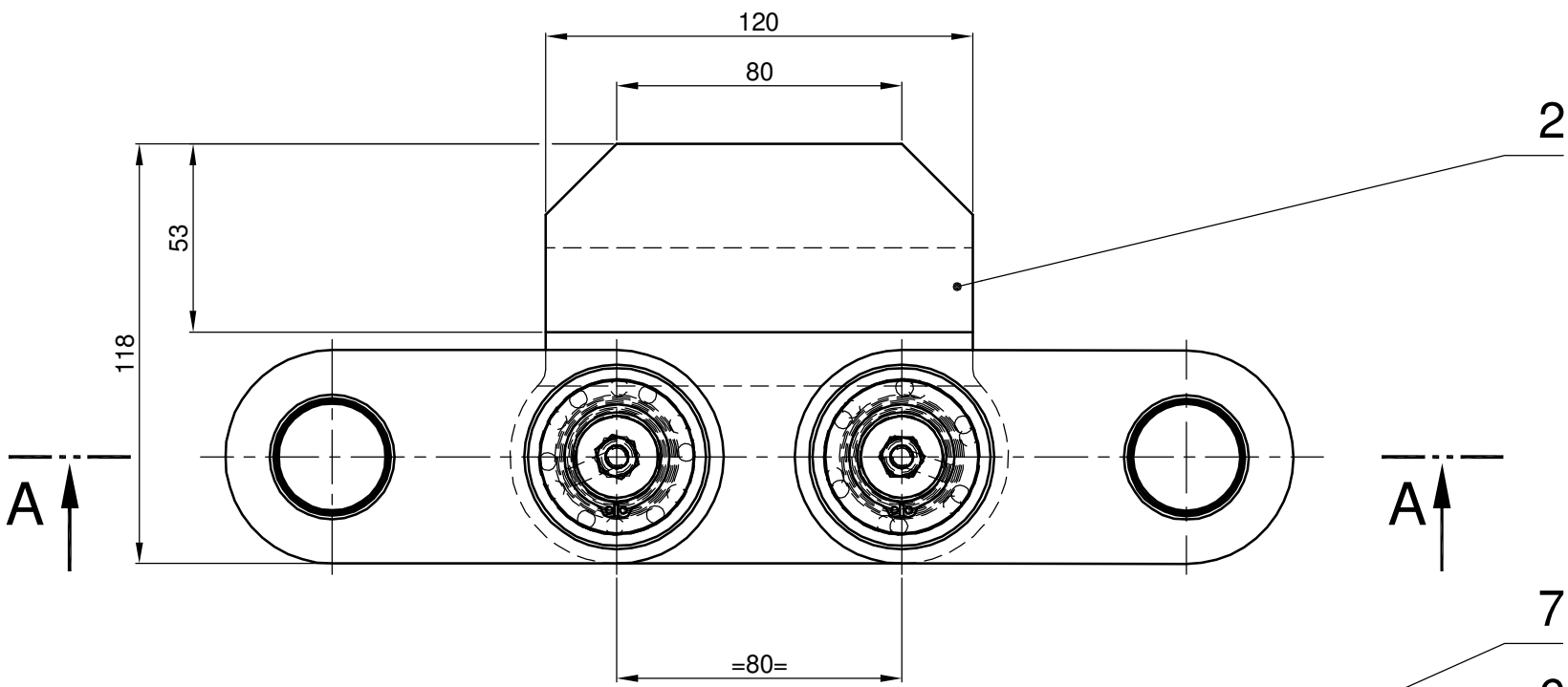
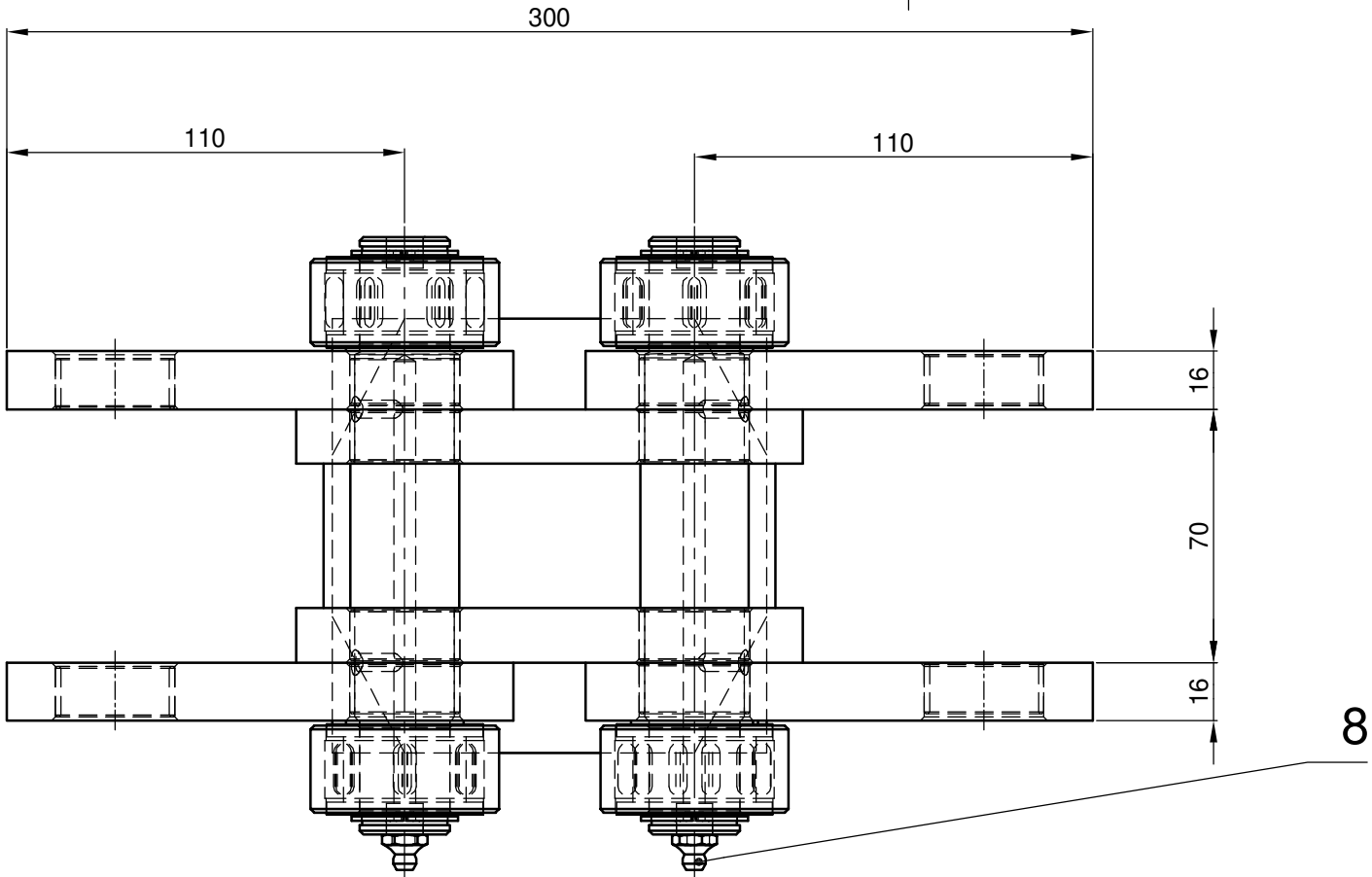
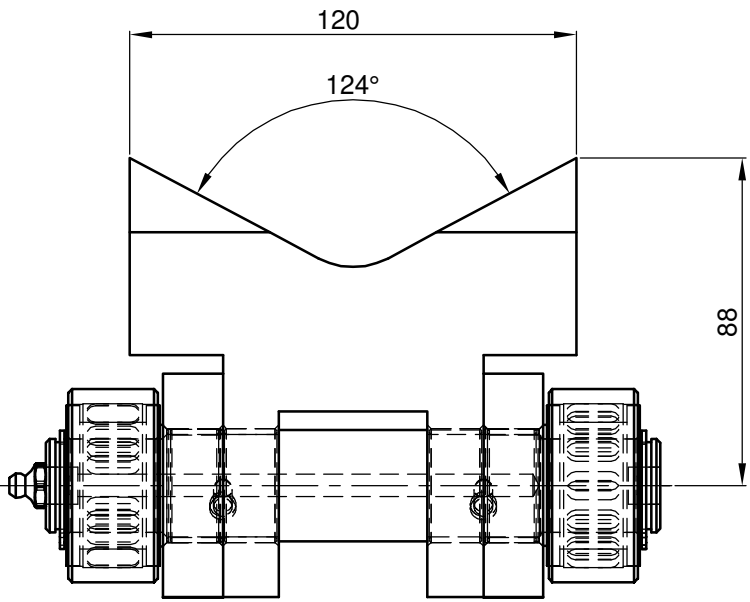
BACK SIDE GREASE NIPPLES ARE REMOVED
AS PER USER'S REQUEST

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2	CHAIN SPROCKET		28.60			
			45C8 IS 1875	2		
1	TRANSFER CHAIN - PARTS	2-7-1125-21-10103	166.84			
				1		
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT		
			MATL SPEC	QTY		
EQPT: POSITIONING ROLLER CONVEYOR, CRIMPING LINE AND CRIMPING PRESS WITH FACILITIES						
 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI — 620014		DRN	NAME S.S.N.KUMAR / R.V	SIGNATURE S.S.N.kumar / R.V	DATE 23.11.13	
		CHD	G.LOGANATHAN	S. Loganathan	23.11.13	
		APPD	M.CHANDRAKUMAR	M. Chandrakumar	23.11.13	
DEPT	SSTP	GRADE OF UNTOL. DIM  IS: 2102	SCALE 1:4	WEIGHT (Kg) 195.44	REF TO ASSY DWG NO 0301511—21.000 _ 02	ITEM
CODE 456					REF TO OLD DWG NO	
TITLE CRP - TRANSFER CHAIN ASSY				CARD CODE U 01	DRAWING NO : 2-7-1125-21-10104	REV 01

DRAWING NO.: 2-7-1125-21-10103

ALL DIMENSIONS ARE IN MILLIMETERS

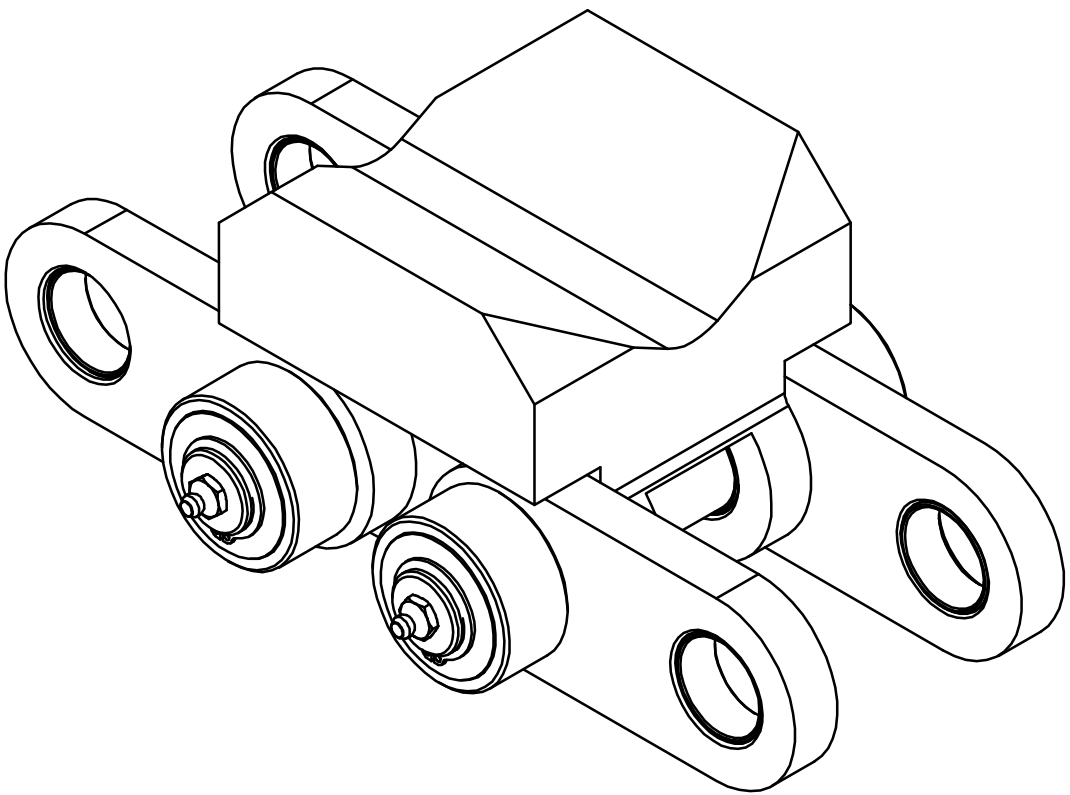


SECTION A-A

REV	DATE	ALTERED	APPROVED	REV	DATE	ALTERED	APPROVED
02	25.03.19	S.S.N.Kumar/M.D	S.S.N.Kumar	01	02.11.15	S.S.N.Kumar/ys.m	S.S.N.Kumar
		D.Abhighna				R.K.Singh	

1/4" BSP WAS G 1/4 REVISED AS PER USER'S REQUEST

ITEM NO:7 HEAVY DUTY CIRCLIP IS:3075 (PART-1)-1986 WAS CIRCLIP 25x1.5N IS:3075 REVISED AS PER USER'S REQUEST.



NOTE:
FOR TRANSFER CHAIN ASSY REFER DRG. NO. : 2-7-1125-21-10104

8	CONICAL GREASE NIPPLE 1/4" BSP IS 4009 / 2		St Gr 4.8 IS 1367	0.008
7	HEAVY DUTY CIRCLIP A25x2 IS :3075(PART-1)-1986			0.002
6	SUPPORT ROLLER WITH FLANGE RINGS (TRACK ROLLERS) PWTR 2562.2RS		SKF / INA	0.238
5	PLAIN WASHER 25 IS 2016		STEEL	0.004
4	BUSH FOR INNER / OUTER LINKS	4-7-1125-21-10244		0.018
3	LINKS CONNECTING SHAFT	3-7-1125-21-10114		0.771
2	V - BLOCK - INNER LINK	3-7-1125-21-10115		6.247
1	OUTER LINK	4-7-1125-21-10243		0.759
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT
			MATL SPEC	QTY

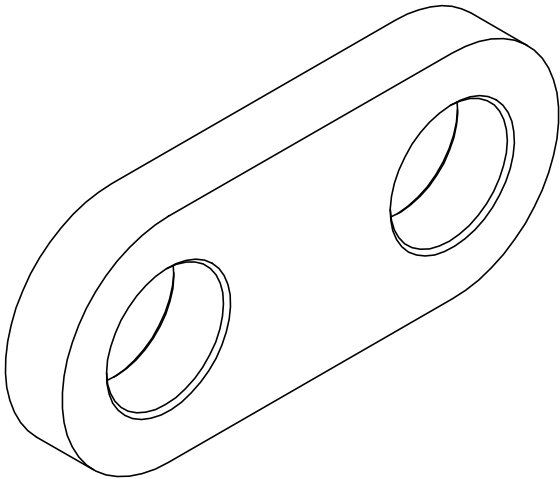
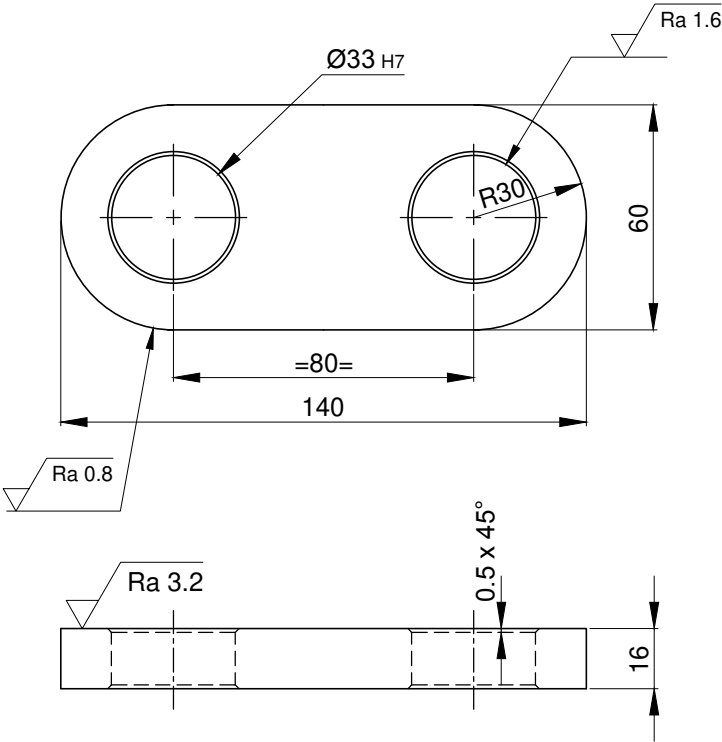
EQPT: POSITIONING ROLLER CONVEYOR , CRMPING LINE AND CRIMPING PRESS WITH FACILITIES

DEPT	SSTP	GRADE OF UNTOL. DIM	SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
456	✓	φ/M/F IS:2102	1:2	166.768	2-7-1125-21-10104	-
TITLE					DRAWING NO :	REV
CRP - TRANSFER CHAIN - PARTS					2-7-1125-21-10103	02

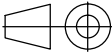
REV 01	DATE	ALTERED
		CHECKED
		APPROVED

✓ (✓ Ra 0.8 ✓ Ra 3.2 ✓ Ra 1.6)

Nominal size	Tolerance field	Deviation
Ø33	H7	+0.021 0



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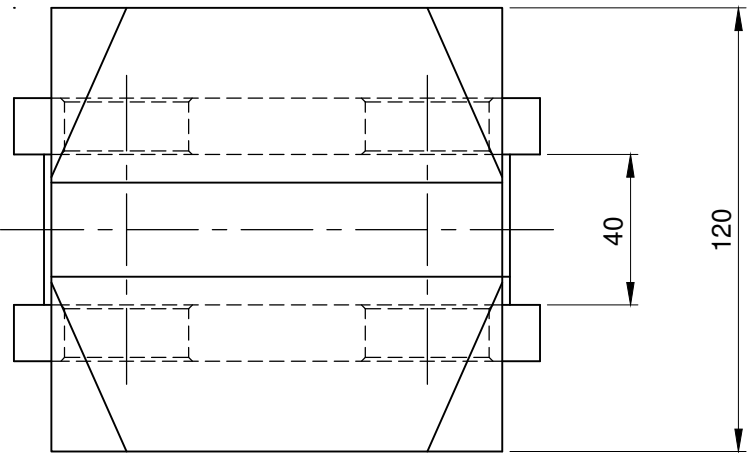
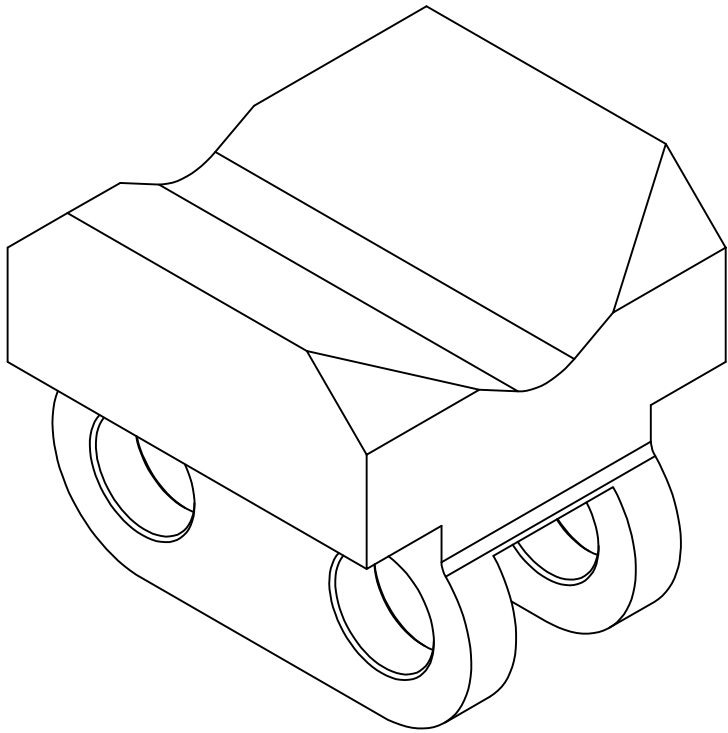
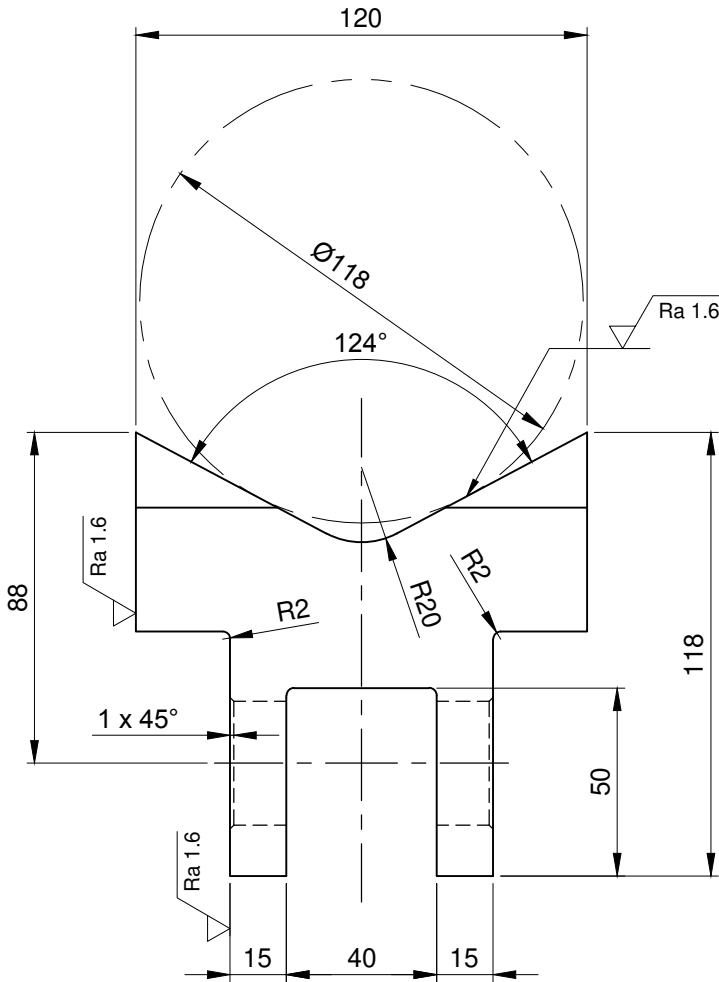
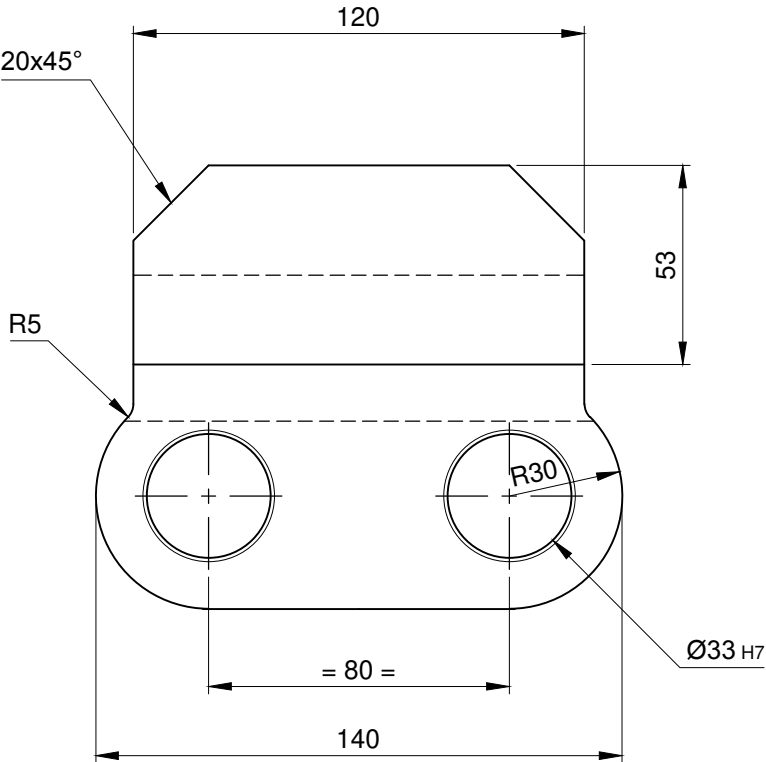
1	PL 140 x 60 x 12			E 410C IS 2062			
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE		UNIT WT		
			MATL SPEC		QTY		
EQPT: POSITIONING ROLLER CONVEYOR,CRIMPING LINE AND CRIMPING PRESS WITH FACILITIES							
 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI – 620014		DRN	NAME S.S.N.KUMAR / R.V	SIGNATURE <i>S.S.N.Kumar/R.V</i>	DATE 28.11.13		
		CHD	G.LOGANATHAN	<i>G.Loganathan</i>	28.11.13		
		APPD	M.CHANDRAKUMAR	<i>M.Chandrakumar</i>	28.11.13		
DEPT SSTP	GRADE OF UNTOL. DIM		SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO 2-7-1125-21-10103		ITEM 1
CODE 456	ϕ /M/£ IS: 2102		1:2	0.759	REF TO OLD DWG NO —		
TITLE				CARD CODE	DRAWING NO :		REV
CRP - OUTER LINK				U 01	4-7-1125-21-10243		00
				9			

ALL DIMENSIONS ARE IN MILLIMETRES

DRAWING NO: 3-7-1125-21-10115

✓ (✓ Ra 1.6)

Nominal size	Tolerance field	Deviation
Ø33	H7	+0.021 0



REV	DATE	ALTERED
01		CHECKED
		APPROVED

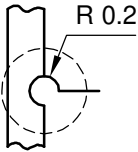
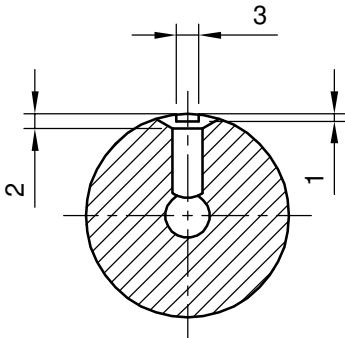
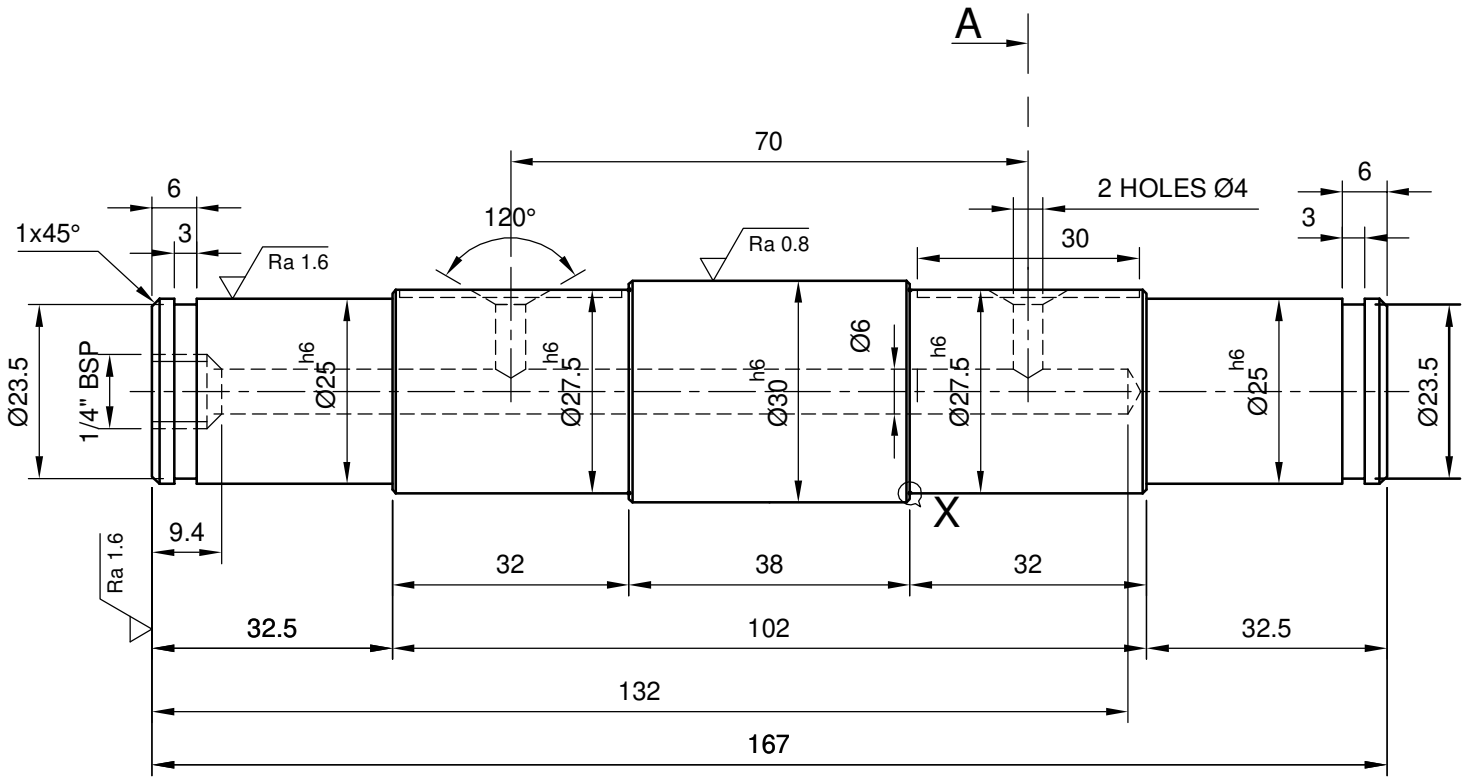
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ALL DIMENSIONS ARE IN MILLIMETRES

DRAWING NO: 3-7-1125-21-10114

Ra 3.2
Ra 0.8
Ra 1.6

Nominal size	Tolerance field	Deviation
Ø25	h6	-0.000 -0.013
Ø27.5	h6	-0.000 -0.013
Ø30	h6	-0.000 -0.016



DETAIL - X
SCALE 1:10

REV	DATE	ALTERED	CHECKED	APPROVED
02	28.03.16	S.P.N. Kumar / y.s.m	R.K. Singh	R.K. Singh
MISSING DIMENSION OF CIRCLIP GROOVE Ø23.5 ADDED				

REV	DATE	ALTERED	CHECKED	APPROVED
03	25.03.19	S.P.N. Kumar / M.D	S.P.N. Kumar	D. Abhighna
1/4" BSP WAS G 1/4 REVISED AS PER USER'S REQUEST				
01	19.08.2015	S.P.N. Kumar / K.N	R.K. Singh	S. Loganathan
Ø27.5 h6 WAS Ø30 h6 REVISED AS PER USER'S REQUEST				

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ITEM NO	DESCRIPTION	DRAWING NO	42CrMo4	MATL CODE	UNIT WT	MATL SPEC	QTY
EQPT: POSITIONING ROLLER CONVEYOR , CRMPING LINE AND CRIMPING PRESS WITH FACILITIES							
 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI – 620014		DRN	NAME S.S.N.KUMAR / R.V	SIGNATURE S.P.N. KUMAR / R.V	DATE 28.11.13		
		CHD	G.LOGANATHAN	S. Loganathan	28.11.13		
		APPD	M.Chandrakumar	M. Chandrakumar	28.11.13		
DEPT SSTP	GRADE OF UNTOL. DIM φ/ M/ #	SCALE 1:1	WEIGHT (Kg) 0.771	REF TO ASSY DWG NO 2-7-1125-21-10103		ITEM 3	
CODE 456	IS: 2102			REF TO OLD DWG NO -			
TITLE CRP - LINKS CONNECTING SHAFT			CARD CODE U 01	DRAWING NO : 3-7-1125-21-10114		REV 03	

ALL DIMENSIONS ARE IN MM

REV 01	DATE 19.08.2015	ALTERED <i>S.N. Kumar / K.Nr</i>
		CHECKED <i>R.K. Singh</i>
		APPROVED <i>S. Loganathan</i>

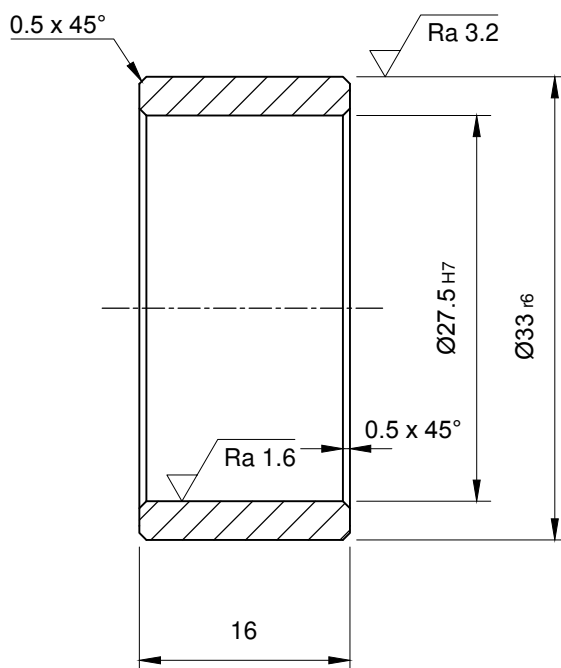
Ø27.5 H7 WAS Ø30 H7 REVISED AS PER
USER'S REQUEST

REV 02	DATE 28.03.16	ALTERED <i>S.N. Kumar / V.P.M</i>
		CHECKED <i>R.K. Singh</i>
		APPROVED <i>R.K. Singh</i>

MATL. SPEC. SS304 WAS CUSn8Zn4 IS 306
REVISED AS PER USER'S REQUEST.

✓ (✓ Ra 1.6 ✓ Ra 3.2)

Nominal size	Tolerance field	Deviation
Ø27.5	H7	+0.021 +0.000
Ø33	r6	+0.050 +0.034



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			SS304			
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT		
			MATL SPEC	QTY		
EQPT: POSITIONING ROLLER CONVEYOR , CRIMPING LINE AND CRIMPING PRESS WITH FACILITIES						
 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI – 620014		DRN	NAME S.S.N.KUMAR / R.V	SIGNATURE <i>S.S.N.kumar/R.V</i>	DATE 28.11.13	
		CHD	G.LOGANATHAN	<i>S.Loganathan</i>	28.11.13	
		APPD	M.CHANDRAKUMAR	<i>M.Chandrakumar</i>	28.11.13	
DEPT SSTP	GRADE OF UNTOL. DIM  IS: 2102		SCALE 2:1	WEIGHT (Kg) 0.032	REF TO ASSY DWG NO 2-7-1125-21-10103	ITEM 4
CODE 456					REF TO OLD DWG NO —	
TITLE CRP - BUSH FOR INNER / OUTER LINKS		CARD CODE U 01	DRAWING NO : 4-7-1125-21-10244			REV 02