



**TITLE:**

**TECHNICAL SPECIFICATIONS FOR  
AGITATORS OF FGD SLURRY TANKS**

**SHEET : 1 OF 1**

**CUSTOMER SPECIFICATION**





**TITLE:**

**TECHNICAL SPECIFICATIONS FOR  
AGITATORS OF FGD SLURRY TANKS**

**SHEET : 1 OF 1**

**CUSTOMER SPECIFICATION:  
TECHNICAL REQUIREMENT**

| CLAUSE NO.   | TECHNICAL REQUIREMENTS   |  |                      |  |
|--|--|--|----------------------|---|
| 9.06.00  | <p>and shall be proven in similar application.</p> <p>The pumps shall not be supported below the base plate level for easy withdrawal without entering the sump.</p>   |  |                      |   |
| <b>10.00.00</b>  | <b>SLURRY &amp; PROCESS WATER TANKS</b>  |  |                      |   |
| 10.01.00   | <p>All the slurry tanks (Slurry Tanks, Filtrate Tank, Secondary hydro cyclone feed tank, vacuum receiver tank, Waste water Tank, Lime Neutralization tanks etc.) shall be designed, fabricated, erected and tested in accordance with the IS:803, latest edition. Additional Corrosion allowance of 1.5 mm on the minimum tank shell thickness as calculated by IS:803, latest edition shall be provided by the Contractor. Tanks shall be made from IS:2062 quality mild steel plates of tested quality. The tanks shall be of welded construction. Interior surface of the tanks shall be lined with the following:</p> <p>Wastewater tank, Filtrate tank, Secondary hydro cyclone feed tank: Vinyl Ester based flake glass lining of minimum 3 mm thickness</p> <p>Slurry tanks: Replaceable Chlorobutyl/ Bromobutyl rubber lining of minimum 4 mm thickness</p> <p>The outside surface of the tanks shall be coated with paint as approved by the Employer.</p> <p>Coarse-screen(s) at suction-side of slurry recirculation pumps shall be provided.</p> |  |                      |   |
| <b>11.00.00</b>  | <b>AGITATORS</b>   |  |                      |   |
| 11.01.00   | <p>Agitators shall be supplied in tanks and vessels to prevent caking and settlement of particles out of the slurry, e.g. in the absorber vessel, limestone mill recycle tanks, limestone slurry tank, Auxiliary Absorbent tank, and sumps etc.</p>  |  |                      |   |
| 11.02.00   | <p>All agitators shall be designed for continuous operation unless otherwise specified. Horizontal agitators shall be used for Absorber. Vertical agitators can also be used for Absorber, if it is only the standard &amp; proven practice of the Contractor for the offered Absorber design. In other vessels and tanks vertical agitators are also acceptable if they are of proven make and the Bidders standard practice which can be proven by means of suitable references. The design of the agitators shall be of proven type.</p>  |  |                      |   |
| 11.03.00   | <p>Standard type agitators with suitable characteristics shall be used wherever practical. The agitators shall be complete with motor, gearbox, agitator shaft, coupling, safety guards, mechanical seal (for side entry agitators), impeller, support legs, agitator mounting flange including bolts nuts and gasket etc.</p>   |  |                      |   |
| 11.04.00   | <p>All agitator parts and accessories in contact with the stirred fluid shall be constructed of materials specifically designed for the conditions and nature of the stirred fluid and be resistant to erosion and corrosion.</p>  |  |                      |   |
| 11.05.00   | <p>The material for the shaft (which is continuously in contact with slurry) and agitator</p>  |  |                      |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD) SYSTEM<br/>PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION-VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-B<br/>SUB-SECTION-I-M1<br/>(FGD)</p> | <p>PAGE 32 OF 51</p> |   |

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|  | <p>blades of the Absorber Agitators shall be made with Alloy 926 or better material. For Agitators in other tanks, agitator blades shall be made with Alloy 926 or better material &amp; shaft can be rubber lined. This does not release the Contractor of the responsibility for selecting the correct materials.</p>   |   |                      |  |
| 11.06.00   | <p>Each agitator and its associated equipment shall be arranged in such a manner as to permit easy access for operation, maintenance and agitator removal without interrupting plant operation. It shall be possible to remove the sealing devices of the Agitators of the absorber vessel without having to drain completely the absorber.</p>   |   |                      |  |
| 11.07.00   | <p>To prevent mechanical blocking load start-up after standstill of pumps, piping and agitators for slurries shall be applied with C-hose connection.</p>   |   |                      |  |
| 11.08.00   | <p>Lifting lugs and eyes and other special tackle shall be provided as necessary to permit easy handling of the agitators and their components.</p>   |   |                      |  |
| 11.09.00   | <p>Static and dynamic (as far as applicable) balancing of all agitators shall be carried out after assembly.</p>  |   |                      |  |
| 11.10.00   | <p>All agitator parts and components shall be designed and calculated for fatigue life, considering maximum bending loads, induced by fluctuating hydraulic forces and torsional loads, based on the installed motor power. For side entry agitators the alternating bending moment resulting from impeller and shaft weight has to be considered additionally.</p>   |   |                      |  |
| 11.11.00   | <p>All exposed moving parts shall be covered by guards.</p>   |   |                      |  |
| 11.12.00   | <p>Side entry agitator shall be flange mounted.</p>   |   |                      |  |
| 11.13.00   | <p>The shape of the impeller blades of side entry agitators shall be designed to avoid wear on the impellers which will affect the agitator performance as specified for a minimum period of 2 years of continuous operation under design conditions for the range of coal &amp; limestone specified in the specification. In order to avoid excessive wear impeller tip speeds must not exceed 12 m/s.</p> |   |                      |  |
| 11.14.00   | <p>Belt drives (if applied) shall be properly designed to provide a minimum lifetime of 2 years under design conditions</p>   |   |                      |  |
| <b>12.00.00</b>  | <b><del>SLURRY LINES AND VALVES</del></b>   |   |                      |  |
| 12.01.00   | <p><del>Slurry pipes shall be designed to keep the velocity above the settling velocity under all operating conditions. The contractor may provide a recirculation line with motorized isolation valve / restriction orifice made of erosion resistant material for the above purpose.</del></p>  |   |                      |  |
| 12.02.00   | <p><del>All the pipes handling slurry shall be provided with replaceable rubber lining of proven quality. The Contractor can provide slurry pipes of size lower than 300 NB made up of FRP material (silicon carbide coating on slurry exposed surface) if it has previous experience of providing the same. Outer surface of the pipes should be fire retardant.</del></p>                                 |   |                      |  |
| 12.03.00   | <p><del>The isolation valves provided in all the slurry lines shall be of knife gate type/butterfly</del></p>   |   |                      |  |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD) SYSTEM<br/>PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION-VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p>PART-B<br/>SUB-SECTION-I-M1<br/>(FGD)</p>  | <p>PAGE 33 OF 51</p> |  |



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**TECHNICAL SPECIFICATIONS FOR  
AGITATORS OF FGD SLURRY TANKS**

**SHEET : 1 OF 1**

**CUSTOMER SPECIFICATION: PROJECT SPECIFIC  
GENERAL REQUIREMENTS**



**TITLE:**

**TECHNICAL SPECIFICATIONS FOR  
AGITATORS OF FGD SLURRY TANKS**

**SHEET : 1 OF 1**

**CUSTOMER SPECIFICATION:  
GENERAL TECHNICAL REQUIREMENT**



## GENERAL TECHNICAL REQUIREMENTS

### PART - C

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LOT-3 PROJECTS  
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE

TECHNICAL SPECIFICATION  
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| CLAUSE NO.   | GENERAL TECHNICAL REQUIREMENTS   |   |  |  |
|--|--|---|--|---|
| 1.00.00  | <p><b>INTRODUCTION</b></p> <p>This part covers technical requirements which will form an integral part of the Contract. The following provisions shall supplement all the detailed technical specifications and requirements brought out in Section-VI, the Technical Specification and the Technical Data Sheets.</p>   |   |  |   |
| 2.00.00  | <p><b>BRAND NAME</b></p> <p>Whenever a material or article is specified or described by the name of a particular brand, manufacturer or vendor, the specific item mentioned shall be understood to be indicative of the function and quality desired, and not restrictive; other manufacturer's products may be considered provided sufficient information is furnished to enable the Employer to determine that the products proposed are equivalent to those named.</p>  |   |  |   |
| 3.00.00  | <p><b>BASE OFFER &amp; ALTERNATE PROPOSALS</b></p> <p>The Bidder's proposal shall be based upon the use of equipment and material complying fully with the requirements specified herein. It is recognised that the Contractor may have standardized on the use of certain components, materials, processes or procedures different than those specified herein. Alternate proposals offering similar equipment based on the manufacturer's standard practice will also be considered, provided the base offer is in line with technical specifications and such proposals meet the specified design standards and performance requirement and are acceptable to the Employer. Sufficient amount of information for justifying such proposals shall be furnished to Employer alongwith the bid to enable the Employer to determine the acceptability of these proposals.</p> |   |  |   |
| 4.00.00  | <p><b>COMPLETENESS OF FACILITIES</b></p>   |   |  |   |
| 4.01.00  | <p>Bidders may note that this is a contract inclusive of the scope as indicated elsewhere in the specification. Each of the plant shall be engineered and designed in accordance with the specification requirement. All engineering and associated services are required to ensure a completely engineered plant shall be provided.</p>   |   |  |   |
| 4.02.00  | <p>All equipments furnished by the Contractor shall be complete in every respect, with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/or those needed for erection, completion and safe operation of the equipment and for the safety of the operating personnel, as required by applicable codes, though they may not have been specifically detailed in the respective specifications, unless included in the list of exclusions.</p> <p>All same standard components/ parts of same equipment provided, shall be interchangeable with one another.</p>  |   |  |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> |  | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p> | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>1 OF 83</p>   |


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| 4.03.00  | For the C&I systems, the Contractor shall be required to provide regular information about future upgrades and migration paths to the Employer.   |   |  |   |
| 5.00.00  | <b>RULES, REGULATIONS, CODES &amp; STANDARDS</b>  |   |  |   |
| 5.01.00  | <p>In addition to the codes and standards specifically mentioned in the relevant technical specifications for the equipment / plant / system, all equipment parts, systems and works covered under this specification shall comply with all currently applicable statutory regulations and safety codes of the Republic of India, NTPC rules/codes of practices as well as of the locality where they will be installed, including the following:</p> <ul style="list-style-type: none"> <li>a) Indian Electricity Act</li> <li>b) Indian Electricity Rules</li> <li>c) Indian Explosives Act</li> <li>d) Indian Factories Act and State Factories Act</li> <li>e) Indian Boiler Regulations (IBR)</li> <li>f) Regulations of the Central Pollution Control Board, India</li> <li>g) Regulations of the Ministry of Environment &amp; Forest (MoEF), Government of India</li> <li>h) Pollution Control Regulations of Department of Environment, Government of India</li> <li>i) State Pollution Control Board.</li> <li>(j.) Rules for Electrical installation by Tariff Advisory Committee (TAC).</li> <li>(k.) Building and other construction workers (Regulation of Employment and Conditions of services) Act, 1996</li> <li>(l.) Building and other construction workers (Regulation of Employment and Conditions of services) Central Rules, 1998</li> <li>(m.) Explosive Rules, 1983</li> <li>(n.) Petroleum Act, 1984</li> <li>(o.) Petroleum Rules, 1976,</li> </ul> |   |  |   |
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| 5.02.00   | <p>(p.) Gas Cylinder Rules, 1981</p> <p>(q.) Static and Mobile Pressure Vessels (Unified) Rules, 1981</p> <p>(r.) Workmen's Compensation Act, 1923</p> <p>(s.) Workmen's Compensation Rules, 1924</p> <p>(t.) NTPC Safety Rules for Construction and Erection</p> <p>(u.) NTPC Safety Policy</p> <p>(v.) Any other statutory codes / standards / regulations, as may be applicable.</p> <p>Unless covered otherwise in the specifications, the latest editions (as applicable as on date of bid opening), of the codes and standards given below shall also apply:</p> <p>a) Bureau of Indian standards (BIS)</p> <p>b) Japanese Industrial Standards (JIS)</p> <p>c) American National Standards Institute (ANSI)</p> <p>d) American Society of Testing and Materials (ASTM)</p> <p>e) American Society of Mechanical Engineers (ASME)</p> <p>f) American Petroleum Institute (API)</p> <p>g) Standards of the Hydraulic Institute, U.S.A.</p> <p>h) International Organisation for Standardisation (ISO)</p> <p>i) Tubular Exchanger Manufacturer's Association (TEMA)</p> <p>j) American Welding Society (AWS)</p> <p>k) National Electrical Manufacturers Association (NEMA)</p> <p>l) National Fire Protection Association (NFPA)</p> <p>m) International Electro-Technical Commission (IEC)/European Norm (EN)</p> <p>n) Expansion Joint Manufacturers Association (EJMA)</p> <p>o) Heat Exchange Institute (HEI)</p> |   |  |   |
| <p align="center">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p align="center">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p align="center">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p align="center">PAGE<br/>3 OF 83</p> |   |


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| 5.03.00  | <p>p) IEEE standard</p> <p>q) JEC standard</p>  | <p>Other International/ National standards such as DIN, JIS, VDI, EN, BS, GOST etc. shall also be accepted for only material codes and manufacturing standards, subject to the Employer's approval, for which the Bidder shall furnish, adequate information to justify that these standards are equivalent or superior to the standards mentioned above. In all such cases the Bidder shall furnish specifically the variations and deviations from the standards mentioned elsewhere in the specification together with the complete word to word translation of the standard that is normally not published in English.</p> |  |   |
| 5.04.00  | Not used.   |  |  |   |
| 5.05.00  | <p>In the event of any conflict between the codes and standards referred to in the above clauses and the requirement of this specification, the requirement of Technical Specification shall govern.</p>  |  |  |   |
| 5.06.00  | <p>Two (2) English language copies of all national and international codes and/or standards used in the design of the plant, equipment, civil, structural and architectural works shall be provided by the Contractor to the Employer within two calendar months from the date of the Notification of Award.</p>  |  |  |   |
| 5.07.00  | <p>In case of any change in codes, standards &amp; regulations between the date of bid opening and the date when vendors proceed with fabrication, the Employer shall have the option to incorporate the changed requirements or to retain the original standard. It shall be the responsibility of the Contractor to bring to the notice of the Employer such changes and advise Employer of the resulting effect.</p> |  |  |   |
| 5.08.00  | <p>A detailed list of standards apart from those mentioned in the respective detailed specifications in other parts of Section-VI to which all equipment/systems/civil works should conform as indicated in this Part C and elsewhere in the specification.</p>   |  |  |   |
| 6.00.00  | <b>EQUIPMENT FUNCTIONAL GUARANTEE</b>   |  |  |   |
| 6.01.00  | <p>The functional guarantees of the equipment under the scope of the Contract is given in Section-VI Part - A of Technical Specifications. These guarantees shall supplement the general functional guarantee provisions covered under Defect liabilities Section-IV, General Conditions of Contract.</p>   |  |  |   |
| 6.02.00  | <p>Liquidated damages for shortfall in meeting functional guarantee(s) during the performance and guarantee tests shall be assessed and recovered from the Contractor as specified elsewhere in this specification.</p>   |  |  |   |
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| 7.00.00   | <b>DESIGN OF FACILITIES/ MAINTENANCE &amp; AVAILABILITY CONSIDERATIONS</b>   |  |   |   |
| 7.01.00   | <p><b>DESIGN OF FACILITIES</b></p> <p>All the design procedures, systems and components proposed shall have already been adequately developed and shall have demonstrated good reliability under similar conditions elsewhere.</p> <p>The Contractor shall be responsible for the selection and design of appropriate equipments to provide the best co-ordinated performance of the entire system. The basic requirements are detailed out in various clauses of the Technical Specifications. The design of various components, assemblies and subassemblies shall be done so that it facilitates easy field assembly and dismantling. All the rotating components shall be so selected that the natural frequency of the complete unit is not critical or close to the operating range of the unit.</p>   |  |   |   |
| 7.02.00   | <p><b>MAINTENANCE AND AVILABILITY CONSIDERATIONS</b></p> <p>Equipment/works offered shall be designed for high availability, low maintenance and ease of maintenance. The Bidder shall specifically state the design features incorporated to achieve high degree of reliability/ availability and ease of maintenance. The Bidder shall also furnish details of availability records in the reference plants stated in his experience list.</p> <p>Bidder shall state in his offer the various maintenance intervals, spare parts and man-hour requirement during such operation. The intervals for each type of maintenance namely inspection of the furnace, inspection of the entire hot gas path and the minor and major overhauls shall be specified in terms of fired hours , clearly defining the spare parts and man-hour requirement for each stage.</p> <p>Lifting devices i.e. hoists and chain pulley jacks ,etc. shall be provided by the contractor for handling of any equipment or any of its part having weight in excess of 500 Kgs during erection and maintenance activities.</p> <p>Lifting devices like lifting tackles, slings, etc. to be connected to hook of the hoist / crane shall be provided by the contractor for lifting the equipment and accessories covered under the specification.</p> |  |   |   |
| 8.00.00   | <b>DOCUMENTS, DATA AND DRAWINGS TO BE FURNISHED BY CONTRACTOR</b>  |  |   |   |
| 8.01.00   | <p>Bidders may note that this is a contract inclusive of the scope as indicated elsewhere in the specification. Each of the plant and equipment shall be fully integrated, engineered and designed to perform in accordance with the technical specification. All engineering and technical services required to ensure a completely</p>   |  |   |   |
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE |  | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.:CS-0011-109(3)-9 | PART-C<br>GENERAL TECHNICAL<br>REQUIREMENTS | PAGE<br>5 OF 83   |


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| 8.02.00  | <p>engineered plant shall be provided in respect of mechanical, electrical, control &amp; instrumentation, civil &amp; structural works as per the scope.</p> <p>Each main and auxiliary equipment/item of the plant including instruments shall be assigned a unique tag number. The assignment of tag numbers shall be in accordance with KKS system. In all drawings/documents/data sheet etc. KKS tag number of the equipment/item/instrument etc. shall be indicated.</p> <p>The Contractor shall furnish engineering data /drawings in accordance with the schedule of information as specified in Technical Data Sheets and Technical Specification.</p> <p>A comprehensive engg and quality coordination procedure shall be finalized with the successful bidder covering salient features as described in this section of specifications.</p> |   |  |   |
| 8.02.00  | <p>The number of copies/prints/CD-ROMs/manuals to be furnished for various types of document is given in <b>Annexure-VI</b> to this Part-C, Section-VI of the Technical Specification.</p>   |   |  |   |
| 8.03.00  | <p>The documentation that shall be provided by the Contractor is indicated in the various sections of specification. This documentation shall include but not be limited to the following:</p>   |   |  |   |
| 8.03.01  | A)   | <p><b>BASIC ENGINEERING DOCUMENTATION</b></p> <p>Prior to commencement of the detailed engineering work, the Contractor shall furnish a Plant Definition Manual within 12 weeks from the date of the Notification of Award. This manual shall contain the following as a minimum:</p> | <ul style="list-style-type: none"> <li>i) System description of all the mechanical, electrical, control &amp; instrumentation &amp; civil systems.</li> <li>ii) Technology scan for each system / sub-system &amp; equipment.</li> <li>iii) Selection of appropriate technology / schemes for various systems/ subsystems including techno-economic studies between various options.</li> <li>iv) Optimisation studies including thermal cycle optimisation.</li> <li>v) Sizing criteria of all the systems, sub-systems/ equipments/ structures/ equipment foundations alongwith all calculations justifying and identifying the sizing and the design margins.</li> <li>vi) Schemes and Process &amp; Instrumentation diagrams for the various systems/ sub-system with functional write-ups.</li> </ul> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>  | <p>PAGE<br/>6 OF 83</p>  |   |


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|  | <p>vii) Operation Philosophy and the control philosophy of the equipments/system covered under the scope.</p> <p><del>ix) General Layout plan of the FGD System incorporating all facilities in Bidder's as well as those in the Employer's scope. This drawing shall also be furnished in the form of CD-ROMs to the Employer for engineering of areas not included in bidder's scope.</del></p> <p><del>x) Basic layouts and cross sections of the main plant building (various floor elevations), boiler, fuel oil area and other areas included in the scope of the bidder.</del></p> <p>xi) Documentation in respect of Quality Assurance System as listed out elsewhere in this specification.</p> <p>The successful bidder shall furnish within three (3) weeks from the date of Notification of Award, a list of contents of the Plant Definition Manual (PDMs) including techno-economic studies, which shall then be mutually discussed &amp; finalised with the Employer.</p> <p><b>B) DETAILED ENGINEERING DOCUMENTS</b></p> <p><del>i) General layout plan of the FGD System.</del></p> <p>ii) Layouts, general arrangements, elevations and cross-sections drawings for all the equipment and facilities of the plant.</p> <p>iii) Flow diagram, process and instrumentation diagrams along with write up and system description.</p> <p><del>iv) Performance curves for Absorber</del></p> <p>v) Piping isometric, composite layout and fabrication drawings.</p> <p>vi) Piping engineering diagrams, pipe and fittings schedules, valve schedules, hanger and support schedules, insulation schedules.</p> <p>vii) Technical data sheets for all bought out and manufactured items. Contractor shall use the Employer's specifications as a base for placement of orders on their sub vendors.</p> <p>viii) Detailed design calculations for components, system, piping etc., wherever applicable including sizing calculations for all auxiliaries like mills, fans etc. as per criteria specified elsewhere in specification.</p> <p><del>ix) Absorber sizing calculations. Absorber performance data.</del></p> |  |                         |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>7 OF 83</p> |   |


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|  | <ul style="list-style-type: none"> <li><del>x) Mass Balance Diagram</del></li> <li>xi) Characteristic Curves/ Performance Correction Curves.</li> <li>xii) Comprehensive list of all terminal points which interface with Employer's facilities, giving details of location, terminal pressure, temperature, fluid handled &amp; end connection details, forces, moments etc.</li> <li>xiii) Power supply single line diagram, block logics, control schematics, electrical schematics, etc.</li> <li>xiv) Protection system diagrams and relay settings.</li> <li>xv) Cables schedules and interconnection diagrams.</li> <li><del>xvii) Cable routing plan.</del></li> <li>xviii) Instrument schedule, measuring point list, I/O list, Interconnection &amp; wiring diagram, functional write-ups, and installation drawings for field mounted instruments, logic diagrams, control schematics, wiring and tubing diagrams of panels and enclosures etc. Drawings for open loop and close loop controls (both hardware and software). Motor list and valve schedule including type of actuator etc.</li> <li>xix) Alarm and annunciation/ Sequence of Event (SOE) list and alarms &amp; trip set points.</li> <li>xx) Sequence and protection interlock schemes.</li> <li>xxi) Type test reports, insulation co-ordination study report</li> <li>xxii) Control system configuration diagrams and card circuit diagrams and maintenance details.</li> <li>xxiii) Detailed Control system manuals.</li> <li>xxiv) Detailed flow chart for digital control system.</li> <li>xv) Mimic diagram layout, Assignment for other application engg. drawings and documents.</li> <li><del>xxvi) Civil and Structural works drawings and documents for all structures, facilities, architectural works, foundations underground and overground works and super structural works as included in the</del></li> </ul> |  |   |   |
| <p style="text-align: center;">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p style="text-align: center;">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p style="text-align: center;">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p style="text-align: center;">PAGE<br/>8 OF 83</p> |   |


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| 8.03.02   | <p><del>scope of the bidder civil calculation sheets including structural analysis and design along with output results.</del></p> <p><del>xxvii) Underground facilities, levelling, sanitary, land scaping drawings.</del></p> <p><del>xxviii) Geotechnical investigation and site survey reports (if and as applicable).</del></p> <p>xxix) Model study reports wherever applicable.</p> <p>xxx) Functional &amp; guarantee test procedures and test reports.</p> <p>xxxi) Documentation in respect of Quality Assurance System, and Documentation in respect of Commissioning, as listed out elsewhere in this specification.</p> <p>xxxii) Maintenance schedule for Absorber &amp; auxiliaries clearly indicating interval, duration if shutdown required, manhours required and tools &amp; tackles required for maintenance.</p> <p>The Contractor's while submitting the above documents/ drawings for approval/ reference as the case may be, shall mark on each copy of submission the reference letter alongwith the date vide which the submissions are made.</p> <p><b>INSTRUCTION MANUALS</b></p> <p>The Contractor shall make first submission of instruction manual for all the equipments covered under the Contract as per agreed engineering information schedule. The Instruction manuals shall contain full details required for erection, commissioning, operation and maintenance of each equipment. The manual shall be specifically compiled for this project. After finalisation and approval of the Employer the Instruction Manuals shall be submitted as indicated in <b>Annexure-IV</b>. The Contract shall not be considered to be completed for purposes of taking over until the final Instructions manuals have been supplied to the Employer. The Instruction Manuals shall comprise of the following.</p> <p><b>A) ERECTION MANUALS</b></p> <p>The erection manuals shall be submitted atleast three (3) months prior to the commencement of erection activities of particular equipment/system. The erection manual should contain the following as a minimum.</p> <p>a) Erection strategy.</p> <p>b) Sequence of erection.</p> |   |                 |
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.:CS-0011-109(3)-9  | PART-C<br>GENERAL TECHNICAL<br>REQUIREMENTS | PAGE<br>9 OF 83 |


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|  | <p>c) Erection instructions.</p> <p>d) Critical checks and permissible deviation/tolerances.</p> <p>e) List of tool, tackles, heavy equipments like cranes, dozers, etc.</p> <p>f) Bill of Materials</p> <p>g) Procedure for erection and General Safety procedures to followed during erection/installation.</p> <p>h) Procedure for initial checking after erection.</p> <p>i) Procedure for testing and acceptance norms.</p> <p>j) Procedure / Check list for pre-commissioning activities.</p> <p>k) Procedure / Check list for commissioning of the system.</p> <p>l) Safety precautions to be followed in electrical supply distribution during erection.</p> <p><b>B) OPERATION &amp; MAINTENANCE MANUALS</b></p> <p>a) The manual shall be a two rim PVC bound stiff sided binder able to withstand constant usage or where a thicker type is required it shall have locking steel pins, the size of the manual shall not be larger than international size A3. The cover shall be printed with the Project Name, Services covered and Volume / Book number Each section of the manual shall be divided by a stiff divider of the same size as the holder. The dividers shall clearly state the section number and title. All written instructions within the manual not provided by the manufacturers shall be typewritten with a margin on the left hand side.</p> <p>b) The arrangement and contents of O &amp; M manuals shall be as follows:</p> <p>1) <u>Chapter 1 - Plant Description</u>: To contain the following sections specific to the equipment/system supplied</p> <p>(a) Description of operating principle of equipment / system with schematic drawing / layouts.</p> |  |                          |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>10 OF 83</p> |   |


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|   | <p>(b) Functional description of associated accessories / controls. Control interlock protection write up.</p> <p>(c) Integrated operation of the equipment alongwith the intended system. (This is to be given by the supplier of the Main equipment by taking into account the operating instruction given by the associated suppliers).</p> <p>(d) Exploded view of the main equipment, associated accessories and auxiliaries with description. Schematic drawing of the equipment alongwith its accessories and auxiliaries.</p> <p>(e) Design data against which the plant performance will be compared.</p> <p>(f) Master list of equipments, Technical specification of the equipment/ system and approved data sheets.</p> <p>(g) Identification system adopted for the various components, (it will be of a simple process linked tagging system).</p> <p>(h) Master list of drawings (as built drawing - Drawings to be enclosed in a separate volume).</p> <p>2) <u>Chapter 2.0 - Plant Operation:</u> To contain the following sections specific to the equipment supplied</p> <p>(a) Protection logics provided for the equipment alongwith brief philosophy behind the logic, Drawings etc.</p> <p>(b) Limiting values of all protection settings.</p> <p>(c) Various settings of annunciation/interlocks provided.</p> <p>(d) Startup and shut down procedure for equipment alongwith the associated systems in step mode.</p> <p>(e) Do's and Don'ts related to operation of the equipment.</p> <p>(f) Safety precautions to be take during normal operation. Emergency instruction on total power failure condition/lubrication failure/any other conditions.</p> <p>(g) Parameters to be monitored with normal value and limiting values.</p> <p>(h) Equipment isolating procedures.</p> |   |   |   |
| <p align="center">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p align="center">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p align="center">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p align="center">PAGE<br/>11 OF 83</p> |   |


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|  | <ul style="list-style-type: none"> <li>(i) Trouble shooting with causes and remedial measures.</li> <li>(j) Routine testing procedure to ascertain healthiness of the safety devices alongwith schedule of testing.</li> <li>(k) Routine Operational Checks, Recommended Logs and Records</li> <li>(l) Change over schedule if more than one auxiliary for the same purpose is given.</li> <li>(m) Preservation procedure on long shut down.</li> <li>(n) System/plant commissioning procedure.</li> </ul> <p>3) <u>Chapter 3.0 - Plant Maintenance</u>- To contain the following sections specific to the equipment supplied.</p> <ul style="list-style-type: none"> <li>(a) Exploded view of each of the equipments. Drawings alongwith bill of materials including name, code no. &amp; population.</li> <li>(b) Exploded view of the spare parts and critical components with dimensional drawings (In case of Electronic cards, the circuit diagram to be given) and spare parts catalogue for each equipment.</li> <li>(c) List of Special T/ P required for Overhauling /Trouble shooting including special testing equipment required for calibration etc.</li> <li>(d) Stepwise dismantling and assembly procedure clearly specifying the tools to be used, checks to be made, records to be maintained etc. Clearance to be maintained etc.</li> <li>(e) Preventive Maintenance schedules linked with running hours/calendar period alongwith checks to be carried out.</li> <li>(f) Overhauling schedules linked with running hours/calendar period alongwith checks to be done.</li> <li>(g) Long term maintenance schedules</li> <li>(h) Consumables list alongwith the estimated quantity required during normal running and during maintenance like Preventive Maintenance and Overhauling.</li> <li>(i) List of lubricants with their Indian equivalent, Lubrication Schedule including charts showing lubrication checking, testing and replacement procedure to be carried daily, weekly, monthly &amp; at</li> </ul> |  |  |   |
| <p style="text-align: center;">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p style="text-align: center;">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p style="text-align: center;">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p style="text-align: center;">PAGE<br/>12 OF 83</p> |   |


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| 8.03.03  | <p>longer intervals to ensure trouble free operation and quantity required for complete replacement.</p> <p>(j) Tolerance for fitment of various components.</p> <p>(k) Details of sub vendors with their part no. in case of bought out items.</p> <p>(l) List of spare parts with their Part No, total population, life expediency &amp; their interchangeability with already supplied spares to NTPC.</p> <p>(m) List of mandatory and recommended spare list along with manufacturing drawings, material specification &amp; quality plan for fast moving consumable spares.</p> <p>(n) Lead time required for ordering of spares from the equipment supplier, instructions for storage and preservation of spares.</p> <p>(o) General information on the equipment such as modification carried out in the equipment from its inception, equipment population in the country / foreign country and list of utilities where similar equipments have been supplied.</p> <p>After finalization and approval of the Employer, the O &amp; M Manuals shall be submitted as indicated in Annexure-VI. The Contract shall not be considered to be completed for purposes of taking over until the final Instructions manuals (both erection and O &amp; M manuals have been supplied to the Employer.</p> <p>If after the commissioning and initial operation of the plant, the instruction manuals (Erection and /or O &amp;M manuals) require modifications/additions/ changes, the same shall be incorporated and the updated final instruction manuals shall be submitted by the Contractor to the Employer for records and number of copies shall be as mentioned in Annexure-VI.</p> |  |                          |   |
| 8.03.03  | <b>PLANT HANDBOOK AND PROJECT COMPLETION REPORT</b>   |  |                          |   |
| 8.03.03.01   | <p><b>PLANT HANDBOOK</b></p> <p>The Contractor shall submit to the Employer a preliminary plant hand book preferably in A-4 size sheets which shall contain the design and performance data of various plants, equipments and systems covering the complete project including</p> <p>i) Design and performance data.</p> <p>ii) Process &amp; Instrumentation diagrams.</p> <p>iii) Single line diagrams.</p>   |  |                          |   |
| <b>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</b> | <b>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</b>   | <b>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</b> | <b>PAGE<br/>13 OF 83</b> |   |


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|   | iv) Sequence & Protection Interlock Schemes.<br>v) Alarm and trip values.<br>vi) Performance Curves.<br>vii) General layout plan and layout of main plant building and auxiliary buildings<br>viii) Important Do's & Don't's<br><br>The plant handbook shall be submitted within twelve (12) months from the date of award of contract. After the incorporation of Employer's comments, the final plant handbook complete in all respects shall be submitted three (3) months before start-up and commissioning activities.  |   |                  |   |
| 8.03.03.02  | <b>PROJECT COMPLETION REPORT</b><br><br>The Contractor shall submit a Project Completion Report at the time of handing over the plant.   |   |                  |   |
| 8.03.04   | <b>DRAWINGS</b><br><br>a) i) <del>All the FGD plant layouts shall be made in computerised 3D modelling system. The Employer reserves the right to review the 3D model at different stages during the progress of engineering. The layout drawings submitted for Employer's review shall be fully dimensioned and extracted from 3D model after interference check.</del><br><br>ii) All documents submitted by the Contractor for Employer's review shall be in electronic form (soft copies) along with the desired number of hard copies as per <b>Annexure-VI</b> of Part-C. The soft copies shall be uploaded by the vendors in C-folders, a Web-based system of NTPC ERP, for which a username and password will be allotted to the new vendor by NTPC.<br><br>Similarly, the vendor can download the drawings/documents, approved/ commented by NTPC, through above site.<br><br>The soft copies of identified drawings/documents shall be in pdf format, whereas the attachments/reply to the submitted document(s) can be in .doc, .xls, .pdf, .dwg or .std formats.<br><br>iii) Final copies of the approved drawings along with requisite number of hard copies shall be submitted as per <b>Annexure-VI</b> of Part-C.<br><br>iv) Contractor shall prepare the model of all the facilities located in FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE (including all |   |                  |   |
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|   | <p>facilities), and any other facility in an integrated &amp; intelligent 3D software solution using rule-based, data centric 3D Design software with equipment drawings, data sheets, intelligent P&amp;ID correlated with intelligent 3D Model, BOQ, schematics and logic diagrams etc. attached to the respective equipment / systems in the aforesaid 3D model. Contractor shall make a presentation on 3D model every 3 months from LOA to enable NTPC to review the progress of engineering. After the completion of engineering the corresponding complete 3D review model shall be handed over to the employer for its reference.</p> <p>Contractor shall provide 3D model (which shall include visual interference check, walk-through animation, video simulation for major equipment placement and removal, visual effect, photo realism etc), which is extracted from intelligent 3D model, for employer's review as &amp; when desired by employer. However, all piping layouts, equipment layouts, floor plans, ducting layout (Air/flue gas, A/C, Ventilation etc.), General Arrangement drawings of major buildings, structural arrangement drawings and RCC layout drawings shall necessarily be extracted from the aforesaid 3D model and submitted for employer's review along with the 3D review model to enable NTPC to review and approve these drawings.</p> <p>b) All documents/text information shall be in latest version of MS Office / MS Excel / PDF FORMAT as applicable.</p> <p>c) All drawings submitted by the Contractor including those submitted at the time of bid shall be in sufficient detail indicating the type, size, arrangement, weight of each component for packing and shipment, the external connection, fixing arrangement required, the dimensions required for installation and interconnections with other equipments and materials, clearance and spaces required between various portions of equipment and any other information specifically requested in the drawing schedules.</p> <p>d) Each drawing submitted by the Contractor (including those of subvendors) shall bear a title block at the right hand bottom corner with clear mention of the name of the Employer, the system designation, the specifications title, the specification number, the name of the Project, drawing number and revisions. If standard catalogue pages are submitted the applicable items shall be indicated therein. All titles, notings, markings and writings on the drawing shall be in English. All the dimensions should be in metric units.</p> <p>e) The drawings submitted by the Contractor (or their subvendors) shall bear Employer's drawing number in addition to contractor's (their sub-vendor's) own drawing number. Employer's drawing numbering system shall be made available to the successful bidder so as to enable him to assign Employer's drawing numbers to the drawings to be submitted by him during the course of execution of the Contract.</p> |   |   |   |
| <p align="center">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p align="center">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p align="center">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p align="center">PAGE<br/>15 OF 83</p> |   |


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|   | <p>The Contractor shall also furnish a "Master Drawing List" which shall be a comprehensive list of all drawings/ documents/ calculations envisaged to be furnished by him during the detailed engineering to the Employer. Such list should clearly indicate the purpose of submission of these drawings i.e. "FOR APPROVAL" or "FOR INFORMATION ONLY".</p> <p>Similarly, all the drawings/ documents submitted by the Contractor during detailed engineering stage shall be marked "FOR APPROVAL" or "FOR INFORMATION" prior to submission. Further, space shall be identified on each drawing for Approval stamp and electronic signature.</p> <p>f) The furnishing of detailed engineering data and drawings by the Contractor shall be in accordance with the time schedule for the project. The review of these documents/ data/ drawings by the Employer will cover only general conformance of the data/ drawings/ documents to the specifications and contract, interfaces with the equipments provided by others and external connections &amp; dimensions which might affect plant layout. The review by the Employer should not be construed to be a thorough review of all dimensions, quantities and details of the equipments, materials, any devices or items indicated or the accuracy of the information submitted. The review and/ or approval by the Employer/ Project Manager shall not relieve the Contractor of any of his responsibilities and liabilities under this contract.</p> <p>g) After the approval of the drawings, further work by the Contractor shall be in strict accordance with these approved drawings and no deviation shall be permitted without the written approval of the Employer.</p> <p>h) All manufacturing, fabrication and execution of work in connection with the equipment / system, prior to the approval of the drawings, shall be at the Contractor's risk. The Contractor is expected not to make any changes in the design of the equipment /system, once they are approved by the Employer. However, if some changes are necessitated in the design of the equipment/system at a later date, the Contractor may do so, but such changes shall promptly be brought to the notice of the Employer indicating the reasons for the change and get the revised drawing approved again in strict conformance to the provisions of the Technical Specification.</p> <p>i) Drawings shall include all installations and detailed piping layout drawings. Layout drawings for all piping of 65 mm and larger diameter shall be submitted for review/ approval of Employer prior to erection. Small diameter pipes shall however be routed as per site conditions in consultation with site authority/ representative of Employer based on requirements of such piping indicated in approved/ finalised Flow Scheme/ Process &amp; Instrumentation Diagrams and/or the requirements cropping up for draining &amp; venting of larger diameter piping or otherwise after their erection as per actual physical condition for the entire scope of work of this package.</p> |   |   |   |
| <p align="center">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p align="center">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p align="center">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p align="center">PAGE<br/>16 OF 83</p> |   |


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|  | <p>Assessing &amp; anticipating the requirement and supply of all piping and equipment shall be done by the contractor well in advance so as not to hinder the progress of piping &amp; equipment erection, subsequent system charging and its effective draining &amp; venting arrangement as per site suitability.</p> <p>j) As Built Drawings</p> <p>After final acceptance of individual equipment / system by the Employer, the Contractor will update all original drawings and documents for the equipment / system to "as built" conditions and submit no. of copies as per <b>Annexure VI</b>.</p> <p>k) Drawings must be checked by the Contractor in terms of its completeness, data adequacy and relevance with respect to Engineering schedule prior to submission to the Employer. In case drawings are found to be submitted without proper checking by the Contractor, the same shall not be reviewed and returned to the Contractor for re-submission. The contractor shall make a visit to site to see the existing facilities and understand the layout completely and collect all necessary data/ drawings at site which are needed as an input to the engineering. The contractor shall do the complete engineering including interfacing and integration of all his equipment, systems &amp; facilities within his scope of work as well as interface engineering &amp; integration of systems, facilities, equipment &amp; works under Employer's scope and submit all necessary drawings/ documents for the same.</p> <p>l) The Contractor shall submit adequate prints of drawing / data / document for Employer's review and approval. The Employer shall review the drawings and return soft copy to the Contractor authorizing either to proceed with manufacture or fabrication, or marked to show changes desired. When changes are required, drawings shall be re-submitted promptly, with revisions clearly marked, for final review. Any delays arising out of the failure of the Contractor to submit/rectify and resubmit in time shall not be accepted as a reason for delay in the contract schedule.</p> <p>m) All engineering data submitted by the Contractor after final process including review and approval by the Project Manager/ Employer shall form part of the contract documents and the entire works covered under these specification shall be performed in strict conformity with technical specifications unless otherwise expressly requested by the Project Manager in writing.</p> <p>n) The Contractor shall submit drawings in line with the suggestive MDL covered in Part-B, Section-VI of Technical Specification and which shall be duly integrated with approved PERT network.</p> |  |                          |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>17 OF 83</p> |   |


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| 8.04.00  | <p><b>ENGINEERING INFORMATION SUBMISSION SCHEDULE</b></p> <p>Prior to the award of Contract, a Detailed Engineering Information Submission Scheduler/Master Drawing List duly integrated with approved PERT network shall be tied up with the Employer. For this, the bidder shall furnish a detailed list of engineering information alongwith the proposed submission schedule. This list would be a comprehensive one including all engineering data / drawings / information for all bought out items and manufactured items. The information shall be categorized into the following parts.</p> <ul style="list-style-type: none"> <li>i) Information that shall be submitted for the approval to the Employer before proceeding further, and</li> <li>ii) Information that would be submitted for Employer's information only.</li> </ul> <p>The Master Drawing List (MDL) shall be updated periodically and submitted to the employer, highlighting the changes made in MDL.</p> <p>The schedule should allow adequate time for proper review and incorporation of changes/ modifications, if any, to meet the contract without affecting the equipment delivery schedule and overall project schedule. The early submission of drawings and data is as important as the manufacture and delivery of equipment and hardware and this shall be duly considered while determining the overall performance and progress.</p> |  |                          |   |
| 8.05.00  | <p><b>ENGINEERING PROGRESS AND EXCEPTION REPORT</b></p>  |  |                          |   |
| 8.05.01  | <p>The Contractor shall submit every month an Engineering progress and Exception Report giving the status of each engineering information including</p> <ul style="list-style-type: none"> <li>a) A list of drawings/engineering information which remains unapproved for more than four (4) weeks after the date of first submission</li> <li>b) Drawings which were not submitted as per agreed schedule.</li> </ul>   |  |                          |   |
| 8.05.02  | <p>The draft format for this report shall be furnished to the Employer within four (4) weeks of the award of the contract, which shall then be discussed and finalised with the Employer.</p>  |  |                          |   |
| 8.06.00  | <p><b>Engineering Co-ordination Procedure</b></p>  |  |                          |   |
| 8.06.01  | <p>The following principal coordinators will be identified by respective organizations at time of award of contract:</p> <p>NTPC Engineering Coordinator (NTPC EC):</p>  |  |                          |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>18 OF 83</p> |   |


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| 8.06.02  | <p>Name :</p> <p>Designation :</p> <p>Address :</p> <p>a) Postal :</p> <p>b) Telegraphic / e-Mail :</p> <p>c) FAX : TELEPHONE :</p> <p>Contractor's/ Vendor's Engineering Coordinator (VENDOR EC):</p> <p>Name :</p> <p>Designation :</p> <p>Address :</p> <p>a) Postal :</p> <p>b) Telegraphic / e-Mail :</p> <p>c) FAX : TELEPHONE :</p> <p>All engineering correspondence shall be in the name of above coordinators on behalf of the respective organizations.</p>   |  |                          |   |
| 8.06.03  | <p>Contractor's/Vendor's Drawing Submission and Approval Procedure:</p> <p>a) All data/information furnished by Vendor in the form of drawings/ documents/catalogues or in any other form for NTPC's information/ interface and or review and approval are referred by the general term "drawings".</p> <p>b) The 'Master drawings list' indicating titles, Drawing Number, Date of submission and approval etc. shall be finalised mutually between Contractor and Employer before the award of contract. This list shall be updated if required at suitable interval during detailed engineering.</p> <p>c) All drawings (including those of subvendor's) shall bear at the right hand bottom corner the 'title plate' with all relevant information duly filled in. The Contractor shall furnish this format to his subvendor along with his purchase order for subvendor's compliance.</p> |  |                          |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>19 OF 83</p> |   |


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|   | <p>d) Employer and contractor shall follow their own numbering systems for the drawings. However, Employer shall intimate the contractor, NTPC drawing number on receipt of the first submission of each drawing. Vendor, thereafter, shall indicate NTPC's drawing number in subsequent Submission, in the space provided for this purpose in title plate, in addition to his own drawing number.</p> <p>e) The contractor shall make a visit to site to see the existing facilities and understand the layout completely and collect all necessary data / drawings at site which are needed as an input to the engineering. The contractor shall do the complete engineering including interfacing and integration of all his equipment, systems &amp; facilities within his scope of work as well as interface engineering &amp; integration of systems, facilities, equipment &amp; works under Employer's scope and submit all necessary drawings/ documents for the same.</p> <p>f) Drawings must be checked by the Contractor in terms of its completeness, data adequacy and relevance with respect to engineering schedule prior to submission to the Employer. In case drawings are found to be submitted without proper endorsement for checking by the Contractor, the same shall not be reviewed and returned to the Contractor for re-submission.</p> <p>g) The Contractor shall submit adequate prints of drawing / data / document for Employer's review and approval. The drawings submitted by the Contractor/vendor shall be reviewed by NTPC and their comments shall be forwarded within four (4) weeks of receipt of drawings. Upon review of each drawing, depending on the correctness and completeness of the drawing, the same will be categorized and approval accorded in one of the following categories :</p> <p>CATEGORY- I:      Approved</p> <p>CATEGORY- II      Approved, subject to incorporation of comments/ modification as noted. Resubmit revised drawing incorporating the comments.</p> <p>CATEGORY –III    Not approved. Resubmit revised drawings for approval after incorporating comments/ modification as noted.</p> <p>CATEGORY -IV     For information and records.</p> <p>h) Contractor shall resubmit the drawings approved under Category II, III &amp; IV within three (3) weeks of receipt of comments on the drawings, incorporating all comments. Every revision of the drawing shall bear a revision index wherein such revisions shall be highlighted in the form of description or marked up in the drawing identifying the same with relevant revision Number</p> |   |   |   |
| <p align="center">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p align="center">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p align="center">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p align="center">PAGE<br/>20 OF 83</p> |   |


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|  | <p>enclosed in a triangle (eg. 1, 2, 3 etc). Contractor shall not make any changes in the portions of the drawing other than those commented. If changes are required to be made in the portions already approved, the Contractor shall resubmit the drawing identifying the changes for Employer's review and approval. <b>Drawings resubmitted shall show clearly the portions where the same are revised marking the relevant revision numbers and Employer shall review only such revised portion of documents.</b></p> <p>i) In case, the Contractor/ Vendor does not agree with any specific comment, he shall furnish the explanation for the same to NTPC for consideration. In all such cases the Contractor shall necessarily enclose explanations along with the revised drawing (taking care of balance comments) to avoid any delay and/or duplication in review work.</p> <p>j) It is responsibility of the Contractor/ Vendor to get all the drawings approved in the Category I &amp; IV (as the case may be) and complete engineering activities within the agreed schedule. Any delay arising out of submission and modification of drawings shall not alter the contract completion schedule.</p> <p>k) If Contractor/ Vendor fails to resubmit the drawings as per the schedule, construction work at site will not be held up and work will be carried out on the basis of comments furnished on previous issues of the drawing.</p> <p>l) These comments will be taken care by the contractor while submitting the revised drawing.</p> <p>The contractor shall use a single transmittal for drawings. Submission. This shall include transmittal numbers and date, number of copies being sent, names of the agencies to whom copies being sent, drawing number and titles, remarks or special notes if any etc.</p> |  |                          |   |
| 9.00.00  | <b>TECHNICAL CO-ORDINATION MEETING</b>  |  |                          |   |
| 9.01.00  | <p>The Contractor shall be called upon to organise and attend monthly Design/ Technical Co-ordination Meetings (TCMs) with the Employer/Employer's representatives and other Contractors of the Employer during the period of contract. The Contractor shall attend such meetings at his own cost at NEW DELHI / NOIDA or at mutually agreed venue as and when required and fully co-operate with such persons and agencies involved during the discussions.</p>  |  |                          |   |
| 9.02.00  | <p>The Contractor should note that Time is the essence of the contract. In order to expedite the early completion of engineering activities, the Contractor shall submit all drawings as per the agreed Engineering Information Submission Schedule. The drawings submitted by the Contractor will be reviewed by the Employer as far as practicable within three (3) weeks from the date of receipt of the drawing .The</p>  |  |                          |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>21 OF 83</p> |   |


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|  | <p>comments of the Employer shall then be discussed across the table during the above Technical Co-ordination Meeting (s) wherein best efforts shall be made by both sides to ensure the approval of the drawing.</p>   |  |                          |
| 9.02.01  | <p>The Contractor shall ensure availability of the concerned experts / consultants/ personnel who are empowered to take necessary decisions during these meetings. The Contractor shall be equipped with necessary tools and facilities so that the drawings/documents can be resubmitted after incorporating necessary changes and approved during the meeting itself.</p>   |  |                          |
| 9.02.02  | <p>Should any drawing remain unapproved for more than six (6) weeks after it's first submission ,this shall be brought out in the monthly Engineering Progress and Exception Report with reasons thereof.</p>   |  |                          |
| 9.03.0   | <p>Any delays arising out of failure by the Contractor to incorporate Employer's comments and resubmit the same during the TCM shall be considered as a default and in no case shall entitle the Contractor to alter the Contract completion date.</p>  |  |                          |
| 10.00.00   | <p><b>DESIGN IMPROVEMENTS</b></p> <p>The Employer or the Contractor may propose changes in the specification of the equipment or quality thereof and if the parties agree upon any such changes the specification shall be modified accordingly.</p> <p>If any such agreed upon change is such that it affects the price and schedule of completion, the parties shall agree in writing as to the extent of any changing the price and/or schedule of completion before the Contractor proceeds with the change. Following such agreement, the provision thereof, shall be deemed to have been amended accordingly.</p> |  |                          |
| 11.00.00   | <p><b>EQUIPMENT BASES</b></p> <p>A cast iron or welded steel base plate shall be provided for all rotating equipment which is to be installed on a concrete base, unless otherwise specifically agreed to by the Employer. Each base plate shall support the unit and its drive assembly, shall be of a neat design with pads for anchoring the units, shall have a raised lip all around, and shall have threaded drain connections.</p>   |  |                          |
| 12.00.00   | <p><b>PROTECTIVE GUARDS</b></p> <p>Suitable guards shall be provided for protection of personnel on all exposed rotating and/or moving machine parts. All such guards shall be designed for easy installation and removal for maintenance purpose.</p>  |  |                          |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>22 OF 83</p> |


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| 13.00.00   | <b>LUBRICANTS, SERVO FLUIDS AND CHEMICALS</b>   |   |  |   |
| 13.01.00   | <p>I. All the first fills of consumables and one years topping requirement of consumables such as greases, oil, lubricants, servo fluids / control fluids, gases and essential chemicals etc. which will be required to put the equipment covered under the scope of specifications, into successful commissioning / initial operation and to establish completion of facilities shall be supplied by the Contractor. Suitable standard lubricants as available in India are desired. Efforts should be made to limit the variety of lubricants to minimum.</p> <p>Bidder shall supply a quantity not less than 10 % of the full charge or one (1) year topping requirement mentioned above ( whichever is higher) of each variety of lubricants, servo fluids, gases, chemicals etc ( as detailed above) which is expected to be utilized during the first year of operation. The additional quantity shall be supplied in separate container.</p> |   |  |   |
| 13.02.00   | <p>As far as possible lubricants marketed by the Indian Oil Corporation shall be used. The variety of lubricants shall be kept to a minimum possible.</p> <p>Detailed specifications for the lubricating oil, grease, gases, servo fluids, control fluids, chemicals etc. required for the complete plant covered herein shall be furnished. On completion of erection, a complete list of bearings/ equipment giving their location and identification marks shall be furnished to the Employer alongwith lubrication requirements.</p>  |   |  |   |
| 14.00.00   | <b>LUBRICATION</b>  |   |  |   |
| 14.01.00   | <p>Equipment shall be lubricated by systems designed for continuous operation. Lubricant level indicators shall be furnished and marked to indicate proper levels under both standstill and operating conditions.</p>   |   |  |   |
| 15.00.00   | <b>MATERIAL OF CONSTRUCTION</b>   |   |  |   |
| 15.01.00   | <p>All materials used for the construction of the equipment shall be new and shall be in accordance with the requirements of this specification. Materials utilised for various components shall be those which have established themselves for use in such applications.</p>   |   |  |   |
| 16.00.00   | <b>RATING PLATES, NAME PLATES &amp; LABELS</b>  |   |  |   |
| 16.01.00   | <p>Each main and auxiliary item of plant including instruments shall have permanently attached to it in a conspicuous position, a rating plate of non-corrosive material upon which shall be engraved manufacturer's name, equipment, type or serial number together with details of the ratings, service conditions under which the item of plant in question has been designed to operate, and such diagram plates as may be required by the Employer.</p>  |   |  |   |
| <b>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</b> |   | <b>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</b> | <b>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</b> | <b>PAGE<br/>23 OF 83</b>  |


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| 16.02.00   | Each item of plant shall be provided with nameplate or label designating the service of the particular equipment. The inscriptions shall be approved by the Employer or as detailed in appropriate section of the technical specifications.   |   |  |   |
| 16.03.00   | Such nameplates or labels shall be of white nonhygroscopic material with engraved black lettering or alternately, in the case of indoor circuit breakers, starters, etc. of transparent plastic material with suitably coloured lettering engraved on the back. The name plates shall be suitably fixed on both front and rear side.  |   |  |   |
| 16.04.00   | Items of plant such as valves, which are subject to handling, shall be provided with an engraved chromium plated nameplate or label with engraving filled with enamel. The name plates for valves shall be marked in accordance with MSS standard SP-25 and ANSI B 16.34 as a minimum.  |   |  |   |
| 16.05.00   | Hanger/ support numbers shall be marked on all pipe supports, anchors, hangers, snubbers and restraint assemblies. Each constant and variable spring support shall also have stamped upon it the designed hot and cold load which it is intended to support. Suitable scale shall also be provided to indicate load on support or hanger.   |   |  |   |
| 16.06.00   | Valves, steam traps and strainers shall be identified by Employer's tag number of a metal tap permanently attached to non pressure parts such as the yoke by a stainless steel wire. The direction of flow shall also be marked on the body.  |   |  |   |
| 16.07.00   | <p>Safety and relief valves shall be provided with the following:</p> <ul style="list-style-type: none"> <li>a) Manufacturer's identification.</li> <li>b) Nominal inlet and outlet sizes in mm.</li> <li>c) Set pressure in Kg/cm<sup>2</sup> (abs).</li> <li>d) Blowdown and accumulation as percentage of set pressure.</li> <li>e) Certified capacity in Kg of saturated steam per hour or in case of liquid certified capacity in litres of water per minute.</li> </ul> |   |  |   |
| 16.08.00   | All such plates, instruction plates, etc. shall be bilingual with Hindi inscription first, followed by English. Alternatively, two separate plates one with Hindi and the other with English inscriptions may be provided.  |   |  |   |
| 16.09.00   | All segregated phases of conductors or bus ducts, indoor or outdoor, shall be provided with coloured phase plates to clearly identify the phase of the system.  |   |  |   |
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| 17.00.00   | <p><b>TOOLS AND TACKLES</b></p> <p>The Contractor shall supply with the equipment one complete set of all special tools and tackles and other instruments required and other instruments for the erection, assembly, disassembly and proper maintenance of the plant and equipment and systems (including software). These special tools will also include special material handling equipment, jigs and fixtures for maintenance and calibration / readjustment, checking and measurement aids etc. A list of such tools and tackles shall be submitted by the Bidder alongwith the offer.</p> <p>The price of each tool / tackle shall be deemed to have been included in the total bid price. These tools and tackles shall be separately packed and sent to site. The Contractor shall also ensure that these tools and tackles are not used by him during erection, commissioning and initial operation. For this period the Contractor should bring his own tools and tackles. In case these tools and tackles are used by the Contractor during erection, commissioning or initial operation the same shall be refurbished repaired/replaced as required to the satisfaction of the Employer before handing over to the Employer. All the tools and tackles shall be of reputed make acceptable to the Employer.</p> |   |  |   |
| 18.00.00   | <p><b>WELDING</b></p>   |   |  |   |
| 18.01.00   | <p>If the manufacturer has special requirements relating to the welding procedures for welds at the terminals of the equipments to be per formed by others the requirements shall be submitted to the Employer in advance of commencement of erection work.</p>   |   |  |   |
| 19.00.00   | <p><b>COLOUR CODE FOR ALL EQUIPMENTS/ PIPINGS/ PIPE SERVICES</b></p>  |   |  |   |
| 19.01.00   | <p>All equipment/ piping/ pipe services are to be painted by the Contractor in accordance with Employer's standard colour coding scheme, which will be furnished to the Contractor during detailed engineering stage.</p>   |   |  |   |
| 20.00.00   | <p><b>PROTECTION AND PRESERVATIVE SHOP COATING</b></p>  |   |  |   |
| 20.01.00   | <p><b>PROTECTION</b></p> <p>All coated surfaces shall be protected against abrasion, impact, discoloration and any other damages. All exposed threaded portions shall be suitably protected with either metallic or a nonmetallic protection device. All ends of all valves and piping and conduit equipment connections shall be properly sealed with suitable devices to protect them from damage. The parts which are likely to get rusted, due to exposure to weather, should also be properly treated and protected in a suitable manner. All primers/paints/coatings shall take into account the hot humid, corrosive &amp; alkaline, subsoil or over ground environment as the case may be. The requirements for</p>   |   |  |   |
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|  | <p>painting specification shall be complied with as detailed out in Part-A &amp; B of the Technical Specification.</p>  |  |                          |   |
| 20.02.00   | <p><b>PRESERVATIVE SHOP COATING</b></p>   |  |                          |   |
|  | <p>All exposed metallic surfaces subject to corrosion shall be protected by shop application of suitable coatings. All surfaces which will not be easily accessible after the shop assembly, shall be treated beforehand and protected for the life of the equipment. All surfaces shall be thoroughly cleaned of all mill scales, oxides and other coatings and prepared in the shop. The surfaces that are to be finish-painted after installation or require corrosion protection until installation, shall be shop painted as per the requirements covered in the relevant part of the Technical Specification.</p>   |  |                          |   |
|  | <p>Transformers and other electrical equipments, if included shall be shop finished with one or more coats of primer and two coats of high grade resistance enamel. The finished colors shall be as per manufacturer's standards, to be selected and specified by the Employer at a later date.</p>   |  |                          |   |
| 20.03.00   | <p>Shop primer for all steel surfaces which will be exposed to operating temperature below 95 degrees Celsius shall be selected by the Contractor after obtaining specific approval of the Employer regarding the quality of primer proposed to be applied. Special high temperature primer shall be used on surfaces exposed to temperature higher than 95 degrees Celsius and such primer shall also be subject to the approval of the Employer.</p>  |  |                          |   |
| 20.04.00   | <p>All other steel surfaces which are not to be painted shall be coated with suitable dust preventive compound subject to the approval of the Employer.</p>   |  |                          |   |
| 20.05.00   | <p>All piping shall be cleaned after shop assembly by shot blasting or other means approved by the Employer. Lube oil piping or carbon steel shall be pickled.</p>  |  |                          |   |
| 20.06.00   | <p>Painting for Civil structures and equipment/system covered under this package shall be done as specified under technical requirements on civil works in relevant part of this specifications.</p>  |  |                          |   |
| 21.00.00   | <p><b>QUALITY ASSURANCE PROGRAMME</b></p>   |  |                          |   |
| 21.01.00   | <p>To ensure that the equipment and services under the scope of contract whether manufactured or performed within the Contractor's works or at his sub-contractor's premises or at the Employer's site or at any other place of work are in accordance with the specifications, the Contractor shall adopt suitable quality assurance programme to control such activities at all points, as necessary. Such programmes shall be outlined by the Contractor and shall be finally accepted by the Employer/authorised representative after discussions before the award of the contract. The QA programme shall be generally in line with ISO-9001/IS-14001. A</p> |  |                          |   |
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|  | <p>quality assurance programme of the contractor shall generally cover the following:</p> <ul style="list-style-type: none"> <li>a) His organisation structure for the management and implementation of the proposed quality assurance programme</li> <li>b) Quality System Manual</li> <li>c) Design Control System</li> <li>d) Documentation Control System</li> <li>e) Qualification data for Bidder's key Personnel.</li> <li>f) The procedure for purchase of materials, parts, components and selection of sub-contractor's services including vendor analysis, source inspection, incoming raw-material inspection, verification of materials purchased etc.</li> <li>g) System for shop manufacturing and site erection control including process controls and fabrication and assembly controls.</li> <li>h) Control of non-conforming items and system for corrective actions.</li> <li>i) Inspection and test procedure both for manufacture and field activities.</li> <li>j) Control of calibration and testing of measuring testing equipments.</li> <li>k) System for Quality Audits.</li> <li>l) System for indication and appraisal of inspection status.</li> <li>m) System for authorising release of manufactured product to the Employer.</li> <li>n) System for handling storage and delivery.</li> <li>o) System for maintenance of records, and</li> <li>p) Furnishing of quality plans for manufacturing and field activities detailing out the specific quality control procedure adopted for controlling the quality characteristics relevant to each item of equipment/component as per formats enclosed as <b>Annexure-I</b> and <b>Annexure-II</b> respectively.</li> </ul> |  |  |   |
| 22.00.00   | <b>GENERAL REQUIREMENTS - QUALITY ASSURANCE</b>   |  |  |   |
| 22.01.00   | All materials, components and equipment covered under this specification shall be procured, manufactured, erected, commissioned and tested at all the stages, as per a comprehensive Quality Assurance Programme. An indicative programme of  |  |  |   |
| <p style="text-align: center;">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p style="text-align: center;">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p style="text-align: center;">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p style="text-align: center;">PAGE<br/>27 OF 83</p> |   |


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|  | <p>inspection/tests to be carried out by the contractor for some of the major items is given in the respective technical specification. This is, however, not intended to form a comprehensive programme as it is the contractor's responsibility to draw up and implement such programme duly approved by the Employer. The detailed Quality Plans for manufacturing and field activities shall be drawn up by the Bidder and will be submitted to Employer for approval. Schedule of finalisation of such quality plans will be finalised before award on enclosed format No. QS-01-QAI-P-1/F3-R0. Monthly progress reports shall be furnished.</p>  |   |  |   |
| 22.02.00   | <p>Manufacturing Quality Plan will detail out for all the components and equipment, various tests/inspection, to be carried out as per the requirements of this specification and standards mentioned therein and quality practices and procedures followed by Contractor's/ Sub-contractor's/ sub-supplier's Quality Control Organisation, the relevant reference documents and standards, acceptance norms, inspection documents raised etc., during all stages of materials procurement, manufacture, assembly and final testing/performance testing. The Quality Plan shall be submitted on electronic media through C-folders, a web based system of NTPC ERP in addition to hard copy, for review and approval. After approval the same shall be submitted in compiled form on CD-ROM (As per format at Annexure-I)</p>  |   |  |   |
| 22.03.00   | <p>Field Quality Plans will detail out for all the equipment, the quality practices and procedures etc. to be followed by the Contractor's "Site Quality Control Organisation", during various stages of site activities starting from receipt of materials/equipment at site (As per format at Annexure – II).</p>  |   |  |   |
| 22.04.00   | <p>The Bidder shall also furnish copies of the reference documents/plant standards/acceptance norms/tests and inspection procedure etc., as referred in Quality Plans along with Quality Plans. These Quality Plans and reference documents/standards etc. will be subject to Employer's approval without which manufacturer shall not proceed. These approved documents shall form a part of the contract. In these approved Quality Plans, Employer shall identify customer hold points (CHP), i.e. test/checks which shall be carried out in presence of the Employer's Project Manager or his authorised representative and beyond which the work will not proceed without consent of Employer in writing. All deviations to this specification, approved quality plans and applicable standards must be documented and referred to Employer along with technical justification for approval and dispositioning.</p> |   |  |   |
| 22.05.00   | <p>The contractor shall submit to the Employer Field Welding Schedule for field welding activities in the format enclosed at <b>Annexure-V</b>. The field welding schedule shall be submitted to the Employer along with all supporting documents, like welding procedures, heat treatment procedures, NDT procedures etc. at least ninety days before schedule start of erection work at site.</p>  |   |  |   |
| 22.06.00   | <p>The contractor shall have suitable Field Quality Organization with adequate manpower at Employer's site, to effectively implement the Field Quality Plan (FQP)</p>  |   |  |   |
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|  | <p>and Field Quality Management System for site activities. The contractor shall submit the details of proposed FQA setup (organizational structure and manpower) for employer's approval. The FQA setup shall be in place at least one month before the start of site activities.</p>  |   |  |   |
| 22.07.00   | <p>No material shall be despatched from the manufacturer's works before the same is accepted, subsequent to predespatch final inspection including verification of records of all previous tests/inspections by Employer's Project Manager/Authorised representative and duly authorised for despatch by issuance of Material Despatch Clearance Certificate (MDCC).</p>  |   |  |   |
| 22.08.00   | <p>All material used for equipment manufacture including casting and forging etc. shall be of tested quality as per relevant codes/standards. Details of results of the tests conducted to determine the mechanical properties; chemical analysis and details of heat treatment procedure recommended and actually followed shall be recorded on certificates and time temperature chart. Tests shall be carried out as per applicable material standards and/or agreed details</p> |   |  |   |
| 22.09.00   | <p>All welding and brazing shall be carried out as per procedure drawn and qualified in accordance with requirements of ASME Section IX/BS-4870 or other International equivalent standard acceptable to the Employer.</p> <p>All welding/brazing procedures shall be submitted to the Employer or its authorised representative for approval prior to carrying out the welding/brazing.</p>  |   |  |   |
| 22.10.00   | <p>All brazers, welders and welding operators employed on any part of the contract either in Contractor's/his sub-contractor's works or at site or elsewhere shall be qualified as per ASME Section-IX or BS-4871 or other equivalent International Standards acceptable to the Employer.</p>   |   |  |   |
| 22.11.00   | <p>Welding procedure qualification &amp; Welder qualification test results shall be furnished to the Employer for approval. However, where required by the Employer, tests shall be conducted in presence of Employer/authorized representative.</p>  |   |  |   |
| 22.12.00   | <p>For all IBR pressure parts and high pressure piping welding, the latest applicable requirements of the IBR (Indian Boiler Regulations) shall also be essentially complied with. However, other piping system ASME B31.1 or other relevant code as applicable shall be followed. Similarly, any other statutory requirements for the equipment/systems shall also be complied with. On all back-gauged welds MPI/LPI shall be carried before seal welding</p>                     |   |  |   |
| 22.13.00   | <p>All the heat treatment results shall be recorded on time temperature charts and verified with recommended regimes.</p>   |   |  |   |
| 22.14.00   | <p>No welding shall be carried out on cast iron components for repair.</p>  |   |  |   |
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| 22.15.00   | Unless otherwise proven and specifically agreed with the Employer, welding of dissimilar materials and high alloy materials shall be carried out at shop only.   |  |                          |
| 22.16.00   | <p>All non-destructive examination shall be performed in accordance with written procedures as per International Standards. The NDT operator shall be qualified as per SNT-TC-IA (of the American Society of non-destructive examination) or equivalent. NDT shall be recorded in a report, which includes details of methods and equipment used, result/evaluation, job data and identification of personnel employed and details of co-relation of the test report with the job.</p> <p>In general all plates of thickness greater than 40mm &amp; for pressure parts plates of thickness equal to or greater than 25mm shall be ultrasonically tested otherwise as specified in respective equipment specification. All bar stock/Forging of diameter equal to or greater than 40 mm shall be ultrasonically tested.</p>  |  |                          |
| 22.17.00   | <p>The Contractor shall list out all major items/ equipment/ components to be manufactured in house as well as procured from sub-contractors (BOI). All the sub-contractor proposed by the Contractor for procurement of major bought out items including castings, forging, semi-finished and finished components/equipment etc., list of which shall be drawn up by the Contractor and finalised with the Employer, shall be subject to Employer's approval on enclosed format No. QS-01-QAI-P-01/F3. The contractor's proposal shall include vendor's facilities established at the respective works, the process capability, process stabilization, QC systems followed, experience list, etc. along with his own technical evaluation for identified sub-contractors enclosed and shall be submitted to the Employer for approval within the period agreed at the time of pre-awards discussion and identified in "DR" category prior to any procurement. Monthly progress reports on sub-contractor detail submission / approval shall be furnished preferably on enclosed format at <b>Annexure-IV</b>. Such vendor approval shall not relieve the contractor from any obligation, duty or responsibility under the contract.</p> |  |                          |
| 22.18.00   | <p>For components/equipment procured by the contractors for the purpose of the contract, after obtaining the written approval of the Employer, the contractor's purchase specifications and inquiries shall call for quality plans to be submitted by the suppliers. The quality plans called for from the sub-contractor shall set out, during the various stages of manufacture and installation, the quality practices and procedures followed by the vendor's quality control organisation, the relevant reference documents/standards used, acceptance level, inspection of documentation raised, etc.</p> <p>Such quality plans of the successful vendors shall be finalised with the Employer and such approved Quality Plans shall form a part of the purchase order/contract between the Contractor and sub-contractor. Within three weeks of the release of the purchase orders /contracts for such bought out items /components, a copy of the same without price details but together with the detailed purchase specifications, quality plans and delivery conditions shall be furnished to the Employer on the</p>   |  |                          |
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| 22.19.00  | <p>monthly basis by the Contractor along with a report of the Purchase Order placed so far for the contract.</p> <p>Employer reserves the right to carry out quality audit and quality surveillance of the systems and procedures of the Contractor's or their sub-contractor's quality management and control activities. The contractor shall provide all necessary assistance to enable the Employer carry out such audit and surveillance.</p>  |   |                  |
| 22.20.00  | <p>The contractor shall carry out an inspection and testing programme during manufacture in his work and that of his sub-contractor's and at site to ensure the mechanical accuracy of components, compliance with drawings, conformance to functional and performance requirements, identity and acceptability of all materials parts and equipment. Contractor shall carry out all tests/inspection required to establish that the items/equipment conform to requirements of the specification and the relevant codes/standards specified in the specification, in addition to carrying out tests as per the approved quality plan.</p>  |   |                  |
| 22.21.00  | <p>Quality audit/surveillance/approval of the results of the tests and inspection will not, however, prejudice the right of the Employer to reject the equipment if it does not comply with the specification when erected or does not give complete satisfaction in service and the above shall in no way limit the liabilities and responsibilities of the Contractor in ensuring complete conformance of the materials/equipment supplied to relevant specification, standard, data sheets, drawings, etc.</p>   |   |                  |
| 22.22.00  | <p>For all spares and replacement items, the quality requirements as agreed for the main equipment supply shall be applicable.</p>  |   |                  |
| 22.23.00  | <p>Repair/rectification procedures to be adopted to make the job acceptable shall be subject to the approval of the Employer/ authorised representative.</p>  |   |                  |
| 22.24.00  | <p><b>Environmental Stress Screening</b></p> <p><del>Environmental stress screening test process / procedure for eliminating infant mortile components for DDCMIS / PLC based system &amp; for other systems having substantial electronics components (as determined by employer) like Electronic transmitter, CCTV components, PA systems etc. shall be necessarily furnished for any sub vendors proposed for vendor assessment and approval for this contract. For other approved sub vendors of above mentioned systems, contractor shall furnish the test procedure for eliminating infant mortile components in case, if it is asked for by the employer before these items are offered for inspection / dispatched to site.</del></p> |   |                  |
| 22.25.00  | <p>The Contractor / Sub-contractor shall carry out routine test on 100% item at contractor / sub-contractor's works. The quantum of check / test for routine &amp; acceptance test by employer shall be generally as per criteria / sampling plan defined in referred standards. Wherever standards have not been mentioned quantum of check / test for routine / acceptance test shall be as agreed during detailed engineering stage.</p>   |   |                  |
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| 22.26.00   | <p><del><b>Software Reliability / Quality Certification</b></del></p> <p><del>Certification from OEM's authorized signatory that software offered with DDCMIS, PLC, CCTV, PA, Pyrometer, CEMS, AAQMS, EQMS, BHMS etc. declaring that the all the offered software(s) had gone through the established software quality test and offered software is not of <math>\beta</math>-version and offered software is also free from all known bugs as on date of approval of systems documents by NTPC as a part of quality documentation review and approval process during detail engineering.</del></p>   |   |  |   |
| 23.00.00   | <p><b>QUALITY ASSURANCE DOCUMENTS</b></p>   |   |  |   |
| 23.01.00   | <p>The Contractor shall be required to submit the QA Documentation in two hard copies and two CD ROMs, as identified in respective quality plan with tick ( ✓ )mark.</p>  |   |  |   |
| 23.01.01   | <p>Each QA Documentation shall have a project specific Cover Sheet bearing name &amp; identification number of equipment and including an index of its contents with page control on each document.</p> <p>The QA Documentation file shall be progressively completed by the Supplier's sub-supplier to allow regular reviews by all parties during the manufacturing.</p> <p>The final quality document will be compiled and issued at the final assembly place of equipment before despatch. However CD-Rom may be issued not later than three weeks.</p>   |   |  |   |
| 23.02.00   | <p>Typical contents of QA Documentation is as below:-</p> <ul style="list-style-type: none"> <li>(a.) Quality Plan</li> <li>(b.) Material mill test reports on components as specified by the specification and approved Quality Plans.</li> <li>(c.) Manufacturer / works test reports/results for testing required as per applicable codes and standard referred in the specification and approved Quality Plans.</li> <li>(d.) Non-destructive examination results /reports including radiography interpretation reports. Sketches/drawings used for indicating the method of traceability of the radiographs to the location on the equipment.</li> <li>(e.) Heat Treatment Certificate/Record (Time- temperature Chart)</li> <li>(f.) All the accepted Non-conformance Reports (Major/Minor)/deviation, including complete technical details / repair procedure).</li> <li>(g.) CHP / Inspection reports duly signed by the Inspector of the Employer and Contractor for the agreed Customer Hold Points.</li> </ul> |   |  |   |
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| <p>23.03.00</p> <p>23.04.00</p> <p>23.05.00</p>                              | <p>(h.) Certificate of Conformance (COC) wherever applicable.</p> <p>(i.) MDCC</p> <p>Similarly, the contractor shall be required to submit two sets (two hard copies and two CD ROMs), containing QA Documentation pertaining to field activities as per Approved Field Quality Plans and other agreed manuals/ procedures, prior to commissioning of individual system.</p> <p>Before despatch / commissioning of any equipment, the Supplier shall make sure that the corresponding quality document or in the case of protracted phased deliveries, the applicable section of the quality document file is completed. The supplier will then notify the Inspector regarding the readiness of the quality document (or applicable section) for review.</p> <p>(a.) If the result of the review carried out by the Inspector is satisfactory, the Inspector shall stamp the quality document (or applicable section) for release.</p> <p>(b.) If the quality document is unsatisfactory, the Supplier shall endeavor to correct the incompleteness, thus allowing to finalize the quality document (or applicable section) by time compatible with the requirements as per contract documents. When it is done, the quality document (or applicable section) is stamped by the Inspector.</p> <p>(c.) If a decision is made for despatch, whereas all outstanding actions cannot be readily cleared for the release of the quality document by that time, the supplier shall immediately, upon shipment of the equipment, send a copy of the quality document Review Status signed by the Supplier Representative to the Inspector and notify of the committed date for the completion of all outstanding actions &amp; submission. The Inspector shall stamp the quality document for applicable section when it is effectively completed. The submission of QA documentation package shall not be later than 3 weeks after the despatch of equipment.</p> <p><b>TRANSMISSION OF QA DOCUMENTATION</b></p> <p>On release of QA Documentation by Inspector, one set of quality document shall be forwarded to Corporate Quality Assurance Department and other set to respective Project Site of Employer.</p> <p>For the particular case of phased deliveries, the complete quality document to the Employer shall be issued not later than 3 weeks after the date of the last delivery of equipment.</p> |  |                          |   |
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| 24.00.00   | <b>PROJECT MANAGER'S SUPERVISION</b>  |   |  |   |
| 24.01.00   | To eliminate delays and avoid disputes and litigation, it is agreed between the parties to the Contract that all matters and questions shall be referred to the Project Manager and without prejudice to the provisions of 'Arbitration' clause in Section GCC, the Contractor shall proceed to comply with the Project Manager's decision.   |   |  |   |
| 24.02.00   | <p>The work shall be performed under the supervision of the Project Manager.</p> <p>The scope of the duties of the Project Manager pursuant to the Contract, will include but not be limited to the following:</p> <ul style="list-style-type: none"> <li>(a.) Interpretation of all the terms and conditions of these documents and specifications</li> <li>(b.) Review and interpretation of all the Contractor's drawing, engineering data, etc</li> <li>(c.) Witness or his authorised representative to witness tests and trials either at the manufacturer's works or at site, or at any place where work is performed under the contract</li> <li>(d.) Inspect, accept or reject any equipment, material and work under the contract</li> <li>(e.) Issue certificate of acceptance and/or progressive payment and final payment certificates</li> <li>(f.) Review and suggest modifications and improvement in completion schedules from time to time, and</li> <li>(g.) Supervise Quality Assurance Programme implementation at all stages of the works.</li> </ul> |   |  |   |
| 25.00.00   | <b>INSPECTION, TESTING AND INSPECTION CERTIFICATES</b>  |   |  |   |
| 25.01.00   | The word 'Inspector' shall mean the Project Manager and/or his authorised representative and/or an outside inspection agency acting on behalf of the Employer to inspect and examine the materials and workmanship of the works during its manufacture or erection.   |   |  |   |
| 25.02.00   | The Project Manager or his duly authorised representative and/or an outside inspection agency acting on behalf of the Employer shall have access at all reasonable times to inspect and examine the materials and workmanship of the works during its manufacture or erection and if part of the works is being manufactured or assembled on other premises or works, the Contractor shall obtain   |   |  |   |
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|  | <p>for the Project Manager and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Contractor's own premises or works.</p>   |   |  |   |
| 25.03.00   | <p>The Contractor shall give the Project Manager/Inspector fifteen (15) days written notice of any material being ready for testing. Such tests shall be to the Contractor's account except for the expenses of the Inspector's. The Project Manager/Inspector, unless the witnessing of the tests is virtually waived and confirmed in writing, will attend such tests within fifteen (15) days of the date on which the equipment is noticed as being ready for test/inspection failing which the contractor may proceed with test which shall be deemed to have been made in the inspector's presence and he shall forthwith forward to the inspector duly certified copies of test reports in two (2) copies.</p>   |   |  |   |
| 25.04.00   | <p>The Project Manager or Inspector shall within fifteen (15) days from the date of inspection as defined herein give notice in writing to the Contractor, or any objection to any drawings and all or any equipment and workmanship which is in his opinion not in accordance with the contract. The Contractor shall give due consideration to such objections and shall either make modifications that may be necessary to meet the said objections or shall inform in writing to the Project Manager/Inspector giving reasons therein, that no modifications are necessary to comply with the contract.</p>   |   |  |   |
| 25.05.00   | <p>When the factory tests have been completed at the Contractor's or sub-contractor's works, the Project Manager /Inspector shall issue a certificate to this effect fifteen (15) days after completion of tests but if the tests are not witnessed by the Project Manager /Inspectors, the certificate shall be issued within fifteen (15) days of the receipt of the Contractor's test certificate by the Project Manager /Inspector. Project Manager /Inspector to issue such a certificate shall not prevent the Contractor from proceeding with the works. The completion of these tests or the issue of the certificates shall not bind the Employer to accept the equipment should it, on further tests after erection be found not to comply with the contract.</p> |   |  |   |
| 25.06.00   | <p>In all cases where the contract provides for tests whether at the premises or works of the Contractor or any sub-contractor, the Contractor, except where otherwise specified shall provide free of charge such items as labour, material, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Project Manager /Inspector or his authorised representatives to carry out effectively such tests on the equipment in accordance with the Contractor and shall give facilities to the Project Manager/Inspector or to his authorised representative to accomplish testing.</p>  |   |  |   |
| 25.07.00   | <p>The inspection by Project Manager / Inspector and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Contractor in respect of the agreed Quality Assurance Programme forming a part of the contract.</p>  |   |  |   |
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| 25.08.00  | To facilitate advance planning of inspection in addition to giving inspection notice as specified at clause no 25.03.00 of this chapter, the Contractor shall furnish quarterly inspection programme indicating schedule dates of inspection at Customer Hold Point and final inspection stages. Updated quarterly inspection plans will be made for each three consecutive months and shall be furnished before beginning of each calendar month.  |  |   |   |
| 25.09.00  | All inspection, measuring and test equipment used by contractor shall be calibrated periodically depending on its use and criticality of the test/measurement to be done. The Contractor shall maintain all the relevant records of periodic calibration and instrument identification, and shall produce the same for inspection by NTPC. Wherever asked specifically, the contractor shall re-calibrate the measuring/test equipment in the presence of Project Manager / Inspector.  |  |   |   |
| 25.10.00  | <b>Associated document for Quality Assurance programme</b>  |  |   |   |
| 25.10.01  | Manufacturing Quality Plan Format No. : QS-01-QAI-P-09/F1-R1 enclosed at <b>Annexure-I.</b>   |  |   |   |
| 25.10.02  | Field Quality Plan Format No.: QS-01-QAI-P-09/F2-R1 enclosed at <b>Annexure-II.</b>   |  |   |   |
| 25.10.03  | List of items requiring quality plan and sub supplier approval. Format No.: QS-01-QAI-P-01/F3-R0 ( <b>Annexure-III</b> ).   |  |   |   |
| 25.10.04  | Status of items requiring Quality Plan and sub supplier approval. Format enclosed at <b>Annexure-IV.</b>  |  |   |   |
| 25.10.05  | Field Welding Schedule Format enclosed at <b>Annexure-V.</b>  |  |   |   |
| 25.11.00  | <b>Not Used</b>   |  |   |   |
| 25.12.00  | <b>DEMONSTRATION OF APPLICATION ENGINEERING</b>   |  |   |   |
| 25.12.01  | <p>Based on NTPC inputs, the Contractor shall prepare and submit typical implemented scheme in their system (Control system &amp; HMI) on sample basis. The typical cases to be covered shall include but not be limited to the following.</p> <p>(i) Logics/Loops:</p> <ul style="list-style-type: none"> <li>a) Drive logics implementation for each type of binary drive along with its display in HMI.</li> <li>b) Sequence implementation along with its display in HMI.</li> <li>c) Single non-cascade controller implementation.</li> <li>d) Cascade loop implementation.</li> </ul> |  |   |   |
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| 25.12.02   | <p>e) Master slave implementation with different slave combination.</p> <p>f) Temperature &amp; pressure compensation for flow signals &amp; pressure compensation for level signals as applicable.</p> <p>(ii) HMI Functions:</p> <p>a) LVS Annunciation.</p> <p>b) Graphics.</p> <p>c) HSR</p> <p>d) Logs/Reports.</p> <p>e) Calculations ( Basic &amp; Performance Calculations).</p> <p>The above typical cases shall be finalized with the Employer through Technical Co-ordination meetings.</p> <p>After review and finalization of the typical cases, the implementation of each logic &amp; control loop shall be carried out by the Contractor based on NTPC inputs. After implementation of these logics &amp; loops, the Contractor shall test each logic /loop and record the observations in a format to be provided by the Employer and demonstrate to Employer at Employer premises during engineering finalization. Any modifications as a result of the demonstration shall be done and documented as part of the test report along with the final scheme. Similarly, HMI functions shall also be demonstrated by the Contractor at Employer premises &amp; the results shall be documented as part of test report.</p> |  |                          |   |
| 25.12.03   | <p>During the integrated testing at the Contractor's works, only sample checks shall be done by the Employer for the items covered in above application engineering demonstration.</p>  |  |                          |   |
| 26.00.00   | <b>PRE-COMMISSIONING AND COMMISSIONING FACILITIES</b>   |  |                          |   |
| 26.01.00   | <p>(a) As soon as the facilities or part thereof has been completed operationally and structurally and before start-up, each item of the equipment and systems forming part of facilities shall be thoroughly cleaned and then inspected jointly by the Employer and the Contractor for correctness of and completeness of facility or part thereof and acceptability for initial pre-commissioning tests, commissioning and start-up at Site. The list of pre-commissioning tests to be performed shall be as mutually agreed and included in the Contractor's quality assurance programme as well as those included in Part-D, Section-VI and elsewhere in the Technical Specifications.</p>  |  |                          |   |
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| 26.01.00   | <p>(b) The Contractor's pre-commissioning/ commissioning/start-up engineers, specially identified as far as possible, shall be responsible for carrying out all the pre-commissioning tests at Site. On completion of inspection, checking and after the pre-commissioning tests are satisfactorily over, the commissioning of the complete facilities shall be commenced during which period the complete facilities, equipments shall be operated integral with sub-systems and supporting equipment as a complete plant.</p> <p>(c) All piping system shall be flushed, steam blown, air blown as required and cleanliness demonstrated using acceptable industry standards. Procedures to accomplish this work shall be submitted for approval to the Employer six months prior to the respective implementations. The Employer will approve final verification of cleanliness.</p> <p>(d) The time consumed in the inspection and checking of the units shall be considered as a part of the erection and installation period.</p> <p>(e) The check outs during the pre - commissioning period should be programmed to follow the construction completion schedule. Each equipment/system, as it is completed in construction and turned over to Employer's commissioning (start-up) Engineer(s), should be checked out and cleaned. The checking and inspection of individual systems should then follow a prescribed commissioning documentation [SLs(standard check list)/TS(testing schedule)/CS(commissioning schedule)] approved by the employer.</p> <p>(f) The Contractor during initial operation and performance testing shall conduct vibration testing to determine the 'base line' of performance of all plant rotating equipment. These tests shall be conducted when the equipment is running at the base load, peak load as well as lowest sustained operating condition as far as practicable.</p> <p>Contractor shall furnish the commissioning organization chart for review &amp; acceptance of employer at least twelve months prior to the schedule date of commissioning of 1st unit. The chart should contain:</p> <p>(1.) Biodata including experience of the Commissioning Engineers.</p> <p>(2.) Role and responsibilities of the Commissioning Organisation members.</p> <p>(3.) Expected duration of posting of the above Commissioning Engineers at site.</p> |  |                          |   |
| 26.02.00   | <p><b>Initial Operation</b></p> <p>(a) On completion of all pre-commissioning activities/ tests and as a part of commissioning the complete facilities shall be put on 'Initial Operation' during</p>  |  |                          |   |
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| 26.03.00  | <p>which period all necessary adjustments shall be made while operating over the full load range enabling the facilities to be made ready for the Guarantee Tests.</p> <p>(b) The 'Initial Operation' of the complete facility as an integral unit shall be conducted for 720 continuous hours. During the period of initial operation of 720 hours, the FGD System shall operate continuously at full load for a period not less than 72 hours.</p> <p>The Initial Operation shall be considered successful, provided that each item/part of the facility can operate continuously at the specified operating characteristics, for the period of Initial Operation with all operating parameters within the specified limits and at or near the predicted performance of the equipment/ facility.</p> <p>The Contractor shall intimate the Employer about the commencement of initial operation and shall furnish adequate notice to the Employer in this respect.</p> <p>(c) Any operational interruption in the FGD System due to constraints attributable to the Employer shall be construed as Deemed to be in operation.</p> <p>(d) An Initial Operation report comprising of observations and recordings of various parameters to be measured in respect of the above Initial Operation shall be prepared by the Contractor. This report, besides recording the details of the various observations during initial operation shall also include the dates of start and finish of the Initial Operation and shall be signed by the representatives of both the parties. The report shall have sheets, recording all the details of interruptions occurred, adjustments made and any minor repairs done during the Initial Operation. Based on the observations, necessary modifications/repairs to the plant shall be carried out by the Contractor to the full satisfaction of the Employer to enable the latter to accord permission to carry out the Guarantee tests on the facilities. However, minor defects which do not endanger the safe operation of the equipment, shall not be considered as reasons for with- holding the aforesaid permission.</p> <p><b>Guarantee Tests</b></p> <p>a) The final test as to prove the Functional Guarantees shall be conducted at Site by the Contractor in presence of the Employer. The contractor's Commissioning, start-up Engineer shall make the unit ready to conduct such test before start of initial operation. Such test shall be conducted along with the Initial Operations.</p> |   |                  |   |
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.:CS-0011-109(3)-9   | PART-C<br>GENERAL TECHNICAL<br>REQUIREMENTS | PAGE<br>39 OF 83 |   |


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| 27.00.00   | <p>b) These tests shall be binding on both the parties of the Contract to determine compliance of the equipment with the functional guarantee.</p> <p>c) For performance/ demonstration tests instrumentations, of accuracy class shall be as per specified test codes. The numbers and location of the instruments shall be as per the specified test codes. In addition the values of parameters shall be logged from the information system provided under Employer's Distributed Digital Control Monitoring and Information system. Test will be conducted at specified load points.</p> <p>d) Any special equipment, tools and tackles required for the successful completion of the Guarantee Tests shall be provided by the Contractor, free of cost.</p> <p>e) The Guarantee tests and specific tests to be conducted on equipments have been brought out in detail elsewhere in the specifications.</p> <p><b>TAKING OVER</b></p> <p>Upon successful completion of Initial Operations and all the tests conducted to the Employer's satisfaction, the Employer shall issue to the Contractor a Taking over Certificate as a proof of the final acceptance of the equipment. Such certificate shall not unreasonably be with held nor will the Employer delay the issuance thereof, on account of minor omissions or defects which do not affect the commercial operation and/or cause any serious risk to the equipment. Such certificate shall not relieve the Contractor of any of his obligations which otherwise survive, by the terms and conditions of the Contract after issuance of such certificate.</p> |  |                          |   |
| 28.00.00   | <b>TRAINING OF EMPLOYER'S PERSONNEL</b>  |  |                          |   |
| 28.01.00   | <b>Training for Employers O&amp;M Personnel</b>  |  |                          |   |
| 28.02.00   | <p>The scope of service under training of Employer's engineers shall include a training module covering upto six (6) man months in the areas of Operation &amp; Maintenance.</p> <p>Such training should enable the personnel to individually take the responsibility of operating and maintaining the FGD system in a manner acceptable to the Employer.</p> <p><b>Training for Employers Engineering Personnel</b></p> <p>The scope of services under training for Employer's engineering personnel shall also necessarily include three (3) man months. This shall cover all disciplines viz, Mechanical, Electrical, C&amp;I, &amp; QA etc. and shall include all the related areas like</p>   |  |                          |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>40 OF 83</p> |   |


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| 30.00.00   | <p><b>NOISE LEVEL</b></p> <p>The equivalent 'A' weighted sound pressure level measured at a height of 1.5 m above floor level in elevation and at a distance of one (1) metre horizontally from the nearest surface of any equipment/machine, furnished and installed under these specifications, expressed in decibels to a reference of 0.0002 microbar, shall not exceed 85 dBA . However for Ball Mills the noise levels as per following shall also be acceptable:</p> <p>a) Ball Mill &lt; 90 dBA</p>   |   |  |   |
| 31.00.00   | <p><b>PACKAGING AND TRANSPORTATION</b></p> <p>All the equipments shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at Site till the time of erection. While packing all the materials, the limitation from the point of view of the sizes of railway wagons available in India should be taken account of. The Contractor shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. The Contractor shall ascertain the availability of Railway wagon sizes from the Indian Railways or any other agency concerned in India well before effecting despatch of equipment. Before despatch it shall be ensured that complete processing and manufacturing of the components is carried out at shop, only restricted by transport limitation, in order to ensure that site works like grinding, welding, cutting &amp; preassembly to bare minimum. The Employer's Inspector shall have right to insist for completion of works in shops before despatch of materials for transportation.</p> |   |  |   |
| 32.00.00   | <p><b>ELECTRICAL EQUIPMENTS/ENCLOSURES</b></p>  |   |  |   |
| 32.01.00   | <p>All electrical equipments and devices, including insulation, heating and ventilation devices shall be designed for ambient temperature and a maximum relative humidity as specified elsewhere in the specifications.</p>   |   |  |   |
| 33.00.00   | <p><b>INSTRUMENTATION AND CONTROL</b></p> <p>All instrumentation and control systems/ equipment/ devices/ components, furnished under this contract shall be in accordance with the requirements stated herein, unless otherwise specified in the detailed specifications.</p>  |   |  |   |
| 33.01.00   | <p>All instrument scales and charts shall be calibrated and printed in metric units and shall have linear graduation. The ranges shall be selected to have the normal reading at 75% of full scale.</p> <p>All scales and charts shall be calibrated and printed in Metric Units as follows:</p> <p>1 Temperature - Degree centigrade (deg C)</p>   |   |  |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> |   | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p> | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>42 OF 83</p>  |


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|   | <del>2. Pressure</del><br><del>3. Draught</del><br><del>4. Vacuum</del><br><del>5. Flow (Gas)</del><br><del>6. Flow (Steam)</del><br><del>7. Flow (Liquid)</del><br><del>8. Flow base</del><br><del>9. Density</del>  |   | <ul style="list-style-type: none"> <li>- Kilograms per square centimetre (Kg/cm<sup>2</sup>). Pressure instrument shall have the unit suffixed with 'a' to indicate absolute pressure. If nothing is there, that will mean that the indicated pressure is gauge pressure.</li> <li>- Millimetres of water column (mm wc).</li> <li>- Millimeters of mercury gauge (mm Hg) or water column (mm Wcl).</li> <li>- Tonnes/ hour</li> <li>- Tonnes/ hour</li> <li>- Tonnes / hour</li> <li>- 760 mm Hg. 0 deg.C</li> <li>- Grams per cubic centimeter.</li> </ul> |   |
| 33.02.00  | All instruments and control devices provided on panels shall be of miniaturized design, suitable for modular flush mounting on panels with front draw out facility and flexible plan-in connection at rear.   |   |  |   |
| 33.03.00  | All electronic modules shall have gold plated connector fingers and further all input and output modules shall be short circuit proof. These shall also be tropicalised & components shall be of industrial grade or better.  |   |  |   |
| 34.00.00  | <p><b>ELECTRICAL NOISE CONTROL</b></p> <p>The equipment furnished by the Contractor shall incorporate necessary techniques to eliminate measurement and control problems caused by electrical noise. Areas in Contractor's equipment which are vulnerable to electrical noise shall be hardened to eliminate possible problems. Any additional equipment, services required for effectively eliminating the noise problems shall be included in the proposal. The equipment shall be protected against ESD as per IEC-61000-2. Radio Frequency interference (RFI) and Electro Magnetic Interference (EMI) protection against hardware damage and control system mal-operations/errors shall be provided for all systems as per EN-50082-2 (1995).</p> |   |  |   |
| <p align="center">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p align="center">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p align="center">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p align="center">PAGE<br/>43 OF 83</p>  |   |


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| 35.00.00   | <p><b>SURGE PROTECTION FOR SOLID STATE EQUIPMENT</b></p> <p>All solid state systems /equipment shall be able to withstand the electrical noise and surge as encountered in actual service conditions and inherent in a power plant and shall meet the requirements of surge protection as defined in ANSI C37.90.1-1989 on its suitable equivalent class of IEC 254-4. Details of the features incorporated and relevant tests carried out. The test certificates. etc. shall be submitted by the Bidder.</p>  |   |  |   |
| 36.00.00   | <p><del><b>INSTRUMENT AIR SYSTEM</b></del></p> <p>The instrument air supply system as supplied by the Bidder for various pneumatic control &amp; instrumentation devices like pneumatic actuators, power cylinders, E/P converters, piping / tubing etc.</p> <p>Each pneumatic instrument shall have an individual air shut - off valve. The pressure regulating valve shall be equipped with an internal filter, a 50 mm pressure gauge and a built-in filter housing blow down valve.</p>  |   |  |   |
| 37.00.00   | <p><b>TAPPING POINTS FOR MEASUREMENTS</b></p> <p>Tapping points shall include probes, wherever applicable, for analytical measurements and sampling.</p> <p>For direct temperature measurement of all working media, one stub with internal threading of approved pattern shall be provided along with suitable plug and washer. The Contractor will be intimated about thread standard to be adopted.</p> <p>The following shall be provided on equipment by the Bidder. The standard which is to be adopted, will be intimated to the Contractor.</p> <ul style="list-style-type: none"> <li>i) Temperature test pockets with stub and thermowell</li> <li>ii) Pressure test pockets</li> </ul>  |   |  |   |
| 38.00.00   | <p><del><b>SYSTEM DOCUMENTATION</b></del></p> <p>The Bidder shall provide drawings, system overview &amp; description, hardware/software details, technical literature, functional &amp; hardware schemes, bill of material, parts list, interconnection diagrams, data sheets, erection/ installation/ commissioning procedures, instruction/ operating manuals, etc. for each of the C&amp; I system / sub-systems/ equipment supplied under this package. The documentation shall include complete details of the C&amp;I systems/ sub-systems/ equipment to enable review by Employer during detailed engineering stage and to provide information to plant personnel for operation &amp; Maintenance (including quick diagnostics &amp; trouble shooting) of these C&amp;I systems/ sub-systems/ equipment at site. The minimum documentation requirements for C&amp;I systems shall be as stipulated under C&amp;I</p> |   |  |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> |  | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p> | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>44 OF 83</p>  |

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| 38.01.00   | <p>"Technical Data Sheets" Part of specifications. In addition to this, system documentation for control system shall include as a minimum to that specified elsewhere in the Technical Specification.</p> <p>The exact format, submission schedule and contents of various documents shall be as finalised during detailed engineering stage.</p> <p>Bill of material (instrument list) for all C&amp;I equipment/ devices shall be furnished by the bidder in standard formats as approved by the Employer.</p>  |  |                          |   |
| 39.00.00   | <p><b>MAINTENANCE MANUALS OF ELECTRONIC MODULES</b></p> <p>The Contractor shall have to furnish two (2) sets of all maintenance manual of each and every electronic card/module as employed on the various systems and equipment including peripherals etc., offered by him. The Contractor will also have to furnish the data regarding the expected failure rate of various modules and other system components. Further , the contractor shall furnish a set of operating manuals which should include block diagrams ,make, model/type ,details wiring and external connection drawings etc as required to do the testing and maintenance of the electronic modules.</p> |  |                          |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>45 OF 83</p> |   |


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| <b>LIST OF CODES AND STANDARDS</b>   |   |   |   |   |
|  | <b>Indian Standards</b>   | <b>Title</b>  | <b>International and Internationally recognised standards</b>                   |   |
|  | IS:277  | Galvanised steel sheets (plain or corrugated)   |   |   |
|  | IS:655  | Specification for metal air duct  |   |   |
|  | IS:800  | Code of practice for use of structural steel in general building construction   | BS 449:1969<br>BS 5950<br>ASA A57, 1-1952                                       |   |
|  | IS:807  | Code of practice for design, manufacture, erection and testing (Structural portion) of cranes and hoists 6588 (Issued by Standards Association of Australia).<br>DIN 120:1936 (Sheet 1)<br>DIN 120:1936 (Sheet 2)<br>327 part-I, 1951<br>BS 466 part-II, 1960<br>BS 644:1960<br>BS 1757:1951<br>BS 2573:part-I:1960 | Draft Revision of A.S. NO. CS.2<br>SAA Crane and Hoist code<br>Doc.No. BU/4 Rev |   |
|  | IS:875  | Code of practice for design loads (other than earthquake) for buildings and structures<br>Leading standards (issued by Canadian Standard)<br>DIN-1055-1955 (Issued by ASA)  | National Building code of Canada (1953)-Part-IV<br><br>Design section 4.1       |   |
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| IS:1239<br>Part-I  | Mild steel tubes   | (ISO/R 65-1957)<br>(ISO/R-64-1958)<br>(ISO/R-65-1958)<br>(BS 1387 : 1957) |  |   |
| IS:1239<br>Part-II   | Mild steel tubulars and other wrought steel pipe fittings                          |   | BS 1387 : 1967<br>BS 1387 :1967<br>BS 1740 :1965 |   |
| IS:2825  | Code for unfired vessels   |   |  |   |
| IS:1520  | Horizontal centrifugal pumps for clear cold and fresh water                        |   |  |   |
| IS:1600  | Code for practice for performance of constant speed IC Engines for general purpose |   |  |   |
| IS:1601  | Specification for performance of constant speed IC Engines for general Purpose     |   |  |   |
| IS:1893  | Criteria for earthquake resistant design of structures                             |   |  |   |
| IS1978-1971  | Line Pipe<br>April 1969.   |   | API Standards 5L                                 |   |
| IS:2254-1970   | Dimensions of vertical shaft motor for pumps                                       |   | IEC Pub 72-1 part I<br>NEMA Pub MG 1<br>1954     |   |
| IS:2266  | Steel wire ropes for general engineering purposes                                  |   | BS :302 : 1968                                   |   |
| IS:2312  | Propellant type<br>Ventilation fans  |   |  |   |
| IS:2365  | Steel wire suspension ropes for lifts and hoists                                   |   | BS : 1957  |   |
| <b>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</b> | <b>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</b>  | <b>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</b>                      | <b>PAGE<br/>47 OF 83</b>                         |   |


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|  | <p>IS:3346</p> <p>IS:3354</p> <p>IS:3401</p> <p>IS:3588</p> <p>IS:3589</p> <p>IS:3677</p> <p>IS:3815</p> <p>IS:3895</p> <p>IS:3963</p> <p>IS:3975</p> <p>IS:4503</p> | <p>Method for the determination of thermal conductivity of thermal insulation materials (two slab guarded hot plate method)</p> <p>Outline dimensions for electric lifts.</p> <p>Silica gel</p> <p>Specification for electrical axial flow fans</p> <p>Electrically welded steel pipes for water, gas and sewage (200mm to 2000 mm Nominal Diametre)</p> <p>Unbonded rock and slag wool for thermal insulation</p> <p>Point hook with shank for general engineering purposes</p> <p>Specification for monocrystalline semiconductor rectifier cells and stacks</p> <p>Roof extractor unit</p> <p>Mild steel wires, strips and tapes for armouring cables</p> <p>Shell and tube type heat Exchanger</p> | <p>DIN 52612 (Deutscher Normenausschuss)</p> <p>ASTM C 163-1964 (American Society of Testing and materials)</p> <p>ASTM C 167-1974</p> <p>ASTM C 177-1963</p> <p>BS 482 - 1968<br/>Doc.:67/3 1284<br/>(Revision of BS 2903)<br/>(Issued BS)</p> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>   | <p>PAGE<br/>48 OF 83</p>  |   |


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| IS:4540  | Specification for monory-stallines rectifire assembly equipment  |   |   |
| IS:4671  | Expanded polystyrene for thermal insulation purpose  |   |   |
| IS:4736  | Hot dip zinc coating on steel tubes  |   |   |
| IS:4894  | Centrifugal fans   |   |   |
| IS:5456  | Code of practice for testing of positive displacement type air compressors and exhauster (For Test Tolerance Only) |   |   |
| IS:5749  | Forged ramshorn hooks  | Entwurf DIN 15402<br>Blett 1<br>Entwurf DIN 15402<br>BS 3017-1958 |   |
| IS:6392  | Steel pipe flanges   | BS 4504 : 1969  |   |
| IS:6524<br>Part-I  | Code of practice for design of tower cranes Static and rail mounted  | BS 2799 : 1956  |   |
| IS:7098  | Cross linked Polyethylene insulated PVC sheathed cables  | Standard No. 1 to IPCEA (USA) Pub. No. 5-66-524                   |   |
| IS:7373  | Specification for wrought aluminium and aluminium sheet and strips   |   |   |
| IS:7938  | Air receivers for compressed air installation  |   |   |
| ISO:1217   | Displacement compressor-Acceptance test  |   |   |
| ASHRAE-33<br>and air heating coils.  | Methods of testing for rating of forced circulation air cooling  |   |   |
| ASHRAE-52-76   | Air cleaning device used in general ventilation for removing particle matter.                                      |   |   |
| <b>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</b> | <b>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</b>                                  | <b>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</b>              | <b>PAGE<br/>49 OF 83</b>  |


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|  | <p>ASHRAE-22-72</p> <p>ASHRAE 23-67</p> <p>ARI-450-6</p> <p>ARI-550</p> <p>ARI-410</p> <p>ARI-430/435<br/>BS:848<br/>(Part-1,2)</p> <p>BS:400</p> <p>BS:401</p> <p>CTI Code<br/>ACT-105</p> <p>ANSI-31.5</p> <p>ASME-PTC-<br/>23-1958</p> <p>AMCA A-21C</p> <p>API:618</p> <p>HYDRAULIC INSTITUTE STANDARDS.</p> <p>HYDRANT SYSTEM MANUALS OF TAC.</p> <p>TAC MANUALS OF SPRAY SYSTEM</p> <p>NFPA USA/ NSC UK/ UL USA/ FM USA STANDARDS.</p> <p>INDIAN EXPLOSIVES ACT.</p> <p>INDIAN FACTORIES ACT.</p> <p>STANDARD OF TUBULAR EXCHANGER MANUFACTURER'S ASSOCIATION.</p> | <p>Method of testing for rating of water cooled refrigerant condensers.</p> <p>Methods of testing for rating of positive displacement refrigerant compressors.</p> <p>Standard for water cooled refrigerant condensers.</p> <p>Standard for centrifugal water chilling packages.</p> <p>Standard for forced circulation air cooling and air heating coils</p> <p>Central station AHU/Application of Central Station AHU Fans</p> <p>Low carbon steel cylinders for the storage &amp; transport of permanent gases.</p> <p>Low carbon steel cylinders for the storage &amp; transport of liquified gases.</p> <p>Acceptance test code for Water Cooling Tower.</p> <p>Refrigerant piping</p> <p>Atmospheric Water Cooling Equipment</p> <p>Test Code for air moving devices</p> <p>Reciprocating Compressor for general refinery services.</p> |                          |  |
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|   | <p><b>CODE AND STANDARD FOR CIVIL WORKS</b></p> <p>Some of the applicable Standards, Codes and references are as follows:</p> <p><b>Excavation &amp; Filling</b></p> <p>IS: 2720 (Part-II, IV TO VIII, XIV, XXI, XXIII, XXIV, XXVII TO XXIX, XL) Methods of test for soils-determination for water content etc.</p> <p>IS: 4701                      Code of practice for earth work on canals.</p> <p>IS: 9758                      Guide lines for Dewatering during construction.</p> <p>IS: 10379                    Code of practice for field control of moisture and compaction of soils for embankment and sub-grade.</p> <p><b>Properties, Storage and Handling of Common Building Materials</b></p> <p>IS: 269                      Specification for ordinary Portland cement, 33 grade.</p> <p>IS: 383                      Specification for coarse and fine aggregates from natural sources for concrete.</p> <p>IS: 432                      Specification for mild steel and (Parts 1&amp;2) medium tensile steel bars and hard-drawn steel wires for concrete reinforcement.</p> <p>IS: 455                      Specification for Portland slag cement.</p> <p>IS: 702                      Specification for Industrial bitumen.</p> <p>IS: 712                      Specification for building limes.</p> <p>IS: 808                      Rolled steel Beam channel and angle sections.</p> <p>IS: 1077                    Specification for common burnt clay building bricks.</p> <p>IS: 1161                    Specification of steel tubes for structural purposes.</p> <p>IS: 1363                    Hexagon head Bolts, Screws and nuts of production grade C.</p> <p>IS: 1364                    Hexagon head Bolts, Screws and Nuts of Production grade A &amp; B.</p> <p>IS: 1367                    Technical supply conditions for Threaded fasteners.</p> <p>IS: 1489                    Specification for Portland-pozzolana cement:<br/>(Part-I)                      Fly ash based.</p> |   |   |   |
| <p align="center">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p align="center">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p align="center">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p align="center">PAGE<br/>51 OF 83</p> |   |


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|   | (Part-II)<br><br>IS: 1542<br><br>IS: 1566<br><br>IS: 1786<br><br>IS: 2062<br><br>IS: 2116<br><br>IS: 2386<br>(Parts-I to VIII)<br><br>IS: 3150<br><br>IS: 3495<br>(Parts-I to IV)<br><br>IS: 3812<br><br>IS: 4031<br><br>IS: 4032<br><br>IS: 4082<br><br>IS: 8112<br><br>IS: 8500<br><br>IS: 12269<br><br>IS: 12894<br><br><b>Cast-In-Situ Concrete and Allied Works</b><br><br>IS: 280<br><br>IS: 456 | Calcined clay based.<br><br>Specification for sand for plaster.<br><br>Specification for hard-drawn steel wire fabric for concrete reinforcement.<br><br>Specification for high strength deformed bars for concrete reinforcement.<br><br>Specification for steel for general structural purposes.<br><br>Specification for sand for masonry mortars.<br><br>Testing of aggregates for concrete.<br><br>Hexagonal wire netting for general purpose.<br><br>Methods of tests of burnt clay building bricks.<br><br>Specification for fly ash, for use as pozzolana and admixture.<br><br>Methods of physical tests for hydraulic cement.<br><br>Methods of chemical analysis of hydraulic cement.<br><br>Recommendations on stacking and storage of construction materials at site.<br><br>Specification for 43 grade ordinary portland cement.<br><br>Medium and high strength structural steel.<br><br>53 grade ordinary portland cement.<br><br>Specification for Fly ash lime bricks.<br><br>Specification for mild steel wire for general engineering purposes.<br><br>Code of practice for plain and reinforced concrete. |   |
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.:CS-0011-109(3)-9   | PART-C<br>GENERAL TECHNICAL<br>REQUIREMENTS  | PAGE<br>52 OF 83  |


| CLAUSE NO.   | GENERAL TECHNICAL REQUIREMENTS  |  |  |
|--|---|--|---|
|  | <p>IS: 457</p> <p>IS: 516</p> <p>IS: 650</p> <p>IS: 1199</p> <p>IS: 1791</p> <p>IS: 1838<br/>(Part-I)</p> <p>IS: 2204</p> <p>IS: 2210</p> <p>IS: 2438</p> <p>IS: 2502</p> <p>IS: 2505</p> <p>IS: 2506</p> <p>IS: 2514</p> <p>IS: 2645</p> <p>IS: 2722</p> <p>IS: 2750</p> <p>IS: 2751</p> <p>IS: 3025</p> <p>IS: 3366</p> <p>IS: 3370</p> | <p>Code of practice for general construction of plain &amp; reinforced concrete for dams &amp; other massive structures.</p> <p>Method of test for strength of concrete.</p> <p>Specification for standard sand for testing of cement.</p> <p>Methods of sampling and analysis of concrete.</p> <p>General requirements for batch type concrete mixers.</p> <p>Specification for preformed fillers for expansion joints in concrete pavements and structures (non-extruding and resilient type).</p> <p>Code of practice for construction of reinforced concrete shell roof.</p> <p>Criteria for the design of reinforced concrete shell structures and folded plates.</p> <p>Specification for roller pan mixer.</p> <p>Code of practice for bending and fixing of bars for concrete reinforcement.</p> <p>General requirements for concrete vibrators, immersion type.</p> <p>General requirements for concrete vibrators, screed board type.</p> <p>Specification for concrete vibrating tables.</p> <p>Specification for Integral cement water proofing compounds.</p> <p>Specification for portable swing weigh batches for concrete. (single and double bucket type)</p> <p>Specification for Steel scaffolding.</p> <p>Code of practice for welding of mild steel plain and deformed bars for reinforced concrete construction.</p> <p>Methods of sampling and test waste water.</p> <p>Specification for Pan vibrators.</p> <p>Code of practice for concrete structures for the storage of</p> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>   | <p>PAGE<br/>53 OF 83</p>  |


| CLAUSE NO.   | GENERAL TECHNICAL REQUIREMENTS   |   |  |
|--|--|---|---|
|  | (Part I to IV)<br><br>IS: 3414<br><br>IS: 3550<br><br>IS: 3558<br>concrete.<br><br>IS: 4014<br>(Parts I & II)<br><br>IS: 4326<br>of buildings.<br><br>IS: 4461<br><br>IS: 4656<br><br>IS: 4925<br><br>IS: 4990<br><br>IS: 4995<br>(Parts I & II)<br><br>IS: 5256<br><br>IS: 5525<br>concrete work.<br><br>IS: 5624<br><br>IS: 6461<br><br>IS: 6494<br><br>IS: 6509<br><br>IS: 7861<br><br>IS: 9012<br><br>IS: 9103 | liquids.<br><br>Code of practice for design and installation of joints in buildings.<br><br>Methods of test for routine control for water used in industry.<br><br>Code of practice for use of immersion vibrators for consolidating<br>concrete.<br><br>Code of practice for steel tubular scaffolding.<br><br>Code of practice for earthquake resistant design and construction<br>of buildings.<br><br>Code of practice for joints in surface hydro-electric power stations.<br><br>Specification for form vibrators for concrete.<br><br>Specification for batching and mixing plant.<br><br>Specification for plywood for concrete shuttering work.<br><br>Criteria for design of reinforced concrete bins for the storage<br>of granular and powdery materials.<br><br>Code or practice for sealing joints in concrete lining on canals.<br><br>Recommendations for detailing of reinforcement in reinforced<br>concrete work.<br><br>Specification for foundation bolts.<br><br>Glossary of terms relating to cement concrete.<br><br>Code of practice for water proofing of underground water<br>reservoirs and swimming pools.<br><br>Code of practice for installation of joints in concrete pavements.<br><br>Code of practice for extreme weather concreting. (Parts I & II)<br><br>Recommended practice for shot concreting.<br><br>Specification for admixtures for concrete. |   |
| <b>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</b> | <b>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</b>  | <b>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</b>  | <b>PAGE<br/>54 OF 83</b>  |


| CLAUSE NO.   | GENERAL TECHNICAL REQUIREMENTS  |  |  |
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|  | <p>IS: 9417</p> <p>IS: 10262</p> <p>IS: 11384</p> <p>IS: 11504</p> <p>IS: 12118</p> <p>IS: 12200</p> <p>IS: 13311</p> <p>Part-1</p> <p>Part-2</p> <p>SP:23</p> <p>SP: 24</p> <p>SP: 34</p> <p><b>Precast Concrete Works</b></p> <p>SP: 7(PartVI/</p> <p>IS: 10297</p> <p>IS: 10505</p> <p><b>Masonry and Allied Works</b></p> <p>IS: 1905</p> <p>IS: 2212</p> | <p>Recommendations for welding cold worked steel bars for reinforced concrete construction.</p> <p>Recommended guidelines for concrete mix design.</p> <p>Code of practice for composite construction in structural steel and concrete.</p> <p>Criteria for structural design of reinforced concrete natural draught cooling towers.</p> <p>Specification for two-parts poly sulphide.</p> <p>Code of practice for provision of water stops at transverse contraction joints in masonry and concrete dams.</p> <p>Method of non-destructive testing of concrete.</p> <p>Ultrasonic pulse velocity.</p> <p>Rebound hammer.</p> <p>Handbook of concrete mixes</p> <p>Explanatory Handbook on IS: 456-1978</p> <p>Handbook on concrete reinforcement and detailing.</p> <p>National Building Code- Structural design of prefabrication and Sec.7) systems building.</p> <p>Code of practice for design and construction of floors and roofs using precast reinforced/prestressed concrete ribbed or cored slab units.</p> <p>Code of practice for construction of floors and roofs using pre-cast reinforced concrete units.</p> <p>Code of Practice for Structural Safety of Buildings-Masonry walls.</p> <p>Code of Practice for Brickwork.</p> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>   | <p>PAGE<br/>55 OF 83</p>  |


| CLAUSE NO.   | GENERAL TECHNICAL REQUIREMENTS   |   |  |
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|  | <p>IS: 2250</p> <p>SP: 20</p> <p><b>Sheeting Works</b></p> <p>IS:277</p> <p>IS: 459</p> <p>IS: 513</p> <p>IS: 730</p> <p>IS: 1626</p> <p>IS: 2527</p> <p>IS: 3007</p> <p>IS: 5913</p> <p>IS: 7178</p> <p>IS: 8183</p> <p>IS: 8869</p> <p>IS: 12093</p> <p>IS: 12866</p> <p>IS: 14246</p> <p><b>Fabrication and Erection of Structural Steel Work</b></p> <p>IS: 2016</p> | <p>Code of Practice for Preparation and use of Masonry Mortar.</p> <p>Explanatory hand book on masonry code.</p> <p>Galvanised steel sheets (plain or corrugated).</p> <p>Unreinforced corrugated and semi-corrugated asbestos cement sheets.</p> <p>Cold-rolled carbon steel sheets.</p> <p>Specification for fixing accessories for corrugated sheet roofing.</p> <p>Specification for Asbestos cement building pipes and pipe fittings, gutters and gutter fittings and roofing fittings.</p> <p>Code of practice for fixing rain water gutters and down pipe for roof drainage.</p> <p>Code of practice for laying of asbestos cement sheets.</p> <p>Methods of test for asbestos cement products.</p> <p>Technical supply conditions for tapping screw.</p> <p>Bonded mineral wool.</p> <p>Washers for corrugated sheet roofing.</p> <p>Code of practice for laying and fixing of sloped roof covering using plain and corrugated galvanised steel sheets.</p> <p>Plastic translucent sheets made from thermosetting polyster resin (glass fibre reinforced).</p> <p>Specification for continuously pre-painted galvanised steel sheets and coils.</p> <p>Specification for plain washers.</p> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>  | <p>PAGE<br/>56 OF 83</p>  |


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|  | <p>IS: 814</p> <p>IS: 1852</p> <p>IS: 3502</p> <p>IS: 6911</p> <p>IS: 3757</p> <p>IS: 6623</p> <p>IS: 6649</p> <p>IS: 800</p> <p>IS: 816</p> <p>IS: 4000</p> <p>IS: 9595</p> <p>IS: 817</p> <p>IS: 1811</p> <p>IS: 9178</p> <p>IS: 9006</p> <p>IS: 7215</p> <p>IS: 12843</p> <p>IS: 4353</p> <p>SP: 6<br/>(Part 1 to 7)</p> | <p>Specification for covered Electrodes for Metal Arc Welding for weld steel.</p> <p>Specification for Rolling and Cutting Tolerances for Hot rolled steel products.</p> <p>Specifications for chequered plate.</p> <p>Specification for stainless steel plate, sheet and strip.</p> <p>Specification for high strength structural bolts</p> <p>Specification for high strength structural nuts.</p> <p>High Tensile friction grip washers.</p> <p>Code of practice for use of structural steel in general building construction.</p> <p>Code of practice for use of Metal Arc Welding for General Construction.</p> <p>Code of practice for assembly of structural joints using high tensile friction grip fasteners.</p> <p>Code of procedure of Manual Metal Arc Welding of Mild Steel.</p> <p>Code of practice for Training and Testing of Metal Arc Welders.</p> <p>Qualifying tests for Metal Arc Welders (engaged in welding structures other than pipes).</p> <p>Criteria for Design of steel bins for storage of Bulk Materials.</p> <p>Recommended Practice for Welding of Clad Steel.</p> <p>Tolerances for fabrication steel structures.</p> <p>Tolerance for erection of structural steel.</p> <p>Recommendations for submerged arc welding of mild steel and low alloy steels.</p> <p>ISI Hand book for structural Engineers.</p> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>  | <p>PAGE<br/>57 OF 83</p>  |


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|  | <p>IS: 1608</p> <p>IS: 1599</p> <p>IS : 228</p> <p>IS : 2595</p> <p>IS : 1182</p> <p>IS : 3664</p> <p>IS : 3613</p> <p>IS : 3658</p> <p>IS : 5334</p> <p><b>Plastering and Allied Works</b></p> <p>IS : 1635</p> <p>IS : 1661</p> <p>IS : 2333</p> <p>IS : 2402</p> <p>IS : 2547</p> <p>IS : 3150</p> <p><b>Acid and Alkali Resistant Lining</b></p> <p>IS : 158</p> <p>IS : 412</p> | <p>Method of Tensile Testing of Steel products other than sheets, strip, wire and tube.</p> <p>Method of Bend Tests for Steel products other than sheet, strip, wire and tube</p> <p>Methods of chemical Analysis of pig iron, cast iron and plain carbon and low alloy steel.</p> <p>Code of Practice for Radio graphic testing.</p> <p>Recommended practice for Radiographic Examination of fusion welded butt joints in steel plates.</p> <p>Code of practice for Ultra sonic Testing by pulse echo method.</p> <p>Acceptance tests for wire flux combination for submerged Arc Welding.</p> <p>Code of practice for Liquid penetrant Flaw Detection.</p> <p>Code of practice for Magnetic Particle Flaw Detection of Welds.</p> <p>Code of practice for field slaking of Building lime and preparation of putty.</p> <p>Application of cement and cement lime plaster finishes.</p> <p>Plaster-of-paris.</p> <p>Code of practice for external rendered finishes.</p> <p>Gypsum building plaster.</p> <p>Hexagonal wire netting for general purpose.</p> <p>Ready mixed paint, brushing, bituminous, black, lead free, acid, alkali &amp; heat resisting.</p> <p>Specification for expanded metal steel sheets for general purpose.</p> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>   | <p>PAGE<br/>58 OF 83</p>  |


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|  | <p>IS : 4441</p> <p>IS : 4443</p> <p>IS : 4456</p> <p>IS : 4457</p> <p>IS : 4832</p> <p>IS : 4860</p> <p>IS : 9510</p> <p><b>Water Supply, Drainage and Sanitation</b></p> <p>IS : 458</p> <p>IS : 554</p> <p>IS : 651</p> <p>IS : 774</p> <p>IS : 775</p> <p>IS : 778</p> <p>IS : 781</p> <p>IS : 782</p> <p>IS : 783</p> | <p>Code of practice for use of silicate type chemical resistant mortars.</p> <p>Code of practice for use of resin type chemical resistant mortars.</p> <p>Method of test for chemical resistant tiles.<br/>(Part I &amp; II)</p> <p>Specification for ceramic unglazed vitreous acid resistant tiles.</p> <p>Specification for chemical resistant mortars.</p> <p>Part I Silicate type</p> <p>Part II Resin type</p> <p>Part III Sulphur type</p> <p>Specification for acid resistant bricks.</p> <p>Specification for bitumasitic, Acid resisting grade.</p> <p>Specification for concrete pipes.</p> <p>Dimensions for pipe threads, where pressure tight joints are made on thread.</p> <p>Specification for salt glazed stoneware pipes.</p> <p>Flushing cisterns for water closets and urinals.</p> <p>Cast iron brackets and supports for wash basins and sinks.</p> <p>Copper alloy gate, globe and check valves for water works purposes.</p> <p>Cast copper alloy screw down bib taps and stop valves for water services.</p> <p>Caulking lead.</p> <p>Code of practice for laying of concrete pipes.</p> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>   | <p>PAGE<br/>59 OF 83</p>  |


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|  | <p>IS : 1172</p> <p>IS : 1230</p> <p>IS : 1239</p> <p>IS : 1536</p> <p>IS : 1537</p> <p>IS : 1538</p> <p>IS : 1703</p> <p>IS : 1726</p> <p>IS : 1729</p> <p>IS : 1742</p> <p>IS : 1795</p> <p>IS : 1879</p> <p>IS : 2064</p> <p>IS : 2065</p> <p>IS : 2326</p> <p>IS : 2470<br/>(Part-I &amp; II)</p> <p>IS : 2501</p> <p>IS : 2548</p> <p>IS : 2556<br/>(Part 1 to 15)</p> <p>IS : 2963</p> | <p>Basic requirements for water supply, drainage and sanitation.</p> <p>Cast iron rain water pipes and fittings.</p> <p>Mild steel tubes, tubulars and other wrought steel fittings.</p> <p>Centrifugally cast (Spun) iron pressure pipes for water, gas and sewage.</p> <p>Vertically cast iron pressure pipes for water, gas and sewage.</p> <p>Cast iron fittings for pressure pipe for water, gas and sewage.</p> <p>Ball valves (horizontal plunger type) including float for water supply purposes.</p> <p>Cast iron manhole covers and frames.</p> <p>Sand cast iron spigot and socket, soil, water and ventilating pipes, fittings and accessories.</p> <p>Code of practice for building drainage.</p> <p>Pillar taps for water supply purposes.</p> <p>Malleable cast iron pipe fittings.</p> <p>Code of practice for selection, installation and maintenance of sanitary appliances.</p> <p>Code of practice for water supply in building.</p> <p>Automatic flushing cisterns for urinals.</p> <p>Code of practice for installation of septic tanks.</p> <p>Copper tubes for general engineering purposes.</p> <p>Plastic seat and cover for water-closets.</p> <p>Vitreous sanitary appliances (vitreous china).</p> <p>Non-ferrous waste fittings for wash basins and sinks.</p> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>   | <p>PAGE<br/>60 OF 83</p>  |


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|  | <p>IS : 3114</p> <p>IS : 3311</p> <p>IS : 3438</p> <p>IS : 3486</p> <p>IS : 3589</p> <p>IS : 3989</p> <p>IS : 4111<br/>(Part I to IV)</p> <p>IS : 4127</p> <p>IS : 4764</p> <p>IS : 4827</p> <p>IS : 5329</p> <p>IS : 5382</p> <p>IS : 5822</p> <p>IS : 5961</p> <p>IS : 7740</p> <p>IS : 8931</p> <p>IS : 8934</p> <p>IS : 9762</p> <p>IS : 10446</p> | <p>Code of practice for laying of cast iron pipes.</p> <p>Waste plug and its accessories for sinks and wash basins.</p> <p>Silvered glass mirrors for general purposes.</p> <p>Cast iron spigot and socket drain pipes.</p> <p>Electrically welded steel pipes for water, gas and sewage (200mm to 2000mm nominal diameter).</p> <p>Centrifugally cast (Spun) iron spigot and socket soil, waste and ventilating pipes, fittings and accessories.</p> <p>Code of practice for ancillary structure in sewerage system.</p> <p>Code of practice for laying of glazed stone-ware pipes.</p> <p>Tolerance limits for sewage effluents discharged into inland-surface waters.</p> <p>Electro plated coating of nickel and chromium on copper and copper alloys.</p> <p>Code of practice for sanitary pipe work above ground for buildings.</p> <p>Rubber sealing rings for gas mains, water mains and sewers.</p> <p>Code of practice for laying of welded steel pipes for water supply.</p> <p>Cast iron grating for drainage purpose.</p> <p>Code of practice for road gullies.</p> <p>Cast copper alloy fancy bib taps and stop valves for water services.</p> <p>Cast copper alloy fancy pillar taps for water services.</p> <p>Polyethylene floats for ball valves.</p> <p>Glossary of terms for water supply and sanitation.</p> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>  | <p>PAGE<br/>61 OF 83</p>  |


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|--|---|--|---|
|  | <p>IS : 10592</p> <p>IS : 12592</p> <p>IS : 12701</p> <p>SP: 35</p> <p>-</p> <p><b>Doors, Windows and Allied Works</b></p> <p>IS : 204</p> <p>Part-I</p> <p>Part-II</p> <p>IS : 208</p> <p>IS : 281</p> <p>IS : 362</p> <p>IS : 420</p> <p>IS : 1003<br/>Part-I door</p> <p>IS : 1038</p> <p>IS : 1081</p> <p>IS : 1341</p> <p>IS : 1361</p> <p>IS : 1823</p> <p>IS : 1868</p> <p>IS : 2202<br/>(Part-II)</p> | <p>Industrial emergency showers, eye and face fountains and combination units.</p> <p>Specification for precast concrete manhole covers and frames.</p> <p>Rotational moulded polyethylene water storage tanks.</p> <p>Hand book on water supply and drainage.</p> <p>Manual on Sewerage and sewage treatment (Published by CPH &amp; EEO) As updated.</p> <p>Tower Bolts</p> <p>Ferrous metals.</p> <p>Nonferrous metals.</p> <p>Door Handles.</p> <p>Mild steel sliding door bolts for use with padlocks.</p> <p>Parliament Hinges.</p> <p>Specification for putty, for use on metal frames.</p> <p>Specification for timber panelled and glazed shutters- (Part-I) shutters.</p> <p>Steel doors, windows and ventilators.</p> <p>Code of practice for fixing and glazing of metal (steel and aluminium) doors, windows and ventilators.</p> <p>Steel butt hinges.</p> <p>Steel windows for industrial buildings.</p> <p>Floor door stoppers.</p> <p>Anodic coatings on Aluminium and its alloys.</p> <p>Specification for wooden flush door shutters (solid core type); particle board face panels and hard board face panels</p> |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>   | <p>PAGE<br/>62 OF 83</p>  |


| CLAUSE NO.  | GENERAL TECHNICAL REQUIREMENTS  |   |  |
|---|---|---|---|
|   | IS:2209<br>IS:2553<br>IS:2835<br>IS:3548<br>IS:3564<br>IS : 3614<br>IS:4351<br>IS:5187<br>IS:5437<br>IS:6248<br>IS:6315<br>IS:7196<br>IS:7452<br>IS:10019<br>IS:10451<br>IS:10521 | Mortice locks (vertical type).<br>Safety glass<br>Flat transparent sheet glass.<br>Code of practice for glazing in buildings.<br>Door closers (Hydraulically regulated).<br>Fire check doors; plate, metal covered and rolling type.<br>Steel door frames.<br>Flush bolts.<br>Wired and figured glass<br>Metal rolling shutters and rolling grills.<br>Floor springs (hydraulically regulated) for heavy doors.<br>Hold fasts.<br>Hot rolled steel sections for doors, windows and ventilators.<br>Mild steel stays and fasteners.<br>Steel sliding shutters (top hung type).<br>Collapsible gates.<br><br><b>Roof Water Proofing and Allied Works</b><br>IS:1203<br>IS:1322<br>IS:1346<br>IS:1580<br>Methods of testing tar and bitumen.<br>Specification for bitumen felts for water proofing and damp proofing.<br>Code of practice for water proofing of roofs with bitumen felts.<br>Specification for bituminous compound for water proofing and caulking purposes. |   |
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.:CS-0011-109(3)-9  | PART-C<br>GENERAL TECHNICAL<br>REQUIREMENTS   | PAGE<br>63 OF 83  |

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|---|--|---|---|
|   | IS:3067  | Code of practice for general design details and preparatory work for damp proofing and water proofing of buildings. |   |
|   | IS:3384  | Specification for bitumen primer for use in water proofing and damp proofing.                                       |   |
|   | <b>Floor Finishes and Allied Works</b>   |   |   |
|   | IS:1237  | Specification for cement concrete flooring tiles.   |   |
|   | IS:1443  | Code of practice for laying and finishing of cement concrete flooring tiles.  |   |
|   | IS:2114  | Code of practice for laying in-situ terrazzo floor finish.  |   |
|   | IS:2571  | Code of practice for laying in-situ cement concrete flooring.   |   |
|   | IS:3462  | Specification for unbacked flexible PVC flooring.   |   |
|   | IS:4971  | Recommendations for selection of industrial floor finishes.   |   |
|   | IS:5318  | Code of practice for laying of flexible PVC sheet and tile flooring.  |   |
|   | IS:8042  | Specification for white portland cement.  |   |
|   | IS:13801   | Specification for chequered cement concrete flooring tiles.   |   |
|   | <b>Painting and Allied Works</b>   |   |   |
|   | IS:162   | Specification for fire resisting silicate type, brushing, for use on wood, colour as required.                      |   |
|   | IS:1477  | Code of practice for painting of ferrous metals in buildings.   |   |
|   | Part-I   | Pretreatment.   |   |
|   | Part-II  | Painting.   |   |
|   | IS:1650  | Specification for colours for building and decorative finishes.   |   |
|   | IS:2074  | Specification for red oxide-zinc chrome, priming, ready mixed paint air drying.                                     |   |
|   | IS:2338  | Code of practice for finishing of wood and wood based materials.  |   |
|   | Part-I   | Operations and workmanship  |   |
| <p align="center">LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p align="center">TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p> | <p align="center">PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>   | <p align="center">PAGE<br/>64 OF 83</p>   |


| CLAUSE NO.  | GENERAL TECHNICAL REQUIREMENTS   |  |  |
|---|--|--|---|
|   | Part-II<br><br>IS:2395<br><br>Part-I<br>Part-II<br><br>IS:2524<br><br>Part-I<br><br>Part-II<br><br>IS:2932<br><br>IS:2933<br>IS:4759<br><br>IS:5410<br>IS:5411<br>(Part-I)<br>IS:6278<br>IS:10403<br><br><b>Piling and Foundation</b><br><br>IS:1080<br><br>IS:1904<br><br>IS:2911<br><br>IS:2950<br><br>IS:2974<br><br>(Part-I TO V)<br><br>IS:6403 | Schedules<br><br>Code of practice for painting concrete, masonry and plaster surfaces.<br><br>Operations and workmanship.<br>Schedule.<br><br>Code of practice for painting of nonferrous metals in buildings.<br><br>Pretreatment.<br><br>Painting.<br><br>Specification of synthetic enamel paint, exterior, under-coating and finishing.<br><br>Specification enamel paint, under coating and finishing.<br>Code of practice for hot dip zinc coating on structural steel and other allied products.<br><br>Specification for cement paint<br>Specification for plastic emulsion paint-for exterior use<br><br>Code of practices for white washing and colour washing.<br>Glossary of terms relating to building finishes.<br><br>Code of practice for design and construction of simple spread foundations.<br><br>Code of practice for design and construction of foundations in Soils; General Requirements.<br><br>Code of practice for designs and construction of Pile foundations (Relevant Parts).<br><br>Code of practice for designs and construction of Raft (Part-I) foundation.<br><br>Code of practice for design and construction of machine foundations.<br><br>Code of practice for determination of Allowable Bearing pressure on Shallow foundation. |   |
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.:CS-0011-109(3)-9   | PART-C<br>GENERAL TECHNICAL<br>REQUIREMENTS  | PAGE<br>65 OF 83  |

| CLAUSE NO.  | GENERAL TECHNICAL REQUIREMENTS  |  |  |
|---|---|--|---|
|   | IS:8009<br><br>Part-I<br>Part-II<br><br>IS:12070<br><br>DIN:4024<br><br>VDI:2056<br>VDI:2060  | Code of practice for calculation of settlement of foundation subjected to symmetrical vertical loads.<br><br>Shallow foundations.<br>Deep foundations.<br><br>Code of practice for design and construction of shallow foundations on rocks.<br><br>Flexible supporting structures for machines with rotating machines.<br><br>Criteria for assessing mechanical vibrations of machines.<br>Criteria for assessing rotating imbalances in machines.   |   |
|   | <b>Stop Log and Trash Rack</b>  |  |   |
|   | IS:4622<br><br>IS:5620<br><br>IS:11388<br><br>IS:11855  | Recommendations for fixed - wheel gates structural design.<br><br>Recommendations for structural design criteria for low head slide gates.<br><br>Recommendations for design of trash rack for intakes.<br><br>General requirements for rubber seals for hydraulic gates.  |   |
|   | <b>Roads</b>  |  |   |
|   | IRC:5<br><br>IRC:14<br><br>IRC:16<br><br>IRC:19<br><br>IRC:21<br><br>IRC:34<br><br>IRC:36<br><br>IRC:37<br><br>IRC:56<br><br>IRC:73<br><br>IRC:86 | Standard specifications and Code of practice for road bridges, section-I general Features of Design.<br><br>Recommended practice of 2cm thick bitumen and tar carpets.<br><br>Specification for priming of base course with bituminous primers.<br><br>Standard specifications and code of practice for water bound macadam.<br><br>Standard specifications and Code of practice for road bridges, section-III - Cement concrete (plain and reinforced).<br><br>Recommendations for road construction in waterlogged areas.<br><br>Recommended practice for the construction of earth embankments for road works.<br><br>Guidelines for the Design of flexible pavements.<br><br>Recommended practice for treatment of embankment slopes for erosion control.<br><br>Geometric design standards for rural (non-urban) highways.<br><br>Geometric Design standards for urban roads in plains. |   |
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.:CS-0011-109(3)-9  | PART-C<br>GENERAL TECHNICAL<br>REQUIREMENTS  | PAGE<br>66 OF 83  |

| CLAUSE NO.   | GENERAL TECHNICAL REQUIREMENTS  |   |                          |  |
|--|---|---|--------------------------|---|
|  | <p>IRC:SP:13</p> <p>IRC - Public-<br/>ation</p> <p>IS:73</p> <p><b>Loadings</b></p> <p>IS:875<br/>(Pt. I to V)</p> <p>IS:1893</p> <p>IS:4091</p> <p>IRC:6</p> <p>M.O.T.</p> <p><b>Safety</b></p> <p>IS:3696<br/>(Part I &amp; II)</p> <p>IS:3764</p> <p>IS:4081</p> <p>IS:4130</p> <p>IS:5121</p> <p>IS:5916</p> <p>IS:7205</p> <p>IS:7293</p> <p>IS:7969</p> <p>IS:11769</p> <p>- Indian Explosives Act. 1940 as updated.</p> <p><b>Architectural design of buildings</b></p> <p>SP:7</p> <p>SP:41</p> | <p>Guidelines for the design of small bridges &amp; culverts.</p> <p>Ministry of Surface Transport (Roads Wing), Specifications for road and bridge works.</p> <p>Specification for paving bitumen</p> <p>Code of practice for design loads other than earthquake) for buildings and structures.</p> <p>Criteria for earthquake resistant design of structures.</p> <p>Code of Practice for design and construction of foundation for transmission line towers &amp; poles.</p> <p>Standard specifications &amp; code of practice for road bridges, Section-II Loads and stresses.</p> <p>Deptt. of railways Bridge Rules.</p> <p>Safety code for scaffolds and ladders.</p> <p>Safety code for excavation work.</p> <p>Safety code for blasting and related drilling operations.</p> <p>Safety code for demolition of buildings.</p> <p>Safety code for piling and other deep foundations.</p> <p>Safety code for construction involving use of hot bituminous materials.</p> <p>Safety code for erection on structural steelwork.</p> <p>Safety code for working with construction machinery.</p> <p>Safety code for handling and storage of building materials</p> <p>Guidelines for safe use of products containing asbestos.</p> |                          |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>   | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p>  | <p>PAGE<br/>67 OF 83</p> |   |

| CLAUSE NO.   | GENERAL TECHNICAL REQUIREMENTS   |  |                          |  |
|--|--|--|--------------------------|---|
|  | <p><b>Miscellaneous</b></p> <p>IS:802 Code of practice for use of structural steel in<br/>(Relevant parts) overhead transmission line towers.</p> <p>IS:803 Code of practice for design, fabrication and erection of vertical mild steel cylindrically welded in storage tanks.</p> <p>IS:10430 Creteria for design of lined canals and liner for selection of type of lining.</p> <p>IS:11592 Code of practice for selection and design of belt conveyors.</p> <p>IS:12867 PVC handrails covers.</p> <p>CIRIA Design and construction of buried thin-wall pipes.</p> <p>Publication</p> |  |                          |   |
| <p>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</p> | <p>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</p>  | <p>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS</p> | <p>PAGE<br/>68 OF 83</p> |   |

|                    |  |                                   |
|--------------------|--|-----------------------------------|
| MFR.'s<br>LOGO     | <b>MANUFACTURER'S NAME AND ADDRESS</b> | <b>MANUFACTURING QUALITY PLAN</b> |
| ITEM :             |  | PROJECT :                         |
| SUB-SYSTEM:        |  | PACKAGE :                         |
| DATE:              |  | CONTRACT NO.:                     |
| PAGE: .... OF .... |  | MAIN-SUPPLIER:                    |

| SL. NO   | COMPONENT & OPERATIONS | CHARACTERISTICS | CLASS | TYPE OF CHECK | QUANTUM OF CHECK |  | REFERENCE DOCUMENT | ACCEPTANCE NORMS | FORMAT OF RECORD | AGENCY            |     |     | REMARKS |
|--|------------------------|-----------------|-------|---------------|------------------|--|--------------------|------------------|------------------|-------------------|-----|-----|---------|
|  |                        |                 |       |               | M                | C / N  |                    |                  |                  | M                 | C   | N   |         |
| 1.   | 2.                     | 3.              | 4.    | 5.            | 6.               | 7.   | 8.                 | 9.               | D*               | **                | 10. | 11. |         |
| <b>LEGEND:</b> * RECORDS, IDENTIFIED WITH "TICK" ( ✓ ) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.<br>** M: MANUFACTURER/SUB-SUPPLIER C: MAIN SUPPLIER, N: NTPC<br>P: PERFORM W: WITNESS AND V: VERIFICATION, AS APPROPRIATE, CHP: NTPC SHALL IDENTIFY IN COLUMN "N" AS 'W' |                        |                 |       |               |                  |  |                    |                  |                  |                   |     |     |         |
| MANUFACTURER/<br>SUB-SUPPLIER  |                        | MAIN-SUPPLIER   |       | SIGNATURE     |                  |  |                    | DOC. NO.:        |                  | REV..... CAT..... |     |     |         |
| REVIEWED BY  |                        | APPROVED BY     |       | FOR NTPC USE  |                  | APPROVAL SEAL  |                    | ENGG. DIV./QA&I  |                  |                   |     |     |         |


FORMAT NO.: QS-01-QAI-P-09/F1-R1

1/1

|   |   |   |
|---|---|---|
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE | TECHNICAL SPECIFICATION<br>SECTION - VI<br>BID DOC. NO.: CS-0011-109(3)-9 | PART-C<br>GENERAL TECHNICAL REQUIREMENT |
|   |   | PAGE 76 OF 83                           |

|                 |                             |                           |
|-----------------|-----------------------------|---------------------------|
| SUPPLIER'S LOGO | SUPPLIER'S NAME AND ADDRESS | <b>FIELD QUALITY PLAN</b> |
|                 | ITEM :                      | PROJECT :                 |
|                 | SUB-SYSTEM:                 | PACKAGE :                 |
|                 |                             | CONTRACT NO. :            |
|                 |                             | MAIN-SUPPLIER:            |
|                 |                             | QP NO.:                   |
|                 |                             | REV. NO.:                 |
|                 |                             | DATE:                     |
|                 |                             | PAGE: ... OF ...          |

| SL. NO | ACTIVITY AND OPERATION | CHARACTERISTICS / INSTRUMENTS | CLASS OF CHECK # | TYPE OF CHECK | QUANTUM OF CHECK | REFERENCE DOCUMENT | ACCEPTANCE NORMS | FORMAT OF RECORD | REMARKS |
|--------|------------------------|-------------------------------|------------------|---------------|------------------|--------------------|------------------|------------------|---------|
| 1.     | 2.                     | 3.                            | 4.               | 5.            | 6.               | 7.                 | 8.               | 9.               | 10.     |
|        |                        |                               |                  |               |                  |                    |                  |                  |         |

|   |               |  |                 |             |
|---|---------------|--|-----------------|-------------|
| MANUFACTURER/<br>SUB-SUPPLIER   | MAIN-SUPPLIER | SIGNATURE  | FOR NTPC USE    | REV.....    |
| LEGEND: * RECORDS, IDENTIFIED WITH "TICK" (✓) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.<br>LEGEND TO BE USED: CLASS # : A = CRITICAL, B=MAJOR, C=MINOR;<br>'A' SHALL BE WITNESSED BY NTPC FQA, 'B' SHALL BE WITNESSED BY NTPC ERECTION / CONSTRUCTION DEPTT, AND 'C' SHALL BE WITNESSED BY MAIN SUPPLIER (A & B CHECK SHALL BE NTPC CHP STAGE) |               |  | DOC. NO.:       | REV.....    |
| FORMAT NO.: QS-01-QAI-P-09/F2-R1  |               |  | REVIEWED BY     | APPROVED BY |
| 1/1   |               |  | ENGG. DIV./QA&I |             |

LOT-3 PROJECTS

|  |  |   |
|--|--|---|
| FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE | TECHNICAL SPECIFICATION SECTION - VI<br>BID DOC. NO.: CS-0011-109(3)-9 | PART-C<br>GENERAL TECHNICAL REQUIREMENT |
| PAGE 77 OF 83                                  |  |   |

ANNEXURE-III

|   |  |         |   |  |  |  |  |           |
|---|--|---------|---|--|--|--|--|-----------|
|  | Project :<br>Package :<br>Supplier :<br>Contractor No. : | Stage : | <b>LIST OF ITEMS REQUIRING QUALITY PLAN AND SUB-SUPPLIER APPROVAL</b> |  |  |  |  | DOC. NO.: |
|   |  |         | SUB-SYSTEM :  |  |  |  |  | REV. NO.: |
|   |  |         |   |  |  |  |  | DATE :    |
|   |  |         |   |  |  |  |  | PAGE : OF |

| S. N. | Item | QP/ Insp. Cat. | QP No. | QP Sub. Schedule | QP approval schedule | Proposed sub-supplier | Place | Sub-suppliers approval status / category | Sub-supplier Details on schedule | Remarks |
|-------|------|----------------|--------|------------------|----------------------|-----------------------|-------|--|----------------------------------|---------|
|       |      |                |        |                  |                      |                       |       |  |                                  |         |
|       |      |                |        |                  |                      |                       |       |  |                                  |         |
|       |      |                |        |                  |                      |                       |       |  |                                  |         |
|       |      |                |        |                  |                      |                       |       |  |                                  |         |
|       |      |                |        |                  |                      |                       |       |  |                                  |         |
|       |      |                |        |                  |                      |                       |       |  |                                  |         |
|       |      |                |        |                  |                      |                       |       |  |                                  |         |

**LEGENDS**  
**SYSTEM SUPPLIER/SUB-SUPPLIER APPROVAL STATUS CATEGORY (SHALL BE FILLED BY NTPC)**  
A – For these items proposed vendor is acceptable to NTPC. To be indicated with letter “A” in the list alongwith the condition of approval, if any.  
DR – For these items “Detailed required” for NTPC review. To be identified with letter “DR” in the list.  
NOTED – For these items vendors are approved by Main Supplier and accepted by NTPC without specific vendor approval from NTPC. To be identified with “NOTED.”  
OP/INSPN CATEGORY:  
CAT-I : For these items the Quality Plans are approved by NTPC and the final acceptance will be on physical inspection witness by NTPC.  
CAT-II : For these items the Quality Plans approved by NTPC. However no physical inspection shall be done by NTPC. The final acceptance by NTPC shall be on the basis review of documents as per approved QP.  
CAT-III : For these items Main Supplier approves the Quality Plans. The final acceptance by NTPC shall be on the basis certificate of conformance by the main supplier.  
UNITS/WORKS : Place of manufacturing Place of Main Supplier of multi units/works.

**FORMAT NO.: QS-01-QAI-P-1/F3-R0** 1/1  
E.rigg. Div. / QA&I

|  |  |   |                      |
|--|--|---|----------------------|
| <b>LOT-3 PROJECTS</b><br><b>FLUE GAS DESULPHURISATION (FGD)</b><br><b>SYSTEM PACKAGE</b> | <b>TECHNICAL SPECIFICATION</b><br><b>SECTION – VI</b><br><b>BID DOC. NO.: CS-0011-109(3)-9</b> | <b>PART-C</b><br><b>GENERAL TECHNICAL REQUIREMENT</b> | <b>PAGE 78 OF 83</b> |
|--|--|---|----------------------|



ANNEXURE-V

| Sl. No.   | DRG No. for Weld Location and Identification mark | Description of parts to welded | Mati. Spec. | Dimensions | Process of welding | Type of Weld | Electrode filler spec. | WPS. No. | Min. pre-heat | Heat treatment |              | NDT method/Quantum | REF | Remarks |
|-----------|---|--------------------------------|-------------|------------|--------------------|--------------|------------------------|----------|---------------|----------------|--------------|--------------------|-----|---------|
|           |   |                                |             |            |                    |              |                        |          |               | Temp.          | Holding time |                    |     |         |
|           |   |                                |             |            |                    |              |                        |          |               |                |              |                    |     |         |
| NOTES:    |   |                                |             |            |                    |              |                        |          |               |                |              |                    |     |         |
| SIGNATURE |   |                                |             |            |                    |              |                        |          |               |                |              |                    |     |         |
| FORMAT    |   |                                |             |            |                    |              |                        |          |               |                |              |                    |     |         |
|           |   |                                |             |            |                    |              |                        |          |               | 1/1            |              | Engg. Div. / QA&I  |     |         |

Project : Stage : FIELD WELDING SCHEDULE  
 Contractor : (To be raised by the contractor)  
 System : Welding Code: .....

DOC. NO.:  
 REV. NO.:  
 DATE :  
 PAGE : OF

CLAUSE NO.

**GENERAL TECHNICAL REQUIREMENTS (Annexure-VI)**




| S.No | Description of Drgs/Docs  | No of Prints | No of ROMs/DVDs/Portable Hard Disk | CD |
|------|---|--------------|------------------------------------|----|
| 1    | Drawings, Data sheets, Design calculations, Purchase specifications and other documents   |              |                                    |    |
|      | First submission and submission with major changes  |              |                                    |    |
|      | ▪ Layout (A0&A1 sizes)  | 4            | -                                  |    |
|      | ▪ Other Drawings/Documents (A0&A1 sizes)  | 2            | -                                  |    |
|      | ▪ P&ID (All sizes)  | 4            | -                                  |    |
|      | a) Final drawings/documents (Directly to site)  | 6            | 2                                  |    |
|      | b) "As Built" Drawing/Documents (Directly to site)  | 6            | 2                                  |    |
|      | c) Analysis reports of Equipments / piping /structures components/system employing software packages as detailed in the specifications. | 2            | 2                                  |    |
| 2    | Erection Manual (Directly to site)  | 4 sets       | 2                                  |    |
| 3    | Operation & Maintenance manual  | 1 set        | --                                 |    |
|      | i) First Submission   |              |                                    |    |
|      | ii) Final Submission (Directly to site)   | 4 sets       | 2                                  |    |
| 4    | Plant Hand Book   |              |                                    |    |
|      | i) First Submission   | 1            | 1                                  |    |
| 5    | Commissioning and Performance Test Procedure manual   |              |                                    |    |
|      | i) First Submission   | 1 set        | --                                 |    |
|      | ii) Final Submission (Directly to site)   | 4 sets       | 2                                  |    |

LOT-3 PROJECTS  
FLUE GAS DESULPHURISATION (FGD)  
SYSTEM PACKAGE

TECHNICAL SPECIFICATION  
SECTION – VI  
BID DOC. NO.:CS-0011-109(3)-9

PART-C  
GENERAL TECHNICAL  
REQUIREMENTS  
Annexure-VI

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| CLAUSE NO.  | GENERAL TECHNICAL REQUIREMENTS (Annexure-VI)   |  |                  |  |
|---|--|--|------------------|---|
|   | S.No   | Description of Drgs/Docs                                   | No of Prints     | No of CD ROMs/DVDs/Portable Hard Disk   |
| 6   | Performance and Functional Guarantee Test Report<br>i) First Submission  | 2 sets   | -                |   |
|   | ii) Approved Copies (Direct to Site)   | 4 sets   | 2                |   |
| 7   | Project Completion Report (Directly to site)   | 6 sets   | 2                |   |
| 8   | QA programme including Organisation for implementation and QA system manual(with revisions)  | 1  | -                |   |
| 9   | Vendor details in respect of proposed vendors including contractor's evaluation report.  | 2  | -                |   |
| 10  | Manufacturing QPs, Field QPs, Field welding schedules and their reference document like test procedures, WPS, POR etc<br>i) For review/comment   | 1  | -                |   |
|   | ii) Approved final copies of Field QPs, Field welding schedules and their reference document like test procedures, WPS, POR etc (Direct to Site) | 4  | 2                |   |
| 11  | Welding Manual, Heat Treatment Manuals, Storage & preservation manuals<br>i) For review/comment  | 1 set  | -                |   |
|   | ii) Approved copies (Direct to Site)   | 4 sets   | 2                |   |
| 12  | QA Documentation Package for items / equipment manufactured and despatched to site   | 2 sets   | 2                |   |
| 13  | QA Documentation Package for field activities on equipment/systems at site   | 2 sets   | 2                |   |
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.:CS-0011-109(3)-9   | PART-C<br>GENERAL TECHNICAL<br>REQUIREMENTS<br>Annexure-VI | PAGE<br>82 OF 83 |   |

| GENERAL TECHNICAL REQUIREMENTS   |  | ANNEXURE-VII  |  |
|--|--|---|--|
| CLAUSE NO.   | AREAS OF TRAINING REQUIREMENT  |   |  |
| PRODUCT  | Plant Visit  | Visit to Manufacturer's Work  | Operation & Maintenance of Plant   |
| <b>PRODUCT DESIGN</b><br><br>Layout & model of FGD area, cable & piping trestles etc.<br><b>FGD</b> <ul style="list-style-type: none"> <li>• Mass balance, Design, selection and sizing calculations of FGD system,</li> <li>• Training on factors affecting sizing/ efficiency of FGD system, equipments &amp; auxiliaries</li> <li>• Materials for FGD &amp; selection</li> <li>• Basic concepts, Design and sizing calculations on slurry systems including piping, valves, etc.,</li> <li>• FGD electrical system</li> <li>• FGD control system</li> </ul> Erection strategies, erection procedures<br>Performance as per applicable code and demonstration tests. | Familiarization with various system and equipment<br>Performance, data collection analysis and review<br>O&M feed back<br>Operation history of various equipments and system<br>Failure analysis | Manufacturing process of Absorber and equipments<br>Welding process<br>Testing facilities<br>Product development in process<br>Future plan for technology induction<br>R&D work in progress | Control philosophy operation, notices, logic & protection schemes, O&M manual familiarization O&M issues.<br>Familiarization of special maintenance techniques<br>Special tool and tackles familiarization |
| <b>MANMONTH</b>  | <b>2</b>   | <b>0.5</b>  | <b>6</b>   |
| <b>LOT-3 PROJECTS<br/>FLUE GAS DESULPHURISATION (FGD)<br/>SYSTEM PACKAGE</b>   | <b>TECHNICAL SPECIFICATION<br/>SECTION – VI<br/>BID DOC. NO.:CS-0011-109(3)-9</b>  | <b>PART-C<br/>GENERAL TECHNICAL<br/>REQUIREMENTS<br/>ANNEXURE-VII</b>   | <b>PAGE 83 OF 83</b>   |



**TITLE:**  
**KORBA SUPER THERMAL POWER PLANT**  
**TECHNICAL SPECIFICATIONS FOR**  
**AGITATORS OF FGD SLURRY TANKS**

**SPECIFICATION No: PE-TS-466-571-18000-**  
**A002**

**SECTION-I, SUB-SECTION-C2B**


**REV. 00**


**DATE: OCT 2021**


**SHEET : 1 OF 1**

## **PROJECT SPECIFIC GENERAL REQUIREMENTS**

### **QUALITY ASSURANCE**

| CLAUSE NO.  | QUALITY ASSURANCE  |  |                |  |
|---|--|--|----------------|---|
| 1.08.00   | <b>STRUCTURES , DUCTS, HOPPERS:</b>  |  |                |   |
| 1.08.01   | All materials shall be tested for chemical and mechanical properties as per relevant standard. All plates above 40mm shall be 100% Ultrasonically tested.                              |  |                |   |
| 1.08.02   | Visual inspection of all welds shall be performed in accordance with AWS D1.1.   |  |                |   |
| 1.08.03   | NDT requirements of structural steel welds shall be as under:  |  |                |   |
|   | i)   | 100% RT/UT on butt-welds of plate thickness $\geq 32$ mm.                              |                |   |
|   | ii)  | For plates of $25\text{mm} \leq \text{thickness} < 32\text{mm}$ - 10% RT and 100% MPI. |                |   |
|   | iii)   | For plates of thickness $< 25\text{mm}$ - 10% MPI/LPI.                                 |                |   |
| 1.08.04   | Edge for shop and field weld shall be examined by MPI for plate thickness $\geq 32$ mm.  |  |                |   |
| 1.09.00   | <b>VACUUM BELT FILTER SYSTEM:</b>  |  |                |   |
| 1.09.01   | Impeller, casing and shaft of vacuum pumps shall be tested for chemical and mechanical properties as per relevant standard. All plates above 40mm shall be 100% Ultrasonically tested. |  |                |   |
| 1.09.02   | UT on shaft (if greater or equal to 40mm) and impeller shall be carried out.   |  |                |   |
| 1.09.03   | All vacuum pumps shall be tested at shop for capacity, power, pressure, efficiency, noise and vibration etc.   |  |                |   |
| 1.09.04   | Filter cloths and belts shall be tested for physical properties as per relevant standard   |  |                |   |
| 1.09.05   | Hydro cyclones shall be checked by visual, dimensional etc.  |  |                |   |
| 1.10.00   | <b>SPRAY NOZZLES:</b>  |  |                |   |
| 1.10.01   | Spray nozzles shall be tested for physical properties  |  |                |   |
| 1.10.02   | Spray nozzles also shall be subjected to performance test.   |  |                |   |
| 1.11.00   | <b>AGITATORS:</b>  |  |                |   |
| 1.11.01   | Rubber lining shall be tested for hardness and spark test  |  |                |   |
| 1.11.02   | Impellers shall be tested for dimensional and balancing check  |  |                |   |
| 1.11.03   | Gear Boxes shall be tested for run test as per standard practice   |  |                |   |
| 1.12.00   | <b>FANS:</b>   |  |                |   |
| 1.12.01   | Rotor components shall be subjected to ultrasonic test at mill and magnetic particle inspection / liquid penetrant examination after rough machining.                                  |  |                |   |
| 1.12.02   | Butt welds in rotor components shall be subjected to 100% RT and all welds shall be magnetic particle/dye penetrant tested after stress relieving.                                     |  |                |   |
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.: CS-0011-109(3)-9  | PART-B<br>SUB-SECTION-V-QM1<br>FGD SYSTEM  | Page<br>3 of 4 |   |


| CLAUSE NO.  | QUALITY ASSURANCE   |  |   |  |
|---|---|--|---|---|
| 1.12.03   | All rotating components and assemblies of fan shall be balanced dynamically   |  |   |   |
| 1.12.04   | Performance test shall be carried out on fans as per Technical specification/ Relevant standard   |  |   |   |
| 1.12.05   | Test for Natural Frequency and hardness of Fans blades shall be carried out as per Technical specification/ Relevant standard   |  |   |   |
| 1.13.00   | <p><b>Thermal Insulation, Lagging &amp; Cladding:</b></p> <p>(a) <b>Lightly resin bonded mineral wool:</b></p> <p>LRB mattresses/sections of Rockwool/ Glasswool shall conform to &amp; tested as per relevant clauses of Indian Standards and shall meet the requirements of NTPC data sheet. Type tests except Thermal Conductivity shall be regularly carried out once in three months, Thermal Conductivity Type Test shall be carried out minimum once in twelve months by the manufacturer. Requirements of various components like Binding wires, Lacing wires, Wire mesh, etc. shall be as per NTPC approved data sheet / as given in respective Sub-Section of Technical Requirements of Steam Generator &amp; Auxiliaries.</p> <p>(b) <b>Lagging &amp; Cladding:</b></p> <p>All insulation shall be protected by means of an outer covering of Aluminium sheeting conforming to ASTM B-209-1060 temper H14 from reputed manufacturer meeting the requirements of NTPC data sheet.</p> |  |   |   |
| 1.14.00   | <b>OTHER CRITICAL EQUIPMENTS:</b>   |  |   |   |
| 1.14.01   | Checks/ NDTs shall be done as per relevant Indian Standards or equivalent International Standards.  |  |   |   |
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE |   | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.:CS-0011-109(3)-9 | PART-B<br>SUB-SECTION-V-QM1<br>FGD SYSTEM | Page<br>4 of 4  |

| CLAUSE NO. | QUALITY ASSURANCE   |  |  |
|------------|--|--|--|
|            | <p>(b.) Longitudinal butt weld on bellow shall be subjected to suitable NDT examination before forming, and after forming MPE / DP test shall be carried out.</p> <p>(c.) All welds shall be subjected to 100% magnetic particle/dye penetrant check and butt welds shall be subjected to 100% radiographic testing.</p> <p>(d.) All the bellows subjected to vacuum service shall be subjected to vacuum test.</p> <p>(e.) The bellows shall be subjected to movement test to establish suitability to perform satisfactorily in site conditions. During this test spring rate shall also be measured.</p> <p>(f.) The testing of MEJ shall be as per Expansion joint Manufacturer Association (EJMA) standard.</p> |  |  |
|            |  |  |  |

**QUALITY ASSURANCE**

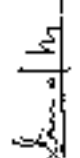

| Items / Components   |  | Tests/Check    |                              |                |                 |                |                |                        |                  |                                 |                 |                 | Remarks         |
|--|--|----------------|------------------------------|----------------|-----------------|----------------|----------------|------------------------|------------------|---------------------------------|-----------------|-----------------|-----------------|
|  |  | Y <sup>a</sup> | Y <sup>b</sup>               | Y <sup>c</sup> | Y <sup>d</sup>  | Y <sup>e</sup> | Y <sup>f</sup> | Y <sup>g</sup>         | Y <sup>h</sup>   | Y <sup>i</sup>                  | Y <sup>j</sup>  | Y <sup>k</sup>  |                 |
| 10. Atmospheric Storage Tanks/ Pressure Vessels  |  | Material Test  | WPS/PQR/Welder Qualification | DPT/MPI        | Assembly Fit up | Dimension      | RT             | Hydraulic / Water Fill | Performance Test | Test as per relevant Std/ Appd. | Data Sheets     | Other Tests     |                 |
| 11. Rubber lining  |  | Y <sup>a</sup> |                              |                | Y               | Y              |                | Y                      | Y                | Y                               | Y <sup>6</sup>  |                 | Y <sup>7</sup>  |
| 12. Butterfly valves(HP)   |  | Y <sup>a</sup> |                              |                | Y               | Y              |                | Y                      | Y                |                                 |                 |                 |                 |
| 13. Ball valves(HP)  |  | Y <sup>a</sup> |                              |                | Y               | Y              |                | Y                      | Y                |                                 |                 |                 |                 |
| 12. Resins / Activated Carbon Filter   |  | Y <sup>a</sup> | Y                            | Y <sup>b</sup> | Y               | Y              |                |                        |                  | Y                               | Y <sup>10</sup> |                 | Y <sup>8</sup>  |
| 13. Hangers & Crosses  |  | Y <sup>a</sup> | Y                            | Y <sup>b</sup> | Y               | Y              | Y <sup>8</sup> | Y                      | Y                | Y                               | Y               |                 | Y <sup>9</sup>  |
| 14. Agitators /Flash Mixer/ Flocculator  |  | Y <sup>a</sup> | Y                            | Y <sup>b</sup> | Y               | Y              |                | Y                      | Y                | Y                               | Y <sup>10</sup> |                 | Y <sup>10</sup> |
| 15. Pipes (Fabricated)   |  | Y <sup>a</sup> | Y                            | Y              | Y               | Y              | Y              | Y                      | Y                | Y                               | Y               |                 | Y <sup>10</sup> |
| 16. Ventilation/Exhaust Fan  |  | Y <sup>a</sup> | Y                            | Y <sup>b</sup> | Y               | Y              |                | Y                      | Y <sup>11</sup>  | Y                               | Y               | Y <sup>de</sup> | Y <sup>11</sup> |
| <p>After erection, the complete Piping system along with valves &amp; fittings shall be hydraulically tested at 1.5 times design pressure or 2 times working pressure whichever is higher.</p> |  |                |                              |                |                 |                |                |                        |                  |                                 |                 |                 | Y <sup>11</sup> |
|  |  |                |                              |                |                 |                |                |                        |                  |                                 |                 |                 | Y <sup>11</sup> |
|  |  |                |                              |                |                 |                |                |                        |                  |                                 |                 |                 | Y <sup>12</sup> |


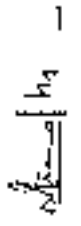

Agitator inspection requirement-Please note that attached QP is indicative only. Stage inspection and Quantum of check may vary during final approval by customer (NTPC).

| MANUFACTURER'S NAME AND ADDRESS  |  | STANDARD QUALITY PLAN |                        |                    |               |   |    |                  |     |             |   |         |   |
|--|--|-----------------------|------------------------|--------------------|---------------|---|----|------------------|-----|-------------|---|---------|---|
| <br><b>Ranipet</b><br>M/S BHEL: BAP: RANIPET<br>632.406<br>TAMIL NADU |  | ITEM: AGITATOR        |                        | Q.P. NO            |               | FCG: 720  |    | REV. NO          |     | 00          |   |         |   |
|  |  | SYSTEM: FGD           |                        | DATE:              |               | 12.02.2019                                      |    | PAGE NO:         |     | Page 2 of 2 |   |         |   |
|  |  | CHARACTERISTICS       |                        | REFERENCE DOCUMENT |               | ACCEPTANCE NORMS                                |    | FORMAT OF RECORD |     | AGENCY      |   | REMARKS |   |
|  |  | SL. NO                | COMPONENT & OPERATIONS | CLASS              | TYPE OF CHECK | QUANTUM OF CHECK                                | M  | C                | N   | Y           | P | W       | V |
| 1.   | 2.                                     | 3.                    | 4.                     | 5.                 | 6.            | 7.  | 8. | 9.               | 10. | 11.         |   |         |   |
| 4.2  | Free Air Run Test of complete assembly | MA                    | Measurement            | 100%               | 100%          | Vendor Standard / Approved Drawing / Data Sheet |    | CR               | ✓   | P           | W |         |   |
| 4.3  | Review of QA Documents                 | MA                    | Verification           | 100%               | 100%          | As per Approved Drawing                         |    | CR               | ✓   | P           | W |         |   |
| <b>5.0 Painting &amp; Preservation</b>   |  |                       |                        |                    |               |   |    |                  |     |             |   |         |   |
| 5.1  | Painting Material                      | MI                    | Review of MTC          | 100%               | 100%          | Approved Painting Schedule                      |    | CR               | ✓   | P           | W |         |   |
| 5.2  | Surface treatment and inspection       | MI                    | Visual                 | 100%               | 100%          | As per Approved Drawing                         |    | CR               | ✓   | P           | W |         |   |
| 5.3  | DFT Check                              | MI                    | Measurement            | 100%               | 100%          | As per Approved Drawing                         |    | CR               | ✓   | P           | W |         |   |
| 5.4  | Painting Surface Quality               | MI                    | Visual                 | 100%               | 100%          | As per Approved Drawing                         |    | CR               | ✓   | P           | W |         |   |
| <b>6.0 Inspection before Delivery</b>  |  |                       |                        |                    |               |   |    |                  |     |             |   |         |   |
| 6.1  | Packing                                | MI                    | Measurement & Visual   | 100%               | 100%          | As per Packing Procedure                        |    | CR               | ✓   | P           | W |         |   |
| 6.2  | Deliver Documents                      | MI                    | Verification           | 100%               | 100%          | As per Packing Procedure                        |    | CR               | ✓   | P           | W |         |   |

**NOTES:**

- For Agitator Motor rating is 45KW and motor make NTPC/B-11 Approved supplier.
- Routine test report duly witnessed by main contractor as per applicable standards for no. inspection (more than 30 Kw (Kw) (Kw)).

|   |   |  |
|---|---|--|
| <p>LEGEND: * RECORD, IDENTIFIED WITH "TICK" (✓) UNDER COLUMN 'D' SHALL BE SUBMITTED TO CUSTOMER AS A QA DOCUMENTATION PACKAGE.<br/>                 M: MANUFACTURER / SUB SUPPLIER; C: MAIN CONTRACTOR.<br/>                 N: CUSTOMER/CONSULTANT P: PERFORM W: WITNESS V: REVIEW OF RECORDS<br/>                 MA: MAJOR AND MI: MINOR</p> | <p>PREPARED BY</p> <br>Stakeesh Kumar Madhu, (SE/ QA) | <p>REVIEWED &amp; APPROVED BY</p> <br>K.C. Gandhi Parimalam, (DGM/QA) |
|---|---|--|

| MANUFACTURER'S NAME AND ADDRESS  |  | STANDARD QUALITY PLAN                    |                |                                       |                      |  |                             |                         |                      |
|--|--|--|----------------|---------------------------------------|----------------------|--|-----------------------------|-------------------------|----------------------|
| <br><b>Ranipet</b><br>M/S BHEL: BAP: RANIPET<br>632 406<br>TAMIL NADU   |  | ITEM: AGITATOR                           |                | QP NO                                 | FGS: 720             |  |                             |                         |                      |
|  |  | SYSTEM: FGD                              |                | REV. NO:                              | 00                   |  |                             |                         |                      |
|  |  |  |                | DATE:                                 | 12.02.2019           |  |                             |                         |                      |
|  |  |  |                | PAGE NO:                              | Page 1 of 2          |  |                             |                         |                      |
| SL. NO   | COMPONENT & OPERATIONS                     | CHARACTERISTICS                          | CLASS          | TYPE OF CHECK                         | QUANTUM OF CHECK     | REFERENCE DOCUMENT   | ACCEPTANCE NORMS            | AGENCY                  | REMARKS              |
|  |  |  |                |                                       | M   B                |  |                             | M   C   N               |                      |
| 1.   | 2.   | 3.                                       | 4.             | 5.                                    | 6.                   | 7.   | 8.                          | 9.                      | 10.                  |
| <b>1.0 Raw Material Inspection</b>   |  |  |                |                                       |                      |  |                             |                         |                      |
| 1.1  | All materials including casting & forgings | Chem. & Mech. Dimensions Surface Defects | MA<br>MA<br>MA | Review of MTC<br>Recastment<br>Visual | 100%<br>100%<br>100% | 1/1 lot  | As per Spec. & Appnt. Dwg   | TC: V<br>TR: P<br>TR: P | V<br>V<br>V          |
| <b>2.0 Motor : Review Of Manufacture Test Certificate</b>  |  |  |                |                                       |                      |  |                             |                         |                      |
| <b>3.0 In Process Inspection</b>   |  |  |                |                                       |                      |  |                             |                         |                      |
| 3.1  | Welding Qualifications                     | WPS & PQR                                | MA             | WPS, PQR & WPD                        | 100%                 |  | As per Spec DR              | TR: V                   | P: V<br>V: V         |
| 3.2  | Marking, Cutting, Edge Preparation Tacking | Dimensions                               | MA             | Measurement                           | 100%                 |  | App. Dwg.                   | DR: F                   | F: -<br>-: -         |
| 3.3  | Welds                                      | Dimensions & Surface Quality             | MA             | Measurement                           | 100%                 |  | Aspd. Dwg. & ISMIL Sec VIII | DR: V                   | P: W<br>V: V         |
| 3.4  | Machining of Components                    | Dimensions Surface Defects               | MA             | Measurement Visual                    | 100%<br>100%         |  | Appd. Dwg.                  | DR: F                   | F: -<br>-: -         |
| 3.5  | Impeller                                   | Static balance test                      | MA             | Measurement                           | 100%                 |  | As per Specs.               | TR: V                   | F: V<br>V: V         |
| 3.6  | Rubber Lining                              | Hardness test & Spark test               | MA             | Measurement                           | 100%                 |  | As per Specs.               | TR: V                   | F: W<br>V: V         |
| 3.7  | Assembly                                   | Dimensions Completeness                  | MA             | Measurement Visual                    | 100%<br>100%         |  | Appd. Dwg.                  | TR: V                   | F: V<br>P: V<br>V: V |
| <b>4.0 Final Inspection</b>  |  |  |                |                                       |                      |  |                             |                         |                      |
| 4.1  | Final Assembly                             | Overall Dimensions & Completeness        | MA<br>MA       | Measurement Visual                    | 100%<br>100%         |  | Appd. Dwg                   | TR: V                   | F: W<br>V: V<br>V: V |
| LEGEND: * RECORD, IDENTIFIED WITH "TICK" (✓) UNDER COLUMN 'J' SHALL BE SUBMITTED TO CUSTOMER AS A QA DOCUMENTATION PACKAGE.<br>M: MANUFACTURER / SUB SUPPLIER, C: MAIN CONTRACTOR.<br>N: CUSTOMER/CONSULTANT P: PERFORM W: WITNESS V: REVIEW OF RECORDS<br>MA: MAJOR AND MI: MINOR |  |  |                |                                       |                      |  |                             |                         |                      |
| PREPARED BY  |  |  |                |                                       |                      | REVIEWED & APPROVED BY   |                             |                         |                      |
| <br>Rakesh Kumar Madhu, (SER/QA)  |  |  |                |                                       |                      | <br>K.C. Gandhi Parimalam, (UGM/QA) |                             |                         |                      |

#### **QUALITY REQUIREMENT**

- (a) Since this items comes under Sub-QR Category, hence inspection at vendor works is applicable by BHEL/BHEL TPI and NTPC as per NTPC Approved Quality plan.
- (b) Supplier shall submit the MQP in NTPC Format (Sample QP attached herewith) for approval of NTPC. Please note that attached QP is indicative and minimum requirement only. Stage inspection and Quantum of check may vary during final approval by customer (NTPC).
- (c) Painting : Painting details in the specification are minimum requirement. Painting shall be as per approved schedule which will be submitted by successful bidder during detail engg.
- (d) In case of order placed on foreign vendors, vendor has to finalize Inspection agency at their own cost and carry out inspection as per the approved Quality plan . Further, the list of third party insection agencies (as applicable) shall be provided by BHEL during detail engineering. Vendor has to furnish BHEL the inspection reports and other documents required as per approved Quality plan duly signed by the Inspection Agency after their witness for BHEL's review and acceptance.



**QUALITY ASSURANCE**

CLAUSE NO.

**MOTOR**

| TESTS/CHECKS   | Visual | Dimensional | Make/Type/Rating /General | Physical Inspection | Mech/Chem. Properties | NDT /DP/PI/UT | Metallography | Electrical Characteristics | Welding/Brazing(WPS/PQR) | Heat Treatment | Magnetic Characteristics | Hydraulic/Leak/Pressure Test | Thermal Characteristics | Run out | Dynamic Balancing | Routine & Acceptance tests as per IS-325/IS-4722 /IS- 9283/IS-2148/IEC60034/IEC 60079-I/ IS-12615 | Vibration | Over speed | Tan delta, shaft voltage & polarization index test | Paint shade, thickness & adhesion |   |   |   |
|--|--------|-------------|---------------------------|---------------------|-----------------------|---------------|---------------|----------------------------|--------------------------|----------------|--------------------------|------------------------------|-------------------------|---------|-------------------|---|-----------|------------|--|-----------------------------------|---|---|---|
| <b>TEMS/COMPONENTS</b><br>Plates for stator frame, end shield, spider etc.<br>Shaft<br>Magnetic Material<br>Rotor Copper/Aluminium<br>Stator copper<br>SC Ring<br>Insulating Material<br>Tubes, for Cooler<br>Sleeve Bearing<br>Stator/Rotor, Exciter Coils<br>Castings, stator frame, terminal box and bearing housing etc.<br>Fabrication & machining of stator, rotor, terminal box | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y |   |   |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y |   |   |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y |   |   |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y |   |   |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y |   |   |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y | Y |   |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y | Y |   |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y | Y | Y |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y | Y | Y |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y | Y | Y |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y | Y | Y |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y | Y | Y |
|  | Y      | Y           | Y                         | Y                   | Y                     | Y             | Y             | Y                          | Y                        | Y              | Y                        | Y                            | Y                       | Y       | Y                 | Y   | Y         | Y          | Y  | Y                                 | Y | Y | Y |

|   |  |                                       |             |
|---|--|---------------------------------------|-------------|
| LOT-3 PROJECTS<br>FLUE GAS DESULPHURISATION (FGD)<br>SYSTEM PACKAGE | TECHNICAL SPECIFICATION<br>SECTION – VI<br>BID DOC. NO.:CS-0011-109(3)-9 | PART-B<br>SUB-SECTION-V-QE1<br>MOTORS | PAGE 1 OF 2 |
|---|--|---------------------------------------|-------------|





**TITLE:**  
**KORBA SUPER THERMAL POWER PLANT**  
**TECHNICAL SPECIFICATIONS FOR**  
**AGITATORS OF FGD SLURRY TANKS**

**SPECIFICATION No: PE-TS-466-571-18000-A002**


**SECTION-I, SUB-SECTION-C2C**


**REV. 00**


**DATE: OCT 2021**

**SHEET : 1 OF 1**

## **CUSTOMER SPECIFICATION: PAINTING SPECIFICATION**

| CLAUSE NO.     | <b>TECHNICAL REQUIREMENTS</b>    |  |  |
|----------------|---|--|--|
| <b>1.00.00</b> | <b>SPECIFICATION OF SURFACE PREPARATION &amp; PAINTING</b>  |  |  |
| 1.01.00        | Surface preparation methods and paint/primer materials shall be of the type specified herein. If the contractor desires to use any paint/primer materials other than that specified, specific approval shall be obtained by the contractor in writing from the employer for using the substitute material.  |  |  |
| 1.02.00        | All paints shall be delivered to job site in manufacturers sealed containers. Each container shall be labelled by the manufacturer with the manufacturer's name, type of paint, batch number and colour.  |  |  |
| 1.03.00        | Unless specified otherwise, paint shall not be applied to surfaces of insulation, surfaces of stainless steel/nickel/ copper/brass/ monel/ aluminum/ hastelloy/lead/ galvanized steel items, valve stem, pump rods, shafts, gauges, bearing and contact surfaces, lined or clad surfaces.   |  |  |
| 1.04.00        | All pipelines shall be Colour coded for identification as per the NTPC Colour-coding scheme, which will be furnished to the contractor during detailed engineering.   |  |  |
| <b>1.05.00</b> | <b>SURFACE PREPARATION</b>  |  |  |
| 1.05.01        | All surfaces to be painted shall be thoroughly cleaned of oil. Grease and other foreign material. Surfaces shall be free of moisture and contamination from chemicals and solvents.   |  |  |
| 1.05.02        | <p>The following surface preparation schemes are envisaged here. Depending upon requirement any one or a combination of these schemes may be used for surface preparation before application of primer.</p> <p>SP1            Solvent cleaning</p> <p>SP2            Application of rust converter (Ruskil or equivalent grade)</p> <p>SP3            Power tool cleaning</p> <p>SP4            Shot blasting (shot blasting shall be used as surface preparation method for hot worked pipes prior to application of primer)</p> <p>SP4*          Shot blast cleaning/ abrasive blast cleaning to SA21/2 (near white metal) 35-50 microns</p> <p>SP5            Shot blasting/ abrasive blasting.</p> <p>SP6            Emery sheet cleaning/Manual wire brush cleaning.</p> |  |  |
| <b>1.06.00</b> | <b>APPLICATION OF PRIMER/PAINT</b>  |  |  |
| 1.06.01        | The paint/primer manufacturer's instructions covering thinning, mixing, method of application, handling and drying time shall be strictly followed and considered as part of this specification. The Dry film thickness (DFT) of primer/paint shall be as specified herein.   |  |  |
| 1.06.02        | Surfaces prepared as per the surface preparation scheme indicated herein shall be applied with primer paint within 6 hours after preparation of surfaces.   |  |  |
| 1.06.03        | Where primer coat has been applied in the shop, the primer coat shall be carefully examined, cleaned and spot primed with one coat of the primer before applying intermediate and finish coats. When the primer coat has not been applied in the shop, primer coat shall be applied by brushing, rolling or spraying on the same day  |  |  |
|                |   |  |  |

| CLAUSE NO.  | <p style="text-align: center;"><b>TECHNICAL REQUIREMENTS</b></p>    |  |  |
|---|--|--|--|
| <p><b>1.06.04</b></p> <p><b>1.06.05</b></p> <p><b>1.06.06</b></p> <p><b>1.06.07</b></p> <p><b>1.06.08</b></p> <p><b>1.06.09</b></p> | <p>as the surface is prepared. Primer coat shall be applied prior to intermediate and finish coats.</p> <p>Steel surfaces that will be concealed by building walls shall be primed and finish painted before the floor is erected. Tops of structural steel members that will be covered by grating shall be primed and finish painted before the grating is permanently secured.</p> <p>Following are the Primer/painting schemes envisaged herein:</p> <p>PS3 - Zinc Chrome Primer (Alkyd base) by brush/Spray to IS104.</p> <p>PS3* - Zinc Chrome primer (Alkyd base) by dip coat.</p> <p>PS4 - Synthetic Enamel (long oil alkyd) to IS2932.</p> <p>PS5 - Red Oxide Zinc Phosphate primer (Alkyd base) to IS 12744</p> <p>PS9 - Aluminium paint to IS 2339.</p> <p>PS9* - Heat resistant Aluminium paint to IS-13183 Gr.-1</p> <p>PS13 - Rust preventive fluid by spray, dip or brush.</p> <p>PS14 - weldable primer-Deoxaluminat or equivalent.</p> <p>PS16 - High Build Epoxy CDC mastic `15' .</p> <p>PS17 - Aliphatic Acrylic Polyurethane CDE134 ,%V=40.0(min.)</p> <p>PS18 - Epoxy based TiO2 pigmented coat</p> <p>PS19 - Epoxy Zinc rich primer (92% zinc in dry film (min.), %VS=40.0(min.)</p> <p>PS-20 - Epoxy based finish paint</p> <p>All weld edge preparation for site welding shall be applied with one coat of weldable primer.</p> <p>For internal protection of pipes/tubes, VCI pellets shall be used at both ends after sponge testing and ends capped. VCI pellets shall not be used for SS components and composite assemblies.</p> <p>SG membrane walls and other Flue gas swept pressure part surfaces shall be applied with appropriate primer for protection of surfaces during transit, storage and erection.</p> <p>a) All un-insulated equipments, pipes, valves etc covered in sub-section A-08 (Steam Turbine &amp; Auxiliary system) shall be painted with paint not inferior to Epoxy resin based paints with minimum DFT of 150 micron.<br/>The paint shall be applied in three stages i.e. primer, intermediate and finish coats in following manner:</p> <ul style="list-style-type: none"> <li>▪ Primer coat – Epoxy based zinc phosphate</li> <li>▪ Intermediate - Epoxy based TiO2 pigmented coat</li> <li>▪ Finish coat - Epoxy based finish coat</li> </ul> <p>b) Equipment, pipes etc. with high temperature shall be painted with heat resistant aluminum paint (to be selected based on the service condition of component as per IS-13183). Two coats of paint shall be applied with total DFT 40 micron.</p> <p>c) Surface preparation before painting shall be carried out according to requirement indicated in this sub-section and international standard</p> |  |  |
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| <p><b>1.06.10</b></p> | <p>A) Specification for the application of Epoxy coating for internal protection of DM tank &amp; other vessels/tanks (as applicable) shall be as follows:</p> <p>Primer : One coat of unmodified epoxy resin along with polyimide hardener.</p> <p>Paint : Two (2) coats unmodified epoxy resin along with Aromatic adduct hardener.</p> <p>Total thickness of primer and paint should not be less than 400 microns.</p> <p>B) Specification for application of chlorinated Rubber paint for external protection vessel, tanks, piping, valves &amp; other equipments shall be as follows:</p> <p>i) For Indoor vessel, tanks, piping, valves &amp; other equipments:</p> <p>(a) Surface preparation shall be done either manually or by any other approved method.</p> <p>(b) Primer coat shall consist of one coat of chlorinated rubber based zinc phosphate primer having minimum DFT of 50 microns.</p> <p>(c) Intermediate coat (or under coat) shall consist of one coat of chlorinated rubber based paint pigmented with Titanium dioxide with minimum DFT of 50 microns.</p> <p>(d) Top coat shall consist of one coat of chlorinated rubber paint of approved shade and colour with glossy finish and DFT of 50 microns.</p> <p>Total DFT of paint system shall not be less than 150 microns.</p> <p>ii) For Outdoor vessel, tanks, piping, valves &amp; other equipments:</p> <p>(a) Surface preparation shall be blast cleared using non-siliceous abrasive after usual wire brushing, which shall conform to Sa 2-1/2 Swiss Standard.</p> <p>(b) Primer coat shall consist of one coat of epoxy resin based zinc phosphate primer having minimum DFT of 100 microns.</p> <p>(c) Intermediate coat (or under coat) shall consist of epoxy resin based paint pigmented with Titanium dioxide with minimum DFT of 100 microns.</p> <p>(d) Top coat shall consist of one coat of epoxy paint suitable pigmented of approved shade and colour with glossy finish and DFT of 75 microns. Additionally finishing coat of polyurethane of minimum DFT of 25 microns shall be provided.</p> <p>The paint may be applied in one coat, in case high built paint is used, otherwise two coats shall be applied.</p> <p>Total DFT shall not be less than 300 microns.</p> |  |  |
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- ii) Painting specification for inside surfaces (such as inner surfaces of ducts/ tanks/ mills/ dampers/ ESP etc.) that are not covered specifically in above clauses, shall be provided with 2 coats of suitable primer i.e. PS5/ PS9 (Total DFT 60/40 micron) based on the temperature.

**F) FGD System**

- (i) Surface preparation shall be blast cleaned conforming to Sa 2-1/2 Swiss Standard.
- (ii) Primer coat shall consist of epoxy resin based zinc phosphate primer having minimum DFT of 100 microns.
- (iii) Intermediate coat (or under coat) shall consist of epoxy resin based paint pigmented with Titanium dioxide with minimum DFT of 100 microns.
- (iv) Top coat shall consist of one coat of epoxy paint suitable pigmented of approved shade and colour with glossy finish and DFT of 75 microns. Additionally finishing coat of polyurethane of minimum DFT of 25 microns shall be provided.