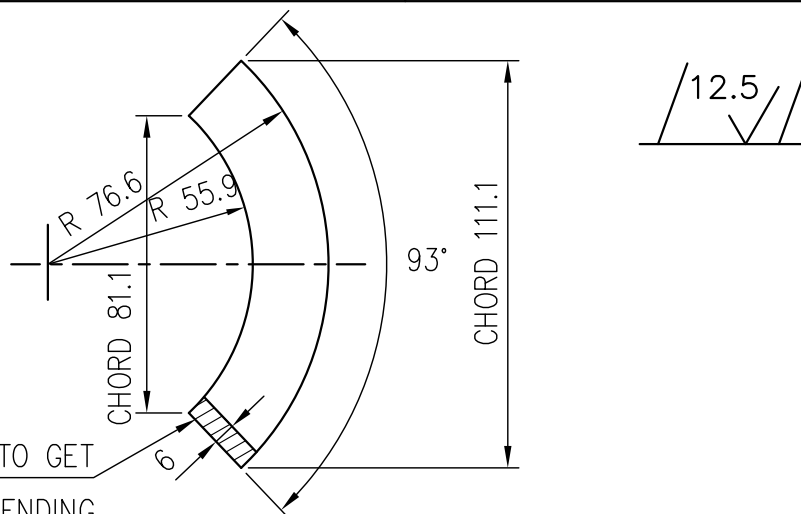


IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
03	09.10.98	CHECKED	04	12.09.19	CHECKED			CHECKED
		APPROVED			MTT			AMAN
					S.GHATGE			
DRAWING REDRAWN ON CAD INCORPORATING ALL THE PREVIOUS REVISIONS.			DWG REVISED TO UPLOAD TO EDAS.					

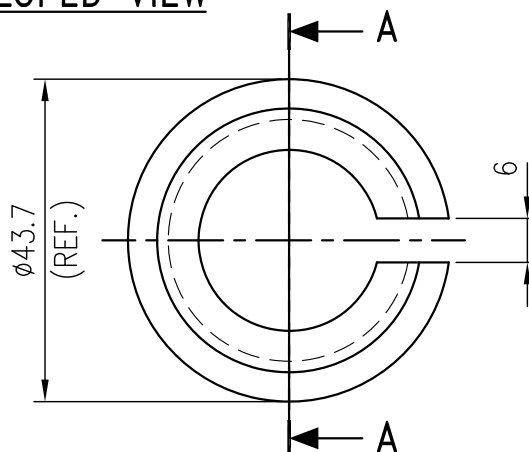
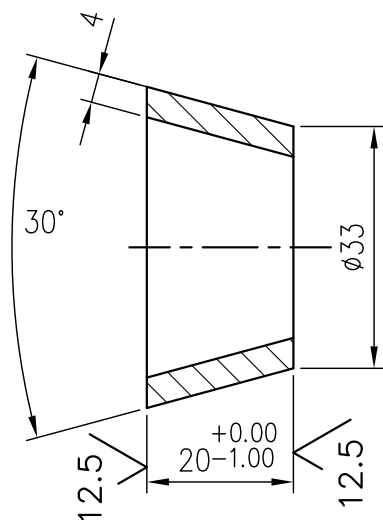
NOTES:-

1. BREAK ALL SHARP EDGES AND CORNERS UNLESS OTHERWISE NOTED.
2. TOLERANCES UNLESS OTHERWISE UNLESS OTHERWISE SPECIFIED
DECIMAL ± 0.13 mm.
ANGULAR $\pm 0^{\circ}-6'$



CUT OFF THE HATCHED PORTION TO GET
A GAP OF 6 mm. AFTER BENDING





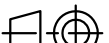
DEVELOPED VIEW



SECTION A-A

SHEET		4 x 38.1 x 111.1	AA1011711168	0.13	
			AA10111	1	
DESCRIPTION & DRG. No.	VAR No.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATL. CODE	NET.WT.	GROSS WT.
			MATL. SPECN.	QTY.	

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

REF. TO HY0230201 FOR UNSPECIFIED TOLERANCES CONFORMANCE CENTRE			BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	N.D.S.		09.10.98	NO.OF VAR.
					CKD.	S.G		09.10.98	
					APPD.	K.M.R		09.10.98	
	DEPT. PULV. ENGG.	GRADE OF TOL. DIM.		SCALE 1:1 & 1:2	WEIGHT(K.G.) 0.13	REF.TO ASSY.DRG. —		ITEM No. —	No.OF ITEM —
CODE 446	\varnothing /M/F				TITLE <u>WELDING PLUG — 1"</u>			DRAWING No. 4-61-162-00749	REV. 04
					SHT. No. 1		No. OF SHT. 1		