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REV	DATE	ALTERED
		CHECKED

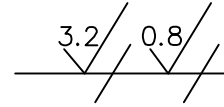
ALL DIMENSIONS ARE IN MILLIMETRES

FOR PRODUCTION

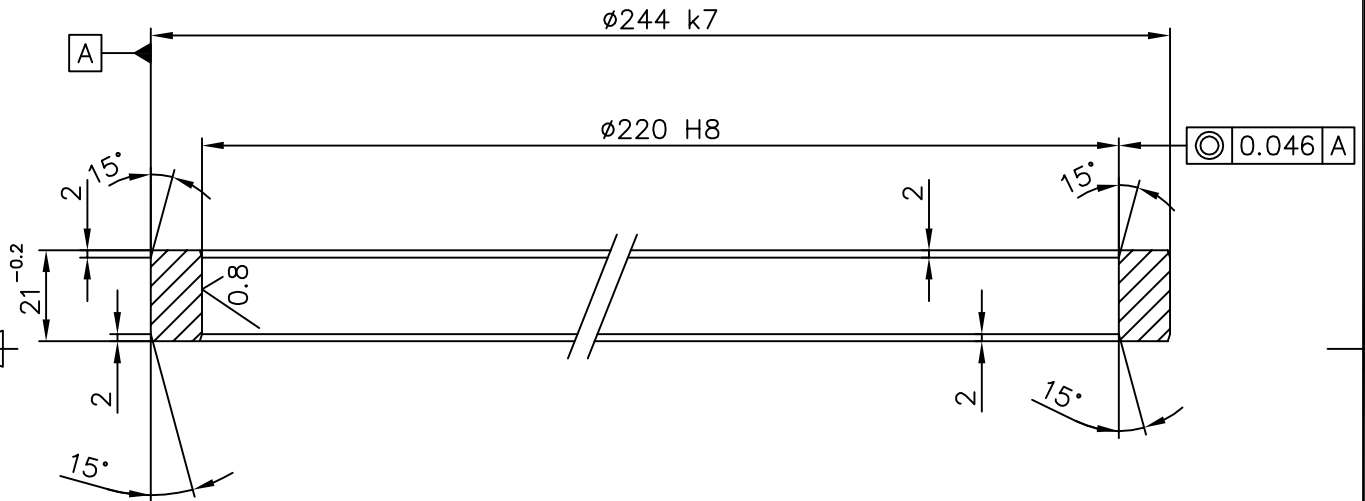
REF. PR:QA:590 FOR PAINTING

REF. PR:QA:500 FOR UNTOL. DIMNS.

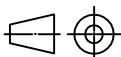
REF. APPLICABLE GMS FOR MATCODE&SPEC.



ø244 k7	+0.050 +0.004
ø220 H8	+0.072 0.000
DIMENSION	TOLERANCE



01	BLADE SHAFT BUSH				1.200
			H-Cu-Sn 86.13/6-1T2		1
ITEM NO.	DESCRIPTION	STD	MATL. CODE	A/C	UNIT WT.
			MATL. SPECN.	DI	QTY

		BHARAT HEAVY ELECTRICALS LTD., UNIT: BOILER AUXILIARIES PLANT, RANIPET - 632 406.		DRN	A.M.REDDY	SIGN	Sd/-	DATE	16.09.15	NO.OF VAR
				CHD	A.M.REDDY	SIGN	Sd/-	DATE	16.09.15	
				APPD	A.V.N	SIGN	Sd/-	DATE	16.09.15	
DEPT FANS	GRADE OF UNTOL.DIM		SCALE NTS	WEIGHT (KG). 1.200	REF. TO ASSY./OLD DRG. V7013295			ITEM NO.	NO. OF ITEMS	
CODE 864	PR: QA: 500									
TITLE BLADE SHAFT BUSHING				CARD CODE U 01	DRAWING NO. 4-55-227-03011				REV	