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|     |      |         |
|-----|------|---------|
| REV | DATE | ALTERED |
|     |      | CHECKED |
|     |      |         |

ALL DIMENSIONS ARE IN MILLIMETRES

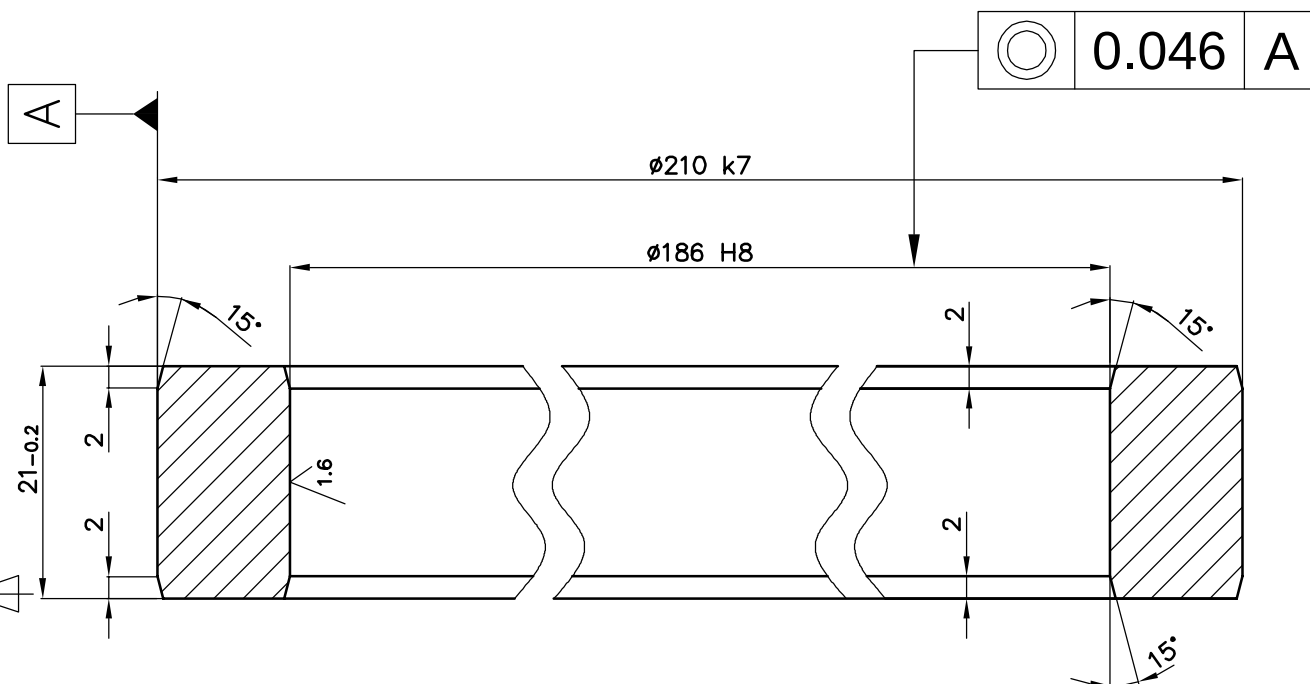
FOR PRODUCTION

REF. PR:QA:590 FOR PAINTING

REF. PR:QA:500 FOR UNTOL. DIMNS.

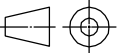
REF. APPLICABLE GMS FOR MATCODE&SPEC.

3.2 / 1.6



| DIMENSION | TOLERANCE        |
|-----------|------------------|
| 186 H8    | +0.072<br>+0.000 |
| 210 k7    | +0.050<br>+0.004 |

|          |                                     |                                      |            |        |          |
|----------|-------------------------------------|--------------------------------------|------------|--------|----------|
| 01       | BLADE SHAFT BUSH<br>D 210 / D186x21 | 961620186000<br>H-Cu-Sn 86.13/6-1 T2 |            |        | 1.060    |
|          |                                     |                                      |            |        | 1        |
| ITEM NO. | DESCRIPTION                         | STD                                  | MATL. CODE | A UNIT | UNIT WT. |
|          |                                     |                                      |            |        | QTY      |

|                                                                                                                                                                                          |                       |                                                                                     |       |               |                        |                  |              |                 |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-------------------------------------------------------------------------------------|-------|---------------|------------------------|------------------|--------------|-----------------|
|  <div>BHARAT HEAVY ELECTRICALS LTD.,<br/>UNIT: BOILER AUXILIARIES PLANT,<br/>RANIPET — 632 406.</div> |                       |                                                                                     | DRN   | NAME<br>DHANA | SIGN<br>—Sd/—          | DATE<br>13.09.15 | NO.OF<br>VAR |                 |
|                                                                                                                                                                                          |                       |                                                                                     | CHD   | A.V.N         | —Sd/—                  | 14.09.15         |              |                 |
|                                                                                                                                                                                          |                       |                                                                                     | APPD  | A.V.N         | —Sd/—                  | 16.09.15         |              |                 |
| DEPT<br>FANS                                                                                                                                                                             | GRADE OF<br>UNTOL.DIM |  | SCALE | WEIGHT (KG).  | REF. TO ASSY./OLD DRG. |                  | ITEM NO.     | NO. OF<br>ITEMS |
| CODE<br>864                                                                                                                                                                              | PR: QA: 500           |                                                                                     | N.T.S | 1.060         | V7015530               |                  |              |                 |
| TITLE                                                                                                                                                                                    |                       |                                                                                     |       | CARD<br>CODE  | DRAWING NO.            |                  |              | REV             |
| BLADE SHAFT BUSHING D186                                                                                                                                                                 |                       |                                                                                     |       | U 01          | 4-55-328-02963         |                  |              |                 |

Size A4