

44997700026

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

REV	DATE	ALT	REQ	DATE	ALTERED	BY
A	3/10/96	CHECKED	10/04	B	3/10/96	CHECKED

DRG. CONVERT IN TO NOTE NO. 6 ADDED
JHANSI ORIGINAL

ADDITIONAL
INFORMATION
STATUS OF
DRAWING
DISTRIBUTION
OF PRINTS

STD

U.
TRE-1, TRP-1
69667-2, 6999-4

- TOP & BOTTOM RINGS MADE FROM LAMINATED WOOD.
(AA 22001/AA 22002) HAVING OUTSIDE DIA. MORE THAN 1200 mm CAN BE SUPPLIED WITH JOINT. JOINT IS TO BE PROVIDED AS GIVEN BELOW --
1. JOINT WIDTH SHALL BE WITHIN 250 mm TO 300 mm.
 2. JOINT SHALL BE REINFORCED WITH GLASS FIBRE CLOTH WITH SUITABLE EPOXY RESIN, AROUND THE RING AT JOINTED PORTION WITHOUT ADDITIONAL THICKNESS.
 3. RESIN IMPREGNATED HIGH DENSITY LAMINATED WOOD OR FIBRE GLASS EPOXY STUDS SHALL BE USED FOR REINFORCEMENT OF THE JOINT. NUMBER AND PITCH OF THE STUD SHALL BE DECIDED BY THE MANUFACTURER. STUDS SHOULD BE LESS BY 1 TO 1.5 mm BOTH SIDES FROM THE SURFACE OF RING.
 4. JOINT STRENGTH SHALL BE AT LEAST 85% OF THE PARENT MATERIAL.
 5. JOINT IS TO BE MADE ON 4 AS SHOWN IN DRG.
 6. POSITION OF F.G. CLOTH SHEET TO BE KEPT 75mm FROM I/D OF RING.

Letter TRE/1224/SNR/3244 D
IGN & DATE REF. DRG. No

THE INF
IT MUST

ION ON THIS DOCUMENT
IE USED DIRECTLY OR INDIRECTLY MAY DETRIMENT

ELECTRICITY OF BHARAT HEAVY ELECTRICALS LIMITED

TO THEIR INTEREST OF THE COMPANY

INVENTORY No.

DEPT TRE	GRADE OF UNIT Dm C.M.T	SCALE --	WEIGHT (KG)	DRN CHD	NAME J.N. Joshi	SIGN [Signature]	DATE 16.9.88
CODE 406							
Bharat Heavy Electricals Ltd. JHANSI				REF. TO ASST. DRG.			
TITLE JOINT IN TOP AND BOTTOM RINGS (CUP)				DRAWING NO. 44997700026			
				ITEM NO. 15 77 NO. OF ITEMS			

65	73 25	27 29	58 59	34	45 55	56 57	58	UNIT WT.	95
MARKS	ITEM NO.	DESCRIPTION	Q	MATL CODE	A	UNIT			
			46	MATL SPECN.	C	UNIT		QTY	71
CARD TYPE 3	28	26	CARD TYPE 1	25	CARD TYPE 4				

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