

|                                                                                 |                    |                                                              |                 |                  |            |
|---------------------------------------------------------------------------------|--------------------|--------------------------------------------------------------|-----------------|------------------|------------|
|  |                    | <b>TECHNOLOGICAL PROCESS<br/>NOT FOR PROCESS SHEET PRINT</b> |                 | Production Order | Date       |
| Plant: P002                                                                     |                    | Equipment No:                                                |                 | 101899728        | 10.11.2020 |
| Type                                                                            | WBS Element        | Customer                                                     |                 |                  | Part No    |
|                                                                                 | P-1022701600-13501 |                                                              |                 |                  | 13501033   |
| Drawing No.-Var                                                                 | E.Rev.             | T.Rev                                                        | Material No.    | Name Of The Part |            |
| 41350133472                                                                     | 00                 | 00                                                           | 41350133472-00A | GUIDE BAR        |            |
| Pos.No                                                                          | BOM Qty            | Ord Qty                                                      | MU              | St.              | Nt.Wt.     |
| 0042                                                                            | 12.000             | 12.000                                                       | EA              | IS02             | 17.200     |
| GUIDE BAR                                                                       |                    |                                                              |                 |                  | MDCC       |
|                                                                                 |                    |                                                              |                 |                  | NO         |

#### BOM Details

| Pos.No                                                          | IC  | Material Code |    | P.No                        | Remarks |             |             |           |      |  |
|-----------------------------------------------------------------|-----|---------------|----|-----------------------------|---------|-------------|-------------|-----------|------|--|
| Matl.Spec                                                       | SPK | Qty           | MU | Size 1                      | Size 2  | Size 3      | Formula Key | MPcs      | St.  |  |
| 0001                                                            | R   | AA1011819180  |    | 13501073                    |         |             |             |           |      |  |
| AA10119                                                         |     | 279.024       | KG | 1,210.000                   | 68.000  | 0.000       | F1          | 12.000    | ST12 |  |
| Material Description : PLATE 36 IS2062 GRE250(FE410W)<br>QLTY-B |     |               |    | Reservation :<br>0013608857 |         | Item : 0001 |             | Picklist: |      |  |

#### Operation Details

| Opr No                                                                                                                         | W.C.    | Plant | Ctl. ky | Prep Time       | Time/ PC(M) | Time/ PC(L) | Total Time | QC Signature |
|--------------------------------------------------------------------------------------------------------------------------------|---------|-------|---------|-----------------|-------------|-------------|------------|--------------|
| PRT Cat                                                                                                                        | PRT No. |       |         | PRT Description |             |             |            |              |
| Sub Operation Text                                                                                                             |         |       |         |                 |             |             |            |              |
| 0090                                                                                                                           | DG5288  | P006  | ZP99    | 40.000          | 120.000     | 120.000     | 1,480.000  |              |
| Rough and finish machine the width to dimn. 61.5. Chamfer the edges 5X45° On 1210 length. Finish machine both faces to thk 31. |         |       |         |                 |             |             |            |              |
| 0110                                                                                                                           | DC3344  | P006  | ZP99    | 10.000          | 20.000      | 20.000      | 250.000    |              |
| Straighten the guide bars and debur.                                                                                           |         |       |         |                 |             |             |            |              |
| 0130                                                                                                                           | CB9412  | P002  | ZP99    | 0.000           | 0.000       | 0.000       | 0.000      |              |
| Mark both ends maintaining length 1204. Drill 1Xø10.2 for M12.                                                                 |         |       |         |                 |             |             |            |              |
| 0140                                                                                                                           | DG4821  | P006  | ZP99    | 40.000          | 35.000      | 35.000      | 460.000    |              |
| Mill the ends maintaining length 1204 Drill 1Xø 10.2 for M12 to depth 23 chamfer and tap M12 to depth 20.                      |         |       |         |                 |             |             |            |              |
| 0160                                                                                                                           | CG9421  | P002  | ZP99    | 0.000           | 0.000       | 10.000      | 120.000    |              |
| Debur the sharp edges and tapped hole.                                                                                         |         |       |         |                 |             |             |            |              |

| Chkd. By | Dt.        | ECR/ Rev No | Dt. | Pro.Plnr | Rate Fixr / Tool Plnr | Pg no | No.of Pgs |
|----------|------------|-------------|-----|----------|-----------------------|-------|-----------|
|          | 11.11.2020 |             |     | DMJS     |                       | 1     | 1         |